



Technical Data Sheet

3M™ Highland™ Label Protection Tape 3565



Last Revision Date: September, 2024

Supersedes: June, 2024

English-US

Product Description

3M™ Highland™ Label Protection Tape 3565 has a clear, strong, moisture-resistant film backing and a strong adhesive that holds well to many treated and finished surfaces. It is used for the attachment and preservation of identifying labels in shipping, storage, and manufacturing applications.

Product Features

- Adheres instantly to a variety of surfaces.
 Edge tear and split resistance.
 Conformable backing.

- Clear, strong, and moisture-resistant.
- · Good adhesion to fiberboard.
- Complies with environmental considerations of ASTM D1974-92.
- Protects labels from abrasion, smuding, splashing, and tearing.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

| Attribute Name | Test Method | Substrate | Value |
|----------------------|-------------|------------|--------------------------------|
| Color | | | Clear |
| Adhesive Type | | | *Pressure-sensitive synthetic |
| | | | rubber resin. |
| Backing | | | 3M™ Scotchpro™ |
| | | | polypropylene film |
| Holding Power | ASTM D3654 | Fiberboard | 3000+ min |
| Total Tape Thickness | ASTM D3652 | | 0.048 mm (1.9 mil) |
| *Note | | | Requires no heat, moisture, |
| | | | or solvent activation prior to |
| | | | use. |

Typical Performance Characteristics

| Attribute Name | Test Method | Temperature | Value |
|-----------------------------|-------------|---------------|----------------------------------|
| 180° Peel Adhesion | ASTM D3330 | 23 °C (73 °F) | 4.4 N/cm (40 oz/in) ¹ |
| Elongation at Break | ASTM D3759 | | 160 % |
| Longitudinal Tensile | ASTM D3759 | | 20 F N/one (22 lb/in) |
| Strength | ASTM 03739 | | 38.5 N/cm (22 lb/in) |
| Transverse Tensile Strength | ASTM D3759 | | 77 N/cm (44 lb/in) |

^{1 304} mm/min (12 in/min)

Storage and Shelf Life

Store under normal conditions of 4° to 27°C (40° to 80°F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Available Sizes

| Attribute Name | Value | |
|----------------------|---|--|
| Core Size (ID) | 76.2 mm (3 in) | |
| Standard Roll Length | 100 m (109 yd) | |
| Standard Width | 72, 96, 120, 144 mm (2.8, 3.8, 4.7, 5.7 in) | |

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit www.3M.com/packaging.

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