



## Technical Data Sheet

3M™ Venture Tape™ High Tack Double Coated Polyester Film Tape 1163CW



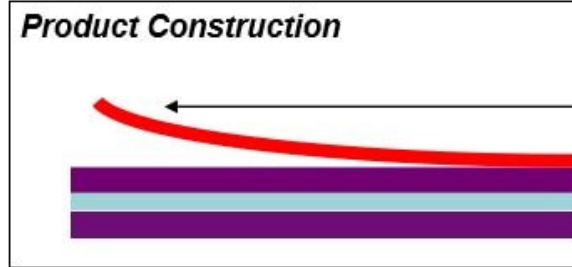
[Product Details](#)



[Regulatory Info/SDS](#)

### Product Description

3M™ Venture Tape™ High Tack Double Coated Polyester Film Tape 1163CW is coated on both sides with a high deposition of a high tack acrylic pressure sensitive adhesive (PSA). A high performance tape specifically designed for demanding bonding applications, 3M™ Venture Tape™ 1163CW provides permanent bond on foams, plastics, metals and composite materials subjected to a broad range of environmental conditions.



### Product Features

- High performance tape product bonds to a wide variety of metals, plastics, and composite materials.
- High adhesive coat weight allows conformability on irregular surfaces.
- Excellent UV and temperature resistance.
- Performs well at high and low temperatures.
- Excellent peel, tack and shear.

### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Attribute Name	Test Method	Test Condition	Value
Color			Clear
Adhesive Type			Acrylic
Adhesive Carrier			PET
Adhesive Thickness	PSTC-133	Faceside	0.08 mm (3 mil)
Adhesive Thickness	PSTC-133	Backside	0.08 mm (3 mil)
Total Tape Thickness	ASTM D3652		0.17 mm (6.5 mil)
Liner			White, 76# Moisture Stable
Liner Thickness			0.1 mm (4.1 mil)

## Typical Performance Characteristics

Dwell Time: 20 min  
Test Method: PSTC-101

Attribute Name	Value
Peel Adhesion (Backside)	25 N/25.4mm (90 oz/in)
Peel Adhesion (Faceside)	25 N/25.4mm (90 oz/in)

Attribute Name	Test Method	Value
Shear Adhesion	PSTC-107	>24 h @ 15.2 kPa
Shear Adhesion	PSTC-107	>24 h <sup>1</sup>
Elongation	PSTC-131	100 %
Tensile Strength	PSTC-131	33.9 N/25.4mm (7.5 lb/in)

<sup>1</sup> @2.2 psi

Attribute Name	Value
Short Term Temperature Resistance	107 °C (225 °F) <sup>1</sup>
Long Term Temperature Resistance	107 °C (225 °F) <sup>2</sup>
Minimum Long Term Temperature Resistance	-40 °C (-40 °F) <sup>2</sup>

<sup>1</sup> Short Term (minutes, hour)

<sup>2</sup> Long Term (day, weeks)

## Typical Environmental Performance

Attribute Name	Value
UV Resistance	Excellent

## Storage and Shelf Life

It is suggested that products are stored at room temperature conditions of 70°F (21°C) and 50% relative humidity. If stored properly, product retains its performance and properties for 18 months from date of manufacture. Note: The shelf life may be shortened if the original packaging is not properly sealed or stored in an environment with high temperatures or humidity

## Available Sizes

Attribute Name	Value
Product Size	• Master rolls: 54" x 250 LY

## Precautionary Information

For information please contact your local 3M Office. [www.3M.com](http://www.3M.com)

## Automotive Disclaimer

**Select Automotive Applications:** This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

## Information

**Technical Information:** The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

**Product Selection and Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

**Warranty, Limited Remedy, and Disclaimer:** Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

**Disclaimer:** 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit [www.3M.com](http://www.3M.com).

## **ISO Statement**

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

## **Important Notice**

All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method or application. All questions of liability relating to this product are governed by the terms of the sale subject, where applicable, to the prevailing law

3M  
Industrial Adhesives and Tapes Division  
3M Center, Building 225-3S-06  
St. Paul, MN 55144-1000  
800-362-3550

3M and Venture Tape are trademarks of 3M Company ©  
3M 2016 (3/16)