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# Technical Data Sheet

## Scotch® Pouch Tape Sheets 832/832CP

### Product Description

Scotch® Pouch Tape Sheets 832 and 832CP are pre-cut, pressure-sensitive adhesive tapes designed for efficient document attachment and protection on shipping containers. Each sheet features a sticky border surrounding a non-adhesive, printed center section, forming a transparent "see-through" pouch window. 25 individual sheets are stacked to create a pad. The tapes are available in standard or custom-printed versions.

Each individual sheet includes a liner strip that enables easy handling and application without the need of a dispenser. This design allows for a fast, secure, and convenient method of adhering packing lists, invoices, or other shipping documents to cartons and containers.

When the liner remains in place, the tape can function as an open-ended pouch, allowing users to insert, remove, or update work tickets, inventory sheets, or shipping documents as needed.

- 832 Pouch Tape: Standard version pre-printed with "Documents Enclosed"
- 832CP Pouch Tape: Custom version printed with your company logo or personalized message

### Product Features

- Protects documents and labels from scuffing or damage
- Pre-cut sheets for convenience and consistency
- Aggressive adhesive bonds to most surfaces
- Available with standard or custom printing options
- Clear window ensures easy label visibility and barcode scanning

### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Attribute Name	Test Method	Value
Color		Transparent film with orange/white message border.
Adhesive Type		Pressure-sensitive rubber resin
Backing		Biaxially Oriented Polypropylene
Total Tape Thickness	ASTM D3652	0.066 mm (2.6 mil)

Attribute Name	Value
Available Formats	25 Sheets Per Pad 40 Pads per Carton 4 Cartons per Case 160 Pads per Case 4000 Applications per Case

## **Typical Performance Characteristics**

Attribute Name	Test Method	Temperature	Test Condition	Value
180° Peel Adhesion	ASTM D3330	23 °C (73 °F)		55 N/100mm (50 oz/in) <sup>1</sup>
Elongation at Break	ASTM D3759			130 %
Tensile Strength	ASTM D3759		Machine Direction	620 N/100mm (35.4 lb/in)

<sup>1</sup> 300 mm/min (12 in/min)

## **Handling/Application Information**

### **Directions for Use**

- Apply to a clean, dry surface for optimal adhesion
- Press firmly along the boarders to ensure full contact
- For reusable pouch function, leave liner partially or fully in place

### **Application Examples**

- Attaching packing lists, invoices, and bills of lading to cartons or containers
- Protecting production, inventory, or shipping documents
- Displaying barcodes, identification labels, or quality records

### **Storage and Shelf Life**

Store under normal conditions of 4° to 27°C (40° to 80°F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

### **Available Sizes**

25 sheets per pad

Attribute Name	Value
Tack Free Area	13 x 22 cm (5 x 8 3/4 in)
Tape Sheet Dimensions	15 x 25 cm (6 x 10 in)
Window (Readable Area)	10 x 20 cm (4 x 7 7/8 in)

### **Information**

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## **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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