



Technical Data Sheet

3M™ Scotch® High Performance Cold
Temperature Box Sealing Tape 3723



Product Details



Regulatory Info/SDS

Product Description

Scotch® Box Sealing Tape 3723 is a high performance packaging tape for application at refrigeration temperatures, or at room temperature with subsequent storage at low temperatures. This product has a conformable backing and a consistent pressure sensitive hot melt adhesive system which is chemically acceptable by the USDA for use on packaging material having minimal contact with meat or poultry food product prepared under federal inspection

Product Features

- Pressure sensitive hot melt rubber-resin adhesive modified for use at colder temperatures.
- High performance ensures reliable closures.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Color		Clear
Adhesive Type		Pressure sensitive hot melt rubber-resin
Backing		Biaxially oriented polypropylene film
Backing Thickness	ASTM D3652	0.041 mm (1.6 mil)
Total Tape Thickness	ASTM D3652	0.076 mm (3 mil)

Typical Performance Characteristics

Attribute Name	Test Method	Dwell Time	Temperature	Test Condition	Substrate	Value
180° Peel Adhesion	ASTM D3330	72 h	23 °C (73 °F)		Stainless Steel	49.3 N/100mm (45.0 oz/in) ¹
Elongation at Break	ASTM D3759					160 %
Tensile Strength	ASTM D3759			Machine Direction		525 N/100mm (30 lb/in)
Tensile Strength	ASTM D3759			Cross Direction		1051 N/100mm (60 lb/in)

¹ 304 mm/min (12 in/min)

Handling/Application Information

Application Techniques

An extensive line of application equipment including hand held manual dispensers and semi-automatic and fully automatic equipment is available. Scotch® Box Sealing Tape 3723 has been applied to fiberboard boxes with good results at refrigeration temperatures of 32°F to 50°F (0°C to 10°C). Once applied, Scotch® Tape 3723 performs well on fiberboard boxes subjected to temperatures below 32°F (0°C).

Storage and Shelf Life

Store under normal conditions of 4° to 27°C (40° to 80°F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Available Sizes

Attribute Name	Value
Core Size (ID)	76.2 mm (3 in)
Note	Custom widths available upon request.
Standard Roll Length	50 m (55 yd)
Standard Width	48 mm (1.9 in)

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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