



Supersedes: June, 2024

# **Technical Data Sheet**

3M<sup>™</sup> Electrically Conductive Aluminum Tape 3302



Product Details

## **Product Description**

 $3M^{M}$  Electrically Conductive Aluminum Tape 3302 is a 2.0 mil (51 µm) high strength dead soft aluminum foil coated with a conductive pressure sensitive acrylic adhesive. Good adhesion, malleability and adhesive conductivity allow for extremely low resistance and make this an excellent shielding tape.

### **Product Features**

- UL 510 Recognized (File E230409)
- Malleable copper foil contours well to irregular surfaces
  Good wetting out capabilities to most surfaces
- Hand tearable allowing for easy installation

## **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## **Typical Physical Properties**

| Attribute Name       | Test Method | Value             |
|----------------------|-------------|-------------------|
| Color                |             | Silver            |
| Adhesive Type        |             | Acrylic           |
| Backing              |             | Aluminum Foil     |
| Backing Thickness    | ASTM D3652  | 0.05 mm (2 mil)   |
| Total Tape Thickness | ASTM D3652  | 0.09 mm (3.5 mil) |
| Liner Thickness      |             | 0.11 mm (4.4 mil) |

## **Typical Performance Characteristics**

| Attribute Name      | Test Method | Temperature   | Value                            |
|---------------------|-------------|---------------|----------------------------------|
| 180° Peel Adhesion  | ASTM D3330  | 23 °C (73 °F) | 2.4 N/cm (21 oz/in) <sup>1</sup> |
| Elongation at Break | ASTM D3759  |               | 3 %                              |
| Tensile Strength    | ASTM D3759  |               | 33.3 N/cm (19 lb/in)             |

1 304 mm/min (12 in/min)

| Attribute Name                           | Value                        |
|--|------------------------------|
| Long Term Temperature Resistance         | 121 °C (250 °F) <sup>1</sup> |
| Minimum Long Term Temperature Resistance | -40 °C (-40 °F) 1            |

<sup>1</sup> Long Term (day, weeks)

#### Handling/Application Information

#### **Application Examples**

- Ideal for EMI and RFI shielding applications
- Used in printed circuit manufacturing and repair

#### **Industry Specifications**

UL 510 Recognized (File E230409)

#### Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 12 months from date of manufacture.

#### **Available Sizes**

| Attribute Name       | Value                |
|----------------------|----------------------|
| Standard Roll Length | 33, 55 m (36, 60 yd) |

#### **Automotive Disclaimer**

#### Select Automotive Applications:

Select Automotive Applications: This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

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#### **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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