



Technical Data Sheet

3M™ Scotch® Recycled Corrugate Tape 3071



[Product Details](#)

Product Description

Scotch® Recycled Corrugate Tape 3071 is an industrial packaging tape used for box sealing, splicing, recoupage and other demanding packaging applications. This product has a conformable backing and a consistent pressure sensitive hot melt synthetic rubber adhesive system.

Product Features

- Adheres instantly to a variety of surfaces.
- Edge tear and split resistance.
- Adheres well to recycled corrugate.
- Roll to roll consistency increases productivity for improved unit costs.
- Complies with the environmental considerations of ASTM D 1974.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Substrate	Value
Color			Clear
Adhesive Type			Pressure sensitive hot melt rubber-resin
Backing			Biaxially oriented polypropylene
Holding Power	ASTM D3654	Fiberboard	5,000+ min
Backing Thickness	ASTM D3652		0.03 mm (1.2 mil)
Total Tape Thickness	ASTM D3652		0.053 mm (2.1 mil)

Typical Performance Characteristics

Attribute Name	Test Method	Dwell Time	Temperature	Test Condition	Substrate	Value
180° Peel Adhesion	ASTM D3330	72 h	23 °C (73 °F)		Stainless Steel	49.3 N/100mm (45.0 oz/in) ¹
Elongation at Break	ASTM D3759					160 %
Tensile Strength	ASTM D3759			Machine Direction		385 N/100mm (22 lb/in)
Tensile Strength	ASTM D3759			Cross Direction		771 N/100mm (44 lb/in)

¹ 304 mm/min (12 in/min)

Handling/Application Information

Application Techniques

An extensive line of application equipment including hand held manual dispensers and semi-automatic and fully automatic equipment is available. Application of Scotch® Box Sealing Tape 3071 is most easily accomplished at room temperature. At colder temperatures, approaching 32° F (0° C), the adhesive becomes more firm. Once applied, Scotch® Tape 3071 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

Storage and Shelf Life

Store under normal conditions of 4° to 27°C (40° to 80°F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Available Sizes

Attribute Name	Value
Core Size (ID)	76.2 mm (3 in)
Standard Roll Length	100, 914, 1500 m (109, 1000, 1641 yd)
Standard Width	48, 72 mm (1.9, 2.8 in)

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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