



## Technical Data Sheet

3M™ Scotch® Clean Removal Multipack Tape  
694



[Product Details](#)

### **Product Description**

Scotch® Clean Removal Multipack Tape 694 is an adhesive tape recommended for multipack/product bundling purposes. It secures bundles yet does not damage primary packaging when removed. This is a packaging alternative to plastic bags, shrink wrap, chipboard, paperboard, and trays. It can increase the customers' productivity, reduce secondary packaging material by weight, and improve packaging design. This tape is available in a clear and a custom printed version and can be utilized for product promotion and branding. It has a conformable backing and a low adhesion acrylic adhesive.

### **Product Features**

- Clean removal and repositionable without damage to primary packaging.
- Application to wide variety of surfaces including printed cardboard, printed chipboard and paperboard, plastic bags, bottles, and pouches.
- Biaxially oriented film backing provides good resistance to humidity, ensuring better performance during aging.

### **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### **Typical Physical Properties**

Attribute Name	Test Method	Value
Color		Clear and Printed
Adhesive Type		Acrylic Pressure Sensitive
Backing		Biaxially oriented polypropylene
Backing Thickness	ASTM D3652	0.4 mm (1.6 mil)
Total Tape Thickness	ASTM D3652	0.48 mm (1.9 mil)

### **Typical Performance Characteristics**

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	0.4 N/cm (4 oz/in) <sup>1</sup>
Elongation at Break	ASTM D3759		130 %
Tensile Strength	ASTM D3759		52.5 N/cm (30 lb/in)

<sup>1</sup> 12 in/min (300 mm/min)

## **Handling/Application Information**

### **Application Techniques**

Application equipment including hand held manual dispensers, semi-automatic and fully automatic equipment for grouping packages are available. Application of Scotch® Multipack Tape 694 is most easily accomplished at room temperature 72°F (23°C). Very low or high temperatures cause hardening or softening of the adhesive respectively, making application more difficult. Once applied, Scotch® Multipack Tape 694 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

### **Storage and Shelf Life**

Store under normal conditions of 4° to 27°C (40° to 80°F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

### **Available Sizes**

<b>Attribute Name</b>	<b>Value</b>
Available Width	36, 48, 72, 96, 144 mm
Note	Subject to Minimum Order Requirements
Standard Roll Length	100, 1500 m (109, 1640 yd)

### **Information**

**Technical Information:** The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

**Product Selection and Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

**Warranty, Limited Remedy, and Disclaimer:** Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

**Disclaimer:** 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit [www.3M.com](http://www.3M.com).

### **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

3M™ Industrial Specialties Division  
3M Center, St. Paul, MN 55144-1000  
[www.3M.com](http://www.3M.com)

Scotch is a registered trademark of 3M.  
©3M 2015 (5/15)