

3M Application Profile: Composite Bonding Process (Holding Tapes)



3M™ Polyester Tape 875 can be used to hold bagging layers during the composite bonding process.

Application Description:

To create a composite part, specially engineered fabrics and adhesives are layered together then subjected to elevated pressure and autoclave temperatures of up to 204°C (400°F), cycling up to 24 hours.

Application Benefit:

- Composite materials can improve the strength and durability of parts, as well as provide overall light weighting of finished product

Key Application Requirements:

- Provide strong hold to a variety of bagging materials and tool/mold surfaces
- Hold throughout high temperature and pressure cycles
- Remove cleanly after use



Uncured parts are put into special chambers called autoclaves. Autoclaves subject parts to pressure and heat to create finished composite parts.

Engineered Industrial Tapes

For Aerospace, Automotive,
and General Industrial

Tape Benefits:

- **Fast, clean removal:** Reduces time required to remove and/or clean tools/molds after use
- **One piece removal:** Less time or challenge to remove from a surface, with fewest pieces
- **Easy to apply/immediate use:** Simply apply manually or with a tabletop dispenser
- **Reduces contamination:** 3M tapes with a rubber adhesive can help reduce silicone contamination of parts

Products	
3M™ High Temperature Nylon Tape 855	
3M™ Polyester Tape 8402	
3M™ Polyester Tape 8403	
3M™ Polyester Tape 875	
3M™ Polyester Tape 876	
Additional Applications	
Aerospace	Pressure Bulkhead, Radome, Wing, etc
Automotive	Seat Base, Trunklid, etc
General Industrial	Bicycle Frame
Power	Wind Turbine



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