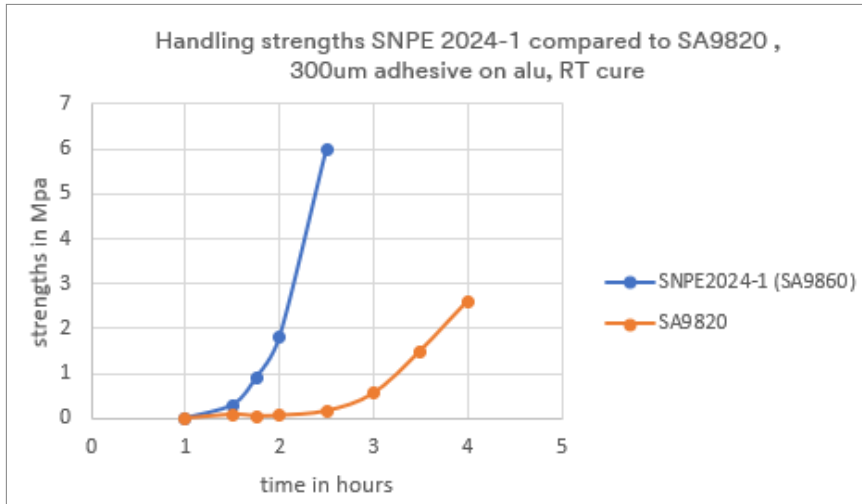


# 3M™ Structural Adhesive SA9860



	Customer Minimum Requirement	SA9820 Cure @115°C	SA9820 Cure @23°C	SA9860 Cure @23°C
Wedge Impact Peel Tests (KN/m)	20	25	9	25
G1C (N/mm)	3	4.16	1.14	3.91
G2C (N/mm)	9	12	4	10

## Features

- Impact-resistance with no oven curing
- Substrates to Bond: HSS, aluminum, and composites
- High temperature and creep resistance to allow applications close to battery

## Potential Applications

- Primary structure, battery enclosure
- Other applications are currently out of scope but contact your 3M representative to discuss potential new applications

[Read our full Intended Use and Restricted Use Statements \(PDF\)](#)