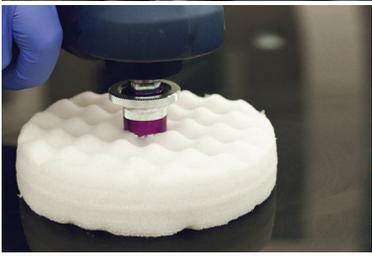


Personal Safety

- Comfort Particle Mask P3 
- Hearing Protection 
- Comfort Goggles 
- Reusable Overalls 
- Nitrile Gloves 

Sanding Spot defects (like dust ribs)		<ul style="list-style-type: none"> • Denib with 3M™ Finesse-it™ Trizact™ Film Disc, grade P1200 - P1500 	  <p>3M™ Finesse-it™ Trizact™ Film Disc Rolls, A5, P3000</p> <p>3M™ Finesse-it™ Hand Sanding Pad</p>
		<ul style="list-style-type: none"> • Refine scratches with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 6000, 75mm on an orbital sander. 	  <p>3M™ Trizact™ Fine Finishing Disc 6000, 75mm</p> <p>3M™ Random Orbital Sander, 75 mm (3 in), 5 mm (3/16)</p>
Sanding Area defects (orange peel, runners)		<ul style="list-style-type: none"> • Sand the area with 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1200 - P1500 or 3M™ Trizact™ P1500 Clear Coat Sanding Discs • Refine scratches with 3M™ Trizact™ P3000 Hookit™ Foam Discs, 150 mm on an orbital sander. 	   <p>3M™ Hookit™ 260L+ Purple, 150mm</p> <p>3M™ Hookit™ Interface-Pad Multihole</p> <p>3M™ Random Orbital Sander, 150 mm (6 in), 2.5 mm (3/32) Orbit</p>
		<ul style="list-style-type: none"> • Refine scratches with 3M™ Trizact™ 5000 Hookit™ Foam Discs, 150 mm on an orbital sander. • Optional Step: Refine Scratches with 3M™ Trizact™ 8000 Hookit™ Foam Discs, 150mm on an orbital sander 	  <p>3M™ Trizact™ Fine Finishing Disc 3000, 150mm</p> <p>3M™ Trizact™ Fine Finishing Disc 5000, 150mm</p>
Polishing step		<ul style="list-style-type: none"> • Add a small amount of 3M™ Perfect-it™ Fast Cut Plus Extreme Rubbing Compound onto the green foam pad on the rotary polisher • Polish in an overlapping pattern with rotary speed: 800 - 1600 rpm • When polishing keep the pad on the surface to avoid jumping. Reduce pressure towards the end of the compounding stage to enable easy cleanup • Note: The softer the clear coat is, the lower the surface temperature and polisher RPM needs to be during the process. 	   <p>3M™ Perfect-it™ EX Rubbing Compound</p> <p>3M™ White Foam Pad</p> <p>3M™ QCC Wool Pad</p>
Control		<ul style="list-style-type: none"> • Inspect the surface using a control spray (not wax and grease remover). If Defect removal scratches are still evident, repeat the first polishing step. • Note: It's important to ensure that you remove all defect removal sanding scratches at this stage, in order to avoid their "reappearance" at the end of the polishing process 	 <p>3M™ Microfibre Detailing Cloth</p>
Fine Polishing Step		<ul style="list-style-type: none"> • Change to a black foam pad and add a small amount of 3M™ Perfect-It™ Machine Polish onto the pad or surface • Polish area and surrounding in an overlapping pattern with rotary speed 800 - 1400 rpm • Processing: keep polishing foam atly on the surface for glossy finish, reduce pressure towards end of the polishing step • Wipe off any excess polish and inspect area - most colours are fine now. 	  <p>3M™ Perfect-it™ Machine Polish EX</p> <p>3M™ Quick Connect Black Convuluted Foam Pad</p>
Hologramm Removal (Optional)		<ul style="list-style-type: none"> • Add 3M™ Perfect-it™ III Ultrafina SE onto the blue foam pad on the rotary polisher • Processing: - polish with the same speed - moving in an overlapping pattern generously covering the whole area Do not polish this step to completion. • Wipe off polish residues with the extra - soft 3M™ Perfect-It™ High Performance Blue Cloth Ultrafina polishing cloth to avoid generating new micro scratches on the surface • Tip: Always keep the polishing foam wet (using polish), as this delivers a more even coat of polish on the surface and will prevent the generation of the micro scratches from a dry pad 	   <p>3M™ Perfect-it™ III Ultrafina SE</p> <p>3M™ Quick Connect Perfect-it™ III Blue Convuluted polishing pad</p> <p>3M™ Microfibre Detailing Cloth</p>