

# Helping enable the next generation of electronics.

3M<sup>™</sup> EMI/RFI Management Solutions

### Why is minimizing EMI/RFI important?

When the amount of noise (EMI) rises higher than the signal's strength, resulting in a low signal-to-noise ratio (SNR), it can degrade electronic performance. This can result in errors, data loss, delayed or incorrect readings, or even temporary shutdowns. Which is why it is critical to help prevent EMI as much as possible.

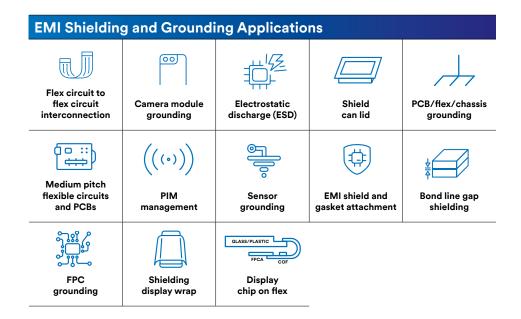
### 3M<sup>™</sup> EMI/RFI Management Solutions will help you:

- » Minimize EMI noise and crosstalk
- » Improve signal integrity
- » Enable high performing and reliable materials
- » Be more cost-effective
- » Achieve quick and easy application with peel and stick solutions

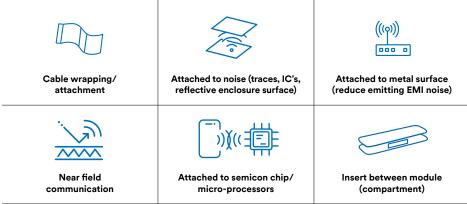
Generated by electronic devices, communications signals, electromagnetic frequencies and static electricity, Electromagnetic Interference (EMI) – also known as Radio Frequency Interference (RFI) – is an electronic emission that interferes with the performance of electronic components, RF systems and other critical equipment.

### Help manage EMI with 3M<sup>™</sup> EMI/RFI Solutions

Help protect your systems and achieve efficient and reliable operations with solutions from 3M. We bring decades of expertise in EMI/RFI management and materials science to help you solve complex and dynamic design challenges. Our EMI/RFI management solutions are known for helping boost signal-to-noise ratios in industrial electronics, improving antenna signal integrity, and even grounding displays for connected and smart products.







### **3M<sup>™</sup> Electrically Conductive Tapes Selection Criteria**

Selecting a 3M<sup>™</sup> Electrically Conductive Tape for grounding, shielding, and attachment includes identifying several application requirements. For instance, the selection process could consider the following items, among others:

- 1 Contact R target
- 2 Contact surface type
- 3 Adhesion level desired
- 4 Bond line thickness
- 5 XYZ or Z conductivity path
- 6 Operating temperature range and environmental conditions
- 7 EMI shielding in bond line "gap/slit" for higher frequencies
- 8 Surface contact area for adhesion
- 9 Assembly pressure, temperature and time

#### Meet your "go-to" materials

3M created the EMI/RFI Management Solutions Go-To Material List (GTML) to provide fast and reliable service on our go-to materials. The GTML includes materials that cover most applications and provide differentiated solutions for various EMI design challenges.

Make these materials the first, go-to options for EMI challenges, supplemented by a broader line of 3M EMI/RFI materials for niche applications.

Indicates which select thicknesses are part of the GTML.

#### The "Good-Better-Best" rankings are based on the 3M Test Method and tape performance in a nominal application.

\*This information is based on tests performed at 3M laboratory facilities. While we believe that these test results are reliable, your results may vary due to differences in test conditions, your facility/lab environment, or the other conditions within your control. This information is intended for industrial/occupational use by persons with the knowledge and technical skills to analyze, handle and use such information. It is supplemental only and is not intended to replace the detailed information found in written 3M product literature. For additional information, including important safety and warranty information, regarding 3M EMSD products, please refer to the data sheets, instruction and/or installation manuals.

Typical           Product         contact resistance           (R ohms Ω)         (R)		EMI shielding in bond line gap/slit	Flex to PCB contact resistance (R ohms Ω)	Peel strength (24 hr/RT)	Workability	Thermal conductivity/resistance (W/mK or C/W)
3M <sup>™</sup> Electrically Con	nductive Double	-Sided Tapes				
3M <sup>™</sup> Electrically Conduct	ive Adhesive Transf	er Tapes				
📩 3M tape 9703	Good	N/A	Better	Good	Good	Good
3M tape 9709SL	Better	Better	Best	Good	Better	Best
3M tape 9712	Good	Good	Good	Better	Good	Good
3M tape 9713	Better	Good	Good	Better	Good	Good
3M <sup>™</sup> Electrically Conduct	ive Double-Coated	Tapes				
🗧 3M tape 5113DFT	Best	Best	Best	Better	Best	Better
3M tape 9772	Best	Best	Good	Good	Best	Best
3M tape 9711S	Best	Better	Best	Best	Best	Better
3M tape 9750	Better	Better	Better	Best	Better	Good
3M <sup>™</sup> Electrically Cor	nductive Single-	Sided Tapes				
🗧 3M tape 5113SFT	Better	Good	Better	Good	Better	Good
3M tape 3304BC-S	Best	Best	Best	Better	Better	Good
3M tape 1020BC	Best	Better	Best	Good	Best	Better
🗧 3M tape 1050TC	Best	Better	Best	Good	Better	Best
3M tape CEF-3BV	Good	Good	Good	Better	Better	Good

» Typical contact resistance - Gold flex bonded to stainless steel (SS). "Best" results relate to a lower contact R potential on SS Contact R can vary with SS type tested. Lower contact resistance can allow for improved EMI shielding of a design.

» EMI Shielding in Bond Line "Gap/Slit" - Best = High dB EMI Shielding. Inherent EMI shielding at the bond line provides significantly reduced crosstalk, stray EMI, noise in circuit, antennae effects, FPC susceptibility and spurious emissions.

» Flex to PCB Contact Resistance - Potential to improve contact R grounding locations via improved surface conformability and XYZ conductive potential with a 3M electrically conductive tape or film vs. a generic Z-axis only conductive PSA.

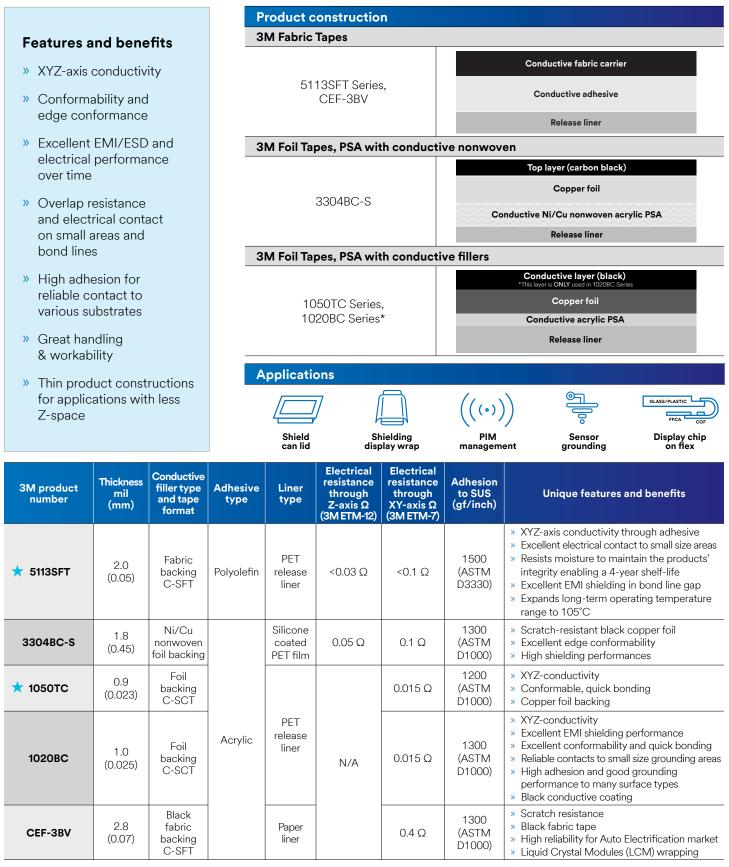
» Peel Strength - Adhesion to SS type substrate/3M Test Method/24 hour room temp dwell.

» Workability - Ease of Rework based on a standard set of high surface energy substrates. The tape design can affect rework based on adhesive type and conductive filler type.

» Thermal Conductivity/Thermal Resistance - Effective Thermal Resistance and Thermal Conductivity vs. a generic PSA without conductive fillers. Important for thermal connection performance between substrates.

## 3M<sup>™</sup> Electrically Conductive Single-Sided Tapes

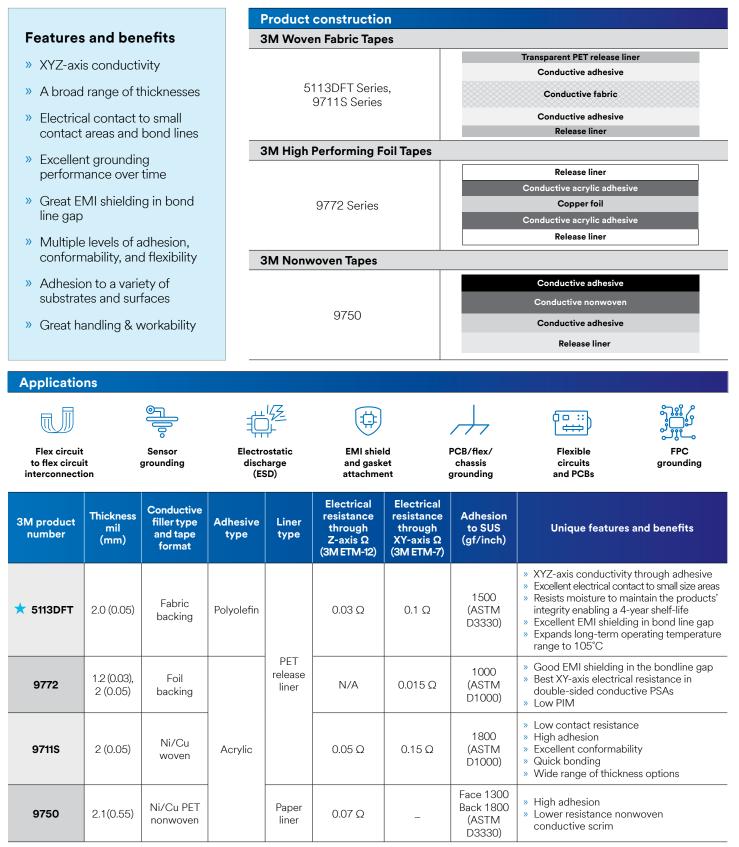
3M<sup>™</sup> Electrically Conductive Single-Sided Tapes offer XYZ-axis conductivity in a variety of conductive adhesives, carriers, and fillers to provide enhanced EMI performance where you need it (flexibility, conformability, adhesion, temperature range, etc.). These tapes are available in multiple thicknesses and provide EMI/RFI shielding and/or grounding across multiple frequencies.



 $\star$  = Indicates which select thicknesses are part of the GTML.

### 3M<sup>™</sup> Electrically Conductive Double-Coated Tapes

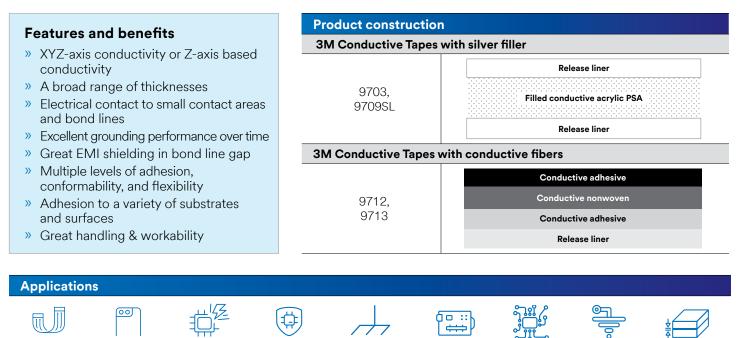
3M<sup>™</sup> Electrically Conductive Double-Coated Tapes feature XYZ-axis conductivity and have a layer of adhesive coated on both sides of the carrier and are easier to die-cut and handle than adhesive transfer tapes (no carrier). They come in a variety of conductive adhesives, carriers and fillers to provide enhanced EMI performance where you need it (flexibility, conformability, adhesion, temperature resistance). The tapes provide a broad spectrum of performance in a variety of applications.



 $\star$  = Indicates which select thicknesses are part of the GTML.

### **3M<sup>™</sup> Electrically Conductive Adhesive Transfer Tapes**

3M<sup>™</sup> Electrically Conductive Adhesive Transfer Tapes deliver a broad spectrum of performance, including high EMI shielding in the bond line gap for high-frequency attenuation, stable contact resistance for reliable electrical conductivity, and conformability for creating a strong bond. Multiple thicknesses, conductive fillers, and particle designs are available.



Flex circuit to flex circuit interconnection

Camera Electrostatic module discharge grounding (ESD)

EMI shield and gasket attachment

PCB/flex/ chassis grounding

Medium pitch flexible circuits and PCBs

FPC grounding

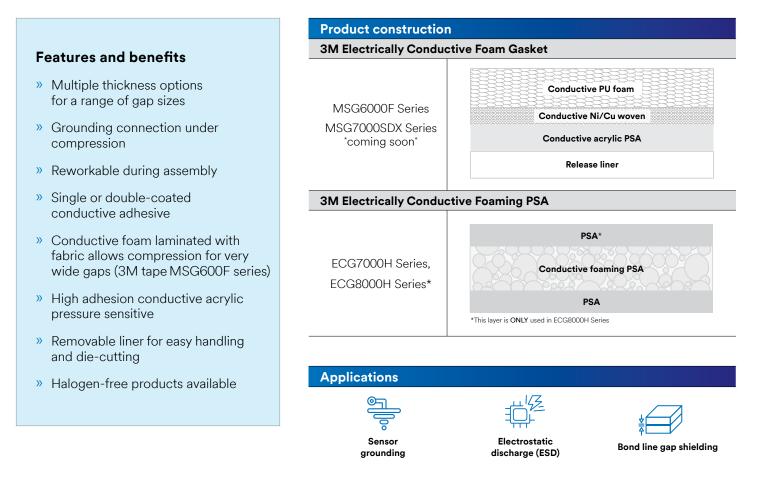
Sensor grounding

Bond line gap shielding

3M product number	Thickness mil (mm)	Conductive filler type	Adhesive type	Liner type	Electrical resistance through Z-axis Ω (3M ETM-12)	Electrical resistance through XY-axis Ω (3M ETM-7)	Adhesion to SUS (gf/inch)	Unique features and benefits	
<del>★</del> 9703		Silver particles	Carbon onwoven Ni/Cu		Silicone treated PCK	0.01 Ω	N/A	907 (ASTM D1000)	<ul> <li>» Anisotropic Z-axis electrical conductivity</li> <li>» Low outgassing</li> <li>» Pressure-sensitive adhesive (PSA) tack properties</li> <li>» Thermal curing not required</li> </ul>
9709SL	2 (0.05)			PCK release liner, PET release liner	0.06 Ω	40 Ω	825 (ASTM D1000)	<ul> <li>» Standard adhesion</li> <li>» Good EMI shielding in bond line gap</li> <li>» High frequency</li> <li>» Thermal conductivity</li> <li>» Excellent conformability</li> <li>» Low liner release (SL)</li> </ul>	
9712	5 (0.127)	Carbon nonwoven		Silicone	13 Ω	50-70 Ω	1500 - (ASTM D3330)	<ul> <li>» Standard adhesion</li> <li>» No nickel</li> <li>» Non-magnetic material</li> <li>» Nonwoven conductive scrim</li> </ul>	
9713	3.5 (0.089)	Ni/Cu nonwoven		treated PCK	1.7 Ω	5 Ω			<ul> <li>» Standard adhesion</li> <li>» Isotropic XYZ-axis electrical connectivity</li> <li>» Uses nickel plated carbon scrim</li> <li>» Good contact with both hard and soft surfaces</li> <li>» Excellent die-cutting and converting capabilities</li> </ul>

### **3M<sup>™</sup> Electrically Conductive Gasket Tapes**

3M<sup>™</sup> Electrically Conductive Gasket Tapes are compressible electrically conductive open-cell urethane foam gaskets with single or double-coated conductive adhesives and an additional internal copper foil layer for shielding gaskets (3M<sup>™</sup> Gasket Tape MSG7000SDX/MSG6000F Series). These XYZ-axis conductive gaskets feature excellent conductivity to ground two surfaces with a wide gap and/or EMI shielding.



The above technical information and data should be considered representative or typical only and should not be used for specification purposes. Contact your 3M Technical Representative for details.

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### **3M<sup>™</sup> Electrically Conductive Gasket Tapes**

3M product number	Thickness mil (mm)	Carrier type	Conductive filler type	Adhesive type	Liner type	Operating temp °C	Unique features and benefits	
MSG6030F	11.8 (0.3)	Foam	Polyurethane plated with Cu/Ni (foam)	Acrylic	PET liner		<ul> <li>» Single side conductive adhesive</li> <li>» Highly compressible</li> <li>» Metal plated</li> <li>» Open cell urethane</li> </ul>	
MSG6060F	23.6 (0.6)	laminated with conductive				ST 121°C, LT 85°C		
MSG6100F	40 (1.0)	fabric						
MSG7030SDX	11.8 (0.3)			Conductive Acrylic PSA		ST -40°C LT 105°C		
MSG7045SDX	17.7 (0.45)		Polyurethane plated with Cu/Ni (foam)					
MSG7060SDX	23.6 (0.6)				PET film liner		<ul> <li>Anticipated single-sided conductive adhesive</li> <li>Anticipated to have thicker versions available vs 3M gasket MSG6000F series</li> <li>Anticipated highly compressible foam structure for wide range gap filling capability</li> </ul>	
MSG7080SDX	31.5 (0.8)	Foam laminated						
MSG7100SDX	39.4 (1.0)	laminated with conductive fabric						
MSG7150SDX	59 (1.5)							
MSG7200SDX	78.7 (2.0)							
MSG7250SDX	98.4 (2.5)							
MSG7300SDX *Coming soon*	118 (3.0)							
ECG7033H	13 (0.33)		Ni	Acrylic	PE coated paper liner	ST 125℃C, LT 80℃C	<ul> <li>» Single side conductive adhesive</li> <li>» Metal plated</li> <li>» Open cell urethane</li> </ul>	
ECG7053H	20.8 (0.53)							
ECG7073H	28.7 (0.73)	Plated polyurethane foam						
ECG8035H	13.8 (0.35)						<ul> <li>» Double side conductive adhesive</li> <li>» Metal plated</li> <li>» Open cell urethane</li> </ul>	
ECG8055H	21.6 (0.55)							
ECG8075H	29.5 (0.75)							

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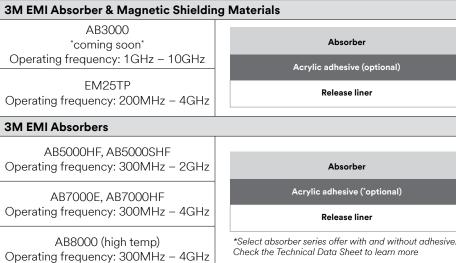
### **3M<sup>™</sup> EMI Absorbers**

3M<sup>™</sup> EMI Absorbers are flexible composite sheets incorporating specialized magnetic particles and an optional non-conductive PSA to absorb near-field EMI. These absorbers help protect nearby electronics from EMI by suppressing EMI noise at multiple frequencies. 3M absorbers are available with a range of performance characteristics for effective EMI management in different environments from 400MHz to 10 GHz. Reliable resin system options enable high temperature resistance and stable performance over time. These thin magnetic absorbers are used in aerospace & defense, consumer electronics, automotive, and general electronics to help reduce EMI noise and improve the signal-to-noise ratio for optimal system performance.

#### **Features and benefits**

- » Absorbing capabilities up to 10GHz with targeted permeability up to 10 GHz
- » Absorbing performance is thickness dependent (ex. 200MHz to 4GHz for 3M absorber EM25TP)
- » Helps improve antenna performance and reduce EMI interference within a device
- » Multiple thicknesses and optional adhesive to create a custom stack-up
- » Longer shelf life options available (up to 2 years)
- » Supplied on a removable liner for easy handling
- » Halogen free

#### Product construction

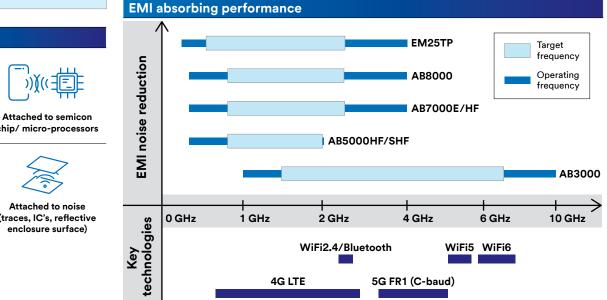


#### **3M Hybrid Shielding Absorber**

AB6005HF (AL+PET), AB6005SHF (PET+AL+PET) Shielding frequency - 10MHz - 18GHz

AL-PET layer Absorber Acrylic adhesive

**Release liner** 



#### The above technical information and data should be considered representative or typical only and should not be used for specification purposes. Contact your 3M Technical Representative for details.

Halogen free is defined as having maximum 900 ppm bromine, maximum 900 ppm chlorine, and maximum 1500 ppm total bromine and chlorine, per IEC 61249-2-21.

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#### **Applications**



Cable wrapping/ attachment



Insert between module (compartment)



Attached to noise (traces, IC's, reflective enclosure surface)



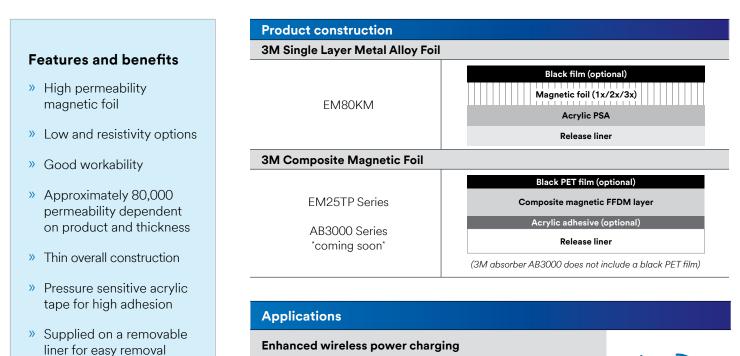
### 3M<sup>™</sup> EMI Absorbers

	3M product number	Thickness mil (mm)	Adhesive	Initial permeability @1MHz or 3MHz [µ']	Operating frequency MHz-GHz	Operating temp range (°C)	Unique features and benefits
★	EM25TP-005-A10 EM25TP-0100-A10 EM25TP-0200-A20	2 (0.05), 4 (0.1), 8 (0.2)	Non- conductive acrylic (optional)	250	200MHz – 4GHz	-25 ~ 90°C	<ul> <li>» Broad frequency absorber</li> <li>» High permeability magnetic film</li> <li>» Absorbing performance 200GHz – 4GHz</li> <li>» Targeted permeability for magnetic shielding</li> <li>&lt;100 kHz – 3 MHz</li> </ul>
	AB7010HF AB7020HF AB7030HF AB7050HF	5.2 (0.13), 9.8 (0.25), 14 (0.35), 22 (0.55)		110	300MHz – 4GHz	-25 ~ 85°C	<ul> <li>» Good workability</li> <li>» High resistivity</li> <li>» High permeability</li> <li>» Improved lower frequency absorber vs the 3M Absorber AB5000 series (@ &lt;1GHz)</li> </ul>
	AB5010HF/SHF AB5020HF/SHF AB5030HF/SHF AB5050HF/SHF AB5100HF/SHF	4 (0.1), 8 (0.2), 12 (0.3), 19.5 (0.5) 39 (1.0)	Acrylic non- conductive PSA	55 HF, 30 SHF	300MHz – 2GHz	-25 ~ 85°C	<ul> <li>» AB5000HF: Standard absorber</li> <li>» AB5000SHF: Advanced EMI absorber, lower peak absorber frequency than 3M EMI Absorber AB5000HF, thermal conductivity 0.7 W/m-K</li> </ul>
	AB6005SHF AB60005HF	4 (0.1)		30 – 250	10MHz – 18GHz	-30 ~ +105°C	<ul> <li>» Excellent for EMI shielding &amp; insulation</li> <li>» Aluminum layer provides excellent shielding effectiveness up to 18 GHz</li> <li>» Available in sheets or rolls</li> <li>» PET absorber reduces EMI and ESD in enclosed cavities</li> </ul>
*-	AB7010E/AB7010E-WO AB7020E/AB7020E-WO AB7030E/AB7030E-WO — AB7050E/AB7050E-WO	4 (0.1), 8 (0.2), 12 (0.3), 19.5 (0.5)	Non- conductive acrylic (optional)	100u' @ 3 MHz	300MHz – 4GHz	-25°C – 105°C	<ul> <li>» High permeability</li> <li>» Available with and without (-WO) adhesive</li> <li>» Long shelf life (18 months)</li> <li>» Broader temperature performance than 3M absorber AB7000HF series</li> </ul>
	AB8010-WO AB8020-WO AB8030-WO AB8050-WO	4 (0.1), 8 (0.2), 12 (0.3), 19.5 (0.5)	No adhesive	110u'~130 @ 3 MHz	300MHz – 4GHz	-40°C – 150°C	<ul> <li>» High permeability</li> <li>» High performance resin system for solder reflow stable performance</li> <li>» High temperature resistance (150°C)</li> <li>» Available without adhesive (-WO)</li> <li>» Long shelf life (2 years)</li> </ul>
	AB3010/AB3010-WO AB3030/AB3030-WO AB3050/AB3050-WO *Coming soon*	4 (0.1), 12 (0.3), 19.5 (0.5)	Non- conductive acrylic (optional)	30	1GHz – 10GHz	-25°C – 90°C	<ul> <li>» Predicted broad absorbing performance 1-10 GHz</li> <li>» Anticipated availability with and without (-WO) adhesive</li> <li>» Large sheet format for improved yield (340mm x 340mm)</li> </ul>

 $\star$  = Indicates which select thicknesses are part of the GTML.

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3M<sup>™</sup> Magnetic Shielding Materials are thin magnetic materials that interact and influence electro-magnetic (EM) fields. These materials help protect sensitive electronic components and circuitry by shielding external low magnetic fields (<1MHz). Magnetic shielding materials "capture" the magnetic field and isolate the interference. The high magnetic permeability and low magnetic loss helps enable flux field redirection for applications less than 20MHz.



Improved near field communication (NFC) antenna range

Improved radio frequency identification (RFID) antenna range

*	3M product number	Total thickness mil (mm)	Magnetic type (magnetic foil layer type)	Adhesive type	Permeability (u')	Operating temp range (°C)	Unique features and benefits
	3M <sup>™</sup> Flux Field Directional Material EM80KM	2 (0.05)	Soft magnetic foil, nanocrystalline	Acrylic PSA	Max 80,000	-25 ~ 110°C	<ul> <li>» Low frequency focused for magnetic field</li> <li>» High permeability magnetic foil</li> <li>» Thin overall product construction allows for thinner design</li> </ul>
	EM25TP-005-A10 EM25TP-100-A10 EM25TP-0200-A20	2 (0.05), 4 (0.1), 8 (0.2)	Soft magnetic composite	Acrylic PSA	250	_	<ul> <li>» Broad frequency absorber</li> <li>» High permeability magnetic film</li> <li>» Absorbing performance 100MHz - 4GHz</li> <li>» Targeted permeability for magnetic shielding &lt;5MHz - 10MHz</li> </ul>
	AB3010/AB3010-WO AB3030/AB3030-WO AB3050/AB3050-WO *Coming soon*	4 (0.1), 12 (0.3), 19.5 (0.5)	_	Non- conductive acrylic (optional)	30	-25°C – 90°C	<ul> <li>Predicted broad absorbing performance 1-10 GHz</li> <li>Anticipated availability with and without (-WO) adhesive</li> <li>Large sheet format for improved yield (340mm x 340mm)</li> </ul>

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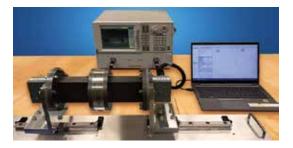
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### **Future-tested Solutions**

At 3M, we're testing our EMI absorbing and magnetic shielding solutions for the future. Our testing capabilities include:

- Simulation and modeling
- Frequency measurement
- Mechanical property measurement
- Material magnetization
- Reliability testing for age, humidity and temperature cycling
- And more

In many cases, 3M can focus our technical and testing capabilities to help you identify the right solution for you and your customers. No matter what your field, you can feel confident that the 3M solutions you specify will be tested and proven for performance. Virtually anywhere in the world. Now and in the future.





## Contact your 3M sales representative or visit 3m.com/electronicsassembly to learn more.

Regulatory: For regulatory information about this product, contact your 3M representative.

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