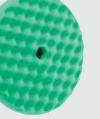


Personal Safety		• Comfort Particle Mask P3 	• Hearing Protection 	• Comfort Goggles 	• Reusable Overalls 	• Nitrile Gloves 
Sanding Spot defects (like dust nibs)		<ul style="list-style-type: none"> Denib with 3M™ Finesse-it™ Trizact™ Film Disc, grade A5 on a hand block 				
Sanding Area defects (orange peel, ripples)		<ul style="list-style-type: none"> Refine scratches with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 5000, 75mm on orbital sander. 				
		<ul style="list-style-type: none"> Sand the area with 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1500 or 3M™ Trizact™ P1500 Clear Coat Sanding Discs Refine scratches with 3M™ Trizact™ P3000 Hookit™ Foam Discs, 150 mm on an orbital sander. 				
		<ul style="list-style-type: none"> Refine scratches with 3M™ Trizact™ P3000 Hookit™ Foam Discs, 150 mm on an orbital sander. Optional Step: Refine scratches with 3M™ Trizact™ 5000 Hookit™ Foam Disc, 150 mm on an orbital sander. Optional Step: Refine Scratches with 3M™ Trizact™ 8000 Hookit™ Foam Disc, 150mm on an orbital sander 				
Polishing step		<ul style="list-style-type: none"> Add a small amount of 3M™ Perfect-It™ Fast Cut Plus Extreme Rubbing Compound onto the green foam pad on the rotary polisher Polish in an overlapping pattern with rotary speed: 1200 - 1600 rpm When polishing keep the pad on the surface to avoid jumping. Reduce pressure towards the end of the compounding stage to enable easy cleanup Note: The softer the clear coat is, the lower the surface temperature and polisher RPM needs to be during the process. 				
Control		<ul style="list-style-type: none"> Inspect the surface using a control spray (not wax and grease remover). If Defect removal scratches are still evident, repeat the first polishing step. Note: It's important to ensure that you remove all defect removal sanding scratches at this stage, in order to avoid their "reappearance" at the end of the polishing process 				
Fine Polishing Step		<ul style="list-style-type: none"> Change to a black foam pad and add a small amount of 3M™ Perfect-It™ Machine Polish EX onto the pad or surface Polish area and surrounding in an overlapping pattern with rotary speed 1200 - 1400 rpm Processing: keep polishing foam aty on the surface for glossy finish, reduce pressure towards end of the polishing step Wipe off any excess polish and inspect area - most colours are fine now. 				
Hologram Removal (Optional)		<ul style="list-style-type: none"> Add 3M™ Perfect-It™ Ultrafine Machine Polish onto the blue foam pad on the rotary polisher Processing: - polish with the same speed - moving in an overlapping pattern generously covering the whole area Do not polish this step to completion. Wipe off polish residues with a clean 3M™ Perfect-It™ Detailing cloth to avoid generating new micro scratches on the surface Tip: Always keep the polishing foam wet (using polish), as this delivers a more even coat of polish on the surface and will prevent the generation of the micro scratches from a dry pad 				