

Personal Safety

• Comfort Particle Mask P3



• Hearing Protection



• Comfort Goggles



• Reusable Overall



• Safety Gloves



Select Step 1a, 1b or 1c based on the size of your repair. Then continue on to Step 2 (Compound) and Step 3 (Polish)

Sanding Spot Defects		<ul style="list-style-type: none"> • Denib with 3M™ Finesse-it™ Trizact™ round discs, grade 3000 on denib tool • Refine scratches with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 8000, 75mm on orbital sander. • Proceed directly to Polish Step. 	 <p>3M™ Finesse-it™ Trizact™ Film Disc Rolls, A5, P3000</p> <p>3M™ Finesse-it™ Hand Sanding Pad</p> <p>3M™ Trizact™ Fine Finishing Disc 8000, 75mm</p> <p>3M™ Random Orbital Sander, 75 mm</p>
Sanding Small Area Defects		<ul style="list-style-type: none"> • Sand the area with a 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1500, 75 mm. Use disc with a soft interface pad. Remove all panel defects and match texture to adjacent OEM panels. Wipe panel clean • Refine scratches with a dual action sander and a 3M™ Trizact™ Foam Disc, grade 3000, 75 mm. Use disc damp with a soft interface pad. Sand each area 4-6 times. • Wipe panel clean. If scratches are still visible, continue refining. 	 <p>3M™ Hookit™ 260L+ Purple Disc, 76mm</p> <p>3M™ Trizact™ Fine Finishing Disc 3000, 75mm</p> <p>3M™ Random Orbital Sander, 75 mm</p> <p>3M™ Hookit™ Interface-Pad, 75mm</p>
Sanding Large Area Defects		<ul style="list-style-type: none"> • Sand the area with a 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1500 - P2000, 150 mm. Use disc with a soft interface pad. Remove all panel defects and match texture to adjacent OEM panels. Wipe panel clean • Refine scratches with a dual action sander and a 3M™ Trizact™ Foam Disc, grade 3000, 150 mm. Use disc damp with a soft interface pad. Go over each area 4-6 times. • Wipe panel clean. If scratches are still visible, continue refining 	 <p>3M™ Hookit™ 260L+ Purple, 150mm</p> <p>3M™ Trizact™ P1500 Clear Coat Sanding Discs</p> <p>3M™ Random Orbital Sander, 150 mm, 5 mm Orbit</p> <p>3M™ Hookit™ Interface-Pad Multihole</p> <p>3M™ Trizact™ Fine Finishing Disc 3000, 150mm</p> <p>3M™ Trizact™ Fine Finishing Disc 8000, 150mm</p>
Compound		<ul style="list-style-type: none"> • Apply the compound to the pad in a circular motion by using the cap from the bottle to help spread a small amount of compound throughout the pad. When applying compound to a new pad, its recommended starting at speed setting 1 for a few seconds, to ensure the pad is loaded evenly with compound before starting the task. • Set the pad flat on the surface and start at speed setting 4 to spread compound, increase speed as necessary. Apply minimal down pressure in a north/south, east/west, crosshatch pattern to remove scratches/defects. • Compound small areas at a time. Approximately a 60 cm x 60 cm area is recommended to ensure adequate scratch/defect removal • Use a 3M™ Perfect-It™ Ultra Soft Cloth - High Performance to remove the residual film from the surface. If scratches/defects remain, apply 4 drops of compound to the pad and continue compounding • Ensure all sand scratches have been completely removed. Inspect the surface by spraying with 3M™ Perfect-It™ Finish Control Spray and wipe with a clean microfiber cloth • Note: Clean pads often with a conditioning brush for optimal performance. 	 <p>3M™ Perfect-It™ Random Orbital Coarse Wool Compounding Pad, 130 mm or 150 mm</p> <p>3M™ Perfect-It™ Random Orbital Medium Wool Compounding Pad, 130 mm or 150 mm</p> <p>3M™ Perfect-It™ Random Orbital Foam Compounding Pad, 130 mm or 150 mm</p> <p>3M™ Perfect-It™ Random Orbital Polisher, 15 mm or 21 mm</p> <p>3M™ Perfect-It™ Detailing Cloths</p> <p>3M™ Perfect-It™ Random Orbital Compound</p>
Polish		<ul style="list-style-type: none"> • Apply the polish to the pad in a circle near the edge of the pad. When applying polish to a new pad, its recommended starting at speed setting 1 for a few seconds, to ensure the pad is loaded evenly before starting the task. • Set the pad flat on the surface and start at speed setting 4 to spread polish. Reduce speed as necessary. Apply minimal down pressure in a north/south, east/west, crosshatch pattern to remove swirls/defects. • Polish small areas at time. Approximately a 60 cm x 60 cm area is recommended to ensure adequate swirl/defect removal • Use a 3M™ Perfect-It™ Ultra Soft Cloth - High Performance to remove the residual film from the surface. If swirls/defects remain, apply 4 drops of polish to the pad and continue polishing 	 <p>3M™ Perfect-It™ Random Orbital Polish</p> <p>3M™ Perfect-It™ Random Orbital Polishing Pad 130 mm or 150 mm</p> <p>3M™ Perfect-It™ Random Orbital Polisher, 15 mm or 21 mm</p> <p>3M™ Perfect-It™ Detailing Cloths</p>