Personal Safety



Comfort Particle Mask P3
Hearing Protection
Comfort Goggles





Reusable Overall





Select Step 1a, 1b or 1c based on the size of your repair. Then continue on to Step 2 (Compound) and Step 3 (Polish)

Sanding Spot Defects 1a



- Refine scratches with 3M[™] Trizact[™] Fine Finishing Disc 443SA, grade 8000, 75mm on orbital sander.
- Proceed directly to Polish Step.



Rolls, A5, P3000





Hand Sanding

3M™ Trizact™ Fine Finishing Disc 8000, 75mm



Orbital Sander. 75 mm



 Sand the area with a 3M[™] Hookit[™] Purple Finishing Film Abrasive Disc 260L, grade P1500, 75 mm. Use disc with a soft interface pad. Remove all panel defects and match texture to adjacent OEM panels. Wipe panel clean

- Refine scratches with a dual action sander and a 3M™ Trizact™ Foam Disc, grade 3000, 75 mm. Use disc damp with a soft interface pad. Sand each area 4-6 times.
- · Wipe panel clean. If scratches are still visible, continue refining.







Orbital Sander



3M™ Hookit Interface-Pad.



 Sand the area with a 3M[™] Hookit[™] Purple Finishing Film Abrasive Disc 260L, grade P1500 - P2000, 150 mm. Use disc with a soft interface pad. Remove all panel defects and match texture to adjacent OEM panels. Wipe panel clean

- Refine scratches with a dual action sander and a 3M™ Trizact™ Foam Disc, grade 3000, 150 mm. Use disc damp with a soft interface pad. Go over each area 4-6 times.
- Wipe panel clean. If scratches are still visible, continue refining



3M™ Hookit™ 260L+





3M™ Random Orbital Sander.



3M™ Trizact™ Fine Finishing Disc 3000, 150mm



3M™ Trizact™ Fine Finishing Disc 8000, 150mm

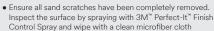


 Apply the compound to the pad in a circular motion by using the cap from the bottle to help spread a small amount of compound throughout the pad. When applying compound to a new pad, its recommended starting at speed setting 1 for a few seconds, to ensure the pad is loaded evenly with compound before starting the task.









 Note: Clean pads often with a conditioning brush for optimal performance



[™] Hookit[™] Interface

Pad Multihole

3M™ Perfect-It™ Random Orbital Coarse Woo Compounding Pad, 130 mm or 150 mm



3M[™] Perfect-It[™] Random Orbital Medium Wool Compounding Pad, 130 mm or 150 mm



3M[™] Perfect-It[™] Random Orbital Foam Compounding Pad, 130 mm or 150 mm



Orbital Polisher, 15 mm



3M™ Perfect-it™ Detailing Cloths



3M™ Perfect-It™ Random



Apply the polish to the pad in a circle near the edge of the pad. When applying polish to a new pad, its recommended starting at speed setting 1 for a few seconds, to ensure the pad is loaded evenly before starting the task.

- Set the pad flat on the surface and start at speed setting 4 to spread polish. Reduce speed as necessary. Apply minimal down pressure in a north/south, east/west, crosshatch pattern
- Polish small areas at time. Approximately a 60 cm x 60 cm area is recommended to ensure adequate swirl/defect removal
- Use a 3M[™] Perfect-It[™] Ultra Soft Cloth High Performance to remove the residual film from the surface. If swirls/defects remain, apply 4 drops of polish to the pad and continue polishing







3M™ Perfect-It™ Random Orbital Polisher, 15 mm or 21 mm

