



Personal protection developed with science.

With global health and safety knowledge, we understand the challenges facing the pharmaceutical industry seeking to help protect workers in its complex manufacturing processes across the globe. We collaborate with our customers, engage with regulatory and standards groups across the globe, and use research-backed science to provide safety solutions that can help protect your workers against different hazard types.

The 3M Science of Safety approach is your trusted resource for worker PPE.

3M[™] Powered Air Purifying Respirators (PAPR)

3M Powered Air Purifying Respirator systems offer comfortable, integrated protection against respiratory hazards. 3M™ Versaflo™ PAPR systems with loose-fitting headgear eliminate fit testing and can accommodate certain limited facial hair, to help keep pharmaceutical employees working comfortably and safely. Different fabrics and shrouds can be chosen for certain headtops to provide protection for your head, neck and shoulders.

3M[™] Versaflo[™] PAPRs are designed to be customised to fit your environment, with options for breathing tubes, donning methods and accessories.

Choose a system configuration that meets your specific needs by selecting your (1) Turbo Unit and Battery (2) Headtop and Breathing Tube, and (3) Filter/Cartridge. Full kits are also available.

1. Choose your 3M™ Versaflo™ Turbo Unit and Battery

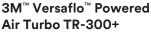
Turbo Units provide filtered air with a variety of different features.

Features	TR-300+	TR-600	TR800
Particulate	✓	✓	✓
Gas and vapour		✓	✓
Intrinsically Safe			✓
Cleaning	Wipe down	Wipe down an	d submersible*
Ingress protection	IP-53		54* 67**

^{*} Rating based on in-use operation of the 3M™ Versaflo™ Powered Air Purifying Respirator

3M™ Versaflo™ Turbo Unit and Batteries







Product	Region availability
TR-302N+	MEA
TR-302E+	EUR, MEA

Filter cover TR-371+ and airflow indicator TR-971 included with TR-302+ Turbo/Blower models.

3M™ Versaflo™ Powered Air Turbo TR-600



Product	Region availability
TR-602N	MEA
TR-602E	EUR, MEA

Airflow indicator TR-971 included with TR-602E Turbo blower models. Filter cover available to purchase separately.

3M[™] Versaflo[™] Powered Air Turbo TR-800, Intrinsically Safe



Product	Region availability
TR-802N	MEA
TR-802E	EUR, MEA

Airflow indicator TR-971 included with TR-802E Turbo blower models. Filter cover available to purchase separately.

Batteries

3M[™] Versaflo[™] Battery, High Capacity, TR-332



Product	Region availability
● TR-332	EUR, MEA

Battery charger TR-341 or TR-344 models purchased separately.

3M[™] Versaflo[™] Battery, High Capacity, TR-632



Product	Region availability
●● TR-632	EUR, MEA

Battery charger TR-641 or TR-644 models purchased separately.

3M™ Versaflo™ Battery TR-830, Intrinsically Safe for TR-800



Product	Region availability
●● TR-830	EUR, MEA

Includes TR-838 battery removal tool. Battery charger TR-641 or TR-644 models purchased separately.

Respiratory Protection Standards



CEN approved configurations available

Visit 3M.com for full offering of 3M hood/headgear options, PAPR parts, and documentation for approved product configurations by region or local country standard.

^{**} Submersible when used with 3M™ Versaflo™ Cleaning and Storage Kit TR-653

2. Choose your 3M™ Versaflo™ S-Series or M-Series Faceshield, Helmet and Breathing Tube

3M[™] Versaflo[™] PAPR systems offer a variety of headtop options that fit particular pharmaceutical jobs and hazards, while helping maintain comfort, protection and visibility.





With inner shroud

Headtops

Product	Region availability
a c 4001	MEA

3M™ Versaflo™ Premium Hoods with Reusable Suspension S-600 Series



With inner shroud

Product	Region availability
● S-657¹	EUR, MEA

3M[™] Versaflo[™] Integrated Suspension Hood S-400 Series



Without inner shroud

Product	Region availability
● S-433¹	EUR, MEA

3M™ Versaflo™ Premium Hood with Sealed Seam, S-855



Reusable suspension hood assembly with sealed seams and inner neck collar

Product	Region availability
● S-855¹	EUR

3M[™] Versaflo[™] Integrated Suspension Hood S-500



High durability hood with face seal

Product	Region availability
● S-533¹	EUR, MEA

3M™ Versaflo™ Helmet with Highly Durable Shroud, M-406



Heavy industry respiratory helmet with highly durable shroud

Product	Region availability
M-406	EUR, MEA

¹CEN nominal protection factors defined in EN 12941. 3M supports TH3 and a Nominal Protection Factor (NPF) of 500 for the S-Series. Contact 3M Technical Service for supporting test procedures and data.

3M[™] Versaflo[™] Length **Adjusting Breathing Tube BT-30**



Length Adjusting Breathing Tube

Product Region availability BT-30 EUR, MEA

3M[™] Versaflo[™] Heavy Duty **EPDM Breathing Tube BT-40**



Respiratory Protection Standards

NIOSH approved configurations available

CEN approved configurations available

Visit 3M.com for full offering of 3M hood/headgear options, PAPR parts, and documentation for approved product configurations by region or local country standard.

Breathing tubes

4 | Pharmaceutical Manufacturing Global PPE Solutions Guide

3. Choose your 3M™ Versaflo™ Filter/Cartridge that addresses your hazard

Different tasks require different protection. Filters help protect against particles such as dust and debris. Cartridges help protect against certain gases and vapours. Filter covers can be used to help protect the filter/cartridge.



Respiratory Protection Standards

NIOSH approved configurations available

CEN approved configurations available

Visit 3M.com for full offering of 3M hood/headgear options, PAPR parts, and documentation for approved product configurations by region or local country standard.

Complete 3M™ Versaflo™ PAPR Kits

Ready-to-use kits offer a simple way to purchase a complete powered air purifying respirator system that includes the key components of the turbo/blower, battery, headtop, breathing tube, cartridge/filter, and more in one convenient purchase item.

Note: Kits are not available in Germany.

TR-300+-ECK

3M™ Versaflo™ Easy Clean Kit (NIOSH)

The kit includes:

- ► TR-302N+ PAPR Unit
- ► TR-332 High Capacity Battery
- S-655 Hood Assembly
- ▶ BT-30 Breathing Tube
- ► TR-3712N Particulate Filter
- TR-327 Easy Clean Belt
- Additional items



TR-300E+-ECK

3M™ Versaflo™ Easy Clean Kit (CE)

The kit includes:

- ► TR-302E+ PAPR Unit
- TR-332 High Capacity Battery
- S-433L Hood Assembly
- BT-30 Breathing Tube
- TR-3712E (P) Filter
- TR-327 Easy Clean Belt
- Additional items including:
 - ► TR-340 Charger
 - ▶ BT-922 Breathing Tube Cover
 - TR-300 Pre-filters

TR-600-ECK

3M™ Versaflo™ Easy Clean Kit (NIOSH)

The kit includes:

- TR-602N PAPR Unit
- TR-630 Standard Battery
- S-655 Hood Assembly
- BT-30 Breathing Tube
- ► TR-6710N Particulate Filter
- ► TR-627 Easy Clean Belt
- Additional items



TR-600E-ECK

3M™ Versaflo™ Easy Clean Kit (CE)

The kit includes:

- TR-602E PAPR Unit
- TR-630 Standard Battery
- S-433L Hood Assembly
- BT-30 Breathing Tube
- TR-6710E (P) Filter
- TR-627 Easy Clean Belt
- Additional items including:
 - TR-641E Charger
 - ▶ BT-922 Breathing Tube Cover
 - TR-6600 Pre-filters

TR-800-ECK

3M™ Versaflo™ Easy Clean Kit (NIOSH)

The kit includes:

- ► TR-802N PAPR Unit
- TR-830 Intrinsically Safe Battery
- ► S-655 Hood Assembly
- ▶ BT-30 Breathing Tube
- ► TR-6710N Particulate Filter
- ► TR-627 Easy Clean Belt
- Additional items



TR-800E-ECK

3M™ Versaflo™ Easy Clean Kit (CE)

The kit includes:

- ► TR-802E PAPR Unit
- TR-830 Intrinsically Safe Battery
- S-433L Hood Assembly
- BT-30 Breathing Tube
- TR-6310E (A2P) Filter
- ► TR-627 Easy Clean Belt
- Additional items including:
- ► TR-641E Charger
- ▶ BT-922 Breathing Tube Cover
- ► TR-800 Pre-filters

Visit 3M.com for full offering of 3M hood/headgear options, PAPR parts, and documentation for approved product configurations by region or local country standard.

Reusable respirators

3M Half and Full Facepiece Reusable Respirators are paired with filters and cartridges to help protect workers against a variety of respiratory hazards in the workplace. Choose a facepiece and compatible filters or cartridges to address your site's needs.

Reusable respirator facepieces:

Connection type	Bayonet	3M [™] Secure Click [™]	
Overview	Traditional style bayonet connection with our widest variety of facepieces, cartridges and filters.	Our new line of reusable respirators which provides 3M's next generation comfort, breathability and simplicity.	
Half face	3M [™] Reusable Half Mask Respirator 7500 Series 3M [™] Reusable Half Mask Respirator 6500QL Series	3M™ Secure Click™ Reusable Half Mask Respirator HF-800 Series	
Full face	3M™ Reusable Full Face Mask 6000 Series	3M™ Secure Click™ Reusable Full Face Mask Respirator FF-800 Series	

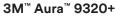
Reusable respiratory cartridges and filters:

Connection type	Bayonet			3M [™] Secure Click [™]				
Regulatory approval		NIOSH		CE		NIOSH		CE
Particulate		2091 3M™ P100 Particulate filter	•	2135 3M™ P3 R Particulate filter		D3091 3M™ Secure Click™ P100 Particulate filter	Man	D3135 3M™ Secure Click™ P3 R Particulate filter
filter	Man	7093 3M [™] P100 Particulate filter	d. T. J.	6035 3M™ P3 R Particulate filter		D9093 3M™ Secure Click™ Hard Case P100 Particulate filter		D9035 3M™ Secure Click™ P3 R Hard Case Particulate filter
Organic vapour		6001 3M [™] Organic Vapor Cartridge		6055 3M™ A2 Gas and Vapour Filter		D8001 3M™ Secure Click™ Organic Vapour Cartridge		D8055 3M™ Secure Click™ A2 Gas and Vapour Filter
Multi-gas/ vapour	4	6006 3M™ Multi-Gas/ Vapour Cartridge		6059 3M™ ABEK1 Gas and Vapour Filter	ää	D8006 3M™ Secure Click™ Multi-Gas/Vapour Cartridge	öö	D8059 3M™ Secure Click™ ABEK1 Gas and Vapour Filter
		60921 3M [™] Organic Vapour/P100 Combo Cartridge/Filter		6095 3M™ A2P3R Gas, Vapour and Particulate Filter	õõ	D80921 3M™ Secure Click™ Organic Vapour Cartridge/Filter P100	ÕÕ	D8095 3M™ Secure Click™ A2 P3R Gas, Vapour and Particulate Filter
3M Gas and Vapour/		60926 3M [™] Multi-Gas/P100 Combo Cartridge/Filter	00	6092 3M™ Gas, Vapour and Particulate Filter, ABEK1P3 R + formaldehyde	õõ	D80926 3M™ Secure Click™ Multi-Gas Vapour Cartridge/Filter P100	õõ	D8094 3M™ Secure Click™ ABEK1P3R Gas, Vapour and Particulate Filter
Particulate Cartridge/Filter				6099* 3M™ ABEK2HgP3R- Gas, Vapour and Particulate Filter + formaldehyde				
			99	6098* 3M™ Gas, Vapour and Particulate Filter, AXP3 NR Filter				

^{*}For use with 3M™ Full Facepiece only.

3M™ Filtering Facepiece Respirators

3M Filtering Facepiece Respirators (also known as disposable respirators) provide a number of offerings with varying features that are designed to help protect from particulate hazards.





Particulate respirator FFP2, unvalved

Product Region availability 9320+ EUR, MEA

3M™ 9915



Speciality particulate respirator FFP1, unvalved, nuisance level acid gas relief

Product Region availability 9915 EUR, MEA

3M[™] 9913



Speciality particulate respirator FFP1, unvalved, nuisance level organic vapour relief

Product Region availability EUR, MEA 9913

3M[™] 8210



Particulate respirator N95, unvalved

Product	Region availability
8210	FUR. MFA

3M™ Aura™ 9330+



Particulate respirator FFP3, unvalved

Region availability Product 9330+ EUR, MEA

3M™ VFlex™ 9105



Particulate respirator N95, unvalved

Product Region availability 9105 MEA

3M™ VFlex™ 9152



Particulate respirator FFP2, unvalved

Product	Region availability
9152	EUR. MEA

Visit 3M.com for other 3M Filtering Facepiece Respirators.

Other supplied air respirator systems

Industrial work in Immediately Dangerous to Life or Health (IDLH) environments or emergency response situations requiring Supplied Air Respiratory protection is intense, physically demanding work. That's why 3M™ Scott™ Air-Supplied and Escape solutions are designed with durability, dependability and user-focus in mind.

Please contact a local 3M Safety Specialist to help build and order product to your specifications.

3M™ Scott™ Emergency

Escape Breathing Device Region availability



EUR, MEA

3M™ Scott™ ELSA EEBD-N (NIOSH)



3M™ Scott™ ELSA EEBD (EN)

3M™ Scott™ ProPak SCBA

Region availability

EUR, MEA



3M™ Scott™ ProPak SCBA (EN)



3M™ Scott™ Promask Positive Pressure Facepiece (EN)

3M™ Scott™ Supplied Air Respirator with Escape Cylinder

Region availability

EUR, MEA



3M™ Scott™ Ska-Pak™ AT Supplied Air Respirator (NIOSH)



3M™ Scott™ Flite COV Supplied Air Respirator (EN)

Eye protection

With safety in sight, we offer high-quality eye protection solutions for occupational hazards and sensitive work environments with stringent contamination control requirements.

3M™ Protective Googles

Modern designs offered in several configurations combined with 3M™ Scotchgard™ Protector Anti-Fog Coating on select models for added protection against fogging and scratching.

3M[™] GoggleGear[™] Safety Goggles 500 Series



500 series protective goggle, Scotchgard™ Protector Anti-Fog Coating

Product	Region availability
GG500	MEA

3M[™] GoggleGear[™] Safety Goggles 500 Series



500 series protective goggle, blue seal, Scotchgard™ Protector Anti-Fog Coating, autoclave applications

Product	Region availability
GG500	EUR

3M™ GoggleGear™ 2890 Series



2890 series protective goggle, Scotchgard™ **Anti-Fog Coating**

Product	Region availability
GG2890	EUR, MEA

3M[™] Protective Eyewear

Innovative design featuring 3M™ Pressure Diffusion Temple Technology for a secure, comfortable fit and 3M™ Scotchgard™ Protector Anti-Fog Coating for added protection against fogging and scratching.

3M™ SecureFit™ Safety Glasses 500 Series



500 series protective eyewear, Scotchgard™ **Protector Anti-Fog Coating**

Product	Region availability
SF500	EUR

3M[™] SecureFit[™] Safety Glasses 400 Series



400 series protective eyewear, anti-fog/anti-scratch coating

Product	Region availability
SF400	EUR, MEA

3M[™] Solus[™] Safety Glasses 1000 Series



1000 series protective eyewear, Scotchgard™ Protector Anti-Fog Coating

Product	Region availability
S1101SGAF	EUR, MEA

3M™ Faceshields

3M™ Faceshields 5 Series



3M™ 5-series clear transparent faceshield with anti-fog coating

Product	Region availability
5F-11	EUR, MEA
5A-CPF	EUR, MEA

3M™ Faceshield Holder



Attaches 3M™ Faceshields to 3M™ Safety Helmets

Product	Region availability
FH1	EUR, MEA

Visit 3M.com for a full list of 3M Eye and Face Protection options.

Hearing protection

We're dedicated to the success of your entire hearing conservation programme. Implementing a solution that really makes a difference begins with understanding the hazards, the regulations, and the factors that impact hearing protection. With world-class, proven safety products, 3M Hearing Solutions is the partner you'll want with you every step of the way.

3M™ PELTOR™ Earmuffs

3M™ PELTOR™ X Series Earmuffs feature a wide range of attenuation levels that help meet hearing protection needs for most industrial applications. The X Series is 3M™ E-A-Rfit™ Dual-Ear Validation System compatible. Offered in headband, helmet mounted or neckband configurations.



3M™ PELTOR™ X1 Series Earmuffs

Product	Region availability
X1	EUR, MEA



Helmet mounted

3M™ PELTOR™ **X4 Series Earmuffs**

Product	Region availability
X4	EUR, MEA

Hygiene kits are available for select earmuff models. Kits include replaceable ear cushions and foam liners. See 3M.com for available kits.

3M[™] E-A-R[™] Earplugs and 3M[™] PELTOR[™] In-Ear Headsets

We provide a wide range of earplugs so you can choose the best solution for worker's individual needs. Following are a few earplug models*:



3M™ E-A-R™ Reusable Earplugs

Product	Region availability
3M™ E-A-R™ UltraFit™ Earplugs, Corded (29 dB)	EUR
3M [™] 1271 Earplugs, Corded (26 dB)	EUR, MEA



3M[™] E-A-R **Push-to-Fit Earplugs**

Product	Region availability
3M™ E-A-R™ Express™ Earplugs (28 dB)	EUR, MEA
3M [™] E-A-R [™] Push-Ins [™] , (31 dB 1 hand, 35 dB 2 hand)	EUR, MEA



3M™ E-A-R™ Metal **Detectable Earplugs**

Product	Region availability
3M™ E-A-Rsoft™ Metal Detectable Earplugs (34 dB)	EUR, MEA



3M™ E-A-R™ Disposable Earplugs

Product	Region availability
3M [™] E-A-R [™] Yellow Neons [™] Earplugs, Corded (34 dB)	EUR, MEA
3M [™] E-A-Rsoft [™] 21 Earplugs (22 dB)	EUR, MEA



3M™ PELTOR™ **Electronic Earplugs**

Product	Region availability
EEP-100	EUR, MEA



3M™ PELTOR™ **Professional In-Ear** Communication Headset

Product	Region availability
PIC-100	EUR

Visit 3M.com for other 3M Hearing and Communication Solutions.



3M™ E-A-Rfit™ Dual-Ear Validation System

Real-world measurement. Real results.

The 3M™ E-A-Rfit™ Dual-Ear Validation System assesses the amount of attenuation provided to a user of hearing protection.

- Compliant with ANSI/ASA S12.71-2018
- Science-based, quantitative testing
- ► Fast, clear, and accurate results
- Tests both ears in 7 frequencies (125Hz to 8kHz) in less than 5 seconds
- Compact design
- Earplug, earmuff, and banded HPD testing capability
- ► Tailored product selection that meets your needs

^{*} Most earplugs are available either corded or uncorded, please check local listings

Confined space solutions

Confined spaces present some of the most challenging environments for any health and safety professional, from potentially hazardous atmospheres and high chemical exposure to physically hazardous conditions.

3M™ DBI-SALA® Davit Arm Systems components

Designed for confined space entry/retrieval applications, these hoist systems are constructed of lightweight, high-strength materials, feature adjustments for overhead clearance restrictions, and pivot for ease-of-rescue.

Davit masts



Short Reach Adjustable Offset Upper Davit Mast High Capacity (37.3-72.3 cm / 14-28 in)

Includes Short Reach Offset Arm High Capacity (8000110) and Universal Lower Mast High Capacity (8000109)

Product 8000107

Region availability EUR

Mast extensions



Lower Mast Extension High Capacity (84 cm / 33.1 in)

Product	Region availability
8000113	FUR

Visit 3M.com for other davit arm and mast extention options.

Fixed bases



Floor Mount Base High Capacity, galvanised steel

Product	Region availability
8000095	EUR

Portable bases



3-Piece Short Reach Expandable Davit Base

Product	Region availability
3000104	EUR



Pole Hoist System

Product	Region availability
8561235 (leg)	EUR, MEA
8560409 (arm)	EUR, MEA

Visit 3M.com for other base options.



Mechanical devices



3M™ DBI-SALA® Sealed-Blok™ Self-Retracting Lifeline, 3 Way, Cable, 9 m/30 ft.

Product	Region availability
3400856	EUR, MEA



3M™ DBI-SALA® Confined Space Winch, galvanised steel, 18 m/60 ft.

Removable handle, includes one mounting bracket

Product	Region availability
8518560	EUR, MEA

Mounting brackets



3M™ DBI-SALA® Confined Space, HC Davit Connecting **Device Mounting Bracket** With winch/SRL adapter

Product	Region availability
8000117	EUR

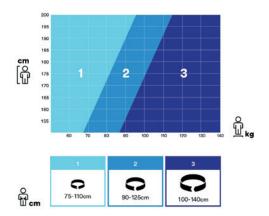
Visit 3M.com for mechanical devices and mouting bracket options.

3M™ Full Body Harnesses

As an industry leader, 3M™ DBI-SALA® Fall Protection develops and delivers world-class, high-performing fall protection solutions for workers around the world.



EUR DBI-SALA™ harnesses size chart



Visit 3M.com for other 3M Full Body Harness offerings.

3M[™] Head Protection

Delivers protection, comfort, and performance with complete solutions for head and face protection to accommodate the needs of your application or environment.



3M™ SecureFit™ Safety Helmet X5000 Series

Product	Region availability
X5000	EUR



3M[™] SecureFit[™] **Hard Hat** H-700 Series

Product	Region availability
H-700	MEA



3M™ Hard Hat G3000 Series

Product	Region availability
G3000	EUR

Visit 3M.com for other 3M Head Protection options.

3M™ Protective Apparel

3M™ Protective Apparel can help protect against certain hazardous liquids and dusts.

Anti-static, low or ultra-low linting 3M™ Protective Coveralls

3M™ Protective Coverall 4510



Microporous PE laminate fabric, type 5/6 protection

Product	Region availability
4510	EUR, MEA

3M[™] Protective Coverall 4520



SMMMS non-woven polypropylene fabric, type 5/6 protection

Product	Region availability
4520	EUR, MEA

3M™ Protective Coverall 4565



Non-microporous laminate fabric, taped seams, type 4 protection

Product	Region availability
4565	EUR, MEA

3M™ Protective Coverall 4570



laminate fabric, taped seams, type 3 protection

Product	Region availability
4570	EUR, MEA

3M™ Overboot 450



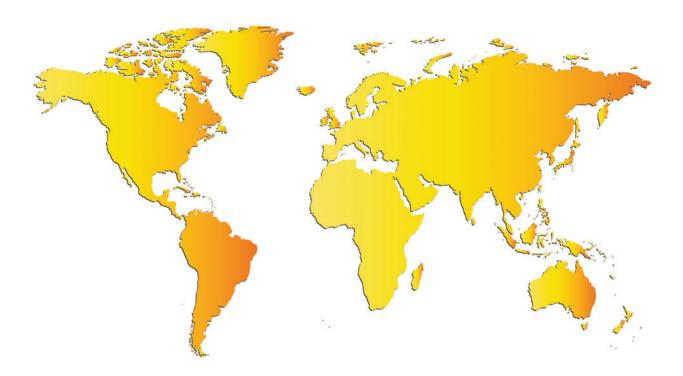
Overboot cover, slip resistant, universal size with ties

Product	Region availability
450	EUR, MEA

Visit 3M.com for other 3M Protective Coverall options.

Global reach

At 3M, we work across borders in cross-cultural teams with a focused, global mindset and local perspectives, proudly conducting business activities throughout the world.



Region availability legend:

EUR = Europe

MEA = Middle East, Africa

Product availability may differ between countries within a region. Contact 3M local country or region office on product availability.



Personal Safety Division

EMEA

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Important notice

Product selection and use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable national and/or European regulations and standards. Failure to properly evaluate, select, and use a 3M product in accordance with all applicable instructions and with appropriate safety equipment, or to meet all applicable safety regulations, may result in injury, sickness, death and/or harm to property.

Warranty, limited remedy, and disclaimer: A limitation of liability applies to the 3M product(s). For warranty statement and limitation of liability, refer to your supply agreement or the 3M terms and conditions of sale.

3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use.

3M.com/PPESafety

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