



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

### SECTION 1: Identification

#### 1.1. Product identifier

3M(TM) Scotch-Weld(TM) Hot-melt Adhesive 1762 (Singapore)

#### Product Identification Numbers

IW-1201-2168-4      XT-0062-3835-3

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Hot melt adhesive for carton sealing

#### 1.3. Supplier's details

**Address:** 3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100  
**Telephone:** 080-45543000, contact Product EHS team  
**E Mail:** productehs.in@mmm.com  
**Website:** <http://solutions.3mindia.co.in>

#### 1.4. Emergency telephone number

080-45543000 (Contact hours: 8:00 AM to 5:00 PM)

### SECTION 2: Hazard identification

Under MSIHC Rules, information is noted below on flammability, acute toxicity and explosivity relevant to this product. In line with international standards, information on other hazard classes and associated precautionary statements relevant to this product are included as well.

#### 2.1. Classification of the substance or mixture

Not classified as hazardous according to UN GHS criteria.

#### 2.2. Label elements

**Signal Word**

**Symbols**

**Pictograms**

Not applicable.

### 2.3. Other hazards

May cause thermal burns.

## SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
Ethylene - vinyl acetate polymer	24937-78-8	30 - 60
Petroleum Resins	64742-16-1	30 - 60

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

No need for first aid is anticipated.

#### Skin contact

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

#### Eye contact

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Carbon monoxide.  
Carbon dioxide.  
Irritant vapours or gases.

#### Condition

During combustion.  
During combustion.  
During combustion.

### 5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Observe precautions from other sections.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin contact with hot material. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from oxidising agents.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Not applicable.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

##### Skin/hand protection

No chemical protective gloves are required.

##### Respiratory protection

Respiratory protection is not required.

##### Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Solid.
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<b>Specific Physical Form:</b>	Stick
<b>Color</b>	Yellow
<b>Odor</b>	Resinous
<b>Odour threshold</b>	<i>No data available.</i>
<b>pH</b>	<i>Not applicable.</i>
<b>Melting point/Freezing point: NA</b>	<i>No data available.</i>
<b>Boiling point/Initial boiling point/Boiling range</b>	<i>Not applicable.</i>
<b>Flash point</b>	> 93.3 °C [Test Method: Open Cup]
<b>Evaporation rate</b>	<i>Not applicable.</i>
<b>Flammability (solid, gas)</b>	Not classified
<b>Flammable Limits(LEL)</b>	<i>Not applicable.</i>
<b>Flammable Limits(UEL)</b>	<i>Not applicable.</i>
<b>Vapour pressure</b>	<i>Not applicable.</i>
<b>Vapor Density and/or Relative Vapor Density</b>	<i>Not applicable.</i>
<b>Density</b>	0.95 g/ml
<b>Relative density</b>	0.92 - 0.98 [Ref Std: WATER=1]
<b>Water solubility</b>	<i>No data available.</i>
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>Viscosity/Kinematic Viscosity</b>	9,000 - 13,000 mPa-s [@ 180 °C ]
<b>Volatile organic compounds (VOC)</b>	<i>Not applicable.</i>
<b>Percent volatile</b>	<i>Not applicable.</i>
<b>VOC less H2O &amp; exempt solvents</b>	<i>Not applicable.</i>
<b>Softening point</b>	80 - 90 °C

**Nanoparticles**

This material does not contain nanoparticles.

**SECTION 10: Stability and reactivity****10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

**10.2 Chemical stability**

Stable.

**10.3 Possibility of hazardous reactions**

Hazardous polymerisation will not occur.

**10.4 Conditions to avoid**

Heat.

**10.5 Incompatible materials**

Strong oxidising agents.

**10.6 Hazardous decomposition products****Substance**

None known.

**Condition**

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1 Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

No health effects are expected.

#### Skin contact

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

#### Eye contact

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

#### Ingestion

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation. Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethylene - vinyl acetate polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Petroleum Resins	Dermal	Rabbit	LD50 > 2,000 mg/kg
Ethylene - vinyl acetate polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Petroleum Resins	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Ethylene - vinyl acetate polymer	Professional judgement	No significant irritation
Petroleum Resins	Human	Minimal irritation

#### Serious Eye Damage/Irritation

Name	Species	Value
Ethylene - vinyl acetate polymer	Professional judgement	No significant irritation
Petroleum Resins	Human	Mild irritant

**Sensitization:****Skin Sensitisation**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Photosensitisation**

Name	Species	Value
Petroleum Resins	Human	Not sensitizing

**Respiratory Sensitisation**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Petroleum Resins	In vivo	Not mutagenic
Petroleum Resins	In Vitro	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
Petroleum Resins	Not specified.	Human and animal	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ethylene - vinyl acetate polymer	Ingestion	liver	Not classified	Rat	NOAEL 4,000 mg/kg/day	90 days
Petroleum Resins	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not

expected to be available for exposure, or the data is considered not relevant to the material as a whole.

### 12.1. Toxicity

#### Acute aquatic hazard:

Not acutely toxic to aquatic life by GHS criteria.

#### Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Ethylene - vinyl acetate polymer	24937-78-8		Data not available or insufficient for classification			N/A
Petroleum Resins	64742-16-1	Green algae	Endpoint not reached	72 hours	EL50	>100 mg/l
Petroleum Resins	64742-16-1	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l

### 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Ethylene - vinyl acetate polymer	24937-78-8	Data not available- insufficient			N/A	
Petroleum Resins	64742-16-1	Estimated Biodegradation	28 days	CO2 evolution	18 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2

### 12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Ethylene - vinyl acetate polymer	24937-78-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Petroleum Resins	64742-16-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

### 12.4. Mobility in soil

Please contact manufacturer for more details

### 12.5 Other Adverse effects

No information available.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

## SECTION 14: Transport Information

Not hazardous for transportation.

### Air Transport (IATA) Regulations

**UN No** Not applicable

**Proper Shipping Name** Not applicable

**Hazard Class/Division** Not applicable

**Subsidiary Risk** Not applicable

**Packing Group:** Not applicable

### Marine Transport (IMDG)

**UN No** Not applicable

**Proper Shipping Name** Not applicable

**Hazard Class/Division** Not applicable

**Subsidiary Risk** Not applicable

**Packing Group:** Not applicable

**Environmental Hazards:** Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Global inventory status

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

#### Applicable Environmental, Health and Safety Regulations

The Manufacture, Storage and Import of Hazardous Chemical Rules, 1989

Hazardous Waste (Management, Handling & Transboundary) Rules, 2008

Hazardous Chemicals (Classification, Packaging and Labelling Draft Rules), 2011

The following ingredients are listed as hazardous on Part II of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules

None.

The following ingredients are classified as hazardous based on the criteria listed under Part I of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules:

The product is classified as Non-Hazardous as per MSIHC Rules, 1989.



## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 1    **Flammability:** 1    **Instability:** 0    **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### Revision information:

Section 1: Product identification numbers information was modified.

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