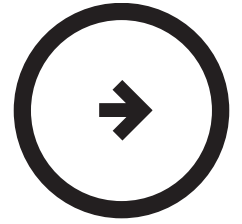


# Surface Preparation & Coating Solutions



Marine Manufacturing



# Next level perfection.

The customer only sees the end-result, but you know the many steps it takes along the way and a team of skilled operators all working together flawlessly. Like you, we know that surface preparation and masking are constraints within the coating process and these steps, if not done correctly, can lead to costly defects when paint and other coatings are applied. Re-work and downtime are our common enemy. Quality and comfort can't be sacrificed.

We've optimized a set of preparation and coating solutions from across 3M that can work together to help improve operator to operator variability, save on material costs and ultimately help get the most efficiency out of your coating process as possible by reducing re-work, improving productivity and improving operator quality and comfort.



## Reduce re-work



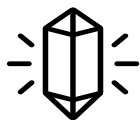
When used together, our solutions can help reduce re-work caused by dust, particles, contaminants, overspray and other coating issues so you can keep moving forward.

## Improve productivity



3M solutions are designed with efficiency in mind. From abrasives that cut fast to tools that incorporate quick change features to help you accomplish turnovers in less time, you'll be able to spend more time in the zone.

## Increase Quality and Comfort



Quality can suffer when you aren't working with solutions that are easy and comfortable to use. Backed by 3M's expertise in advanced materials, our solutions assist so you can get more done without sacrificing quality and comfort.

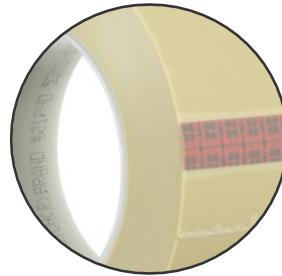
# A system designed to work together.



New 3M Xtract™ abrasive discs allow for cleaner work environments than traditional discs with dust extraction holes



3M Xtract™ Random Orbital Sanders are lightweight, comfortable to use and are ready to use with 3M Xtract™ Portable Dust Extractor or central vacuum systems



High Performance Masking Tapes, Fine Line Tapes and Films are ideal for high temperature applications, resist bleed-through and help create sharp paint lines



3M™ Performance Industrial Spray Gun is designed to spray a variety of industrial coatings and paint helping deliver excellent pattern control and greater transfer efficiency allowing you to use less material



## Maximizing performance above and below the water line.

# Tools of the trade

## 3M Clean Sanding Solutions

### Sanding Discs

| Product                                | Description              | Part No. |
|----------------------------------------|--------------------------|----------|
| 3M Xtract™ Cubitron™ II Net Disc 710W  | 3"-6" / +40-320 gr.      | 710W     |
| 3M™ Cubitron™ II Net Sheet Roll        | 2.75"-4.5" / +80-320 gr. | 34578    |
| 3M Xtract™ Cubitron™ II Film Disc 775L | 3"-6" / +80-400 gr.      | 775L     |

### Orbital Sanders

| Product                                                            | Description                       | Part No. |
|--------------------------------------------------------------------|-----------------------------------|----------|
| 3M Xtract™ Pneumatic Random Orbital Sander – Central Vacuum        | 5"-6" Disc<br>3/32" – 5/16" Orbit | 88941    |
| 3M Xtract™ Pneumatic Random Orbital Sander – Self Generated Vacuum | 5"-6" Disc<br>3/32" – 5/16" Orbit | 88947    |

### Clean Sanding Accessories

| Product                                            | Description           | Part No. |
|----------------------------------------------------|-----------------------|----------|
| 3M™ Xtract Portable Dust Extractor                 | 9.25 Gal. / 35 Liter  | 64256    |
| 3M™ Xtract Filter Bag                              | L / XL                | 89139    |
| 3M™ Hookit™ Dust Extraction Flexible Sanding Block | 2.63" W x 5.23-10.74" | 35829    |

## 3M Paint & Coatings Spray Equipment

### Spray Systems

| Product                                     | Description | Part No. |
|---------------------------------------------|-------------|----------|
| 3M™ Performance Industrial Spray Gun System | 1 / Case    | 26878    |
| 3M™ Performance Spray Gun                   | 4 / Case    | 26832    |

### Accessories

| Product                                       | Description | Part No. |
|-----------------------------------------------|-------------|----------|
| 3M™ Performance Pressure HVLP Atomizing Heads | .9-2mm      | 26809    |
| 3M™ PPS™ Series 2.0 Spray Cup System Kit      | 3-28 Oz.    | 26000    |

## 3M Masking Solutions

### Masking & Fineline Tapes

| Product                          | Description        | Part No. |
|----------------------------------|--------------------|----------|
| 3M™ Performance Masking Tape 244 | 6mm-1490mm / 55m   | 244      |
| Scotch® Fine Line Tape 218       | 1.5mm-1219mm / 55m | 218      |

### Masking Film & Paper

| Product                                      | Description       | Part No. |
|----------------------------------------------|-------------------|----------|
| 3M™ High Temperature Paint Masking Film 7300 | 4"-62" W / 1500ft | 7300     |
| Scotch® Steel Gray Masking Paper             | 6"-48" W / 1000ft | 06524    |

## 3M Booth Protection Materials

### Fabric & Films

| Product                                 | Description      | Part No. |
|-----------------------------------------|------------------|----------|
| 3M™ Dirt Trap Protection Material       | 4"-56" W / 300ft | 36852    |
| 3M™ Self-Stick Liquid Protection Fabric | 4"-56" / 300ft   | 36879    |

# Your Process. Our Solutions. Together, we're unstoppable.

## Ask your 3M representative for more info.

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