

Test Report

No. SHAEC2125046701

Date: 23 Nov 2021

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3M CHINA LIMITED
222 TIANLIN ROAD, SHANGHAI

The following sample(s) was/were submitted and identified on behalf of the clients as : 3M Carrier tape 3000

SGS Job No. : SP21-035037 - SH
Model No. : 3M Carrier tape 3000
Client Ref. Information : 3M Carrier tape 3000BD, 3M Carrier tape 3000UP, 3M Carrier tape 3000UB, 3M Carrier tape 3000, 3M Carrier tape 3000UPR, 3M Carrier tape 3000UBR, 3M Carrier tape 3000XPR, 3M Carrier tape 3000XBR, 3M Carrier tape 3000NBR, 3M Carrier tape 3000BDR
Date of Sample Received : 17 Nov 2021
Testing Period : 17 Nov 2021 - 23 Nov 2021
Test Requested : Selected test(s) as requested by client.
Test Method : Please refer to next page(s).
Test Results : Please refer to next page(s).
Conclusion : Based on the performed tests on submitted sample(s), the results of Cadmium, Lead, Mercury, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) and Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Jenny Lan

Jenny Lan
Approved Signatory

scan to see the report



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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	SHA21-250467.001	Black soft solid tape

Remarks :

- (1) 1 mg/kg = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Method : With reference to IEC 62321-4:2013+AMD1:2017, IEC62321-5:2013, IEC62321-7-2:2017, IEC 62321-6:2015 and IEC62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit	MDL	001
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND



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<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Di-butyl Phthalate (DBP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate (BBP)	1000	mg/kg	50	ND
Di-2-Ethyl Hexyl Phthalate (DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND

Notes :

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863. IEC 62321 series is equivalent to EN 62321 series
https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101:::FSP_ORG_ID,FSP_LANG_ID:1258637,25
- (2) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

Halogen

Test Method : With reference to EN 14582: 2016 , analysis was performed by IC.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Fluorine (F)	mg/kg	50	ND
Chlorine (Cl)	mg/kg	50	ND
Bromine (Br)	mg/kg	50	ND
Iodine (I)	mg/kg	50	ND

Polyvinyl chloride (PVC)

Test Method : In-house method (SHTC-CHEM-SOP-115-T), analysis was performed by FTIR/HATR.

<u>Test Item(s)</u>	<u>CAS NO.</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Polyvinyl chloride (PVC)	9002-86-2	-	-	Negative

Notes :

- (1) Negative=Undetectable, Positive=Detectable



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Hexabromocyclododecane (HBCDD)

Test Method : With reference to IEC 62321:2008, analysis was performed by GC-MS.

Test Item(s)	Unit	MDL	001
Hexabromocyclododecane (HBCDD)	mg/kg	10	ND

Phthalates

Test Method : With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.

Test Item(s)	CAS NO.	Unit	MDL	001
Diisononyl Phthalate (DINP)	28553-12-0 /68515-48-0	mg/kg	50	ND
Di-n-octyl Phthalate (DNOP)	117-84-0	mg/kg	50	ND
Diisodecyl Phthalate (DIDP)	26761-40-0 /68515-49-1	mg/kg	50	ND
Dihexyl Phthalates (DHP, DHxP)	84-75-3	mg/kg	50	ND
Bis(2-methoxyethyl) Phthalate (DMEP)	117-82-8	mg/kg	50	ND
Di-n-pentyl Phthalates (DnPP)	131-18-0	mg/kg	50	ND

Perfluorooctanesulfonate (PFOS) and its derivatives and Perfluorooctanoic Acid (PFOA)

Test Method : With reference to CEN/TS 15968:2010, analysis was performed by HPLC-MS.

Test Item(s)	CAS NO.	Unit	MDL	001
PFOS^	1763-23-1	mg/kg	10	ND
Perfluorooctanoic Acid (PFOA) and its salts+	-	mg/kg	10	ND

Notes :

- (1) + PFOA refer to its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1);
- (2) ^ PFOS including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), PFOS-NH4 (CAS No.: 29081-56-9), PFOS-NH(OH)2 (CAS No.: 70225-14-8), PFOS-N(C2H5)4 (CAS No.: 56773-42-3), PFOS-DDA(CAS No.:251099-16-8) and POSF (CAS No.: 307-35-7)



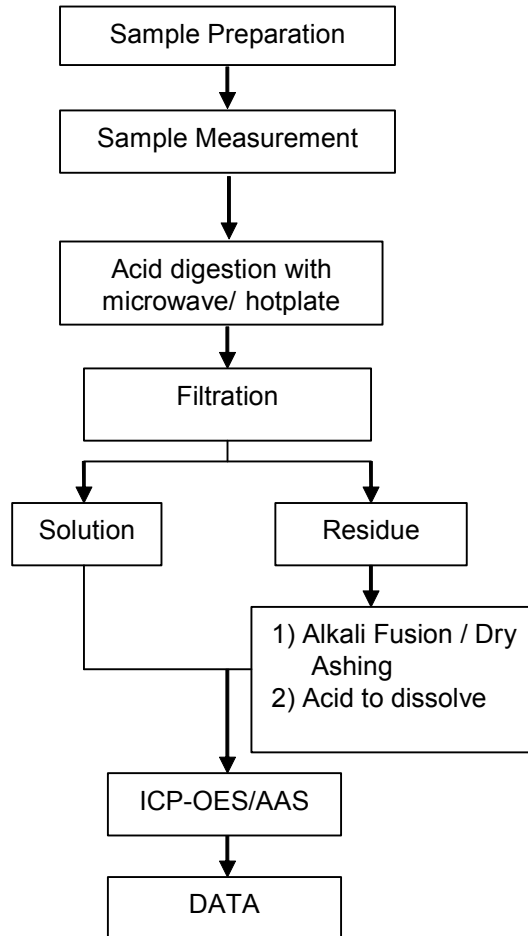
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Elements (IEC62321) Testing Flow Chart

1) These samples were dissolved totally by pre-conditioning method according to below flow chart.

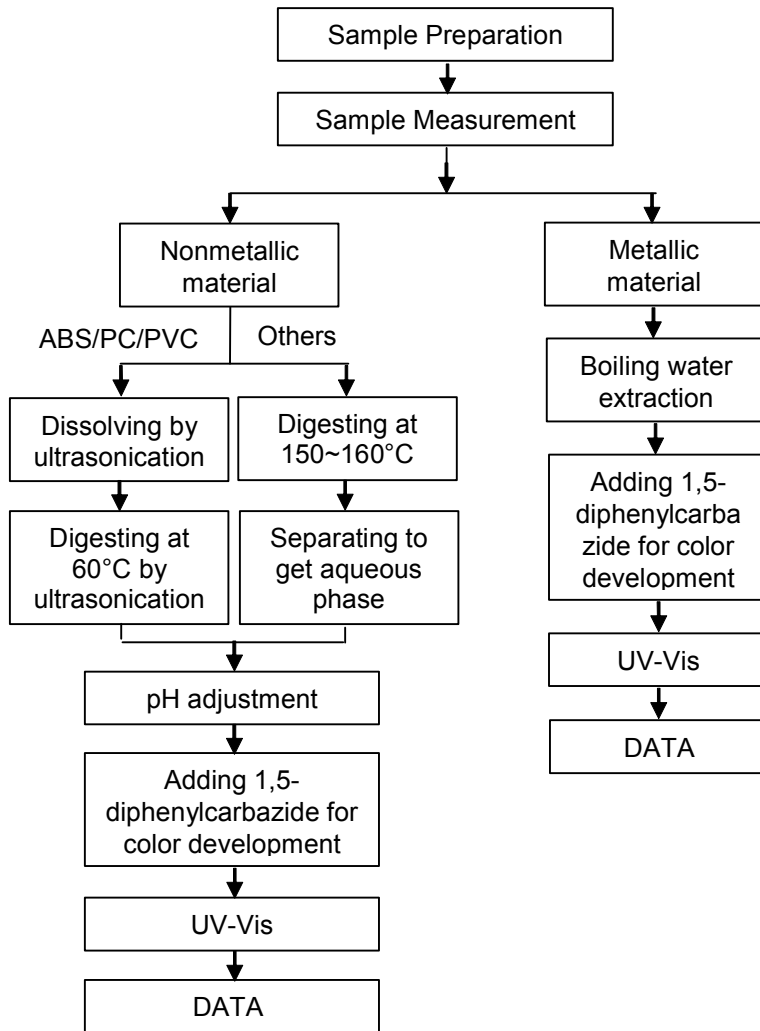


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Hexavalent Chromium (Cr(VI)) Testing Flow Chart

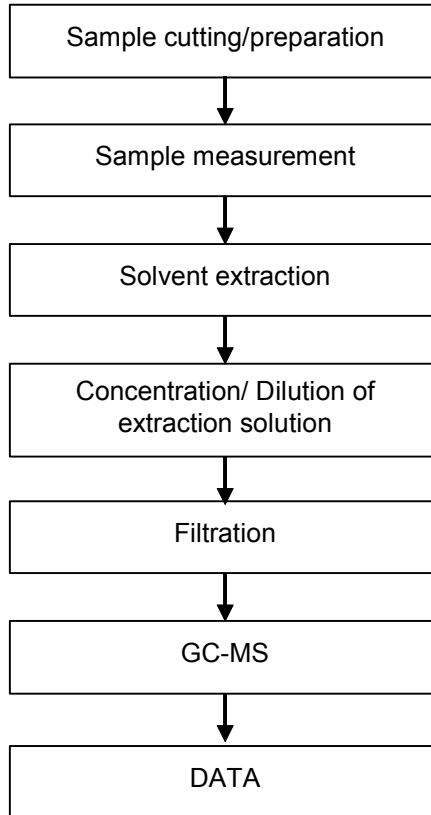


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PBBs/PBDEs Testing Flow Chart

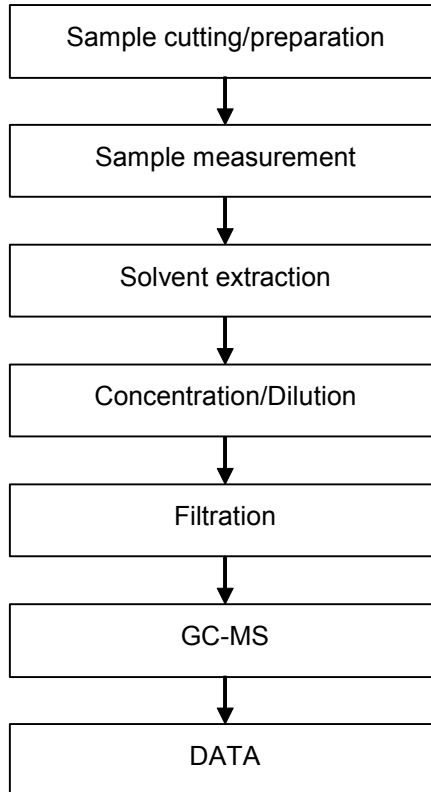


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Phthalates Testing Flow Chart

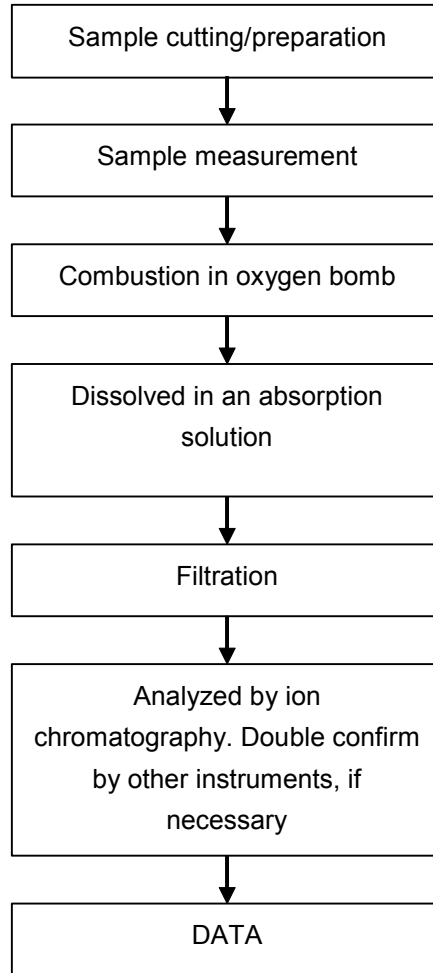


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Halogen Testing (oxygen bomb) Flow Chart

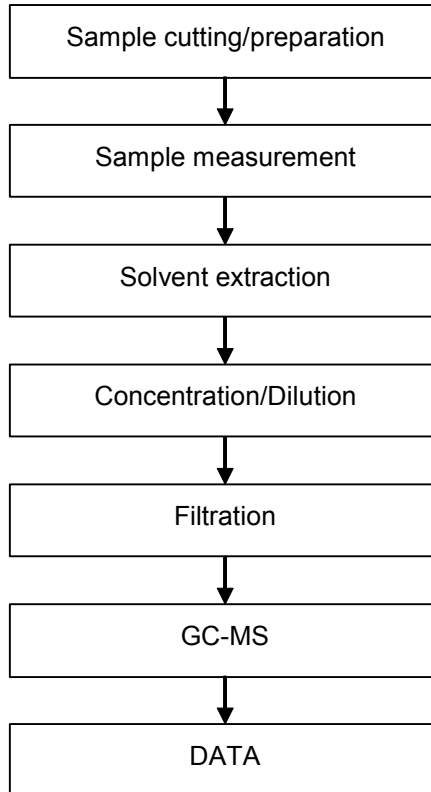


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HBCDD Testing Flow Chart

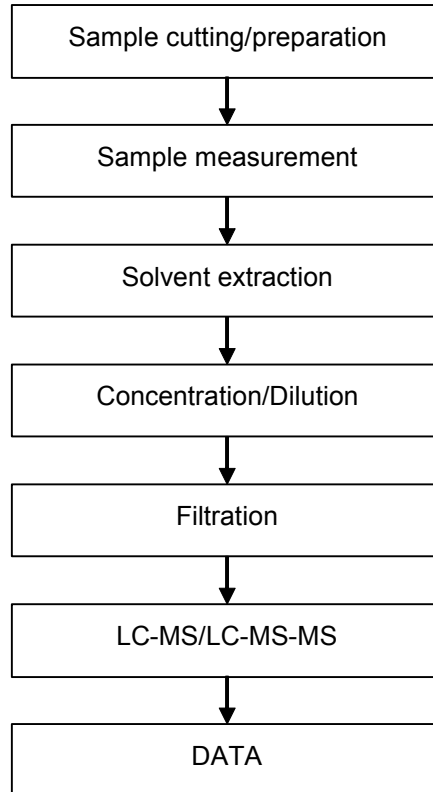


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PFASs/ PFOS/PFOA Testing Flow Chart

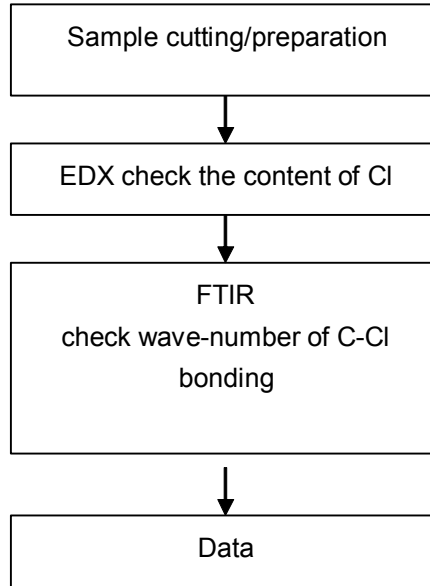


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PVC Testing Flow Chart



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