

High Tack Box Sealing Tape 371+

Everyday Champion

Scotch

Medium-duty palletized packaging applications
 Tough on tampering, quick stick adhesive
 Works on highly recycled corrugate boxes
 Made in the USA with globally sourced materials

24 8 0Z.

60% Recycled Content in the backing

49-001

Progress without compromising performance and efficiency.



Scotch[®] High Tack Box Sealing Tape 371+ provides a tamper-evident seal with the highest strength and durability in tough environments. You can be assured your boxes will stay closed throughout the supply chain no matter the percentage of recycled content — even in cold temperatures. Scotch[®] High Tack Box Sealing Tape 371+ is ideal for food and beverage, electronics and e-fullfillment industries.

Features and benefits:

- Made with a polypropylene backing containing 60% recycled content.
- Adheres to a variety of surfaces, including on corrugated boxes with 100% recycled content.
- Once applied, performs well at cold and freezer temperatures.
- Tamper-evident, clear tape can be custom printed to promote your brand.
- Quick, easy application by hand, manual dispensers or 3M-Matic[™] Case Sealers.

Provides a tamper-evident seal and the fiber pull demonstration shows how much paper fiber the tape pulls off the box upon removal. The higher percent of fiber pull, the stronger the tape bond is to the box.



Product	3M Material ID	UPC	Size	Color	Tape Structure (Backing/ Adhesive)	Adhesion to Steel oz./in. (N/100 mm)	Tensile Strength Lbs./in. (N/100 mm)	Elongation at Break (%)	Backing Thickness Mils (mm)	Total Thickness Mils (mm)	Rolls/Case
ASTM T	est Method					D-3330	D-3759	D-3759	D-3652	D-3652	
371+	7100288162	638060537954	48mm x 100m	THE D	Polypropylene/ Synthetic Rubber Hot Melt	45 (44)	22 (385)	160	1.2 (0.0304)	2.1 (.0533)	36
	7100288624	638060537961	48mm x 914m								6
	7100288299	638060537978	72mm x 100m								24
	7100288306	638060537985	72mm x 914m								4
	7100288301	638060537992	72mm x 1500m								4
	7100288305	638060538005	48mm x 1500m								6



Industrial Specialties Division 3M Center St. Paul, MN 55144-1000

 Phone
 800-362-3550

 Fax
 877-369-2923

 Web
 www.3m.com/packaging

Warranty and Limited Remedy: 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER EXPRESS OR IMPLIED WARRANTIES OR CONDITIONS, INCLUDING ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If a 3M product does not conform to this warranty, the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price. Limitation of Liability: Except for the limited remedy above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential, regardless of the legal or equitable theory asserted.

Scotch is a registered trademark of 3M. 3M, 3M-Matic and the Plaid are trademarks of 3M. © 3M 2025. All rights reserved. Please recycle. Printed in USA. 71-0026-9435-3