

Important note on process safety
Always wear Personal Protective Equipment

• Comfort Particle Mask P3



• Hearing Protection



• Comfort Goggles



• Reusable Overall



• Safety Gloves



Select Step 1a, 1b or 1c based on the size of your repair. Then continue on to Step 2 (Compound) and Step 3 (Polish).

<p>Sanding Spot Defects</p>		<ul style="list-style-type: none"> ▶ Denib with 3M™ Finesse-it™ Trizact™ A5 Disc, grade 3000 on denib tool ▶ Refine scratches with 3M™ Trizact™ Foam Disc, grade 8000, 75 mm on orbital sander. ▶ Proceed directly to Polish Step. 	<ul style="list-style-type: none"> 466LA Trizact™ A5 Discs 3000 3M™ Mini Orbital Sander, Air Pressure Festool LEX 3 77 3M™ Trizact™ Foam Disc 8000, 75 mm
<p>Sanding Small Area Defects</p>		<ul style="list-style-type: none"> ▶ Sand the area with a 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1500, 3" (75 mm). Use disc with a soft interface pad. Remove all panel defects and match texture to adjacent OEM panels. Wipe panel clean. ▶ Refine scratches with a dual action sander and a 3M™ Trizact™ Foam Disc, grade 3000, 3" (75 mm). Use disc damp with a soft interface pad. Sand each area 4-6 times. ▶ Wipe panel clean. If scratches are still visible, continue refining. 	<ul style="list-style-type: none"> 3M™ Hookit™ 260L Purple Finishing Film Disc, 3" (75 mm) 3M™ Trizact™ Foam Disc 3000, 3" (75 mm) Festool LEX 3 77 Festool Interface-Pad
<p>Sanding Large Area Defects</p>		<ul style="list-style-type: none"> ▶ Sand the area with a 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1500 - P2000, 6" (150 mm). Use disc with a soft interface pad. Remove all panel defects and match texture to adjacent OEM panels. Wipe panel clean. ▶ Refine scratches with a dual action sander and a 3M™ Trizact™ Foam Disc, grade 3000, 6" (150 mm). Use disc damp with a soft interface pad. Go over each area 4-6 times. ▶ Wipe panel clean. If scratches are still visible, continue refining. 	<ul style="list-style-type: none"> 3M™ Hookit™ 260L Purple Finishing Film Disc, 6" (150 mm) 3M™ Trizact™ Foam Disc 3000, 6" (150 mm) Festool LEX 3 150/5 Festool Interface-Pad
<p>Compound</p>		<ul style="list-style-type: none"> ▶ Apply the compound to the pad in a circular motion by using the cap from the bottle to help spread a small amount of compound throughout the pad. When applying compound to a new pad, its recommended starting at speed setting 1 for a few seconds, to ensure the pad is loaded evenly with compound before starting the task. ▶ Set the pad flat on the surface and start at speed setting 4 to spread compound, increase speed as necessary. Apply minimal down pressure in a north/south, east/west, crosshatch pattern to remove scratches/defects. ▶ Compound small areas at a time. Approximately a 60 cm x 60 cm area is recommended to ensure adequate scratch/defect removal. ▶ Use a 3M™ Perfect-It™ Ultra Soft Cloth - High Performance to remove the residual film from the surface. If scratches/defects remain, apply 4 drops of compound to the pad and continue compounding. ▶ Ensure all sand scratches have been completely removed. Inspect the surface by spraying with 3M™ Perfect-It™ Finish Control Spray and wipe with a clean microfiber cloth. <p>Note: Clean pads often with a conditioning brush for optimal performance.</p>	<ul style="list-style-type: none"> 3M™ Perfect-It™ Random Orbital Compound 3M™ Perfect-It™ Random Orbital Coarse Wool Compounding Pad 5" (130 mm) or 6" (150 mm) - OR - 3M™ Perfect-It™ Random Orbital Medium Wool Compounding Pad 5" (130 mm) or 6" (150 mm) - OR - 3M™ Perfect-It™ Random Orbital Foam Compounding Pad 5" (130 mm) or 6" (150 mm) 3M™ Perfect-It™ Random Orbital Polisher, 15 mm or 21 mm 3M™ Perfect-It™ Ultra Soft Cloth - High Performance 3M™ Perfect-It™ Finish Control Spray
<p>Polish</p>		<ul style="list-style-type: none"> ▶ Apply the polish to the pad in a circle near the edge of the pad. When applying polish to a new pad, its recommended starting at speed setting 1 for a few seconds, to ensure the pad is loaded evenly before starting the task. ▶ Set the pad flat on the surface and start at speed setting 4 to spread polish. Reduce speed as necessary. Apply minimal down pressure in a north/south, east/west, crosshatch pattern to remove swirls/defects. ▶ Polish small areas at time. Approximately a 60 cm x 60 cm area is recommended to ensure adequate swirl/defect removal ▶ Use a 3M™ Perfect-It™ Ultra Soft Cloth - High Performance to remove the residual film from the surface. If swirls/defects remain, apply 4 drops of polish to the pad and continue polishing. 	<ul style="list-style-type: none"> 3M™ Perfect-It™ Random Orbital Polish 3M™ Perfect-It™ Random Orbital Polishing Pad 5" (130 mm) or 6" (150 mm) 3M™ Perfect-It™ Random Orbital Polisher, 15 mm or 21 mm 3M™ Perfect-It™ Ultra Soft Cloth - High Performance

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