

## 3M<sup>™</sup> Air and Vapour Barrier Through Wall Flashing Tape 3015TWF

Product Description	3M <sup>™</sup> Air and Vapour Barrier Through Wall Flashing Tape 3015TWF a self-adhering membrane is specially designed for use as a through wall flashing and damp-proof course. 3M 3015 TWF is an impermeable membrane with an aggressive, high-tack, acrylic, pressure-sensitive adhesive that does not require the use of a primer on most construction surfaces.				
Construction Information	Backing	Adhesive	Colour	Liner	
	Polyethylene	Acrylic	Black	Polycoated Kraft	
Typical Physical Properties	<b>Note:</b> The following technical information and data should be considered representative or typical only and should not be used for specification purposes.				
	Colour:		Black		
	Thickness:		0.40 mm (15.5 mils)		
	Film Thickness:		0.19 mm (7.5 mils)		
	Application Temperature:		-18°C – 66°C		
	Elongation (ASTM D412 Die C):		>600%		
	Tensile Strength (ASTM D412 Die C):		>7.0 MPa (>1000 psi)		
	Puncture Resistance Membrane (ASTM E154):		>170 N (>38 lbf)		
	Nail Sealability (ASTM D1970, Section 7.9):		Pass		
	Water Vapour Permeance (ASTM E96 Method B):		0.05 Perms		
	Air Permeance of Membrane @75 Pa (ASTM E2178)		0.0013 L/s.m <sup>2</sup>		
	Lap Adhesion (ASTM D1876):		>4.2 N/cm		
	Low Temperature Flexibility@ -30°C Bend Test (CGSB 37-GP-56M):		Pass		
	Moisture absorption (ASTM D570):		<0.1%		
	Water Resistance (55 cm of water for 5 hours) AATCC 127:		Pass		
-eatures	<ul> <li>Excellent adhesion and most exterior</li> <li>Flexible at low ten</li> <li>High performance like metals, glass a</li> <li>Compatible with r hybrid sealants</li> <li>Service temperate</li> </ul>	adhesive even adheres to damp	e of any primer on i surfaces that have i polyurethane, silicon	most common applications	

Surface Preparation	<ul> <li>To obtain the best adhesion, 3M<sup>™</sup> Air and Vapour Barrier Through Wall Flashing Tape 3015TV should be installed when outdoor temperatures measure above -18°C (0°F) to 49°C (120°F). Excellent adhesion to concrete, concrete block, anodized aluminium, galvanized metal, exter gypsum sheathing and plywood. Primer not required in most applications</li> <li>Surfaces should be clean, free from dirt and debris and have not absorbed water</li> <li>Surfaces should be free of any damaged, unsupported areas; sharp protrusions or voids</li> <li>Concrete must be cured a minimum of 7 days before application</li> <li>Block or brick walls should have mortar joints stuck flush</li> <li>3M 3015TWF adheres to most common building materials. For difficult-to-stick-to surfaces, test adhesion before application. If needed, apply 3M<sup>™</sup> Hi-Strength 90 Spray Adhesive, 3M<sup>™</sup> Hi-Strength 94 ET Spray Adhesive, 3M<sup>™</sup> Scotch-Weld<sup>™</sup> Holdfast 70 Spray Adhesive,</li> </ul>			
		ONF to prime the substrate prior to applying		
Application Instructions	<ul> <li>Overlap all joints by 50 mm (2"). Keep 3M<sup>™</sup> 3015TWF back 12 mm (½") to 25 mm (1") from outside face of wall or veneer</li> <li>Detail work must be carefully executed to ensure a continuously sealed building envelope: if the top or leading edge of 3M<sup>™</sup> 3015TWF is left exposed, a bead of sealant should be applied to</li> </ul>			
	prevent rain water from migrating behind			
Available Sizes	300 mm (12"), 400 mm (16"), 450 mm (18") x 22.86 m (75 feet)			
	Roll Size	Theoretical Coverage		
	30.48 cm x 22.86 m (12" by 75 ft)	7 m² (75 ft²)		
	40.64 cm x 22.86 m (16" by 75 ft)	9.3 m² (100 ft²)		
	45.72 cm x 22.86 m (18" by 75 ft)	10.45 m² (112.5 ft²)		
Storage	Optimum storage conditions are 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging material.			
Shelf Life	To obtain best performance, use this product within 24 months from date of manufacture.			
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