

Coatings and Nozzle Size Quick Reference Guide

for 3M™ Performance Spray Gun

Spray a full range of high-performance coatings with one of ten available gravity atomising head sizes. Keep in mind that the recommended nozzle size may vary by paint manufacturer, coating type or depending on your specific application.



HVLP Nozzle ●
Fine Finish Nozzle ▲

3M™ Performance Gravity HVLP and Fine Finish Atomising Head Sizes

| | 2.0 | 1.8 | 1.6 | 1.4 | 1.3 | 1.2 | 0.9 |
|----------------------------|-----|-----|-----|-----|-----|-----|-----|
| Automotive Coatings | ● | ● | ● | ● ▲ | ● ▲ | ● ▲ | ● |
| High Viscosity Coatings | ● | ● | | | | | |
| Sprayable Fillers | ● | ● | | | | | |
| High Build Primer | | ● | ● | ● ▲ | | | |
| Primer Surfacer | | ● | ● | ● ▲ | | | |
| Wet on Wet Primer | | | | ● ▲ | ● ▲ | | |
| Primer Sealer | | | | ● ▲ | ● ▲ | | |
| Direct Gloss | | | | ● ▲ | | | |
| Single Stage Top Coat | | | | ● ▲ | | | |
| Solvent Base Colour | | | | ● ▲ | ● ▲ | | |
| Clearcoat | | | | ● ▲ | ● ▲ | ● ▲ | |
| Waterborne Base Coat | | | | | ● ▲ | ● ▲ | |
| UV Primers | | | | | ● ▲ | ● ▲ | ● |
| Midcoat / Effect Coats | | | | | ● ▲ | ● ▲ | ● |
| Smart / Spot Repair | | | | | | | ● |



TIPS:

- ✓ Store 3M™ Performance Spray Gun with a clean nozzle
- ✓ Change nozzles regularly to maintain like-new performance
- ✓ Move up or down one size if material flow is too low or high
- ✓ Dispose in accordance with your local regulations



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| HVLP Atomising Heads ● | | | | Fine Finish Atomising Heads ▲ | | | |
|------------------------|------|----------|----------|-------------------------------|------|----------|----------|
| Colour | Size | Quantity | Part No. | Colour | Size | Quantity | Part No. |
| White | 0.9 | 5 | 26709 | Blue | 1.2 | 5 | 26912 |
| Blue | 1.2 | 5 | 26712 | Green | 1.3 | 5 | 26913 |
| Green | 1.3 | 5 | 26713 | Orange | 1.4 | 5 | 26914 |
| Orange | 1.4 | 5 | 26714 | | | | |
| Purple | 1.6 | 5 | 26716 | | | | |
| Clear | 1.8 | 5 | 26718 | | | | |
| Red | 2.0 | 5 | 26720 | | | | |