

3M™ MacroPES™ Flat Membrane Type 20

Chemical Composition	
Polymer	Polyethersulfone
Wetting property	Hydrophilic

Physical Properties		
Thickness	110 ± 10.0 μm (4.33 ± 0.39 mil)	
Tensile strength		
Longitudinal	≥ 1000 cN/15 mm	
Transversal	≥ 700 cN/15 mm	
Elongation at break		
Longitudinal	≥ 20%	
Transversal	≥ 30%	
Change of length (steam, 121 °C)	≤ 3 %	

Membrane Performance Characteristics	
Bubble point (in water)	≥ 0.20 bar (≥ 2.9 psi)
Transmembrane flow (water, 25 °C)	≥ 1500 ml/(min cm² bar) (≥ 96082 ml/(min ft² psi)) (≥ 667 ml/(min in² psi))

Available Make-up Configurations

All specifications are based on 3M internal test procedures.

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IM-1034 Rev. 07/2019

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