

**Scotch®**

High-Tack Box Sealing Tape 311+

# Extreme performance. Everyday use.

- ✓ Extreme temperatures
- ✓ Highly recycled corrugated boxes
- ✓ General purpose, medium-duty box sealing for palletized shipments



**3M**  
TM

# Scotch® High-Tack Box Sealing Tape 311+

Great for medium-duty and everyday packaging applications — box sealing, splicing, tabbing, bag closures, and palletized shipments.



Food and Beverage



Ecommerce

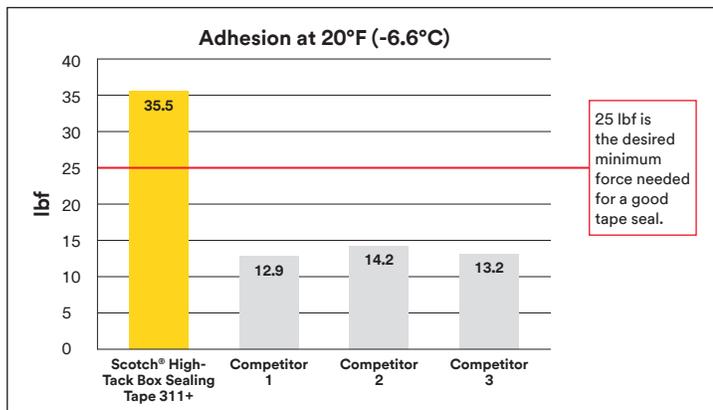


General Industrial



Manufacturing

- Excellent performance over broad temperature ranges — including freezer and refrigeration temperatures of 20°F to 50°F (-6.6°C to 10°C).
- Adheres to a variety of surfaces, including on corrugated boxes with over 70% recycled content.
- Quick, easy application by hand, manual dispensers or 3M-Matic™ Case Sealers.
- Available in 48mm and 72mm widths.



## Fiber Pull Test

Measures how much paper fiber the tape pulls off the box upon removal. The higher percent fiber pull, the stronger the tape bond is to the box. The following tapes tested were applied and pulled at 20°F (-6.6°C).



Product	3M Material ID	UPC	Size	Color	Tape Structure (Backing/Adhesive)	Adhesion to Steel oz./in. (N/100 mm)	Tensile Strength lbs./in. (N/100 mm)	Elongation at Break (%)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Rolls/Case
<b>ASTM Test Method</b>						D-3330	D-3759	D-3759	D-3652	D-3652	
<b>Scotch® High-Tack Box Sealing Tape</b>											
<b>311+</b>	7100179523	50051128001610	48mm x 50m	Clear	Polypropylene/Acrylic	38 (42)	25 (438)	125	1.1 (.028)	2.05 (.052)	36
	7010306820	50051128000248	48mm x 100m								6
	7100253856	50638060536365	48mm x 914m								24
	7010355076	50051128001153	48mm x 1500m								4
	7100253843	50638060536358	72mm x 100m								36
	7010405992	50051128000279	72mm x 914m								6
	7010411725	50051128001405	72mm x 1500m								24
	7100179459	50051128001627	48mm x 100m								4
	7010506927	50051128001634	48mm x 914m								36
	7100179433	50051128001603	72mm x 100m								6
7010506928	50051128001641	72mm x 914m	24								
				Tan	Polypropylene/Acrylic	38 (42)	25 (438)	125	1.1 (.028)	2.05 (.052)	4



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