

Scotch®

Box Sealing Tape

3675



page 1 of 2

Technical Data

September, 2021

Product Description Scotch® Box Sealing Tape 3675 is a superior performance packaging tape used for box sealing, splicing, and other demanding packaging applications. This product has the strongest conformable backing and the most consistent pressure sensitive hot melt adhesive available.

Product Construction	Backing	Adhesive	Color
	Biaxially oriented polypropylene film	Pressure sensitive hotmelt rubber resin	Clear

Typical Physical Properties **Note:** The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

		ASTM Test Method
Adhesion to steel	1.4 kgf/in. width	D-3330
Tensile Strength	15 kgf/in. width	D-3759
Elongation	150%	D-3759
Total Thickness	0.075 mm	D-3652
Film Thickness	0.050 mm	D-3652
Holding Power to steel	+10,000 minutes	D-3654

Applications

- Adheres instantly to most surfaces including cartons containing high levels of recycled content
- Superior performance ensures reliable closures
- The strongest conformable backing with the highest edge tear and split resistance

Storage Condition Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended.

Shelf life To obtain best performance, use the product within 12 months from dispatch date.

Technical Information The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

Product Use Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

Warranty, Limited Remedy, and Disclaimer Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product

or refund of the purchase price.

Limitation of Liability

Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



Closure and Masking Systems Division

3M Center, Building 225-3S-06
St. Paul, MN 55144-1000
800-362-3550/877-369-2923 (Fax)
www.3M.com/industrial