



## Automotive Aftermarket Division

### Scotch® Performance Masking Tape 233+

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#### 1) Part Numbers

3M Part Numbers	3M Part Descriptor
26334	18 mm x 55 m, 48 rolls per case
26336	24 mm x 55 m, 24 rolls per case
26338	36 mm x 55 m, 16 rolls per case
26340	48 mm x 55 m, 12 rolls per case

#### 2) Description and end uses

Scotch® Performance Masking Tape 233+ is a bright green coloured high performance versatile crepe paper masking tape and designed specifically for the collision repair industry. It's a high conforming paper tape for easiest usability while providing good paint lines and excellent stick & stay with solvent and moisture resistance and controlled unwind.

#### 3) Physical Properties

NOTE: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Adhesion to Steel	0.233 Nm/2.54cm (ASTM D-3330)
Tensile Strength	31.2 Nm/ 2.54cm (ASTM D-3759)
Elongation at Break	14% (ASTM D-3759)
Temperature Use Range	Up to 121.1°C (250°F) for 30 mins
Tape Thickness	0.17 mm (6.7 mils) (ASTM D-3652)

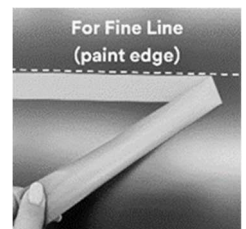
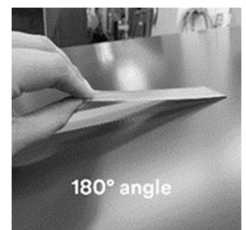
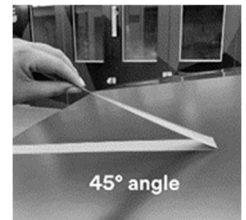
### 4) Directions for Use

Tape is designed for indoor use – exposure to sun and heat may cause tape to become more difficult to remove.

- Make sure surfaces are thoroughly clean and dry before applying masking tape.
- Some surfaces, such as rubber gaskets and mouldings, should be cleaned with a solvent to remove residual release agents from the manufacturing process before applying masking tape.
- For best adhesion, surface temperatures should range from 15°C to 32°C when tape is applied.
- For easier application and removal, apply long continuous strips of tape in flat, straight areas and break the as needed when going around contours or curves (such as wheel arches). The objective when back masking and over taping is to keep the tape lying flat and rolled back, away from the paint edge in order to produce the cleanest look.

Tape removal:

- For general applications, tape should be removed back over itself at a 45° angle.
- For removal on delicate surfaces (such as old weathered paint), tape should be removed as close to a 180° angle as possible.
- For fine line work, tape should be removed at a 45° angle away from the paint edge, at a slow speed with surface temperatures ranging from 60-90°F. This helps “cut” the paint line for the cleanest edge.





## 5) Storage

Store product in the original carton under normal conditions of 21°C and 50% relative humidity. When stored at the recommended conditions in original, unopened containers, this product has a shelf life of 24 months.

## 6) Safety

Before using this product, please reference Product Label and/or Safety Data Sheet for Health and Safety Information. Note: Laws controlling the acceptable amounts of Volatile Organic Compounds (VOCs) vary by country, and in some cases by locality. For surface preparation and clean-up activities, consult local regulations regarding use of products containing VOCs in your area.

**Scotch® Performance Masking Tape 233+ is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.**

## 7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable as at the date of hereof, but the accuracy or completeness thereof is not guaranteed. Please ensure before using the product that it is suitable for your intended use. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, other than for fraudulent misrepresentation, 3M expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information.



# Technical Data Sheet

Effective: 18/01/2022 Supersedes: new

For Additional Health and Safety Information

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