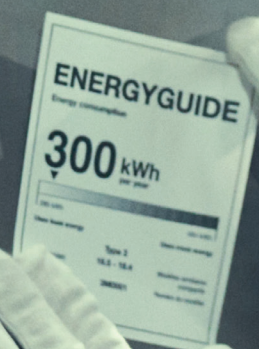


**3M** Science.  
Applied to Life.™

3M™ Premier (PB) Spray Adhesives

**Better adhesive  
formulas for better  
performance and  
efficiency.**

Premier (PB) Series



**ENERGYGUIDE**  
Energy consumption

**300 kWh**  
per year



# Fast, easy, versatile reliability.

## Trusted worldwide for exceptional performance and customer satisfaction by professionals.

Proven performance is just part of what 3M's portfolio of Premier (PB) adhesives bring to your manufacturing process. 3M™ Adhesives are designed to meet the stringent requirements of today's regulatory and operating environments. With each hard-to-bond material you tackle, our products may help you save time, increase productivity or reduce labor costs.



## Whatever you bond with PB Series adhesive remains adhered.

Formulated for the woodworking, furniture, RV and manufactured-housing construction markets, this versatile product line includes high-temperature resistant laminating adhesives and specialty adhesives for Styrofoam applications, as well as general-purpose adhesives for low-temperature and temporary bonding.

PB Series adhesives contain high solids to form **superior bonds** when adhering:

- ▶ Laminates to board substrate
- ▶ Fabric to foam
- ▶ Plastics
- ▶ Steel
- ▶ Glass
- ▶ Fiberglass
- ▶ Wood



# Selection Guide

Markets	Application	SAP ID	Legacy ID	UPC ID	Material Description
General Industrial	Bonding Lightweight Materials	7100037401	17000008155	00051131282223	PB999 General Purpose, Fast Dry Adhesive, Clear, Large Cylinder, 1/CV
		7010325103	17000008148	00051131282216	PB999 General Purpose, Fast Dry Adhesive, Clear, Intermediate Cylinder, 1/CV
		7010299737	17000008163	00051131282230	PB999 General Purpose, Fast Dry Adhesive, Clear, Jumbo Cylinder, 1/CV
	Fast-tack, bonding adhesive for light weight materials	7010359175	17000008320	00051131282261	PB Super Stick Adhesive, Clear, Large Cylinder, 1/CV
		7010307583	17000008338	00051131282278	PB Super Stick Adhesive, Clear, Intermediate Cylinder, 1/CV
		7010359213	17000008346	00051131282285	PB Super Stick Adhesive, Clear, Jumbo, 1/CV
	High performance, high temperature adhesive. California Compliant	7100035688	17000006605	00051131281509	PB910CA Compliant Adhesive, Clear, Large Cylinder, 1/CV
		7100035686	17000006522	00051131281455	PB910CA Compliant Adhesive, Clear, Intermediate Cylinder, 1/CV
		7100035817	17000006449	00051131281431	PB910CA Compliant Adhesive, Clear, 5 Gallon Drum, 1/CV
		7010299727	17000002919	00051131280328	PB910CA Compliant Adhesive, Clear, 55 Gallon Drum, 1/CV
	Hi strength postformable bonding adhesive	7100176408	70007518486	00638060143636	PB938 Hi-Performance Spray Adhesive, Clear, 5 Gallon Drum, 1/CV
		7010359164	17000007629	00051131282001	PB938 Hi-Performance Spray Adhesive, Clear, 55 Gallon Drum, 1/CV
		7100176403	70007518403	00638060143551	PB938 Hi-Performance Spray Adhesive, Red, 5 Gallon Drum, 1/CV
		7010325098	17000007637	00051131282018	PB938 Hi-Performance Spray Adhesive, Red, 55 Gallon Drum, 1/CV
	Hi performance, brushable adhesive	7010412141	17000022156	00051131286054	PB950+ Brush Grade Adhesive, Clear, 5 Gallon Drum, 1/CV
	Water-based contact cement	7010359140	17000006217	00051131281349	PB2008 Hi-Temp, Hi-Strength, Water Based Contact Adhesive, Clear, 5 Gallon Drum, 1/CV
Woodworking	Large surface lamination	7010325072	17000003982	00051131280717	PB923HT Adhesive, Red, Large Cylinder, 1/CV
		7010299729	17000003966	00051131280694	PB923HT Adhesive, Red, Intermediate Cylinder, 1/CV
		7010325089	17000006993	00051131281677	PB923HT Adhesive, Clear, Large Cylinder, 1/CV
		7010307575	17000006936	00051131281639	PB923HT Adhesive, Clear, Intermediate Cylinder, 1/CV
		7010325071	17000003933	00051131280687	PB923HT Adhesive, Clear, Jumbo Cylinder, 1/CV
Marine	Bonding laminating materials to structural core surfaces	7010359137	17000005565	00051131281035	NG IF Hi-Strength Moulding Spray Adhesive, Green, Large, 1/CV
		7010359136	17000005524	00051131280991	NG IF Hi-Strength Moulding Spray Adhesive, Green, Intermediate Cylinder, 1/CV

*continued on next page*

## Selection Guide (cont.)

Markets	Application	SAP ID	Legacy ID	UPC ID	Material Description
Transportation	Bonding Fiberglass reinforced Panels	7100035664	17000015325	00051131283763	PB FRP Panel Bonding Adhesive, Blue, Large Cylinder, 1/CV
		7010299744	17000015804	00051131283831	PB FRP Panel Bonding Adhesive, Blue, Jumbo Cylinder, 1/CV
		7010325131	17000015796	00051131283824	PB FRP Panel Bonding Adhesive, Blue, Intermediate Cylinder, 1/CV
Building & Construction	Bonding to polystyrene foam	7010325099	17000007934	00051131282063	PB960 Hi-Strength Polystyrene Adhesive, Clear, Large Cylinder, 1/CV
		7010325108	17000010110	00051131282407	PB960 Hi-Strength Polystyrene Adhesive, Clear, Jumbo Cylinder, 1/CV
		7100037389	17000007942	00051131282070	PB960 Hi-Strength Polystyrene Adhesive, Green, Large Cylinder, 1/CV
All Markets	Maintenance and Cleaning for spray equipment	7010325054	17000000277	00051131279582	ACR Citrus Adhesive Remover, Clear, Mini Cylinder, 1/CV
		7010359095	17000000269	00051131279575	ACR Citrus Adhesive Remover, Clear, 5 Gallon Drum, 1/CV

## PB Series Industrial Contact Adhesives: Cylinder, Bulk



Product	Description	Color	UPC	SAP ID	Legacy ID	Container
PB 910 CA	<ul style="list-style-type: none"> <li>High performance, high temperature industrial adhesive</li> <li>Pebble spray for low telegraphing</li> <li>OTC and SCAQMD Rule 1168 (Contact Adhesive) Compliant</li> <li>Low VOC</li> <li>Greenguard™ Certified</li> <li>Postformable</li> </ul>	○ Clear	00051131281509	7100035688	17000006605	Large Cylinder
			00051131281455	7100035686	17000006522	Int Cylinder
			00051131281431	7100035817	17000006449	5 gallon
			00051131280328	7010299727	17000002919	55 gallon
PB 923 HT	<ul style="list-style-type: none"> <li>For woodworking and large surface laminations</li> <li>Temperature resistant to above 200°F (93°C)</li> <li>Features longer open time and more aggressive tack</li> <li>Effectively bond metals, wood, rubber, carpet and flooring</li> </ul>	○ Clear	00051131281677	7010325089	17000006993	Large Cylinder
			00051131281639	7010307575	17000006936	Int Cylinder
			00051131280687	7010325071	17000003933	Jumbo Cylinder
		● Red	00051131280717	7010325072	17000003982	Large Cylinder
			00051131280694	7010299729	17000003966	Int Cylinder
PB 960	<ul style="list-style-type: none"> <li>Very fast-tacking with a long bonding range</li> <li>Waterproof with high solids content</li> <li>Bonds polystyrene without damaging the material or degrading the surface</li> </ul>	○ Clear	00051131282063	7010325099	17000007934	Large Cylinder
			00051131282407	7010325108	17000010110	Jumbo Cylinder
		● Green	00051131282070	7100037389	17000007942	Large Cylinder
PB FRP	<ul style="list-style-type: none"> <li>Designed for bonding polystyrene foam</li> <li>Will not dissolve or degrade polystyrene</li> <li>Fast drying with excellent coverage</li> <li>Spray lace pattern for optimized bonding</li> <li>Good moisture and weather resistance</li> </ul>	● Blue	00051131283763	7100035664	17000015325	Large Cylinder
			00051131283824	7010325131	17000015796	Int Cylinder
			00051131283831	7010299744	17000015804	Jumbo Cylinder



## PB Series Industrial Contact Adhesives: Cylinder, Bulk

Product	Description	Color	UPC	SAP ID	Legacy ID	Container
<b>PB 950+</b>	<ul style="list-style-type: none"> <li>Designed for bonding laminates to particleboard</li> <li>Easy and uniform coverage</li> <li>Positionable</li> </ul>	○ Clear	00051131286054	7010412141	17000022156	5 Gallon
<b>PB Superstick</b>	<ul style="list-style-type: none"> <li>Fast-tacking adhesive bonds almost immediately and has a long bonding range</li> <li>Portable container provides a spray pattern with low soak-in and no overspray</li> <li>Designed for bonding fabrics, upholstery, foam, fiber-glass insulation and lightweight plastics</li> <li>Creates quick bonds for temporary and permanent adhesion</li> </ul>	○ Clear	00051131282261	7010359175	17000008320	Large Cylinder
			00051131282278	7010307583	17000008338	Int Cylinder
			00051131282285	7010359213	17000008346	Jumbo Cylinder
<b>PB 938</b>	<ul style="list-style-type: none"> <li>Excellent moisture and heat resistance</li> <li>High strength, postformable adhesive</li> <li>Bonds sheet metals to numerous substrates</li> </ul>	○ Clear	00638060143636	7100176408	70007518486	5 Gallon
			00051131282001	7010359164	17000007629	55 Gallon
		● Red	00638060143551	7100176403	70007518403	5 Gallon
			00051131282018	7010325098	17000007637	55 Gallon
<b>PB 2008</b>	<ul style="list-style-type: none"> <li>Bonds most foamed plastics, plastic laminate, wood, plywood and canvas</li> <li>Creates a very high strength, high temperature resistant bond</li> <li>Non-flammable in its wet state</li> </ul>	● Neutral	00051131281349	7010359140	17000006217	5 Gallon
<b>PB 999</b>	<ul style="list-style-type: none"> <li>Versatile adhesive ideal for lightweight materials</li> <li>Creates quick bonds for temporary and permanent needs</li> <li>Very fast-tacking adhesive bonds almost immediately and has a long bonding range</li> </ul>	○ Clear	00051131282223	7100037401	17000008155	Large Cylinder
			00051131282216	7010325103	17000008148	Int Cylinder
			00051131282230	7010299737	17000008163	Jumbo Cylinder
<b>ACR Citrus</b>	<ul style="list-style-type: none"> <li>Removes NorthStar adhesives and other materials</li> <li>Non-corrosive, citrus formula safe for use on most equipment</li> <li>Cleans oil, grease, tar, and grime quickly and easily to keep processes moving forward</li> <li>Works well on over-spray, squeeze-out and for cleaning equipment</li> </ul>	N/A	00051131279575	7010359095	17000000269	5 Gallon
			00051131279582	7010325054	17000000277	Mini Cylinder
<b>NG IF</b>	<ul style="list-style-type: none"> <li>Safely fuses laminating materials to structural core surfaces</li> <li>Fine mist adhesive with green tracer for application accuracy</li> <li>Used for infusion/vacuum forming composites</li> <li>Typically used in marine bonding applications</li> </ul>	● Green	00051131281035	7010359137	17000005565	Large Cylinder
			00051131280991	7010359136	17000005524	Int Cylinder

# 3M™ Premier™ (PB) Adhesives for proven performance and reliability.

The 3M™ Premier(PB) line of cylinders and bulk adhesives for industrial markets and applications ensure product quality while they save you time, increase your productivity and keep your business humming.

**For more information — visit [3M.com/northstarlegacy](https://3M.com/northstarlegacy).**



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