

#### **Commercial Branding and Transportation Division**

## 3M™ Scotchcal™ Photoluminescent Film

## Series VP1587

## Product Description

3M™ Scotchcal™ Photoluminescent Film Series VP1587 is a dimensionally stable, durable, multi-layer film which can be electrocut, hand cut, cold and hot kiss cut or screen printed to produce interior 'glow in the dark' signs and markings, including safety signage in buildings, ships and trains.

**Product Line** 

VP1587-30

VP1587-50

light yellow-green, opaque, glossy, permanent adhesive.

VP1587-50 is certified as marine equipment according to Marine Equipment Directive 2014/90/EU for the application as Low-location lighting systems (components only).

The Mark of Conformity is affixed to the label of the packed material including the identification number of the notified body and the year in which the mark is affixed.



# Product Characteristics

These are indicative values for unprocessed products.

Contact your 3M representative for a custom specification.

Physical & Application

Material cast vinyl Surface finish glossy

Thickness (film) 200 µm (0.2 mm)

Notice! film plus adhesive

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Adhesive type solvent acrylic; pressure-sensitive

Adhesive appearance grey Liner paper

Adhesion see notice below FTM 1: 180° peel, substrate: glass; cond:

24 h 23°C/50%RH

(not for extended periods of time at the extremes)

works on typical substrates in the market of VP1587 without delamination in use

Application method dry only!

Applied shrinkage < 0.8 mm FTM 14

Application temperature +10°C to +35°C for flat surfaces

(minimum air and substrate)

To O to 100 O

Service temperature (after application)

-34°C to +90°C

Surface type flat to simple curved

Substrate type aluminium, glass, PMMA, PC\*, ABS, paint
The application of film onto glass can cause glass break by uneven heat absorption through sun exposure. 3M

does not accept liability for glass breakage.

\* Might require drying with heat before use

Graphic removal Removable with heat and/or chemicals from supported substrates.

No liability is given for ease or speed of removal of any graphic. Pay attention to

adequate air and substrate temperature.

Notice! 3M™ Citrus Base Cleaner is recommended for the removal of adhesive residue

from substrates.

The values above are the results of illustrative lab test measurements and shall not be considered as a commitment from 3M.

Storage

Shelf life

Use within two years from the date of manufacture on the sealed original box.

Use within one year after opening the box.

Storage conditions

+4°C to +40°C, out of sunlight, original container in clean and dry area.

The shelf life as defined above remains an indicative and maximum data, subject to many external and non-controllable factors. It may never be interpreted as warranty.

#### Flammability

Flammability standards are different from country to country. Ask your local 3M contact for details, please.

#### **Durability**

The durabilities mentioned in the table below are the results of illustrative lab tests. The values show the best performance expected from these products, provided that the film will be processed and applied professionally according to 3M's recommendations.

The durability statements do not constitute warranties of quality, life and characteristics.

The durability of products is also influenced by:

- the type of substrate and thorough preparation of the surface (with 3M™ Surface Preparation System)
- application procedures
- environmental factors
- the method and the frequency of cleaning

Unprocessed film The following durability data are given for unprocessed film only!

Climatic zones Graphic durability is largely determined by the climate and the angle of exposure.

Exposure types Vertical:



The face of the graphic is ±10° from vertical.

Interior: Interior means an application inside a building without direct exposure

to sunlight.

Vertical outdoor exposure 2 years

Notice! Non-vertical applications will have a significant decrease in durability!

Interior application 10 years

Visit <u>www.3mgraphics.com</u> for getting more details about 3M's comprehensive graphic solutions.

#### Limitations of End Uses

3M specifically does not recommend or warrant the following uses, but please contact us to discuss your needs to recommend other products.

Graphics applied to

- flexible substrates incl. 3M™ Panagraphics™ III Wide Width Flexible Substrate and 3M™ Envision™ Flexible Substrate FS-1
- low surface energy substrates or substrates with low surface energy coating.
- other than flat or moderate curved/corrugated surfaces.
- painted or unpainted rough wallboards, gypsum boards and wallpapers.
- substrates with tendency of outgassing.
- surfaces that are not clean and smooth.
- surfaces with poor paint to substrate adhesion.

Graphic removal from

- signs or existing graphics that must remain intact.

Graphics subjected to

- gasoline vapours or spills.

Important Notice! 3M Commercial Solutions products are not tested against automotive manufacturer specifications!

### Luminance Characteristic

The afterglow of photoluminescent film degrades with time once the charging light source is removed. This characteristic must be taken into account when designing and locating signs and markings.

The amount of afterglow visibility (luminance level) depends upon the observation conditions such as ambient light, observer, etc. Typical afterglow (luminance) values for photoluminescent film are [mcd/m²]:

Typical afterglow

30 mcd/m²	10 min:	VP1587-30
50 mcd/m²		VP1587-50
6 mcd/m²	60 min:	VP1587-30
8 mcd/m²		VP1587-50

## Graphics Manufacturing

Graphic protection can improve the appearance, performance and durability of printed graphics. Any printed graphic exposed to abrasive conditions (including vehicles), harsh cleaners or chemicals must include graphic protection in order to be warranted.

When to use an overprint See instruction bulletin GPO 'graphic protection options' for further information about selection and use of clear or overlaminate protective overlaminates and printable clears.

#### > Product Bulletin Graphic Protection Options <

Shipping finished graphics Flat, or rolled film side out on 130 mm (5 inch) or larger core. These methods help to prevent the liner from wrinkling or application tape, if used, from popping off.

#### Converting Information

Formulations and processing conditions can affect ink durability. Refer to the 3M Product and Instruction Bulletins for your ink for limitations and proper usage. Graphic protection can improve the appearance, performance and durability of your graphic.

Screen Printing

A clear coat also prevents chalking on unprinted films. Use equipment designed to handle high viscosity materials and make sure the coating is evenly applied to the specifications given in the clear's Instruction Bulletin.

Loss of Gloss

Abrasion and Abrasion damage and loss of gloss are not covered by any 3M warranty. This is considered normal wear and

## **Application**

See product bulletin ATR 'application tape recommendations' for information about selection and use of suitable application tapes for this product, please.

#### > Product Bulletin Application Tape Recommendations <

Refer to Instruction Bulletin 5.1 'select and prepare substrates for graphic application', for general application information.

>Instruction Bulletin 5.1 'select and prepare substrates for graphic application'<

## Maintenance and Cleaning

Use a cleaner designed for high-quality painted surfaces. The cleaner must be wet, non-abrasive, without strong solvents, and have a pH value between 3 and 11 (neither strongly acidic nor strongly alkaline).

Refer to Instruction Bulletin 6.5 'storage, handling, maintenance and removal of films and sheetings', for general maintenance and cleaning information.

>Instruction Bulletin 6.5 'Storage, Handling, Maintenance and Removal of Films and Sheetings'<

#### Remarks

This bulletin provides technical information only.

Important notice

All questions of warranty and liability relating to this product are governed by the terms and conditions of the sale, subject, where applicable, to the prevailing law.

Before using, the user must determine the suitability of the product for its required or intended use, and the user assumes all risk and liability whatsoever in connection therewith.

As outdoor graphics age, natural weathering occurs causing a gradual reduction in gloss, slight colour changes, some lifting of the graphic at the edges or around rivets, and ultimately a minor amount of cracking.

These changes are not evidence of product failure and are not covered by a 3M warranty.

Additional information Visit the web site of your local subsidiary at <u>www.3Mgraphics.com</u> for getting:

- more details about 3M™ MCS™ Warranty and 3M™ Performance Guarantee
- additional instruction bulletins
- a complete product overview about materials 3M is offering

Responsible for this technical bulletin:

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