

## Automotive Aftermarket Division

### 3M™ Bondo® 2001D Ultra Easy Filler

---

#### 1) Part Numbers

3M™ Bondo® 2001D Ultra Easy Filler, 3.5 KG

3M™ Bondo® 2001D Ultra Easy Filler, 1.8 KG

#### 2) Description and end uses

Two - component polyester paste for use in filling holes and dents in most substrates including steel and FRP.

3M™ Bondo® 2001D Ultra Easy Filler is a two-component material that is vacuum processed to create Soft and Creamy, Fine texture. Also having good surface curing characteristics & easy to sand.

#### 3) Physical Properties

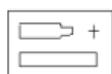
Colour available	Filler – Grey & Beige Hardener – Pink
------------------	--

#### 4) Directions for Use



##### Surface preparation –

- Clean repair area with soapy water followed by a wax and grease remover to remove dirt, oil, dust or contaminants for best results; let dry completely.
- If grinding is needed use a 3M™ Cubitron™ II Roloc™ Disc 80+ followed by 180 grit sandpaper from 3M. If no grinding is required, sand the surface with 80 grit sandpaper to remove all primer, paint and rust 1 to 2 inches beyond the outer edges of damaged area followed by 180 grit sandpaper for feather edge. Remove all dust created from sanding. Re-clean the surface using a wax and grease remover. (Do not use water on the bare steel as rust may start to form).



##### Mixing –

- Mix 3M™ Bondo® 2001D Ultra Easy Filler in the ratio 100: 2 (filler to hardener). Mix thoroughly until a uniform colour and consistency is achieved. The exact mixing ratio is not critical but it can affect the cure time. Take care not to use too much hardener as this can cause excessive heat generation during cure (exotherm) which can result in bleed through and bleaching when over-painting.

- Gel time/setting time is approximately 3-5 Minutes @25°C using 2% hardener as prescribed. Spread the filler on the mixing board, being sure to break any air bubbles that were introduced during mixing.



## Application –

- Apply a thin layer using firm pressure to ensure maximum adhesion being sure to “wet out” the surface completely. Apply additional filler in layers, building up the damaged area higher than the surrounding surface. Maximum filler thickness should not exceed ¼ inch (0.6 cm).



## Drying & Sanding –

- 15- 20 minutes at 25°C (Drying time depends on temperature and amount of hardener used)
- Sand with 80 grit sandpaper and featheredge with 180 grit sandpaper or finer

## 5) Storage

12 months from the date of manufacture subjected to the storage conditions

## 6) Safety

Read full instructions and material safety data sheet before use.

**IMPORTANT:** This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your stockist. The supplier disclaims any liability where the user does not wear the recommended personal protective equipment.

Do not breathe fumes and do not allow skin contact.

**3M™ Bondo® 2001D Ultra Easy Filler is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.**



# Technical Data Sheet

Effective: 09/03/2026 Supersedes: 09/09/21

## 7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable as at the date of hereof, but the accuracy or completeness thereof is not guaranteed. Please ensure before using the product that it is suitable for your intended use. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, other than for fraudulent misrepresentation, 3M expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information.

For Additional Health and Safety Information

General 3M Contact address EMEA:	3M EMEA GmbH Kühlhausstrasse 2 4900 Langenthal Switzerland
Bulgaria:	<a href="https://www.3mbulgaria.bg">https://www.3mbulgaria.bg</a>
Croatia:	<a href="https://www.3m.com.hr">https://www.3m.com.hr</a>
Czech Republic:	<a href="https://www.3m.cz/3M/cs_CZ/company-ctl/">https://www.3m.cz/3M/cs_CZ/company-ctl/</a>
Egypt:	<a href="https://www.3megypt.com.eg/3M/en_EG/company-mea/">https://www.3megypt.com.eg/3M/en_EG/company-mea/</a>
Greece:	<a href="https://www.3mhellas.gr">https://www.3mhellas.gr</a>
Hungary:	<a href="https://www.3mmagyarorszag.hu/3M/hu_HU/company-ctl/">https://www.3mmagyarorszag.hu/3M/hu_HU/company-ctl/</a>
Israel:	<a href="https://www.3misrael.co.il/3M/iw_IL/company-il/">https://www.3misrael.co.il/3M/iw_IL/company-il/</a>
Kenya:	<a href="https://www.3m.co.ke/3M/en_KE/company-mea/">https://www.3m.co.ke/3M/en_KE/company-mea/</a>
Lebanon:	<a href="https://www.3m.com/3M/en_LB/p/">https://www.3m.com/3M/en_LB/p/</a>
Nigeria:	<a href="https://www.3mnigeria.com.ng/3M/en_NG/company-mea/">https://www.3mnigeria.com.ng/3M/en_NG/company-mea/</a>
Pakistan:	<a href="https://www.3m.com.pk/3M/en_PK/company-mea/">https://www.3m.com.pk/3M/en_PK/company-mea/</a>
Poland:	<a href="https://www.3mpolska.pl/3M/pl_PL/firma-pl/">https://www.3mpolska.pl/3M/pl_PL/firma-pl/</a>
Portugal:	<a href="https://www.3m.com.pt/3M/pt_PT/empresa-pt/">https://www.3m.com.pt/3M/pt_PT/empresa-pt/</a>
Quatar:	<a href="https://www.3m.com.qa/3M/en_QA/company-mea/">https://www.3m.com.qa/3M/en_QA/company-mea/</a>
Romania:	<a href="https://www.3m.com.ro/3M/ro_RO/p/">https://www.3m.com.ro/3M/ro_RO/p/</a>
Saudi Arabia:	<a href="https://www.3m.com.sa/3M/en_SA/company-mea/">https://www.3m.com.sa/3M/en_SA/company-mea/</a>
Serbia:	<a href="https://www.3m.co.rs/3M/sr_RS/p/">https://www.3m.co.rs/3M/sr_RS/p/</a>
Slovakia:	<a href="https://www.3mslovensko.sk/3M/sk_SK/company-ctl/">https://www.3mslovensko.sk/3M/sk_SK/company-ctl/</a>
Slovenia:	<a href="https://www.3m.com/3M/sl_SI/p/">https://www.3m.com/3M/sl_SI/p/</a>
South Africa:	<a href="https://www.3m.co.za/3M/en_ZA/company-mea/">https://www.3m.co.za/3M/en_ZA/company-mea/</a>
Turkey:	<a href="https://www.3m.com.tr/3M/tr_TR/turkiye-tr/">https://www.3m.com.tr/3M/tr_TR/turkiye-tr/</a>
UAE:	<a href="https://www.3mae.ae/3M/en_AE/company-mea/">https://www.3mae.ae/3M/en_AE/company-mea/</a>

3M, Bondo®, Cubitron and Roloc are trademarks of 3M Company, © 3M 2026, All rights reserved.