



Science.
Applied to Life.™

Total Solutions for Marine Repairs

Trusted Products for the Marine Industry

March 2024

3M marine solutions for repair, maintenance and boatbuilding.

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A white speedboat is shown from a side-front perspective, resting on a black metal stand in a large industrial facility. The boat has a black canvas top and a blue stripe along the side. The stand it sits on has the number '330' and the word 'FORE' printed on it. The background shows the interior of a large factory with high ceilings and industrial equipment.

For all your needs from stem to stern.

At 3M, our solutions in boatbuilding, watercraft repair and boat maintenance are about as broad as you might expect from a company with 50-plus years of expertise in the marine industry. In fact, we have products to keep any area of your boat looking and performing its best. Explore each one.





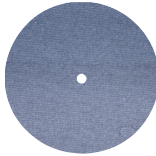



Marine Sanding & Surface Prep

For all your surface conditioning and multistep finishing needs, 3M offers a complete portfolio of marine abrasives for every kind of substrate. Designed for quick and easy results, our products are optimized for deburring edges and hard-to-reach places, as well as removing oxidation and grinding large areas. Renowned for their durability, efficiency and ease of use, they offer many unique capabilities that ensure a smooth finish.

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Get underway with the right abrasive sequence.

Premium		Advanced	Standard
3M™ Cubitron™ II and Purple Abrasives		3M™ Blue Abrasives	3M™ Gold Abrasives
Repair work and intermediate sanding		Repair work, intermediate and fine sanding	Repair work and intermediate sanding
 3M™ Cubitron™ II Abrasive Discs 737U <ul style="list-style-type: none"> Starting point for all applications Precision-shaped ceramic grain C-weight paper 40+ to 400+ grades 	OR	 3M™ Blue Abrasive Disc 321U <ul style="list-style-type: none"> Starting point for paper Engineered ceramic mineral blend Available in 3M™ Hookit™ and Stikit™ Attachment Systems C-weight paper 40+ to 800+ grades 	 3M™ Paper Disc 236U <ul style="list-style-type: none"> General purpose; all applications Aluminum oxide C-weight paper P80 to P500 grades
 3M™ Cubitron™ II Net Disc <ul style="list-style-type: none"> Starting point for all dust extraction applications Precision-shaped ceramic Net backing for optimum dust extraction 80+ to 320+ grades 	OR	 3M™ Net Disc <ul style="list-style-type: none"> Aluminum oxide combined with Precision-Shaped Grain Net backing for optimum dust extraction 80+ to 320+ grades 	 3M™ Paper Disc 216U <ul style="list-style-type: none"> Widest paper grade range Aluminum oxide A-weight paper P80 to P800 grades
Fine sanding			Fine sanding
 3M™ Film Disc 260L <ul style="list-style-type: none"> For finishing applications Aluminum oxide 3 mil film P600 to P2000 grades 			
Coarse grade sanding	 3M™ Stikit™ Green Corps™ Abrasive Disc 246U <ul style="list-style-type: none"> Extremely durable for sanding paint, metal, or fiberglass Ceramic aluminum oxide blend D-weight paper 80, P80 grades 		



CUBITRON™ II
Abrasive Discs

All 3M™ Cubitron™ II Abrasives feature our 3M Precision-Shaped Grain (PSG). Precision shaped grains cut 30% faster and last twice as long as conventional ceramic abrasives.


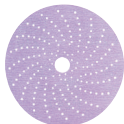
Faster cut. Longer life. Consistent finish.





3M PSG

Conventional Grain

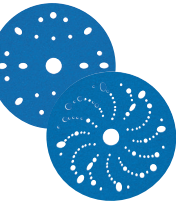

Surface Preparation

Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Premium							
 <div>3M™ Cubitron™ II Hookit™ Clean Sanding Disc 737U</div>	00051131313705	31370	40+	6"	25 Discs/Box, 4 Boxes/Case	Combines long-lasting triangular shaped grain and multi-hole pattern for superior dust extraction. Ideal for paint removal, rough body filler shaping, fine feather-edging or final prep before blending or priming.	
	00051131313712	31371	80+	6"	50 Discs/Box, 4 Boxes/Case		
	00051131313729	31372	120+	6"	50 Discs/Box, 4 Boxes/Case		
	00051131313736	31373	150+	6"	50 Discs/Box, 4 Boxes/Case		
	00051131313743	31374	180+	6"	50 Discs/Box, 4 Boxes/Case		
	00051131314818	31481	220+	6"	50 Discs/Box, 4 Boxes/Case		
	00051131314825	31482	240+	6"	50 Discs/Box, 4 Boxes/Case		
	00051131314832	31483	320+	6"	50 Discs/Box, 4 Boxes/Case		
	00051131314641	31484	400+	6"	50 Discs/Box, 4 Boxes/Case		
	00051131313750	31375	40+	8"	25 Discs/Box, 4 Boxes/Case		
	00051131313767	31376	80+	8"	25 Discs/Box, 4 Boxes/Case		
 <div>3M™ Hookit™ Purple Clean Sanding Disc 334U</div>	00051131018105	01810	P500	6"	50 Discs/Box, 4 Boxes/Case	Combines excellent dust removal and fast cutting. Long lasting abrasive for higher productivity and lower cycle times. A spiral pattern clears dust from the surface and reduces loading for longer disc life.	
	00051131307612	30761	P600	6"	50 Discs/Box, 4 Boxes/Case		
	00051131307605	30760	P800	6"	50 Discs/Box, 4 Boxes/Case		



See page 42 for Tools & Accessories.

Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Premium							
 <div>3M™ Cubitron™ II Net Disc Roll</div>	00051131316799	31679	80+	3"	50 Discs/Roll, 6 Rolls/Case	Get the job done sooner with 3M™ Cubitron™ II Net Discs, the fastest-cutting and longest-lasting net abrasive discs in the world. This family of net abrasive discs delivers 2X the cut rate and 2X the life of other leading net abrasive disc families. Plus, they help dust extractors perform their best, leaving virtually no dust on the work surface and in the environment.	
	00051131316805	31680	120+	3"	50 Discs/Roll, 6 Rolls/Case		
	00051131316812	31681	150+	3"	50 Discs/Roll, 6 Rolls/Case		
	00051131316829	31682	180+	3"	50 Discs/Roll, 6 Rolls/Case		
	00051131316836	31683	220+	3"	50 Discs/Roll, 6 Rolls/Case		
	00051131316843	31684	240+	3"	50 Discs/Roll, 6 Rolls/Case		
	00051131316850	31685	320+	3"	50 Discs/Roll, 6 Rolls/Case		
	00051131316652	31665	80+	5"	50 Discs/Roll, 6 Rolls/Case		
	00051131316669	31666	120+	5"	50 Discs/Roll, 6 Rolls/Case		
	00051131316676	31667	150+	5"	50 Discs/Roll, 6 Rolls/Case		
	00051131316683	31668	180+	5"	50 Discs/Roll, 6 Rolls/Case		
	00051131316690	31669	220+	5"	50 Discs/Roll, 6 Rolls/Case		
	00051131316706	31670	240+	5"	50 Discs/Roll, 6 Rolls/Case		
	00051131316713	31671	320+	5"	50 Discs/Roll, 6 Rolls/Case		
	00051131316508	31650	80+	6"	50 Discs/Roll, 6 Rolls/Case		
	00051131316515	31651	120+	6"	50 Discs/Roll, 6 Rolls/Case		
	00051131316522	31652	150+	6"	50 Discs/Roll, 6 Rolls/Case		
	00051131316539	31653	180+	6"	50 Discs/Roll, 6 Rolls/Case		
	00051131316546	31654	220+	6"	50 Discs/Roll, 6 Rolls/Case		
	00051131316553	31655	240+	6"	50 Discs/Roll, 6 Rolls/Case		
00051131316560	31656	320+	6"	50 Discs/Roll, 6 Rolls/Case			
 <div>3M™ Cubitron™ II Net Disc</div>	00051131316416	31641	80+	8"	25 Discs/Case, 6 Cases/Case	Get the job done sooner with 3M™ Cubitron™ II Net Discs, the fastest-cutting and longest-lasting net abrasive discs in the world. This family of net abrasive discs delivers 2X the cut rate and 2X the life of other leading net abrasive disc families. Plus, they help dust extractors perform their best, leaving virtually no dust on the work surface and in the environment.	
	00051131316423	31642	120+	8"	25 Discs/Case, 6 Cases/Case		
	00051131316430	31643	150+	8"	25 Discs/Case, 6 Cases/Case		
	00051131316447	31644	180+	8"	25 Discs/Case, 6 Cases/Case		
	00051131316454	31645	220+	8"	25 Discs/Case, 6 Cases/Case		
	00051131316461	31646	240+	8"	25 Discs/Case, 6 Cases/Case		
	00051131316478	31647	320+	8"	25 Discs/Case, 6 Cases/Case		


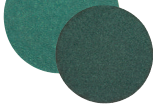

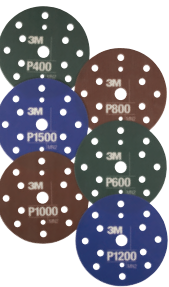
See page 42 for Tools & Accessories.

Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
 3M™ Hookit™ Blue Abrasive Disc 321U	00051131361706	36170	40	6"	50 Discs/Box, 4 Boxes/Case	Consistently excellent results in a minimum amount of time on jobs ranging from aggressive paint removal and fresh filler sanding to blend preparation and sanding primer. Engineered for best-in-class cut, life and efficiency across your entire shop.	
	00051131361720	36172	80	6"	50 Discs/Box, 4 Boxes/Case		
	00051131361744	36174	120	6"	50 Discs/Box, 4 Boxes/Case		
	00051131361720	36175	150	6"	50 Discs/Box, 4 Boxes/Case		
	00051131361768	36176	180	6"	50 Discs/Box, 4 Boxes/Case		
	00051131361775	36177	220	6"	50 Discs/Box, 4 Boxes/Case		
	00051131361782	36178	240	6"	50 Discs/Box, 4 Boxes/Case		
	00051131361805	36180	320	6"	50 Discs/Box, 4 Boxes/Case		
	00051131361812	36181	400	6"	50 Discs/Box, 4 Boxes/Case		
	00051131361621	36183	600	6"	50 Discs/Box, 4 Boxes/Case		
	00051131361638	36184	800	6"	50 Discs/Box, 4 Boxes/Case		
 3M™ Stikit™ Blue Abrasive Disc Roll 321U	00051131362000	36200	40	6"	25 Discs/Roll, 5 Rolls/Case	Engineered for best-in-class cut, life and efficiency across your entire shop.	
	00051131362024	36202	80	6"	50 Discs/Roll, 5 Rolls/Case		
	00051131362048	36204	120	6"	100 Discs/Roll, 5 Rolls/Case		
	00051131362055	36205	150	6"	100 Discs/Roll, 5 Rolls/Case		
	00051131361829	36206	180	6"	100 Discs/Roll, 5 Rolls/Case		
	00051131362079	36207	220	6"	100 Discs/Roll, 5 Rolls/Case		
	00051131362086	36208	240	6"	100 Discs/Roll, 5 Rolls/Case		
	00051131362109	36210	320	6"	100 Discs/Roll, 5 Rolls/Case		
	00051131362116	36211	400	6"	100 Discs/Roll, 5 Rolls/Case		
	00051131362123	36212	500	6"	100 Discs/Roll, 5 Rolls/Case		
	00051131361911	36213	600	6"	100 Discs/Roll, 5 Rolls/Case		
	00051131361928	36214	800	6"	100 Discs/Roll, 5 Rolls/Case		

See page 42 for Tools & Accessories.

Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Advanced							
 <div>3M™ Blue Net Disc Roll</div>	00051131364486	36448	60	3"	100 Discs/Roll, 8 Rolls/Case	3M™ Blue Net Disc Rolls feature an engineered ceramic mineral blend which cuts at least 30% faster and lasts at least 30% longer than other conventional ceramic mesh and net abrasives. They deliver excellent durability and superb dust extraction at a competitive price.	
	00051131364493	36449	80	3"	100 Discs/Roll, 8 Rolls/Case		
	00051131364509	36450	120	3"	100 Discs/Roll, 8 Rolls/Case		
	00051131364516	36451	150	3"	100 Discs/Roll, 8 Rolls/Case		
	00051131364523	36452	180	3"	100 Discs/Roll, 8 Rolls/Case		
	00051131364530	36453	220	3"	100 Discs/Roll, 8 Rolls/Case		
	00051131364547	36454	240	3"	100 Discs/Roll, 8 Rolls/Case		
	00051131364554	36455	320	3"	100 Discs/Roll, 8 Rolls/Case		
	00051131364349	36434	60	5"	100 Discs/Roll, 8 Rolls/Case		
	00051131364356	36435	80	5"	100 Discs/Roll, 8 Rolls/Case		
	00051131364363	36436	120	5"	100 Discs/Roll, 8 Rolls/Case		
	00051131364370	36437	150	5"	100 Discs/Roll, 8 Rolls/Case		
	00051131364387	36438	180	5"	100 Discs/Roll, 8 Rolls/Case		
	00051131364394	36439	220	5"	100 Discs/Roll, 8 Rolls/Case		
	00051131364400	36440	240	5"	100 Discs/Roll, 8 Rolls/Case		
	00051131364417	36441	320	5"	100 Discs/Roll, 8 Rolls/Case		
	00051131364196	36419	60	6"	100 Discs/Roll, 8 Rolls/Case		
	00051131364202	36420	80	6"	100 Discs/Roll, 8 Rolls/Case		
	00051131364219	36421	120	6"	100 Discs/Roll, 8 Rolls/Case		
	00051131364226	36422	150	6"	100 Discs/Roll, 8 Rolls/Case		
	00051131364233	36423	180	6"	100 Discs/Roll, 8 Rolls/Case		
	00051131364240	36424	220	6"	100 Discs/Roll, 8 Rolls/Case		
	00051131364257	36425	240	6"	100 Discs/Roll, 8 Rolls/Case		
	00051131364264	36426	320	6"	100 Discs/Roll, 8 Rolls/Case		
 <div>3M™ Blue Net Disc</div>	00051131364110	36411	80	8"	25 Discs/Case, 6 Cartons/Case	Get outstanding performance at a competitive price with 3M™ Blue Net Discs — the best-performing net abrasives disc for value-focused pros. 3M™ Blue Net Discs are built with an engineered ceramic-mineral blend of abrasives to deliver a cut rate and disc life at least 30% better than other leading brands' net discs. You'll see excellent dust removal when used with dust extraction.	
	00051131364127	36412	120	8"	25 Discs/Case, 6 Cartons/Case		
	00051131364134	36413	150	8"	25 Discs/Case, 6 Cartons/Case		
	00051131364141	36414	180	8"	25 Discs/Case, 6 Cartons/Case		
	00051131364158	36415	220	8"	25 Discs/Case, 6 Cartons/Case		
	00051131364165	36416	240	8"	25 Discs/Case, 6 Cartons/Case		
	00051131364172	36417	320	8"	25 Discs/Case, 6 Cartons/Case		




See page 42 for Tools & Accessories.

Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Standard							
	3M™ Green Corps™ Hookit™ Abrasive Disc 751U	00051131005150	00515	40	6"	25 Discs/Box, 5 Boxes/Case	Strip paint, sand down to bare metal, and sand filler and putty.
		00051131005136	00513	60	6"	25 Discs/Box, 5 Boxes/Case	Combines features for smooth, even sanding on tough surfaces. Open coat construction reduces loading even on fresh filler. These discs are ideal for shaping plastic filler and putty, paint removal and 40 grit scratch refinement on bare metal.
		00051131005129	00512	80	6"	25 Discs/Box, 5 Boxes/Case	
		00051131005242	00524	40	8"	25 Discs/Box, 5 Boxes/Case	
		00051131005228	00522	60	8"	25 Discs/Box, 5 Boxes/Case	
		00051131005211	00521	80	8"	25 Discs/Box, 5 Boxes/Case	
	3M™ Green Corps™ Stikit™ Production™ Disc 252U	00051131015487	01548	36	6"	100 Discs/Box, 5 Boxes/Case	Combines features for smooth, even sanding on tough surfaces. Open coat construction reduces loading even on fresh filler. These discs are ideal for shaping plastic filler and putty, paint removal and 40 grit scratch refinement on bare metal.
		00051131015517	01551	36	8"	25 Discs/Box, 5 Boxes/Case	
		00051131015500	01550	40	8"	25 Discs/Box, 5 Boxes/Case	
		00051131015494	01549	80	8"	25 Discs/Box, 5 Boxes/Case	
	3M™ Green Corps™ Stikit™ Abrasive Disc Roll 246U	00051144015061	01506	80	6"	100 Discs/Roll, 10 Rolls/Case	
	3M™ Hookit™ Flexible Abrasive Dust Free Disc 270J	00051131348004	34800	P400	6"	25 Discs/Box, 5 Boxes/Case	Precision coated with high quality minerals and resins to deliver longer-lasting performance for primer sanding, blend preparation and paint finishing.
		00051131348011	34801	P600	6"	25 Discs/Box, 5 Boxes/Case	
		00051131348028	34802	P800	6"	25 Discs/Box, 5 Boxes/Case	
		00051131348035	34803	P1000	6"	25 Discs/Box, 5 Boxes/Case	
		00051131348042	34804	P1200	6"	25 Discs/Box, 5 Boxes/Case	
		00051131348059	34805	P1500	6"	25 Discs/Box, 5 Boxes/Case	

See page 42 for Tools & Accessories.

Fine Abrasive Discs		UPC	Part #	Grade	Size	Qty/Case	Description
	3M™ Trizact™ Hookit™ Clear Coat Sanding Disc	00051131020887	02088	P1500	6"	25 Discs/Box, 4 Boxes/Case	Ideal for spot repairs, including leveling dust nibs and orange peel, before sand scratch removal.
	3M™ Trizact™ Hookit™ Blending Disc	00051131020900	02090	P1000	6"	15 Discs/Box, 4 Boxes/Case	Foam abrasive discs for scuff sanding, blending and removing fine grade sand scratches prior to compounding.
	3M™ Trizact™ Hookit™ Foam Abrasive Disc	00051131020856	02085	P3000	6"	15 Discs/Box, 4 Boxes/Case	
		00051131306622	30662	P5000	6"	15 Discs/Box, 4 Boxes/Case	
		00051131308060	30806	P8000	6"	15 Discs/Box, 4 Boxes/Case	
	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L	00051131306714	30671	P600	6"	50 Discs/Box, 4 Boxes/Case	Features an updated coating that levels surface defects on clear coat and greatly reduces pigtails. Aluminum oxide abrasive cuts fast, lasts a long time, resists loading with or without hole pattern designs and leaves a consistent, easy-to-polish finish. Our 3M™ Hookit™ attachment system makes disc change-outs fast and easy.
		00051131306707	30670	P800	6"	50 Discs/Box, 4 Boxes/Case	
		00051131306691	30669	P1000	6"	50 Discs/Box, 4 Boxes/Case	
		00051131306684	30668	P1200	6"	50 Discs/Box, 4 Boxes/Case	
		00051131306677	30667	P1500	6"	50 Discs/Box, 4 Boxes/Case	
		00051131306660	30666	P2000	6"	50 Discs/Box, 4 Boxes/Case	
	3M™ Hookit™ Purple Finishing Film Disc 260L — Dust Free	00051131307711	30771	P600	6"	50 Discs/Box, 4 Boxes/Case	Features 5- or 6-hole design to help keep dust away from the disc surface.
		00051131307704	30770	P800	6"	50 Discs/Box, 4 Boxes/Case	
		00051131307698	30769	P1000	6"	50 Discs/Box, 4 Boxes/Case	
		00051131307681	30768	P1200	6"	50 Discs/Box, 4 Boxes/Case	
		00051131307674	30767	P1500	6"	50 Discs/Box, 4 Boxes/Case	
		00051131307667	30766	P2000	6"	50 Discs/Box, 4 Boxes/Case	
	3M™ Stikit™ Film Disc 260L	00051131013216	01321	P600	6"	100 Discs/Box, 4 Boxes/Case	Ideal for blending, scuffing, paint prep and removing paint defects.
		00051131013209	01320	P800	6"	100 Discs/Box, 4 Boxes/Case	
		00051131013193	01319	P1000	6"	100 Discs/Box, 4 Boxes/Case	
		00051131013186	01318	P1200	6"	100 Discs/Box, 4 Boxes/Case	



See page 42 for Tools & Accessories.

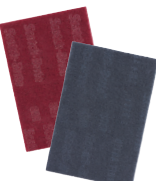
Marine Fairing		UPC	Part #	Grade	Size	Qty/Case	Description
Premium							
 3M™ Cubitron™ II Hookit™ Clean Sanding Sheet Roll 737U		00051131344402	34440	40+	2.75" x 16-1/2"	25/Case, 4 Cartons/Case	<p>Long-lasting triangular shaped grain ideal for paint removal, rough body filler shaping, fine feather-edging or final prep before blending or priming.</p> <p>Clean sanding multi-hole pattern for superior dust extraction.</p>
		00051131344426	34442	80+	2.75" x 16-1/2"	25/Case, 4 Cartons/Case	
		00051131344440	34444	120+	2.75" x 13 yd.	5 Rolls/Case	
		00051131344457	34445	150+	2.75" x 13 yd.	5 Rolls/Case	
		00051131344464	34446	180+	2.75" x 13 yd.	5 Rolls/Case	
		00051131344471	34447	220+	2.75" x 13 yd.	5 Rolls/Case	
		00051131344488	34448	240+	2.75" x 13 yd.	5 Rolls/Case	
		00051131344495	34449	320+	2.75" x 13 yd.	5 Rolls/Case	
		00051131344501	34450	400+	2.75" x 13 yd.	5 Rolls/Case	
		00051131344600	34460	40+	4.5" x 8.75 yd.	1/Case, 3 Cartons/Case	
		00051131344624	34462	80+	4.5" x 8.75 yd.	1/Case, 3 Cartons/Case	
		00051131344648	34464	120+	4.5" x 13 yd.	3 Rolls/Case	
		00051131344655	34465	150+	4.5" x 13 yd.	3 Rolls/Case	
		00051131344662	34466	180+	4.5" x 13 yd.	3 Rolls/Case	
		00051131344679	34467	220+	4.5" x 13 yd.	3 Rolls/Case	
		00051131344686	34468	240+	4.5" x 13 yd.	5 Rolls/Case	
		00051131344693	34469	320+	4.5" x 13 yd.	5 Rolls/Case	
		00051131344709	34470	400+	4.5" x 13 yd.	5 Rolls/Case	
 3M™ Cubitron™ II Net Sheet Roll		00051131345614	34561	80+	70 mm x 10 m	6 Rolls/Case	<p>Get the job done sooner with 3M™ Cubitron™ II Net Sheet Rolls, fastest-cutting and longest-lasting net sheet rolls in the world. This family of net sheets delivers at 2X the cut rate and 2X the life of other leading net abrasive sheet families. Plus, they help dust extractors perform their best, leaving virtually no dust on the work surface and in the environment.</p>
		00051131345621	34562	120+	70 mm x 10 m	6 Rolls/Case	
		00051131345638	34563	150+	70 mm x 10 m	6 Rolls/Case	
		00051131345645	34564	180+	70 mm x 10 m	6 Rolls/Case	
		00051131345652	34565	220+	70 mm x 10 m	6 Rolls/Case	
		00051131345669	34566	240+	70 mm x 10 m	6 Rolls/Case	
		00051131345676	34567	320+	70 mm x 10 m	6 Rolls/Case	
		00051131345508	34550	80+	80 mm x 10 m	6 Rolls/Case	
		00051131345515	34551	120+	80 mm x 10 m	6 Rolls/Case	
		00051131345522	34552	150+	80 mm x 10 m	6 Rolls/Case	
		00051131345539	34553	180+	80 mm x 10 m	6 Rolls/Case	
		00051131345546	34554	220+	80 mm x 10 m	6 Rolls/Case	
		00051131345553	34555	240+	80 mm x 10 m	6 Rolls/Case	
		00051131345560	34556	320+	80 mm x 10 m	6 Rolls/Case	
 3M™ Hookit™ Purple Clean Sanding Sheet Roll 334U		00051131307025	30702	P500	2.75" x 13 yd.	5 Rolls/Case	<p>Combines excellent dust removal, easy snap-off sheet sizing and our fast cutting, long lasting abrasive for higher productivity and lower cycle times.</p>
		00051131307018	30701	P600	2.75" x 13 yd.	5 Rolls/Case	
		00051131307001	30700	P800	2.75" x 13 yd.	5 Rolls/Case	

See page 42 for Tools & Accessories.

Marine Fairing		UPC	Part #	Grade	Size	Qty/Case	Description
Advanced							
 3M™ Hookit™ Blue Abrasive Sheet Roll 321U		00051131361874	36187	80	2.75" x 13 yd.	4 Rolls/Case	Engineered for best-in-class performance at every stage of paint prep and body repair. Multi-hole pattern delivers excellent dust extraction and reduces loading.
		00051131361898	36189	120	2.75" x 13 yd.	4 Rolls/Case	
		00051131361904	36190	150	2.75" x 13 yd.	4 Rolls/Case	
		00051131361935	36191	180	2.75" x 13 yd.	4 Rolls/Case	
		00051131361928	36192	220	2.75" x 13 yd.	4 Rolls/Case	
		00051131361935	36193	240	2.75" x 13 yd.	4 Rolls/Case	
		00051131361720	36195	320	2.75" x 13 yd.	4 Rolls/Case	
		00051131361744	36196	400	2.75" x 13 yd.	4 Rolls/Case	
		00051131361751	36197	500	2.75" x 13 yd.	4 Rolls/Case	
		00051131361768	36198	600	2.75" x 13 yd.	4 Rolls/Case	
 3M™ Stikit™ Blue Abrasive Sheet Roll 321U		00051131362154	36215	40	2.75" x 10 yd.	5 Rolls/Case	Engineered for best-in-class performance at every stage of paint prep and body repair. Multi-hole pattern delivers excellent dust extraction and reduces loading.
		00051131362178	36217	80	2.75" x 20 yd.	5 Rolls/Case	
		00051131362192	36219	120	2.75" x 30 yd.	5 Rolls/Case	
		00051131362208	36220	150	2.75" x 30 yd.	5 Rolls/Case	
		00051131362215	36221	180	2.75" x 30 yd.	5 Rolls/Case	
		00051131362222	36222	220	2.75" x 30 yd.	5 Rolls/Case	
		00051131362239	36223	240	2.75" x 30 yd.	5 Rolls/Case	
		00051131361461	36225	320	2.75" x 45 yd.	5 Rolls/Case	
		00051131361454	36226	400	2.75" x 45 yd.	5 Rolls/Case	
		00051131361447	36227	500	2.75" x 45 yd.	5 Rolls/Case	
		00051131361423	36228	600	2.75" x 45 yd.	5 Rolls/Case	


See page 42 for Tools & Accessories.

Marine Fairing		UPC	Part #	Grade	Size	Qty/Case	Description
Standard							
 3M™ Hookit™ Green Corps™ Abrasive Sheet 255U		00051131005433	00543	36	2.75" x 16.5"	50/Case, 5 Cartons/Case	Perfect for moderate to heavy stock removal as well as sanding and finishing applications, ceramic abrasives are engineered to cut fast and handle intense heat and stress. 3M™ Hookit™ Attachment makes changing sheets fast and easy.
		00051131005426	00542	40	2.75" x 16.5"	50/Case, 5 Cartons/Case	
		00051131005396	00539	80	2.75" x 16.5"	50/Case, 5 Cartons/Case	
		00051131026414	02641	36	4.5" x 30"	10/Sheet, 5 Sleeves/Case	
		00051131026407	02640	40	4.5" x 30"	10/Sheet, 5 Sleeves/Case	
		00051131026377	02639	60	4.5" x 30"	10/Sheet, 5 Sleeves/Case	
		00051131026384	02638	80	4.5" x 30"	10/Sheet, 5 Sleeves/Case	
 3M™ Hookit™ Flexible Abrasive Hand Sheet 270J		00051131343375	34337	P400	5.5" x 6.8"	25 Sheets/Box, 5 Boxes/Case	Features a very thin, extremely flexible film backing that conforms effortlessly to tools and contoured surfaces.
		00051131343399	34339	P600	5.5" x 6.8"	25 Sheets/Box, 5 Boxes/Case	
		00051131343405	34340	P800	5.5" x 6.8"	25 Sheets/Box, 5 Boxes/Case	
		00051131343412	34341	P1000	5.5" x 6.8"	25 Sheets/Box, 5 Boxes/Case	
		00051131343429	34342	P1200	5.5" x 6.8"	25 Sheets/Box, 5 Boxes/Case	
		00051131343436	34343	P1500	5.5" x 6.8"	25 Sheets/Box, 5 Boxes/Case	

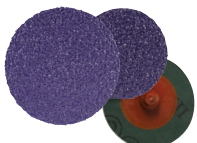


Paint Preparation		UPC	Part #	Color	Grade	Size	Qty/Case	Description
 Scotch-Brite™ 7447 Pro Hand Pad		00048011649269	64926	Maroon	A VFN	6" x 9"	60/Case	Breakthrough nonwoven web technology allows for a faster cut and produces a more consistent scratch — reducing the time it takes to scuff, prep or finish parts. Ideal for prepping surfaces for paint and primer, general scuffing and hand blending.
		00048011649351	64935	Gray	S ULF	6" x 9"	60/Case	

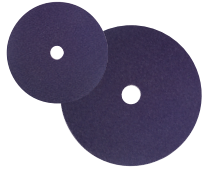


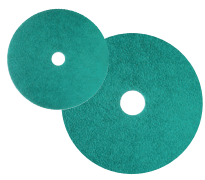


See page 42 for Tools & Accessories.

Metal and Fiberglass Grinding

Prop Repair and Metal Fabrication		UPC	Part #	Grade	Size	Max RPM	Qty/Case	Description
	Scotch-Brite™ Clean and Strip XT Disc TN Quick Change	00048011331942	33194	S XCS	4-1/2" x 5/8-11"	13,300	10/Case	Long lasting disc removes coatings, rust and weld discoloration without significantly altering the base material. Extra Coarse grade silicon carbide provides aggressive cutting and leaves a fine finish. Load resistant material resists clogging.
	Scotch-Brite™ Roloc™+ Clean and Strip XT Disc	00048011301471	30147	S XCS	2" x NH	18,000	60/Case	
		00048011300160	30016	S XCS	3" x NH	15,000	40/Case	
	Scotch-Brite™ Roloc™ Clean and Strip XT Pro Disc	00638060215388	21538	S XCS	2"	18,000	60/Case	Designed with conformable, high-strength fibers that deliver quick and consistent performance that quickly removes rust, paint, adhesives and other coatings. Rated for high speeds, both discs spin easily onto your angle grinder with a quick-change threaded hub — no accessories needed.
		00638060215401	21540	S XCS	3"	15,000	10/Case	
		00638060215418	21541	S XCS	3"	15,000	40/Case	
		00638060215425	21542	S XCS	4"	11,000	40/Case	
	Scotch-Brite™ Roloc™ Clean and Strip XT Pro Extra Cut Disc	00638060215432	21543	A XCS	2"	18,000	60/Case	
		00638060215449	21544	A XCS	3"	15,000	10/Case	
		00638060215456	21545	A XCS	3"	15,000	40/Case	
		00638060215463	21546	A XCS	4"	11,000	40/Case	
	3M™ Cubitron™ II File Belt 786F	00051131334373	33437	36+	3/8" x 13"	N/A	10 Belts/Box, 5 Boxes/Case	3M best-in-class abrasive belt, designed for tasks like grinding out rivets and removing spot welds. Its fast cutting action helps eliminate burning or other forms of thermal damage.
		00051131334397	33439	60+	3/8" x 13"	N/A	10 Belts/Box, 5 Boxes/Case	
		00051131334403	33440	80+	3/8" x 13"	N/A	10 Belts/Box, 5 Boxes/Case	
		00051131334434	33443	36+	1/2" x 18"	N/A	10 Belts/Box, 5 Boxes/Case	
		00051131334458	33445	60+	1/2" x 18"	N/A	10 Belts/Box, 5 Boxes/Case	
		00051131334465	33446	80+	1/2" x 18"	N/A	10 Belts/Box, 5 Boxes/Case	
	Scotch-Brite™ Durable Flex Low Stretch Belt	00048011644752	64475	A CRS	1/2" x 18"	N/A	20/Case	Engineered to perform tough detail work such as deburring, blending and finishing on a variety of metals. Conformable, nonwoven abrasives refine and prep metal surfaces without significantly altering the metal underneath.
		00048011644585	64458	A MED	1/2" x 18"	N/A	20/Case	
	3M™ Cubitron™ II Cut-Off Wheels DO NOT USE WITHOUT GUARDS!	00051131334564	33456	3" x 1/25" x 3/8"		25,465	5 Wheels/Box, 6 Boxes/Case	3M best-in-class abrasive used for cutting through marine sheet metal, stainless steel tubing, clamps, and rusted fasteners. Constructed with 3M Precision-Shaped Grain for fast-cutting, longer lasting and cooler running performance than conventional ceramic abrasives.
		00051131334557	33455	3" x 1/16" x 3/8"		25,465	5 Wheels/Box, 6 Boxes/Case	
		00051131334601	33460	4" x 1/25" x 3/8"		19,100	5 Wheels/Box, 6 Boxes/Case	
		00051131334670	33467	4-1/2" x 1/25" x 7/8"		13,300	5 Wheels/Box, 6 Boxes/Case	

See page 42 for Tools & Accessories.





Blister Repair		UPC	Part #	Grade	Size	Max RPM	Qty/Case	Description
	3M™ Cubitron™ II Roloc™ Fibre Disc 786C	00051131333772	33377	36+	2"	25,000	15 Discs/Box, 6 Boxes/Case	For medium to heavy-duty metalworking such as weld grinding and clean-up, as well as edge chamfering, beveling, and paint removal processes.
		00051131333796	33379	60+	2"	25,000		
		00051131333802	33380	80+	2"	25,000		
	3M™ Cubitron™ II Roloc™ Fibre Disc	00051131333895	33389	36+	3"	25,000	15 Discs/Box, 6 Boxes/Case	3M™ Roloc™ Attachment System is convenient for quick twist-on, twist-off disc changes.
		00051131333918	33391	60+	3"	25,000		
		00051131333925	33392	80+	3"	25,000		
	3M™ Cubitron™ II File Belt 786F	00051131334434	33443	36+	1/2" x 18"	N/A	10 Belts/Box, 5 Boxes/Case	Designed for tasks like grinding out rivets and removing spot welds. Its fast cutting action helps eliminate burning or other forms of thermal damage.
		00051131334458	33445	60+	1/2" x 18"	N/A		

Large Area Grinding		UPC	Part #	Grade	Size	Max RPM	Qty/Case	Description
	3M™ Cubitron™ II Abrasive Fibre Disc	00051131334137	33413	36+	5" x 7/8"	12,000	5 Discs/Box, 5 Boxes/Case	For medium to heavy-duty stock removal on carbon steel, as well as edge chamfering, beveling, weld grinding, and paint removal processes.
		00051131334151	33415	60+	5" x 7/8"	12,000		
		00051131334168	33416	80+	5" x 7/8"	12,000		
		00051131334250	33425	36+	7" x 7/8"	8,600		
		00051131334274	33427	60+	7" x 7/8"	8,600		
		00051131334281	33428	80+	7" x 7/8"	8,600		
	3M™ Green Corps™ Roloc™ Discs	00051131365254	36525	40	2"	20,000	25 Discs/Box, 10 Boxes/Case	Coarse grinding disc for removing paint, rust and welds. Small diameter for grinding in hard-to-reach areas. Quick twist-on, twist-off disc changes.
		00051131365261	36526	60	2"	20,000		
		00051131365278	36527	80	2"	20,000		
		00051131365346	36534	40	3"	25,000		
		00051131365353	36535	60	3"	25,000		
		00051131365360	36536	80	3"	25,000		
	3M™ Green Corps™ File Belt	00051131365162	36516	40	1/2" x 18"	N/A	20 Belts/Box, 5 Boxes/Case	Removes spot weld and hem flanges and grinds in tight areas for fast and efficient removal of paint, corrosion and rust.
		00051131365179	36517	60	1/2" x 18"	N/A		
		00051131365186	36518	80	1/2" x 18"	N/A		
	3M™ Green Corps™ Fibre Discs	00051131365070	36507	40	5"	12,000	20 Discs/Box, 5 Boxes/Case	Holds up to a heavy workload. Use for coating and paint removal, gasket removal, rust and weld removal, general metal work, and clear coat applications on metal, plastic or fiberglass.
		00051131365087	36508	60	5"	12,000		
		00051131365094	36509	40	7"	6,600		
		00051131365100	36510	60	7"	6,600		
	3M™ Green Corps™ Cut-Off Wheels DO NOT USE WITHOUT GUARDS!	00051131019874	01987	3" x 1/32" x 3/8"		25,465	5 Wheels/Box, 10 Boxes/Case	Ideal for cutting sheet metal, fiberglass, stainless steel, mild steel, frames, rails, bars, clamps and rusted bolts.
		00051131019881	01988	3" x 1/16" x 3/8"		25,465		
		00051131019911	01991	3" x 3/16" x 3/8"		20,100		
	3M™ Fibre Disc 381C	00051144813728	81372	36	5" x 7/8"	12,000	5 Discs/Case	Economical solution for a general purpose metalworking disc. Performs well on a variety of projects, from grinding to blending, without sacrificing performance.
		00051144200542	20054	80	5" x 7/8"	12,000		
		00051144813735	81373	36	7" x 7/8"	8,600		
		00051144017409	01740	80	7" x 7/8"	8,600		

See page 42 for Tools & Accessories.

Marine Fillers

Fillers and Accessories

Fine Abrasive Sheets		UPC	Part #	Size	Qty/Case	Description
	3M™ Marine High Strength Repair Filler	00051131460140	46014	1 Gallon	4/Case	Restores damaged areas of fiberglass hulls, decks and other areas on boats. A high performance product that is reinforced with short strands of fiberglass for added strength.
	3M™ Marine Premium Filler	00051131460065	46006	1 Gallon	4/Case	Repairs defects in fiberglass, wood, aluminum and steel for applications both above and below the waterline. Our filler is a unique vinyl ester formula that offers resistance to water absorption.
	3M™ Spreader Assortment	00051131058446	05844	4", 5", 6", Yellow Plastic	3/Pack, 24 Packs/Case	Designed for spreading body and fiberglass fillers, finishing putties and resins. Reusable tool is flexible and easy to grasp through protective gloves and its sharp edge makes for precise application.
	Dynatron™ Yellow Spreader	00076308003548	00354	5", Yellow Plastic	150/Case	Specially designed for use in auto body shops, this durable spreader is easy to hold and even easier to use. Its flexibility combined with a lightly tapered edge makes it ideal for applying, spreading, shaping and smoothing a variety of mixed body fillers, glazes and putties for consistently excellent auto body work. Spreader is reusable and requires very little cleaning time.



Marine Sealing

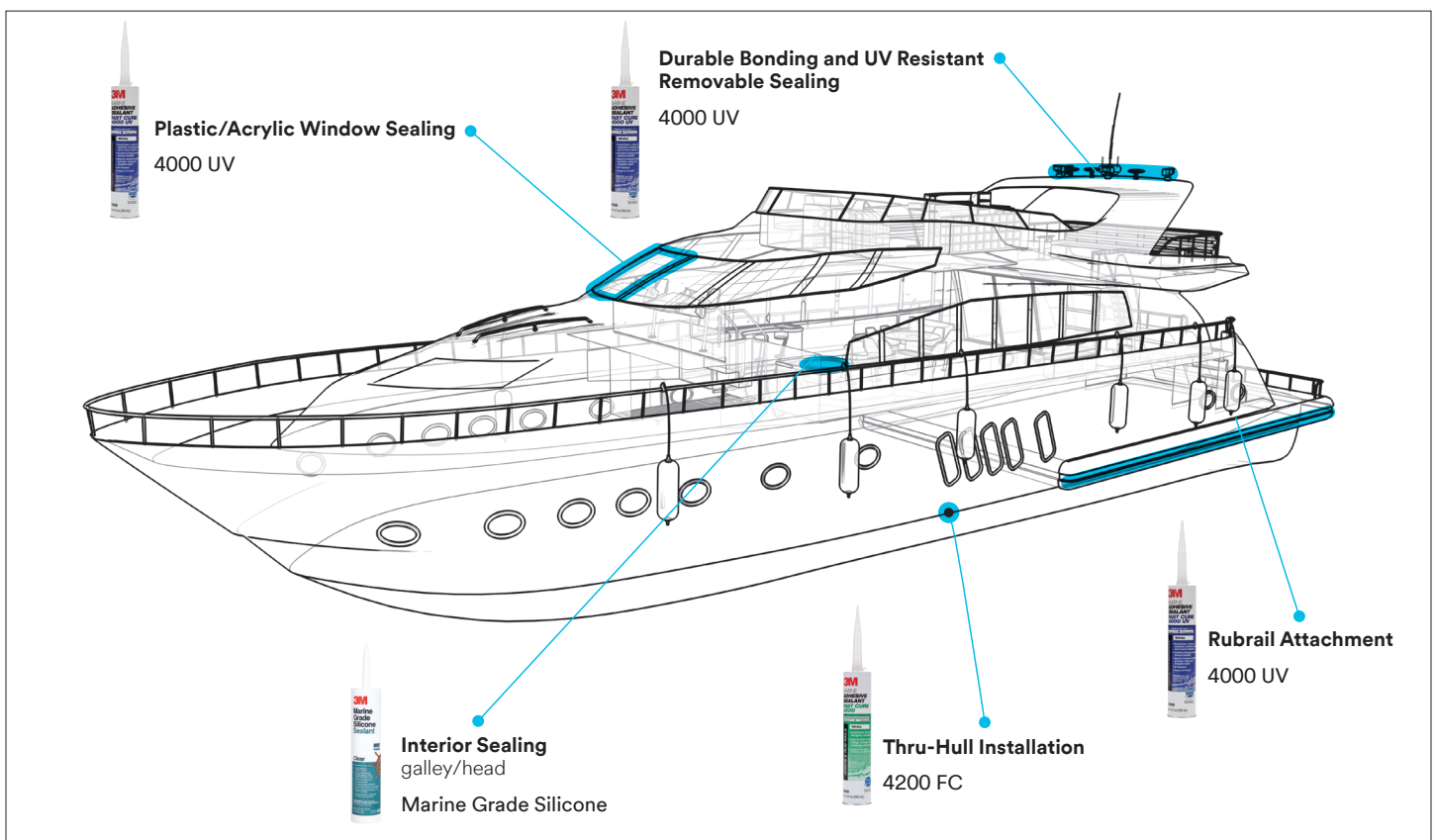
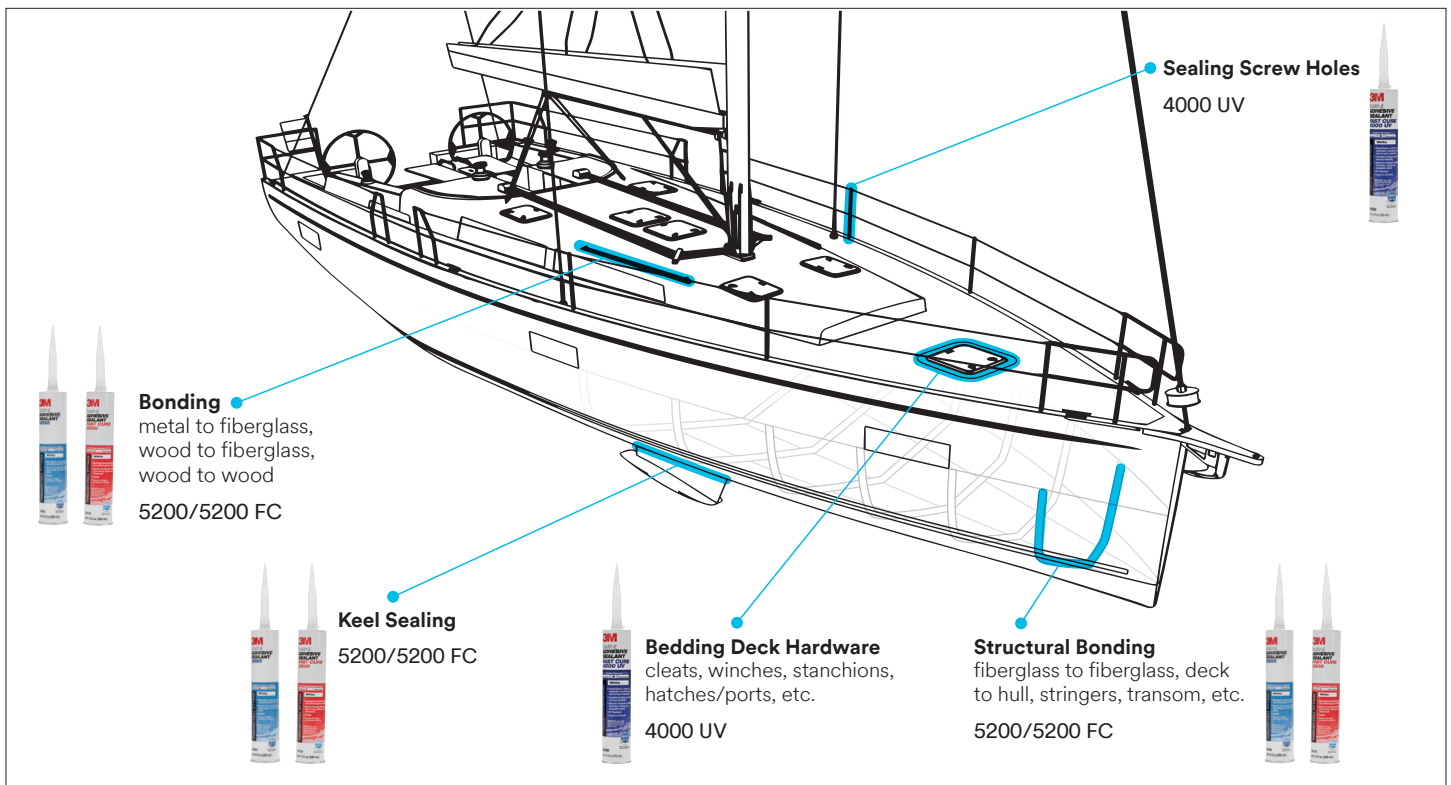
Whether you're boatbuilding, maintaining a fleet or repairing a single watercraft, you expect your adhesive sealants to create watertight seals. But the right ones will do much more. They will resist weathering, shock, vibration, swelling and shrinkage over time. It also means they will earn your trust. We have spent more than 50 years developing marine sealant and adhesive solutions, and proving them in a vast variety of applications. Explore how we can help keep you afloat, today and for years to come.

Selection Guides 20

Marine Adhesive Sealants 21



Watertight. Tried and true.



Choose the best Marine Sealant for your project.

Selection Guides








Features	4000 UV	4200 FC	5200	5200 FC	Marine Grade Silicone
Sealing	Yes	Yes	Yes	Yes	Yes
Bonding	Excellent	Good	Excellent	Excellent	Poor
Strength	Medium	Medium	High	High	Low
Chemical base	SMP	Polyurethane	Polyurethane	Polyurethane	Silicone
Curing time	24 hrs	24 hrs	5 – 7 days	24 hrs	24 hrs
Tack free time (70°F/21°C @ 50% RH)	30 min	2 hrs	24 – 48 hrs	1 hr	10 min
Cure rate (mm per 24 hrs)	>3.5	>3	<1	3	3

+ Good ++ Better +++ Best

Applications	4000 UV*	4200 FC	5200	5200 FC	Marine Grade Silicone
Deck to hull bonding	++	+	+++	+++	
General purpose sealing and bonding	+++	++	+++	+++	
Bedding	+++	++	+	+	
Keel sealing 5200 is not recommended for bonding bare aluminum where the bondline is continuously exposed to water.	+	+	+++	+++	
General interior sealing	++	++			+++
Bonding wood to deck or superstructure	+	++	+++	+++	
Plastic acrylic window sealing	+++				
Interior wood deck caulking Not recommended for teak deck caulking.	++	++	+++	+++	
Bonding anti-slip plates in engine rooms	+	++	+++	+++	
Sealing exterior strong UV radiation zones	+++	+	+	+	
Bonding decorative panels (vertical); work surfaces (horizontal); deck hardware (deck/fittings); wood to wood	++	++	+++	+++	
Bonding thru hull; hatches and port lights; fiberglass to fiberglass	+++	++	+++	+++	

*3M™ Marine Adhesive Sealant Fast Cure 4000 UV black is recommended for applications that will be continuously exposed to UV radiation.

Marine Adhesive Sealants

Sealants	UPC	Part #	Color	Size	Qty/Case	Description
 3M™ Marine Adhesive Sealant 5200	00051135052068	05206	White	1 oz. Tube	12/Case	An exceptionally strong, high performance polyurethane. Maintains its flexibility, absorbing shocks, vibrations, swelling, shrinking and structural movements. Tack-free in 24–48 hours; cures in 5–7 days without shrinking. Ideal for large surface-area applications requiring long open times.
	00051135052037	05203	White	3 oz. Tube	6/Case	
	00051135052051	05205	Black	3 oz. Tube	6/Case	
	00051135065006	06500	White	10 oz. Cartridge	12/Case	
	50051135065049	06504	Black	10 oz. Cartridge	12/Case	
	00051135065013	06501	Tan	10 oz. Cartridge	12/Case	
	00051135065020	06502	Mahogany	10 oz. Cartridge	12/Case	
 3M™ Marine Adhesive Sealant Fast Cure 5200 FC	00051135065358	06535	White	1 oz. Tube	12/Case	Fast-cure version of 5200. Tack-free in 1 hour; completely cures within 24 hours. Ideal for applications requiring a fast, long-term seal: hull-to-deck seams, wood to fiberglass, marine hardware, hull and stern joints.
	00051135052204	05220	White	3 oz. Tube	6/Case	
	00051135065204	06520	White	10 oz. Cartridge	12/Case	
 3M™ Marine Adhesive Sealant Fast Cure 4200 FC	00051135052600	05260	White	3 oz. Tube	6/Case	A one-component, medium-strength, moisture-curing, gap-filling adhesive sealant that cures to form a firm, flexible and waterproof seal on aluminum, wood, gelcoat and fiberglass, making it well-suited for marine applications above and below the waterline. This product has a low VOC and a 50-minute skin time.
	00051135065600	06560	White	10 oz. Cartridge	12/Case	
	00051135065648	06564	Black	10 oz. Cartridge	12/Case	
 3M™ Marine Adhesive Sealant Fast Cure 4000 UV	00051135052808	05280	White	3 oz. Tube	6/Case	This one-part sealant cures to form a firm, rubbery waterproof seal. Its flexibility allows for the dissipation of stress caused by shock, vibration, swelling or shrinking. Designed for marine applications above and below the waterline. Its UV resistance properties make this a good cosmetic sealant.
	00076308143459	14345	Black	3 oz. Tube	6/Case	
	00051135065808	06580	White	10 oz. Cartridge	12/Case	
	00076308143169	14316	Black	10 oz. Cartridge	12/Case	
	00051135065860	06586	White	400mL Sausage	12/Case	
	00051135055083	05508	White	600mL Sausage	12/Case	
	00076308143435	N/A	Black	600mL Sausage	12/Case	
 3M™ Marine Grade Silicone Sealant	00051135080177	08017	White	3 oz. Tube	6/Case	A non-sagging, moisture-curing silicone rubber sealant. Remains flexible. Ideal for head sealing applications. Also excellent gasket adhesive and formed-in-place gasket material. For above the waterline only.
	00051135080191	08019	Clear	3 oz. Tube	6/Case	
	00051135080276	08027	White	10 oz. Cartridge	12/Case	
	00051135080290	08029	Clear	10 oz. Cartridge	12/Case	

Marine Surface Protection & Masking

To get the job done right the first time, you need the right tools. That's why we offer a full line of dependable masking solutions engineered for the demands of marine applications. From specialized surface protection, paint masking tapes, and protective sheeting to duct tapes made for everyday jobs, you can trust 3M to help you consistently deliver superior results.

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General Outdoor Applications	25
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Protective Fabric & Sheeting

Protect your valuable surfaces.



Protective Fabric	UPC	Part #	Size	Qty/Case	Description
 3M™ Surface Protection Fabric	00051131368767	36876	4" x 300 ft.	6/Case	Engineered for the non-stop demands of marine environments where protection from water, solvents, oil and other fluids is vital. It can help boost your productivity, reduce maintenance and cleanup time, preserve your workspaces and eliminate re-work on finished surfaces.
	00051131368774	36877	6" x 300 ft.	1/Case	
	00051131368781	36878	14" x 300 ft.	1/Case	
	00051131368798	36879	28" x 300 ft.	1/Case	
	00051131368804	36880	36" x 300 ft.	1/Case	
	00051131368811	36881	48" x 300 ft.	1/Case	
	00051131368828	36882	56" x 300 ft.	1/Case	
	00076308510022	51002	6" x 25 ft.	2/Pack, 5 Packs/Case	
	00076308510039	51003	14" x 50 ft.	16/Case	
	00076308510046	51004	28" x 50 ft.	8/Case	
	00076308510053	51005	28" x 100 ft.	1/Case	
 3M™ Surface Protection Material Dispenser, Applicators and Cutter	00051131368620	36862	28"	1/Case	Magnetic Dispenser
	00051131368651	36865	28"	1/Case	Floor Applicator
	00051131368644	36864	56"	1/Case	
	00051131368675	36867	36" – 56"	1/Case	Floor Applicator Frame
	00051131368866	36886	28"	1/Case	Floor Applicator Foam Roller
	00051131368682	36868	36"	1/Case	
	00051131368699	36869	48"	1/Case	
	00051131368705	36870	56"	1/Case	
	00051131368668	36866	28"	1/Case	Wall Applicator
	00051131368859	36885	N/A	6/Case	Cutter


Important Note: For more complete product information, instructions and warnings, please refer to the 3M Product Technical Data Sheet for this product which is available at 3M.com/SurfaceProtection.





Protective Sheeting	UPC	Part #	Size	Mils	Qty/Case	Description
 3M™ Moisture Resistant Protective Sheeting	0005113167257	06725	16 ft. x 250 ft.	0.65	1/Case	3M offers durable protective sheeting options that are puncture and tear resistant, and waterborne system compatible. Formulated to provide excellent paint adherence and cling to prevent bleed through. Protective sheeting minimizes the risk of imprinting or "ghosting" on damp surfaces, and prevents moisture staining in sheeting.
 3M™ Overspray Protective Sheeting	00051131067271	06727	12 ft. x 400 ft.	0.375	1/Case	
	00051131067288	06728	16 ft. x 400 ft.	0.375	1/Case	
 3M™ Plastic Sheeting	00051131067424	06742	20 ft. x 250 ft.	0.375	1/Case	
	00051131067233	06723	12 ft. x 400 ft.	0.3	1/Case	
	00051131067240	06724	16 ft. x 400 ft.	0.3	1/Case	

No matter your taping challenge



there's a 3M tape solution that's right for you.

Masking Paper	UPC	Part #	Size	Color	Qty/Case	Description
 Scotch® Steel Gray Masking Paper	00021200065361	06536	36" x 1000 ft.	Gray	1/Case	3M offers an assortment of tightly bonded masking paper options that conform to a wide range of shapes and protect against fiber contamination. Specially formulated to protect against bleed-through from a variety of marine coatings.
 3M™ Scotchblok™ Masking Paper	00051131067325	06732	12" x 180 ft.	Gold	12/Case	
	00051131067387	06738	18" x 180 ft.	Gold	12/Case	
	00051131067127	06712	12" x 750 ft.	Gold	3/Case	

Welding Protection	UPC	Part #	Size	Color	Qty/Case	Description
 3M™ Weld and Spark Deflection Paper	00051131059160	05916	24" x 150 ft.	Tan	2 Rolls/Case	Deflection paper helps protect vertical surfaces from sparks and spatter. Recommended wherever welding or grinding tasks are performed. Adhesive backing allows for simple installation and is re-positionable to allow for adjustments and repeat uses.

Paint Masking Tapes	UPC	Part #	Size	Qty/Case	Description
 Scotch® Performance Green Masking Tape 233+	00051131263345	26334	0.75" x 60 yd.	48/Case	Delivers consistently superior performance with a balanced four-part construction includes flexible backing that applies easily around curves and contours and our patented adhesive that sticks at a touch, stays put and removes without transfer for consistently outstanding paint lines.
	00051131263369	26336	1" x 60 yd.	24/Case	
	00051131263383	26338	1.5" x 60 yd.	16/Case	
	00051131263406	26340	2" x 60 yd.	12/Case	
 3M™ Automotive Refinish Masking Tape 388N	00051131066526	06652	0.75" x 60 yd.	48/Case	The robust crepe-paper backing offers good conformability, so you can stretch and manipulate the tape to fit curves and contours without tearing. The thin and flexible backing heightens the ability of the tape to conform and produce sharp, clean paint lines.
	00051131066533	06653	1" x 60 yd.	36/Case	
	00051131066540	06654	1.5" x 60 yd.	24/Case	
	00051131066564	06656	2" x 60 yd.	24/Case	
 Scotch® Painter's Tape 2080	00051131797482	79748	1" x 60 yd.	36/Case	Delivers sharp paint lines with clean removal and no residue up to 14 days. Use with marine varnish and paints.
	00051131797505	79750	2" x 60 yd.	12/Case	
	00051131809888	80988	0.7" x 60 yd.	32/Case	
	00051131797499	79749	1.41" x 60 yd.	24/Case	
 ScotchBlue™ Painter's Tape 2090	00051115036804	03680	0.7" x 60 yd.	48/Case	Recommended for wood, metal, glass and painted surfaces with clean removal up to 14 days.
	00051115036811	03681	1" x 60 yd.	36/Case	
	00051115092213	09221	1.41" x 60 yd.	24/Case	
	00051115091681	09168	1.88" x 60 yd.	24/Case	

Critical Edge Masking Tapes		UPC	Part #	Size	Qty/Case	Description
 3M™ Precision Masking Tape		00051131066205	06620	1" x 60 yd.	12/Case	<p>Excellent for critical edge paint performance, helping painters produce sharp paint lines using solvent and waterborne paint systems. The ultra-thin paper backing helps produce very low paint edges, yet it's strong enough to pull through layers of color and clear coat.</p>
		00051131065253	06525	0.25" x 60 yd.	144/Case	
		00051131065260	06526	0.75" x 60 yd.	16/Case	
 Scotch® Fine Line Masking Tape 218		00021200063060	06306	1/16" x 60 yd.	12/Box, 12 Boxes/Case	<p>A high-performance polypropylene plastic tape that has both a low profile and high adhesion for use in painting long straight lines and sweeping curves where a crisp, sharp paint line is desired. It is often used as a layout tape for high value multi-color and custom painted graphics.</p>
		00021200063022	06302	3/8" x 60 yd.	12/Box, 8 Boxes/Case	
		00021200046988	04698	1/2" x 60 yd.	18/Box, 4 Boxes/Case	
		00051115070741	07074	1-1/4" x 60 yd.	28/Case	
		00021200047015	04701	2-1/4" x 60 yd.	12/Case	
		00021200444524	44452	3" x 60 yd.	12/Case	
		00021200055003	05500	4" x 60 yd.	8/Case	

General Outdoor Applications		UPC	Part #	Size	Qty/Case	Description
 3M™ Outdoor Masking Poly Tape, Red		00051135318429	05903	48mm x 54.8m	24/Case	<p>Resists curling and tears off the roll cleanly for easy application on challenging, coated exteriors. This economical tape was constructed to allow for permanent and temporary applications. Outdoor use clean removal up to 1 month.</p>
 3M™ Performance Plus Duct Tape 8979		00021200564680	56468	48mm x 54.8m	24/Case	<p>Resists curling and tears off the roll cleanly for easy application on rough surfaces. It is removable with little or no adhesive residue up to six months after application.</p>
		00021200564697	56469	72mm x 54.8m	12/Case	

Marine Paint & Gelcoat Application

Eliminate the complexity of traditional coating methods — along with the hassle and expense of constant cleaning and maintenance — with 3M™ Marine Paint and Gelcoat Application solutions.

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Throw down paint like a seasoned pro with a simple, intuitive design.

The 3M™ Performance Spray Gun was built with the industrial painter in mind.

Made from an advanced impact-resistant composite material, this spray gun is one of the lightest in the industry yet durable enough for the toughest industrial conditions. From the trigger to the body, the spray gun was optimized by kinesiologists to enhance comfort specifically for the high demands of all-day spraying.



Lightweight and Durable

One of the lightest spray guns in the industry, the impact-resistant composite body is built to withstand demanding industrial environments.



Low Maintenance and Easy

Simple, intuitive design means fewer parts to maintain or rebuild and can help achieve more consistent performance whether you're a beginner or a pro.



Replaceable Nozzles

With quick-change replaceable atomizing heads ranging from 1.1 to 2.0, it's like getting a brand new spray gun with every new nozzle.




Built for Versatility

Sprays a wide range of coatings, including, stains, primers, basecoats, topcoats, clearcoats, and adhesives — from either a pressure-fed system or with 3M™ PPS™ Series 2.0 Spray Cup System.

3M™ Performance Spray Gun



Paint like a pro with a simple, intuitive design.

3M™ Performance Industrial System	UPC	Part #	Qty/Case	Description
3M™ Performance Industrial Spray Gun System 	00051131268784	26878	2 Kits/Case	<div>For Both Pressure Pot and Gravity Applications</div> <div>Kit includes:</div> <ul style="list-style-type: none"> 1 – Performance Spray Gun 1 – Air Control Valve 1 – Pressure Whip 1 – Locking Collar 6 – Pressure Atomizing Heads (2 each of 1.1, 1.4, 1.8) 6 – Gravity Atomizing Heads (1 each of 1.2, 1.3, 1.4, 1.6, 1.8, 2.0) 1 – 3M™ PPS™ Series 2.0
3M™ Performance Spray Gun System with PPS™ 2.0 	04054596831346	26778	1 Kit/Case	<div>For Gravity Application</div> <div>Kit includes:</div> <ul style="list-style-type: none"> 1 – Performance Spray Gun 1 – Air Control Valve 1 – Locking Collar 15 – Gravity Atomizing Heads (5 each of 1.2, 1.3, 1.4) 1 – 3M™ PPS™ Series 2.0
3M™ Performance Spray Gun 	00051131268326	26832	4/Case	<div>Includes:</div> <ul style="list-style-type: none"> 1 – Performance Spray Gun Body Replacement 1 – Air control valve <p>Lightweight, impact-resistant body made from advanced composite material quickly converts between pressure-fed systems and gravity-fed 3M™ PPS™ Series 2.0 Spray Cup System. Easy to change, replaceable nozzles range from 1.1 – 2.0. Designed for comfort. The simple, innovative design means fewer parts to maintain or rebuild.</p>

3M™ Performance Pressure HVLP	UPC	Part #	Color	Size	Qty/Case	Description
3M™ Performance Pressure HVLP Atomizing Head Refill 	00051131268098	26809	White	0.9	10/Pack, 5 Packs/Case	Designed to deliver excellent spray performance for coatings including stains, primers, base coats, clear coats, topcoats and adhesives. Replaceable nozzles are built exclusively for pressure-feed applications using the 3M™ Performance Spray Gun.
	00051131268111	26811	Yellow	1.1	10/Pack, 5 Packs/Case	
	00051131268142	26814	Orange	1.4	10/Pack, 5 Packs/Case	
	00051131268180	26818	Clear	1.8	10/Pack, 5 Packs/Case	
	00051131268203	26820	Red	2.0	10/Pack, 5 Packs/Case	
3M™ Performance Pressure HVLP Atomizing Head Refill Kit	00051131268302	26830	Yellow, Orange, Clear	1.1–1.8	6/Kit, 5 Kits/Case	Kit includes two of each size: 1.1, 1.4, 1.8.

3M™ Performance Gravity System	UPC	Part #	Color	Size	Qty/Case	Description
3M™ Performance Gravity HVLP Atomizing Head Refill 	00051131267091	26709	White	0.9	5/Pack, 5 Packs/Case	Used for spraying a wide range of industrial and automotive coatings, including high-viscosity coatings, sprayable fillers, high-build primers, primer surfacers, sealers, single-stage top coats, solvent-based paints, waterborne paints and clearcoats.
	00051131267121	26712	Blue	1.2	5/Pack, 5 Packs/Case	
	00051131267138	26713	Green	1.3	5/Pack, 5 Packs/Case	
	00051131267145	26714	Orange	1.4	5/Pack, 5 Packs/Case	
	00051131267169	26716	Purple	1.6	5/Pack, 5 Packs/Case	
	00051131267183	26718	Clear	1.8	5/Pack, 5 Packs/Case	
	00051131267206	26720	Red	2.0	5/Pack, 5 Packs/Case	
3M™ Performance Gravity HVLP Atomizing Head Refill Kit	00051131267305	26730	Blue, Green, Orange, Red, Purple, Clear	1.2–2.0	6/Kit, 5 Kits/Case	Kit includes one of each size: 1.2, 1.3, 1.4, 1.6, 1.8, 2.0.

Accessories and Replacement Parts	UPC	Part #	Qty/Case	Description
 Pressure Whip	00051131268333	26833	4/Case	Connects to the 3M™ Performance Spray Gun for use in pressure feed applications.
 Whip Pin	00051131268340	26834	4 Pins/Pack, 5 Packs/Case	Pin securely attaches whip hose to 3M™ Performance Spray Gun.
 Locking Collar	00051131268357	26835	4/Pack, 5 Packs/Case	Ensures a solid connection between the 3M™ Performance Spray Gun and atomizing heads.
 Spray Gun Needle	00051131268388	26838	1/Case	Use replacement needle when spray gun needle is damaged, bent or leaks.
 Ball Valve	00051131268395	26839	4/Case	Ball valve lets the painter stop fluid flow to spray gun.
 Rebuild Kit	00051131268401	26840	4 Kits/Case	Includes exterior replacement parts, all required interior seals, springs, screws and parts. Instruction manual provides specific details on how to rebuild.

H/O Products	UPC	Part #	Size	Qty/Case	Description
 3M™ Performance Spray Gun H/O Conversion Pack	00051131268371	26837	N/A	4/Case	Equips the 3M™ Performance Spray Gun to use 3M™ PPS™ Series 2.0 Type H/O Pressure Cups. This upgrade adds an air pressure port to the gun for spraying high-viscosity coatings.
 3M™ PPS™ Series 2.0 Type H/O Pressure Cup	00051131261211	26121	Midi (13.5 fl. oz.)	2/Case	A pressurized (H/O) hard cup and collar set that supports and holds 3M™ PPS™ flexible liner used in the 3M™ PPS™ (Legacy) paint preparation system. This product is intended for use in place of metal cups on most pressure spray guns.
	00051131261242	26124	Large (28 fl. oz.)	2/Case	



Engineered for peak performance.

3M™ PPS™ Series 2.0 is our most advanced Spray Cup System.
It's packed with features to help you perfect your paint jobs.

Domed Lid with Full-Diameter Filter.

More paint below the filter improves flow and consistency, while reducing spitting from start to finish.

New Cup in Every Lid and Liner Kit

Start with a clean cup more often, reducing paint build-up. On-cup ratios and fill markings eliminate traditional mixing cups.

Sealing Plug Included

Allows you to seal and protect coatings upside down with greater stability when not in use. Use fewer lids by keeping filters wet.



1 Wide Spout Adapter with Four-Point Connection

Maximizes stability while spraying. Makes cleaning easier.

2 Quarter-Turn Lid Locking System

Comes with every lid. Stays cleaner. Locks faster. Fewer parts to keep track of.



Access Window

Allows painter to hold the liner for cleaner, easier lid removal when refilling. Also easier to check paint levels.




3M™ PPS™ 2.0 System

Highest performing disposable spray cup system.

3M™ PPS™ 2.0 Spray Cup System		UPC	Part #	Size	Filter	Qty/Case	Description
 3M™ PPS™ Series 2.0 Spray Cup System Kit	00051131260245	26024	Large (28 oz., 850mL)	200 Micron	1 Kit/Case	Kit contains: 50 lids and liners, 32 sealing plugs, 1 hard cup.	
	00051131260009	26000	Standard (22 oz., 650mL)	200 Micron	1 Kit/Case		
	00051131261129	26112	Midi (13.5 oz., 400mL)	200 Micron	1 Kit/Case		
	00051131261143	26114	Mini (6.8 oz., 200mL)	200 Micron	1 Kit/Case		
	00051131263253	26325	Large (28 oz., 850mL)	125 Micron	1 Kit/Case		
	00051131263017	26301	Standard (22 oz., 650mL)	125 Micron	1 Kit/Case		
	00051131263123	26312	Midi (13.5 oz., 400mL)	125 Micron	1 Kit/Case		
	00051131263147	26314	Mini (6.8 oz., 200mL)	125 Micron	1 Kit/Case		
 3M™ PPS™ Series 2.0 Universal Shaker Core	0005113126458	26458	N/A	N/A	1/Box, 12 Boxes/Case	Fits on top of the domed lid and fits into the 1/4-turn lid locking system, creating a stable, durable and even surface for clamping cup tightly into paint shakers.	

For Industrial/Occupational use only.

Schedule a demo with your 3M Representative to learn more about the product.

Spray Gun Cleaner	UPC	Part #	Size	Qty/Case	Description
 3M™ High Power Spray Gun Cleaner	00051131266896	26689	15 oz. (426g) Aerosol Can	6/Case	Specifically formulated for removing waterborne and solvent-based coatings from metals, plastic and composite surfaces. This low VOC spray gun cleaner meets the requirements of SCAQMD Rule 1171. Can use for 3M™ Accuspray Guns and 3M™ Performance Spray Gun.

3M™ Accuspray™ ONE System	UPC	Part #	Color	Size	Qty/Case	Description
3M™ Accuspray™ ONE Spray Gun	00051131265783	26578	Black	N/A	2 Kits/Case	Kit contains: 3M™ Accuspray™ ONE Spray Gun, Accuspray™ Atomizing Heads for PPS™ 2.0 (1 each: 1.2mm, 1.3mm, 1.4mm, 1.8mm, 2.0mm), air control valve, color ID clips, mountable spray gun hanger.
	00051131165793	16579	Black	N/A	4 Kits/Case	Kit contains: 3M™ Accuspray™ ONE Spray Gun, airflow control valve, color ID clips.
3M™ Accuspray™ Atomizing Heads for 3M™ PPS™ 2.0	00051131266124	26612	Blue	1.2mm	4 Heads/Pack, 6 Packs/Case	Replaceable atomizing heads for use with any 3M™ Accuspray™ Spray Gun. Follow paint company recommendation for proper head size.
	00051131266131	26613	Green	1.3mm	4 Heads/Pack, 6 Packs/Case	
	00051131266148	26614	Orange	1.4mm	4 Heads/Pack, 6 Packs/Case	
	00051131266186	26618	Clear	1.8mm	4 Heads/Pack, 6 Packs/Case	
	00051131266209	26620	Red Opaque	2.0mm	4 Heads/Pack, 6 Packs/Case	

3M™ Accuspray™ Pressurized System	UPC	Part #	Color	Size	Qty/Case	Description
3M™ Accuspray™ Pressurized Spray Gun HGP	00051131165878	16587	Black	N/A	1 Kit/Case	Kit contains: 3M™ Accuspray™ HGP Spray Gun, Accuspray™ Atomizing Heads for PPS™ (Legacy) (2 each: 1.8mm, 2.0mm), air control valve.
3M™ Accuspray™ Atomizing Heads for 3M™ PPS™ (Legacy)	0005113116609	16609	Red Opaque	2.0mm	4 Heads/Pack, 6 Packs/Case	Replaceable atomizing heads for use with any 3M™ Accuspray™ Spray Gun. Follow paint company recommendation for proper head size.
	0005113116611	16611	Clear	1.8mm	4 Heads/Pack, 6 Packs/Case	
	0005113116612	16612	Orange	1.4mm	4 Heads/Pack, 6 Packs/Case	
3M™ PPS™ H/O Pressure Cup	0005113116121	16121	N/A	Mini (6 fl. oz.)	2 Cups/Case	Hard cups and collars designed to efficiently spray thick, high viscosity liquids.
	0005113116124	16124	N/A	Large (28 fl. oz.)	4 Cups/Case	

3M™ PPS™ Lid and Liner Kit	UPC	Part #	Size	Filter	Qty/Case	Description
3M™ PPS™ Lid and Liner Kit	00051131160002	16000	Standard (22 oz., 650mL)	200 Micron	50 Lids & Liners/Kit	3M™ PPS™ (Legacy) Paint Preparation System is a complete painting system that allows the painter to measure, mix, filter and spray paint materials. Kits contain disposable lids with micron filters, liners and sealing plugs.
	00051131161122	16112	Midi (13.5 oz., 400mL)	200 Micron	50 Lids & Liners/Kit	
	00051131161146	16114	Mini (6.8 oz., 200mL)	200 Micron	50 Lids & Liners/Kit	
	00051131160286	16028	Micro (3 oz., 90mL)	200 Micron	50 Lids & Liners/Kit	

3M™ PPS™ Lid and Liner Dispenser	UPC	Part #	Size	Color	Qty/Case	Description
3M™ PPS™ Liner Dispenser	00051131162198	16219	Large, Standard or Midi	Red	1/Case	3M™ PPS™ Lid and Liner Dispenser is a wall-mountable unit that makes supplies such as lids and liners for the 3M™ PPS™ (Legacy) Paint Preparation System readily available. This storage accessory conveniently dispenses supplies one at a time, while keeping the remaining supply clean and safe from contamination.
3M™ PPS™ Lid Dispenser	00051131162990	16299	Large, Standard, Midi or Mini	Red	1/Case	

Marine Surface Finishing

Success or failure starts with choosing the right product for each surface, whether the surface is painted or gelcoat. To help you choose which compounds and polishes to use, 3M created product lines specifically for gelcoat surfaces and painted surfaces.

With the right system your finish will be faster, glossier and swirl free.

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3M™ Perfect-It™ Gelcoat Finishing System

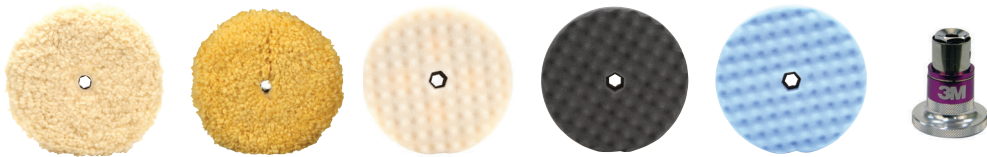
Our gelcoat buffing products are formulated specifically for your gelcoat surfaces, making it easier to achieve a perfect gelcoat finish, even in warm climates. In addition, Perfect-It™ for Gelcoat products now include a step-by-step process to help achieve dependable finishes every time, regardless of one-, two-, or three-step processes.

Gelcoat Finishing		UPC	Part #	Size	Qty/Case	Description
	3M™ Perfect-It™ Boat Wash	00051131090347	09034	1 Pint, (16 fl. oz.)	6/Case	Cleans grime, algae, dirt, and other common marine contaminants from stem to stern. High-sudsing formula is also gentle enough to clean without stripping wax.
		00051131090354	09035	1 Quart, (32 fl. oz.)	6/Case	
	3M™ Perfect-It™ Gelcoat Heavy Cutting Compound	00051131361010	36101	1 Pint, (16 fl. oz.)	6/Case	Fast-cutting compound removes heavy oxidation, scratches, and other defects. Use for any heavy oxidation and P800 and finer scratches. Its improved formula has longer wet times for easier clean up and less dust. Works better in warm climates and allows you to use less material. Finish with a lighter cut or wax.
		00051131361027	36102	1 Quart, (32 fl. oz.)	6/Case	
		00051131361034	36103	1 Gallon	4/Case	
	3M™ Perfect-It™ Gelcoat Compound + Polish	00051131303430	30343	1 Pint, (16 fl. oz.)	6/Case	Professional-grade formula offers a high gloss finish and provides longer wet time for extended product life and easier cleanup. Designed to be used as a single-step compound and polish or second step finish for eliminating P1000 and finer scratches, scuff marks, and other surface blemishes from gelcoat surfaces (even darker colored gelcoat).
		00051131303447	30344	1 Quart, (32 fl. oz.)	4/Case	
		00051131303454	30345	1 Gallon	4/Case	
	3M™ Perfect-It™ Gelcoat Medium Cutting Compound + Wax (One-Step)	00051131361058	36105	1 Pint, (16 fl. oz.)	6/Case	Combines fast cutting power, a high gloss finish, and durable wax protection. Use for any medium oxidation and P1000 and finer scratches. Improved formula for longer wet times, easier clean up and less dust, even in warm climates.
		00051131361065	36106	1 Quart, (32 fl. oz.)	6/Case	
		00051131361072	36107	1 Gallon	4/Case	
	3M™ Perfect-It™ Gelcoat Light Cutting Polish + Wax (One-Step)	00051131361096	36109	1 Pint, (16 fl. oz.)	6/Case	Use for brilliant finish and durable protection for light oxidation and P1500 and finer scratches on light or dark colored gelcoat. Improved formula for longer wet times, easier clean up, less dust, and more efficient use, even in warm climates.
		00051131361102	36110	1 Quart, (32 fl. oz.)	6/Case	
		00051131361119	36111	1 Gallon	4/Case	
	3M™ Perfect-It™ Boat Wax	00051131361126	36112	1 Pint, (16 fl. oz.)	6/Case	Safe for gelcoat, paint, fiberglass, and metals and has a pleasant tropical scent. The pure wax finish protects against the elements. Use as a final step to any process where a wax finish is recommended.
		00051131361133	36113	1 Quart, (32 fl. oz.)	6/Case	

3M™ Perfect-It™ Paint Finishing System

To give boats an enhanced shine, 3M compound and polishes work together, correcting painted surfaces and delivering superior finishing and refinishing results. Our compound products can help you quickly remove heavy scratches, oxidation, water marks and other defects before you apply a polish and buff to a high gloss. Our marine products are designed to minimize steps and cleanup, saving time, labor and expense.

Compound and Polishes	UPC	Part #	Size	Qty/Case	Description
 3M™ Perfect-It™ EX AC Rubbing Compound	00051131360600	36060	1 Quart, (32 fl. oz.)	6/Case	Our best-performing rubbing compound for removing P1200+ sand scratches and surface defects before polishing, even on the latest clear coats. It is formulated to perform in all conditions, including high heat and humidity, without sticking to panels or leaving film residue. It delivers a longer working time, yet still reduces sling for easier cleanup.
	00051131360617	36061	1 Gallon	4/Case	
 3M™ Perfect-It™ EX Machine Polish	00051131060944	06094	1 Quart, (32 fl. oz.)	6/Case	We've combined innovative ingredients with our high-performance liquid mineral technology to create a machine polish that cuts, handles, and cleans up better. Stays wetter longer, delivering a longer work time and less sling. It wipes up easily, saving you clean up time.
	00051131060951	06095	1 Gallon	4/Case	
 3M™ Perfect-It™ EX Ultrafine Machine Polish	00051131390621	39062	1 Pint, (16 fl. oz.)	6/Case	Our high-performance ultrafine machine polish has a unique formula to quickly and effectively eliminate swirl marks. It produces a high gloss finish, even on the most difficult dark-colored vehicles. It has good handling and easy cleanup allowing you to use less.
	00051131060685	06068	1 Quart, (32 fl. oz.)	6/Case	
	00051131060692	06069	1 Gallon	4/Case	






Double Sided Paint and Gelcoat Finishing Pads and Adaptor	UPC	Part #	Color	Size	Qty/Case
3M™ Perfect-It™ Wool Compounding Pad	00051131057548	05753	White Wool	9"	6/Case
3M™ Perfect-It™ Wool Polishing Pad	00051131057531	05754	Yellow Wool	9"	6/Case
3M™ Perfect-It™ Foam Compounding Pad	00051131057067	05706	White Foam	8"	6/Case
3M™ Perfect-It™ Foam Polishing Pad	00051131057074	05707	Black Foam	8"	6/Case
3M™ Perfect-It™ Ultrafine Polishing Pad	00051131057081	05708	Blue Foam	8"	6/Case
3M™ Perfect-It™ Quick Connect Adaptor	00051131057524	05752	Silver / Purple	5/8"	10/Case




3M™ Perfect-It™ Random Orbital Polishing System

Achieve the best possible finish on a variety of paints and clear coats with the 3M™ Perfect-It™ Random Orbital Finishing System.




Polisher	UPC	Part #	Size	Orbit Diameter	Qty/Case	Description
 3M™ Perfect-It™ Random Orbital Polisher	00051131341005	34100	6" (for use with 5" pad size)	15mm	1/Case	Spend less time compounding and polishing while using less paint finishing liquids with the 3M™ Perfect-It™ Random Orbital Polisher and it's engineered liquids, polishes, and pads. Our Random Orbital Polishing System produces less sling and no swirl marks without the worry of burn through. It's easy-to-learn and easy-to-use, helping you deliver a consistent high-quality finish every time.
	00051131341012	34101	6" (for use with 6" pad size)	21mm	1/Case	

Compound and Polishes	UPC	Part #	Size	Qty/Case	Description
 3M™ Perfect-It™ Random Orbital Compound	50051131341307	34130	1 Pint	6/Case	3M™ Perfect-It™ Random Orbital Compound is the newest compound in the Perfect-It™ family. Our professional grade fast cutting compound formula is designed to be used with our 3M™ Random Orbital Polisher for quick removal of 1200 grade and finer sanding marks and can be used on fresh and cured paints and clear coats.
	50051131341314	34131	1 Quart	6/Case	
	50051131341321	34132	1 Gallon	4/Case	
 3M™ Perfect-It™ Random Orbital Polish	50051131341338	34133	1 Pint	6/Case	Our 3M™ Perfect-It™ Random Orbital Pads are engineered to be used with our 3M™ Perfect-It™ Random Orbital Polisher and matched liquids for paint finishing and detailing professionals of all skill levels who want a perfect finish without haze and swirl.
	50051131341345	34134	1 Quart	6/Case	
	50051131341352	34135	1 Gallon	4/Case	








Compound and Polish Pads	UPC	Part #	Size*	Qty/Case	Description
 3M™ Perfect-It™ Random Orbital Coarse Wool Compounding Pad	50051131341208	34120	5" White Wool	2 Pads/Bag, 6 Bags/Case	Our 3M™ Perfect-It™ Random Orbital Pads are engineered to be used with our 3M™ Perfect-It™ Random Orbital Polisher and matched liquids for paint finishing and detailing professionals of all skill levels who want a perfect finish without haze and swirl.
	50051131341246	34124	6" White Wool	2 Pads/Bag, 6 Bags/Case	
 3M™ Perfect-It™ Random Orbital Medium Wool Compounding Pad	50051131341215	34121	5" White Wool	2 Pads/Bag, 6 Bags/Case	Our 3M™ Perfect-It™ Random Orbital Pads are engineered to be used with our 3M™ Perfect-It™ Random Orbital Polisher and matched liquids for paint finishing and detailing professionals of all skill levels who want a perfect finish without haze and swirl.
	50051131341253	34125	6" White Wool	2 Pads/Bag, 6 Bags/Case	
 3M™ Perfect-It™ Random Orbital Foam Compounding Pad	50051131341222	34122	5" White Foam	2 Pads/Bag, 6 Bags/Case	Our 3M™ Perfect-It™ Random Orbital Pads are engineered to be used with our 3M™ Perfect-It™ Random Orbital Polisher and matched liquids for paint finishing and detailing professionals of all skill levels who want a perfect finish without haze and swirl.
	50051131341260	34126	6" White Foam	2 Pads/Bag, 6 Bags/Case	
 3M™ Perfect-It™ Random Orbital Foam Polishing Pad	50051131341239	34123	5" Purple Foam	2 Pads/Bag, 6 Bags/Case	Our 3M™ Perfect-It™ Random Orbital Pads are engineered to be used with our 3M™ Perfect-It™ Random Orbital Polisher and matched liquids for paint finishing and detailing professionals of all skill levels who want a perfect finish without haze and swirl.
	50051131341277	34127	6" Purple Foam	2 Pads/Bag, 6 Bags/Case	









*Use 5" pads with 15mm polisher. Use 6" pads with 21mm polisher.

Accessories	UPC	Part #	Size	Qty/Case	Description
 3M™ Perfect-It™ Random Orbital Backup Pad	04064035015411	34128	5"	5/Case	3M™ Perfect-It™ Random Orbital Polisher Back-up Pads are part of easy-to-use 3M™ Perfect-It™ Random Orbital Paint Finishing System, includes matched pads, liquids and tools deliver high quality finishes for technicians of every skill level. Experience no more swirls, holograms, burn-through with the 3M™ Random Orbital Polisher and Finishing system; achieve consistent high-gloss finish on variety paints and clear coats.
	04064035015435	34129	6"	5/Case	

3M Marine Boat Cleaning System



Make the “new look” last. 3M Marine boat maintenance products are designed to simplify some of your most difficult cleaning applications. Easily and effectively remove dirt, grime, algae, oil, fish blood, waterline stains, mildew and black streaks from your boat’s surface. Products are safe for use on fiberglass, metal and painted surfaces.

Boat Cleaning	UPC	Part #	Size	Qty/Case	Description
 3M™ Sharpshooter™ Extra Strength No-Rinse Mark Remover	50048011193446	19344	1 Quart	12/Case	No rinse formula cleaner for quick, easy removal of soil and grease from almost any washable hard surface. This powerful ready-to-use cleaner penetrates and loosens buildup quickly.
	50048011137020	13702	5 Gallon	1/Case	
 3M™ Marine Non-Skid Cleaner	00051131090637	09063	33.8 fl. oz.	6/Case	Use for cleaning ground-in dirt and stains on non-skid areas — the textured surfaces on boats where dirt and grime can settle and become very difficult to remove. Easy-to-use cleaner simply pours on, brushes in and rinses off. Safe for fiberglass, gelcoat, metal and painted surfaces.
 3M™ Marine Black Streak Remover	00051131090477	09047	16.9 fl. oz.	6/Case	Specially formulated to instantly remove difficult black streaks with minimal time and effort from your boat caused by water runoff, bumpers, shoe treads and more. Though it's tough on streaks, the remover is safe for fiberglass, metal and painted surfaces.
 3M™ Mildew Remover	00051131090675	09067	16.9 fl. oz.	6/Case	3M Marine Mildew Remover quickly removes mildew stains on vinyl, covers, cushions and other marine surfaces. Spray and wipe formula requires minimal scrubbing. Follow-up with 3M Marine Mildew Block for long-lasting protection.
 3M™ Mildew Blocker	00051131090651	09065	16.9 fl. oz.	6/Case	Offers a unique solution in preventing unsightly mildew growth. Safe to use on most marine surfaces and materials above the waterline, and can be used both indoors and outdoors. Non-toxic formula helps keep surfaces looking newer and cleaner longer.
 3M™ Marine Vinyl Cleaner and Restorer	00051131169043	09029	16.9 fl. oz.	6/Case	Cleans and protects the vinyl in your boat from the effects of age and environment. This protective formula helps rejuvenate vinyl that has become fatigued looking.
 3M™ Marine Vinyl Cleaner and Conditioner	00051131090231	09023	8 fl. oz.	6/Case	Provides durable protection in exterior, as well as interior applications. Unique gel formula gives you better application control than liquids.



Boat Cleaning		UPC	Part #	Size	Qty/Case	Description
	3M™ Marine Aluminum Restorer and Polish	00051131090200	09020	18 oz.	6/Case	Use this product to restore the beauty and pride of ownership in your boat. Our product comes in a concentrated formula so a small amount provides a lot of restoration and polishing.
	3M™ Quick Wax	00051131390348	39034	16 fl. oz.	4/Case	Recaptures that “just waxed” look, either for touch ups between washes or streak-free drying after a wash. Our wax contains premium-quality carnauba wax, which is preferred by car enthusiasts for its rich, deep shine. Spray bottle makes applying the wax.
	3M™ Glass Cleaner	00051135088883	08888	19 oz. Aerosol	12/Case	Restores clarity and puts the sparkle back into glass. Resists streaking on all glass surfaces. No drip foaming action clings to vertical surfaces. Safe to use on plastic, chrome and metal.
	3M™ General Purpose Adhesive Cleaner	00051135089873	08987	15 oz. Net. Wt.	12/Case	Makes the job of removing adhesive residue an easier task. More effective than plain water, our solvent works by softening sticky substances that are often stubborn to remove. It penetrates into sticky residue, allowing you to wipe it away with greater ease. What's left behind is a clean surface free of film or stickiness.
		00051135089842	08984	32 fl. oz.	6/Case	
	3M™ Specialty Adhesive Remover	00051135389874	38987	15 fl. oz.	6/Case	Versatile application: Removes reactive adhesives from a variety of substrates; reactive adhesives include adhesives that require a hardener or catalyst in order for the bond to occur, such as epoxies, urethanes, and silicones. Easy to use: Spray-on delivery optimizes coverage and application versatility. Residue-free finish: Specially engineered for added ease during the removal of residue. Solvent based: A strong, solvent-based formula acts fast on stubborn adhesives.
		00051131389847	38984	1 Quart	6/Case	
	3M™ Perfect-It™ Detailing Cloth	00051131060166	06016	12" x 14"	1/Pack	This cloth removes oily or filmy residue including waxes, polishes, glazes and fingerprints and is ideal for paint, chrome, glass, dashboards and more. Paint shop safe.
	3M™ Perfect-It™ Detailing Cloths	50051131060178	06017	12" x 14"	50/Pack	
	3M™ Perfect-It™ III Auto Detailing Cloth	50051131060208	06020	12" x 14"	6/Pack	

3M™ Mechanical Lubricants and Cleaners

We know how oil and grease can help — and hurt — your boat engines and other mechanical equipment. Our marine cleaners are formulated to cut through tough grease and grime, and our mechanical lubricants make for longer equipment life and smoother operation.

Mechanical Cleaners	UPC	Part #	Size	Qty/Case	Description
 3M™ Silicone Lubricant Plus	00051135088777	08877	9 oz.	12/Case	Eliminates rubber squeaks, prevents sticking and seals out moisture. Contains no petroleum oils to stain fabrics. Formulated for extreme conditions. Will not freeze at -28°F nor degrade at 350°F. Available in both wet and dry formulas.
 3M™ Industrial Cleaner Citrus Base	00021200763946	CIT CLNR	24 fl. oz., (18.5 oz. Net. Wt.)	12/Case	Used to help dissolve and remove dirt, grease, tar and many non-curing adhesives. It cleans without streaking and has a fresh citrus scent. In some cases it can be used in place of chlorinated or petroleum-based solvents for degreasing and other industrial applications. NOT FOR SALE IN CA AND OTHER STATES.

Adhesives and Tapes

Adhesives and Tapes	UPC	Part #	Size	Qty/Case	Description
 3M™ Black Super Weatherstrip and Gasket Adhesive	00051135080085	08008	5 fl. oz.	6/Case	Forms a flexible, waterproof bond that resists vibration and is easy to brush and spread right from the tube. Resists oils, solvents, detergents and temperature changes for permanent repairs. Bonds to a range of surfaces including vinyl, metal, fabrics and rubber.
 Scotch® Super 33+ Vinyl Electrical Tape	00054007061335	06133	3/4" x 52 ft.	100/Case	A premium, 7 mil tape that provides electrical insulation for all wires and cables rated up to 600V. The flame retardant tape withstands a temperature range of 0–221°F (18–105°C). It is compatible with solid dielectric cable insulation, synthetic cable insulation, jackets and splicing compounds.

Tools & Accessories

Choosing the right abrasives for your surface finishing and marine repair project is critical — and so is using the right tool. 3M offers full systems of high-quality metal grinding and sanding tools, disc backup pads and accessories to optimize abrasive performance and maximize productivity. Whether your job calls for an angle grinder, a sanding tool or a buffer, 3M has you covered with the power tools, accessories and service you need.

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A compact system with sweeping benefits.

3M and Festool together, bringing you one of the most effective and comprehensive surface preparation and finishing systems in the marine repair industry.



Profitability + Efficiency

Reduces the amount of dust in the air from sanding, leading to less rework, driving improved cycle time and process efficiency.

- Reduces cleanup time.
- Enhances workplace efficiency by reducing time spent searching for tools and materials.
- Workcenter enables the use of abrasives to end of life, leading to reduced material spend.
- Increased technician mobility.

Health + Safety


Designed with the technician's safety in mind.

- Integrated dust extraction system reduces dust.
- IAS anti-static hose.
- Ergonomic, non-slip tool design.
- Pad brake means less tool free spin.
- Improves shop cleanliness.

For Industrial/Occupational use only.

Total Marine Sanding Systems

Build your perfect system.

Festool Mobile Dust Extractor		UPC	Part #	Dimensions	Size	Qty/Case	Description
	Festool Mobile Dust Extractor CT 36	04014549282946	29947	24.8" x 14.4" x 23.5"	9.5 Gallon	1/Case	Contains: SELFCLEAN filter bag, suction hose, hose holder, Sys doc, cable holder, in a carton.

Festool Power Tools		UPC	Part #	Description	Size	Stroke Rate	Qty/Case	Description
Electric Rotary and Orbit Sanders								




	Festool Random Orbit Sanders ETS EC	04014549286012	29943	ETS EC 150/3 EQ	6"	3mm	1/Case	Contains: Operation tool, sanding pad.
		04014549286159	29945	ETS EC 150/5 EQ	6"	5mm	1/Case	
	Festool Geared Eccentric Sander RO 150 FEQ-Plus	04014549286487	29941	RO 150 FEQ-Plus	6"	5mm	1/Case	Contains: Operation tool, sanding pad, Systainer SYS 3 T-LOC.

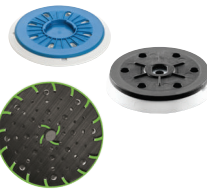

Pneumatic Rotary and Orbit Sanders								
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	Festool Compressed Air Eccentric Sanders LEX 3	04014549286197	29950	LEX 3 150/3	6"	3mm	1/Case	Contains: Operation tool, sanding pad, bottle of cleaning and lubricating oil.
		04014549286548	29951	LEX 3 150/5	6"	5mm	1/Case	
		04014549286241	29952	LEX 3 150/7	6"	7mm	1/Case	
	Festool Compressed Air Eccentric Sander LEX 3 77/2.5	04014549277935	29949	LEX 3 77/2.5	3"	2.5mm	1/Case	Contains: Operation tool, sanding pad, bottle of cleaning and lubricating oil.

Total Marine Sanding Systems

Build your perfect system.









Sanding Blocks	UPC	Part #	Size	Qty/Case	Description
 3M™ Hookit™ Dust Extraction Flexible Sanding Blocks	00051131358256	35825	5.25" (133mm x 67mm)	24/Case	These 3M™ Hookit™ blocks combine the flexibility of traditional foam blocks with the dust extraction power and control of the dust free sanding blocks. The blocks flex to follow vehicle contours, while providing a firm backing for abrasives. Features 3M™ Hookit™ attachment system. They include a vacuum regulator that lets the operator reduce suction for easier block control when sanding.
	00051131358263	35826	7" (178mm x 67mm)	24/Case	
	00051131358270	35827	10.75" (273mm x 67mm)	12/Case	
	00051131358287	35828	16" (406mm x 67mm)	8/Case	
	00051131358294	35829	Kit (includes 1 block each of 5.25", 7" and 10.75")	10 Kits/Case	
 3M™ Hookit™ Dust Extraction Flexible Radius Sanding Blocks	00051131358300	35830	5.25" (133 mm x 66mm)	24/Case	These 3M™ Hookit™ blocks combine the flexibility of traditional foam blocks with the dust extraction power and control of the dust free sanding blocks. The blocks flex to follow vehicle contours, while providing a firm backing for abrasives. Features 3M™ Hookit™ attachment system. They include a vacuum regulator that lets the operator reduce suction for easier block control when sanding.
	00051131358317	36831	7" (178 mm x 66mm)	24/Case	
	00051131358324	35832	10.75" (273 mm x 66mm)	12/Case	
	00051131358331	35833	Kit (includes 1 block each of 5.25", 7" and 10.75")	10 Kits/Case	
 3M™ Hookit™ Sanding Blocks Dust Free	00051131052161	05216	4.5" x 11.5"	3/Case	Has small holes for use with a vacuum system to limit dust and loading. Helps reduce hand fatigue and make sanding challenging locations easier. Sanding blocks deliver more consistent and effective hand sanding results.
	00051131052093	05209	2.75" x 15.59"	1/Case	
	00051131052086	05208	2.75" x 7.5"	5/Case	
	00051131052079	05207	2.75" x 5"	5/Case	

Festool Sanding and Interface Pads	UPC	Part #	Size	Density	Case/Qty	Description
 Festool Sanding Pads	04014549278673	29956	3"	Hard for LEX 3/ETS-EC	1 pad/pack, 5 packs/case	Pad offers high performance sanding. Backing Pads come in ultra soft, soft and hard options. MULTI-JETSTREAM 2 Technology increases airflow.
	04014549332412	30063	6"	Medium for LEX 3/ETS-EC	1 pad/pack, 5 packs/case	
	04014549332429	30064	6"	Soft for LEX 3/ETS-EC	1 pad/pack, 5 packs/case	
	04014549332436	30065	6"	Hard for LEX 3/ETS-EC	1 pad/pack, 5 packs/case	
	04014549332443	30066	6"	Medium for Rotex™	1 pad/pack, 5 packs/case	
	04014549332474	30068	6"	Hard for Rotex™	1 pad/pack, 5 packs/case	
 Festool Interface Pads	04014549278628	29930	3"	10mm thick	1 pad/pack, 10 packs/case	Pad offers optimal thickness for sanding curved components. Increased airflow results in cooler running. The hook and loop design offers quick abrasive changes.
	04014549332481	30092	6"	5mm thick	2 pads/pack, 10 packs/case	
	04014549332498	30093	6"	15mm thick	1 pad/pack, 10 packs/case	

Festool Protection Pad	UPC	Part #	Size	Case/Qty	Description
 Festool Protection Pad	04014549362396	30089	6"	2 pads/pack, 10 packs/case	Installed between the tool and the abrasive, the protection pad helps reduce wear and tear on the backup pad. Sanding recommended with 6-inch net abrasive discs.

Total Marine Sanding Systems

Build your perfect system.

Festool Accessories	UPC	Part #	Size	Qty/Case	Description
 Festool Workcenter WCR 1000	04014549278185	29921	41.3" x 14.3" x 21.5–30.9"	1/Case	Use with Dust Extractor Connects without tools to nearly any Festool mobile dust extractor. Adjustable height columns help keep equipment within easy reach, allow for Systainer storage.
 Festool Sortainer Sys 4 TL SORT/3	04014549278314	29964	15.6" x 11.7" x 12.7"	1/Case	Use with Dust Extractor Contains three large drawers for convenient storage and transport. Drawers lock in place, preventing equipment loss during transport. Flush construction — drawers won't jam even if equipment shifts.
 Festool CT Suction Hose Plug-It	04014549278079	29889	16.4 ft.	1/Case	Use with Electric Sanders Suction hose is suitable for sanding application. Resists temperatures to 158°F (70°C). Comes complete with rotating adapter and reducing sleeve with bayonet fitting.
	04014549278086	29890	32.8 ft.	1/Case	
 Festool IAS 3-Light AS Hose	04014549278536	29916	16.4 ft.	1/Case	Use with Pneumatic Sanders 2-in-1 hose and IAS interface are easy to use and save time when changing tools. Rotating adapter ensures smooth, rapid working progress and saves time.
	04014549288085	30005	32.8 ft.	1/Case	
	04014549278581	29924	24 ft.	1/Case	
 Festool Suction Hose	04014549278376	29899	16.4 ft.	1/Case	Use with Sanding Blocks Pliable 27mm hose resists kinking and tearing. Includes rotating connector — compatible with wide range of Festool equipment. Prevents clogging inside the hose for efficient work time.
 Festool Antistatic Suction Hose	04014549401323	30006	27mm x 5m	1/Case	Static-safe suction hose for removing dust and extracted materials from sanding applications. It has a rotating adapter and reducing sleeve with a bayonet fitting. It's temperature resistant up to 70°C.
 Festool Compressed Air Hose D	04014549278550	29919	12.4m x 5m	1/Case	Provides a cost-effective direct connection from the air compressor to your Festool LEX 2, LEX 3 or LRS sander for applications where dust extraction is not needed. An IAS SD-3 Adapter (sold separately) is required.
 Festool Hose Adaptors	04014549278093	29892	N/A	5/Case	Festool Y Piece Adapter, Anti-static
	04014549278239	29920	N/A	1/Case	Festool IAS Double Adapter
	04014549278345	29959	N/A	5/Case	Festool Extraction Adapter

Total Marine Sanding Systems





Build your perfect system.

Festool Accessories		UPC	Part #	Size	Qty/Case	Description
	Festool IAS Adapter 3-SD Non VAC Airline	04014549278543	29917	90mm	1/Case	Use for connecting compatible Festool compressed air sanders directly to hoses. Works with Festool IAS 3 interface sanders.
	Festool Compressed Air Module	04014549278178	29901	Festool CT 26/36 dust extractors	1/Case	Ideal for high production environments. Air module drives pneumatic sanders with tool triggered activation. Required accessory for use with all Festool pneumatic tools.
	Festool Main Filter	04014549278222	29938	HEPA-HF-CT, 26/36/48	1/Case	Certified filtering system. Design allows full use of canister and filter bag volume. Reduces dust in a shop environment and is compliant with EPA RRP guidelines.
	Festool Self Cleaning Filter Bag	04014549278420	29905	CLEANTEC 26 and CLEANTEC 36	5/Case	High-quality cloth filter bag works with mobile dust extractors Self-cleaning feature cleans dust deposits inside the filter bag automatically.
	Festool Cleaning and Lubricating Oil	04014549278321	29894	50mL bottle	10/Case	Formula is suitable for LEX and LRS models. Cleaning properties keep residue from building up. Lubricating properties allow gears to operate smoothly.
	Festool Replacement Air Inlet LEX 3	04014549278277	29932	LEX 3/150	5/Case	Genuine Festool replace part offers compatibility to the system that is designed to exchange a damaged air connection piece. Replacement piece is designed to maintain optimal performance.
	Festool O-Ring	04014549278284	29954	Universal	20/Case	Replacement for Festool sanders including LEX 3 and LRS. Airtight seal helps ensure peak performance of sanding and dust extraction equipment.


3M™ Power Tools for Boat Repairs

3M Sanders	UPC	Part #	Size	Max RPM	Motor HP (W)	Qty/Case	Description	
 3M™ File Belt Sander	00051131335752	33575	H: 2.87" L: 15.15"	17,000	0.65 (485)	1/Box	Lightweight file belt sander is ideal for cutting and finishing repair work. Rotatable housing allows for use in a versatile range of tight spaces.	
 3M™ Mini File Belt Sander	00051131335738	33573	H: 2.87" L: 12.5"	17,000	0.65 (485)	1/Box		
 3M™ Pistol Grip Disc Sander	00051131334168	33577	H: 2.05" L: 7.50"	18,000	0.45 (336)	1/Box	Lightweight for versatility and ease of use in tight spaces. Variable speed control at the trigger increases operator precision to help reduce rework.	
 3M™ Orbital Sanders – Elite Series For use with PN 30006 and 29919 on page 46.	00051141285283	28528	2-3/4" x 7-3/4" 1/8" Orbit	10,000	0.28 (209)	1/Case	Ideal for sanding in tight areas or on vertical surfaces.	Central Vac Hookit™ 28531

3M™ Accessories for Boat Repairs

3M Back-Up Pads		UPC	Part #	Density	Size	Qty/Case	Description
	3M Xtract™ Low Profile Back-up Pad	00051141204659	20465	Firm	6"	10/Case	Firm density foam provides support during heavy duty and aggressive sanding applications. Multi-hole pattern maximizes dust extraction.
	3M Xtract™ Low Profile Finishing Back-up Pad	00051141204253	20425	Soft	6"	10/Case	Low profile soft density beige foam provides flexibility to conform to a variety of complex surface geometries.
	3M™ Hookit™ Disc Pad	00051131057791	05779	Medium	8"	1/Case	Medium density foam construction provides support and flexibility for finer finishing and longer pad life.
	3M™ Stikit™ Disc Pad	00051144055760	05576	Medium or Firm	6"	5/Case	Medium or firm densities provide versatility for light to aggressive sanding. Durable foam body provides yield for consistent abrasive contact, increases pad life.
		00051144055791	05579	Medium or Firm	8"	1/Case	

3M Marine Fairing Boards		UPC	Part #	Size	Qty/Case	Description
	3M™ Hookit™ Marine Fairing Board	00051144834976	83497	4-1/2" x 30"	1/Case	Two-level design for secure grasp and handling. Ideal for a range of marine finishing from freeboard and deck sanding to finishing plugs and molds.
	3M™ Hookit™ Marine Fairing Board Flexible	00051144839780	83978	4-1/2" x 30"	1/Case	Lightweight, double-handle design that affords a secure grasp and easy handling, with a flexible facing for working smoothly across concaves, convexes and curves.
	3M™ Stikit™ Hand File Board	00051144054442	05444	2-3/4" x 16-1/2"	1/Case	Achieve a more even and consistent application of pressure, which delivers more uniform results on flat surface.
	3M™ Hookit™ Hand File Board	00051131057449	05744	2-3/4" x 16-1/2"	1/Case	

Caulking Gun		UPC	Part #	Size	Qty/Case	Description
	3M™ Professional Caulking Gun	00051135089934	08993	Sized for 1/10 gallon cartridges	1/Case	High-performance rod-driven applicator gun for dispensing single-component 3M caulks, sealants and adhesives. Trigger-pull operation creates smooth beads for a variety of marine repair applications.

Personal Safety Equipment

Providing PPE to help protect the health of your technicians helps protect the whole business. 3M's personal protective products can help you protect workers: A marine repair shop's most valuable resource!

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Not a complete list. Please choose the right products for each application and exposure assessment.




Visit [3M.com/ppesafety](https://www.3m.com/ppesafety) for more information.



Powered Air Purifying Respirator System

Painters Kit	SKU	UPC	Product #	Part #	Qty/Case	Description
3M™ Versaflo™ Powered Air Purifying Respirator Painters Kit TR-800 	7100150922	00076308942489	TR-800-PSK	94248	1/Case	Personalized protection that's easy to use. The TR-800 PAPR is designed to help provide personalized comfort and versatility. Equipped with color-coded, intuitive touch points and multiple rates of airflow to choose from, this respirator can help keep you comfortable and focused on the job. Bright yellow details differentiate the PAPR from non-intrinsically safe 3M models,* while visual and audible alarms alert users when the battery is low or filter is loaded. An all-in-one respiratory protection solution.







*The 3M™ Versaflo™ Powered Air Purifying Respirator TR-800 Motor/Blower, with the 3M™ Battery Pack TR-830 attached, has been tested and classified for intrinsic safety in Hazardous Locations (Exia) by Underwriters Laboratory (UL) for the following: Exia Division 1: IS Class I, II, III; Division 1 (Includes Division 2), Groups C, D, E, F, G; T4; Ex ia I Ma; Class I, Zone 0, AEx ia IIB, T4; Class I, Zone 0, Ex ia IIB, T4; Zone 20, AEx ia IIIC, T135; Zone 20, Ex ia IIIC, T135; -20°C ≤ Ta ≤ 55°C.

Common Replacement Items	SKU	UPC	Product #	Part #	Qty/Case
 3M™ Versaflo™ Respiratory Systems Carry Bag	7100061107	00051141567259	TR-991	56725	1/Case
 3M™ Versaflo™ Easy Clean Backpack TR-927	7100300071	04064035103477	TR-927	10347	1/Case
 3M™ Versaflo™ Peel-Off Visor Cover M-926	7000127689	50051131373223	M-926	37322	40/Case
 3M™ Versaflo™ Standard Visor M-925	7000127690	00051131373235	M-925	37323	5/Case
 3M™ Versaflo™ Premium Visor M-927	7000052876	00051131373242	M-927	37324	5/Case

⚠ WARNING: RESPIRATORS

These respirators help protect against certain airborne contaminants. Before use, the wearer must read and understand the *User Instructions* provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of OSHA 29 CFR 1910.134 including training, fit testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. **Misuse may result in sickness or death.** For correct use, consult supervisor and the products *User Instructions*, or call 3M Technical Service in U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.






Common Replacement Items		SKU	UPC	Product #	Part #	Qty/Case
	Organic Vapor/HEPA Cartridge TR-6510N	7100021253	50051131373612	TR-6510N	37361	5/Case
	3M™ Versaflo™ Breathing Tube Cover BT-922	7100077588	00051131373112	BT-922	37311	10/Case
	3M™ Versaflo™ Prefilter TR-6600	7100021255	50051131373544	TR-6600	37354	10/Case
	3M™ Versaflo™ Comfort Face Seal M-936	7000127692	00051131373266	M-936	37326	5/Case
	3M™ Versaflo™ Forehead Comfort Pad/Sweat Pad M-957/L-115	7100043088	00051131370104	M-957/L-115	37010	10/Case
	3M™ Versaflo™ Powered Air Purifying Respirator Unit TR-802N	7100150821	00076308942427	TR-802N	94242	1/Case

⚠ WARNING: RESPIRATORS

These respirators help protect against certain airborne contaminants. Before use, the wearer must read and understand the *User Instructions* provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of OSHA 29 CFR 1910.134 including training, fit testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. **Misuse may result in sickness or death.** For correct use, consult supervisor and the products *User Instructions*, or call 3M Technical Service in U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.













Common Replacement Items	SKU	UPC	Product #	Part #	Qty/Case
 <p>3M™ Versaflo™ Battery Attachment Tool TR-838 (for TR-800 PAPR and TR-830 Battery)</p>	7100150921	00076308942441	TR-838	94244	1/Case
 <p>3M™ Versaflo™ Battery TR-830, Intrinsically Safe (for TR-800 PAPR 1)</p>	7100150925	00076308942434	TR-830	94243	1/Case
 <p>3M™ Versaflo™ PAPR Cover TR-681 (for TR-600/800 PAPR)</p>	7100260718	50638060432162	TR-681	43126	10/Case

WARNING: RESPIRATORS

These respirators help protect against certain airborne contaminants. Before use, the wearer must read and understand the *User Instructions* provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of OSHA 29 CFR 1910.134 including training, fit testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. **Misuse may result in sickness or death.** For correct use, consult supervisor and the products *User Instructions*, or call 3M Technical Service in U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.



Respirators

Respirators and Filters	SKU	UPC	Product #	Size	Qty/Case
 3M™ Particulate Respirator 8511, N95	70070757557	50051138543438	8511/54343(AAD)	N/A	80/Case
 3M™ Particulate Welding Respirator 8515, N95	70070890028	50051131071891	8515/07189(AAD)	N/A	80/Case
 3M™ Ultimate FX Full Face Respirator	7000029940	50051135894182	FF-401/89418(AAD)	S	4/Case
	70071510807	50051135894212	FF-402/89421(AAD)	M	4/Case
	7100001847	50051135894243	FF-403/89424(AAD)	L	4/Case
 3M™ 6000 Series Full Facepiece Reusable Respirator	7000002029	50051138541458	6700/54145(AAD)	S	4/Case
	70070709053	50051138541465	6800/54146(AAD)	M	4/Case
	7000002037	50051138541595	6900/54159(AAD)	L	4/Case
 3M™ 5000 Series Half Facepiece Disposable Respirator, Organic Vapor, P95	70070797173	50051138660685	51P71/07191(AAD)	S	12/Case
	70070797181	50051138660692	52P71/07192(AAD)	M	12/Case
	70070797199	50051138660708	53P71/07193(AAD)	L	12/Case
 3M™ 7500 Series Half Facepiece Reusable Respirator	70071042785	50051131370826	7502/37082(AAD)	M	10/Case
	70071042793	50051131370833	7503/37083(AAD)	L	10/Case
 3M™ 6000 Series Half Facepiece Reusable Respirator	70070797777	00051131071810	07181	S	20/Case
	70070797785	00051131071827	07182	M	20/Case
	70070797793	00051131071834	07183	L	20/Case
 3M™ Particulate Filter 2091, P100	70070614410	50051131070009	2091/07000(AAD)	N/A	100/Case
 3M™ Particulate Filter, P95	70070757417	50051131071945	5P71/07194(AAD)	N/A	100/Case
 3M™ Organic Vapor Cartridge, 6001	70070316776	50051138216745	6001/07046(AAD)	N/A	60/Case




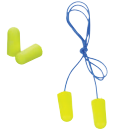

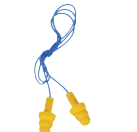

Not a complete list. Please choose the right products for each application and exposure assessment. Visit [3M.com/ppesafety](https://www.3m.com/ppesafety) for more information.

⚠ WARNING: RESPIRATORS

These respirators help protect against certain airborne contaminants. Before use, the wearer must read and understand the *User Instructions* provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of OSHA 29 CFR 1910.134 including training, fit testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. **Misuse may result in sickness or death.** For correct use, consult supervisor and the products *User Instructions*, or call 3M Technical Service in U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.



Hearing Protection







Earmuffs	SKU	Part #	NRR	Earmuff Style	Electrically Insulated	Size	Earcup Material	Hygiene Kit	Qty/Case
 3M™ PELTOR™ Optime™ 105 Earmuffs	7000009665	H10A	30 dB	Over-the-Head	No	One Size	ABS	HY54	10/Case
	7000009664	H10B	29 dB	Behind-the-Head	No	One Size	ABS	HY54	10/Case
 3M™ PELTOR™ X4 Earmuffs	7000104073	X4A	27 dB	Over-the-Head	Yes	One Size	ABS/ Poly-urethane	HYX4	10/Case
	7100123161	X4B	27 dB	Behind-the-Head	No	One Size	ABS/ Poly-urethane	HYX4	10/Case
Earplugs	SKU	Part #	NRR	Cord	Cord Material	Size	Material	Shape	Qty/Case
 3M™ E-A-R™ Classic Earplugs	7000002300	312-1201	29 dB	Uncorded		Regular	PVC	Cylinder	2,000/Case
	7000002301	311-1101	29 dB	Corded	Vinyl	Regular	PVC	Cylinder	2,000/Case
 3M™ E-A-Rsoft™ Yellow Neons™ Earplugs	7000002303	312-1250	33 dB	Uncorded		Regular	PU	Bullet	2,000/Case
	7000002306	311-1250	33 dB	Corded	Vinyl	Regular	PU	Bullet	2,000/Case
 3M™ E-A-R™ Push-Ins™ Corded Earplugs	7000127185	318-1002	28 dB	Uncorded		Regular	PU	Semi-spherical	2,000/Case
	7000052723	318-1003	28 dB	Corded	Vinyl	Regular	PU	Semi-spherical	2,000/Case
 3M™ E-A-R™ UltraFit™ Corded Earplugs	7000002322	340-4002	25 dB	Corded	Vinyl	Regular	ABS	Tri-Flange	200/Case
	7000002320	340-4004	25 dB	Corded	Vinyl	Regular	ABS	Tri-Flange	400/Case
 3M™ No-Touch™ Push-to-Fit Earplugs	7000127180	P2000	29 dB	Uncorded		Regular	PU	Bell	400/Case
	7000052722	P2001	29 dB	Corded	Vinyl	Regular	PU	Bell	400/Case

Not a complete list. Please choose the right products for each application and exposure assessment. Visit [3M.com/ppesafety](https://www.3m.com/ppesafety) for more information.

⚠ WARNING: HEARING PROTECTION

These hearing protectors help reduce exposure to hazardous noise and other loud sounds. **Misuse or failure to wear hearing protectors at all times that you are exposed to noise may result in hearing loss or injury.** For correct use, consult supervisor and the products *User Instructions*, or call 3M Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414. If there is any drainage from your ear or you have an ear infection, consult with your physician before wearing ear plugs. Failure to do so may result in hearing loss or injury.

Eye Protection

Safety Glasses and Faceshield		SKU	Product #	Frame Color	Lens Tint	Coating	Qty/Case	
3M™ SecureFit™ Protective Eyewear		SF400 - Standard AntiFog	7100112435	SF401AF	Green/Black	Clear	AF/AS	20/Case
	<ul style="list-style-type: none">- 3M Pressure Diffusion Temple Technology is designed to provide a secure and comfortable fit for an extended period of time- Select models offered with 3M™ Scotchgard Anti-fog Protector		7100112433	SF402AF	Green/Black	Gray	AF/AS	20/Case
			7100180047	SF401XAF-GRN	Green/Black	Clear	AF/AS	20/Case
			7100180047	SF402XAF-GRN	Green/Black	Gray	AF/AS	20/Case
	<ul style="list-style-type: none">- SF400 Series provides padded temples, an adjustable nose bridge, and optional foam gaskets or brow guards		7100115326	SF415AF	Green/Black	Clear	AF/AS	20/Case
			7100115325	SF420AF	Green/Black	Clear	AF/AS	20/Case
			7100115329	SF425AF	Green/Black	Clear	AF/AS	20/Case
	<ul style="list-style-type: none">- SF300 Series provides an Asian fit option to help accommodate high cheekbone structure and low nose bridge- SF200 Series provides an economical option with no removable parts	SF400 - Scotchgard	7100150838	SF401SGAF-BLU	Black/Blue	Clear	SGAF/AS	20/Case
			7100156101	SF402SGAF-BLU	Black/Blue	Gray	SGAF/AS	20/Case
			7100156103	SF407SGAF-BLU	Black/Blue	I/O	SGAF/AS	20/Case
			7100180049	SF401XSGAF-BLU	Black/Blue	Clear	SGAF/AS	20/Case
			7100180050	SF402XSGAF-BLU	Black/Blue	Gray	SGAF/AS	20/Case
			7100180051	SF407XSGAF-BLU	Black/Blue	I/O	SGAF/AS	20/Case
			7100156104	SF401SGAF-BLU-F	Black/Blue	Clear	SGAF/AS	20/Case
SF300 - Asian Fit	<ul style="list-style-type: none">- Meets requirements of ANSI/ISEA Z87.1-2020 as an Impact Rated Spectacle- Absorbs 99.9% of UVA, UVB, and UVC rays between 200 nm and 380 nm	SF300 - Asian Fit	7100156137	SF402SGAF-BLU-F	Black/Blue	Gray	SGAF/AS	20/Case
			7100156126	SF407SGAF-BLU-F	Black/Blue	I/O	SGAF/AS	20/Case
			7010315373	SF301AF	Clear	Clear	AF/AS	20/Case
			7010315385	SF302AF	Clear	Gray	AF/AS	20/Case
SF200 - Economy		SF200 - Economy	7100202279	SF301SGAF-LBL	Ice Blue	Clear	SGAF/AS	20/Case
			7100202280	SF302SGAF-LBL	Ice Blue	Gray	SGAF/AS	20/Case
			7010315373	SF201AF	Clear	Clear	AF/AS	20/Case
			7010315385	SF202AF	Black	Gray	AF/AS	20/Case
			7100180044	SF201SGAF-BLU	Blue	Clear	SGAF/AS	20/Case
		7100180046	SF204SGAF-BLU	Blue	Blue	SGAF/AS	20/Case	
3M™ SecureFit™ 500 Series Protective Eyewear		7100228736	SF501AF-BLK	Black	Clear	AF/AS	20/Case	
	<ul style="list-style-type: none">- New Securefit™ temple design featuring adjustable ratcheting temples to help improve the positioning of the eyewear- Meets the requirements of ANSI/ISEA Z87.1-2020 as an Impact Rated Spectacle- Absorbs 99.9% of UVA, UVB, and UVC rays between 200 nm and 380 nm- Select models offered with 3M™ Scotchgard Anti-fog Protector- Lens shape & temple design combines well with other personal protective equipment (hearing protection, 1/2 face respirators)	7100228722	SF502AF-BLK	Black	Gray	AF/AS	20/Case	
		7100228721	SF507AF-BLK	Black	I/O	AF/AS	20/Case	
		7100238910	SF501SGAF-BLK	Black	Clear	SGAF/AS	20/Case	
		7100239089	SF502SGAF-BLK	Black	Gray	SGAF/AS	20/Case	
		7100239091	SF507SGAF-BLK	Black	I/O	SGAF/AS	20/Case	
		7100238909	SF501SGAF-BLK-FM	Black	Clear	SGAF/AS	20/Case	
		7100239195	SF502SGAF-BLK-FM	Black	Gray	SGAF/AS	20/Case	
		7100239092	SF507SGAF-BLK-FM	Black	I/O	SGAF/AS	20/Case	
		7100239204	SF517AF-GRN	Black/Green	IR Gray	AF/AS	20/Case	
		7100239086	SF530AF-GRN	Black/Green	IR Gray	AF/AS	20/Case	
		7100239205	SF550AF-GRN	Black/Green	IR Gray	AF/AS	20/Case	
		3M™ Virtua™ Protective Eyewear		7000030053	11818-00000-20	Clear	Clear	AF/AS
	<ul style="list-style-type: none">- Meets the requirements of ANSI/ISEA Z87.1-2020 as an Impact Rated Spectacle- Absorbs 99.9% of UVA, UVB, and UVC rays between 200 nm and 380 nm- Bulk package option	7000030054	11819-00000-20	Clear	Clear	AS	20/Case	
		7000030052	11817-00000-20	Amber	Amber	AS	20/Case	
		7000030051	11816-00000-20	Light Blue	Light Blue	AS	20/Case	
		7000030050	11815-00000-20	Gray	Gray	AS	20/Case	
		7000030055	11847-00000-20	Gray	I/O	AS	20/Case	
3M™ Ratchet Headgear H8A, with 3M™ Clear Faceshield		7000127243	82782-00000	Clear Propionate			5/Case	
	7000127244	82783-00000	Clear Polycarbonate			5/Case		

⚠ WARNING: PROTECTIVE EYEWEAR

These eye and face protection products help provide limited eye and face protection. **Misuse or failure to follow warnings and instructions may result in serious potential injury, including blindness or death.** For correct use, selection, and applications against flying particles, optical radiation and/or splash consult supervisor, and the products *User Instructions* and WARNINGS on the package, or call 3M Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.

Coveralls




Coveralls	SKU	UPC	Product #	Size	Color	Material	Particle	Liquid	Qty/Case
3M™ Protective Coverall 4520 Made from lightweight and extremely breathable material and is designed to offer protection against hazardous dusts and limited liquid splashes.	7000034761	04046719401093	4520	M	White / Green	SMS	Type 5	Splash Type 6	20/Case
	7000034762	04046719401109	4520	L	White / Green	SMS	Type 5	Splash Type 6	20/Case
	7000034763	04046719401123	4520	XL	White / Green	SMS	Type 5	Splash Type 6	20/Case
	7000034764	04046719401147	4520	2XL	White / Green	SMS	Type 5	Splash Type 6	20/Case
	7000089643	04046719401178	4520	3XL	White / Green	SMS	Type 5	Splash Type 6	20/Case
	7000089644	04046719401192	4520	4XL	White / Green	SMS	Type 5	Splash Type 6	20/Case
3M™ Protective Coverall 4535 Provides a superb balance of comfort and protection. The microporous PE laminate at the front of the garment is designed to offer a good barrier to limited liquid splash, while the large SMMMS breathable back panel helps increase wearer comfort.	7100217011	00638060434277	4535	M	White / Blue	PE laminate (front) SMS (Back)	Type 5	Splash Type 6	20/Case
	7100217010	08887862357051	4535	L	White / Blue	PE laminate (front) SMS (Back)	Type 5	Splash Type 6	20/Case
	7100216848	08887862357068	4535	XL	White / Blue	PE laminate (front) SMS (Back)	Type 5	Splash Type 6	20/Case
	7100216889	08887862357075	4535	2XL	White / Blue	PE laminate (front) SMS (Back)	Type 5	Splash Type 6	20/Case
	7100216850	08887862357082	4535	3XL	White / Blue	PE laminate (front) SMS (Back)	Type 5	Splash Type 6	20/Case
	7100216888	08887862357099	4535	4XL	White / Blue	PE laminate (front) SMS (Back)	Type 5	Splash Type 6	20/Case

Not a complete list. Please choose the right products for each application and exposure assessment. Visit [3M.com/ppesafety](https://www.3m.com/ppesafety) for more information.

Spill Management

for control and cleanup of petroleum-based fluids.

3M™ Oil and Petroleum Sorbents are ideal for absorbing oil from areas where water may also be present — including outdoor locations like ditches, streams, rivers, lakes, and terminal docks and piers. They are designed to not disintegrate or sink, even when saturated with oil, and are easy to dispose of. Multiple formats allow for control, cleanup and recovery of petroleum-based liquids in and around your shop.

Oil and Petroleum Sorbents		SKU	UPC	Product #	Size	Qty/Case	Description
 3M™ Oil Sorbent Sheets, High Capacity		70070405785	50051138289916	HP156	17" x 19"/Sheet, 37.5 Gallons/Case	100/Case	Can be quickly spread on and in the path of a thin spill. May be used on a work surface in anticipation of a spill. Ideal for use under docks, in shallow water, rocky shorelines, marshes, and beaches.
		70070408557	00051138291167	HP157	34" x 38"/Sheet, 75 Gallons/Case	50/Case	
		70070405793	50051138289923	HP255	17" x 19"/Sheet, 66 Gallons/Case	50/Case	
		70070313807	50051138215441	HP256	17" x 19"/Sheet, 66 Gallons/Case	100/Case	
 3M™ Oil Sorbent Boom, High Capacity		98071106334	50021200160542	T-270	8" x 10 ft./Boom, 20 Gallons/Boom, 80 Gallons/Case	4/Case	Repels water and floats. Built in attachment clips allow booms to be linked together. Unique double-cylinder design maximizes absorption and minimizes the escape of traces of oil in flowing water. UV resistant.
		98071108074	00021200160851	T-280	(2) 4" x 10 ft./Booms, 10 Gallons/Boom, 80 Gallons/Case	4/Case	
 3M™ Oil Sorbent Mini-Boom		70070221372	50051138213553	T8	3" x 8 ft./Boom, 2 Gallons/Boom, 12 Gallons/Case	6/Case	Use to encircle spills and to contain leaks and are a selective sorbent which will "sorb" hydrocarbon based liquids (oleophilic) and repel aqueous based liquids (hydrophobic).
		70070221380	50051138213560	T12	3" x 12 ft./Boom, 3 Gallons/Boom, 12 Gallons/Case	4/Case	
		70070221364	50051138213546	T4	3" x 4 ft./Boom, 1 Gallon/Boom, 12 Gallons/Case	12/Case	

3M Marine Standard Operating Procedures

From metal and plastic repair, to sanding, paint finishing and boat clean-up, 3M has the products and repair processes for you. These procedures will help you consistently produce quality, time-proven solutions for any of your marine repair needs.

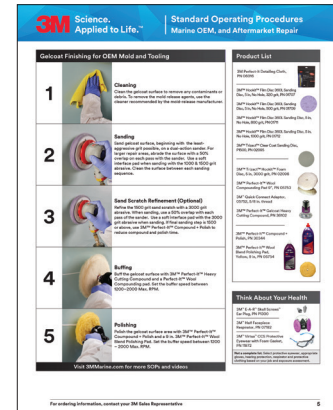


3M Science.
Applied to Life.™

**Together, creating the
future of care and repair**

Marine OEM and Aftermarket Repair

3M Automotive Aftermarket Division



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Marine OEM and Aftermarket Repair

General Finishing for OEM Mold and Tooling

1 **Cleaning**
Cleaning of mold surfaces is necessary to ensure proper adhesion of the repair material. To remove the mold release agents, use the solvent recommended by the mold release manufacturer.

2 **Sanding**
Sand the mold surface with 80-grit sandpaper to remove the mold release agents. Sand the entire mold surface, including the edges and corners. Use a sanding block to sand the edges and corners. Use a fine-grit sandpaper (150-grit or finer) to smooth the surface.

3 **Sand Scratch Refinement (Optional)**
If the mold surface has a scratch or other defect, use 3M™ Perfect-It™ Scratch Remover to refine the scratch. Use a sanding block to sand the scratch. Use a fine-grit sandpaper (150-grit or finer) to smooth the surface.

4 **Buffing**
Buff the mold surface with 3M™ Perfect-It™ Buffing Compound to remove the sanding marks. Use a buffing wheel to buff the surface. Use a fine-grit sandpaper (150-grit or finer) to smooth the surface.

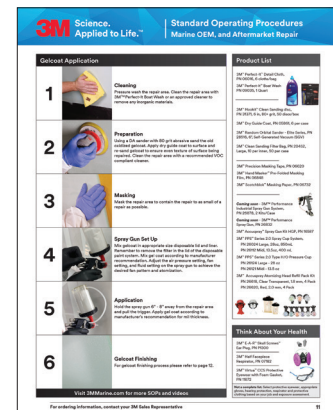
5 **Polishing**
Polish the mold surface with 3M™ Perfect-It™ Polishing Compound to remove the buffing marks. Use a polishing wheel to polish the surface. Use a fine-grit sandpaper (150-grit or finer) to smooth the surface.

Product List

3M™ Perfect-It™ Scratch Remover
3M™ Perfect-It™ Buffing Compound
3M™ Perfect-It™ Polishing Compound
3M™ Perfect-It™ Sandpaper
3M™ Perfect-It™ Sanding Block
3M™ Perfect-It™ Buffing Wheel
3M™ Perfect-It™ Polishing Wheel

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For ordering information, contact your 3M Sales Representative.



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Marine OEM and Aftermarket Repair

General Application

1 **Cleaning**
Clean the repair area. Clean the repair area with a solvent recommended by the repair material manufacturer. Use a clean, lint-free cloth to wipe the surface.

2 **Preparation**
Prepare the repair area. Prepare the repair area by sanding the surface with 80-grit sandpaper. Use a sanding block to sand the surface. Use a fine-grit sandpaper (150-grit or finer) to smooth the surface.

3 **Mixing**
Mix the repair material. Mix the repair material according to the manufacturer's instructions. Use a mixing stick to mix the material. Use a clean, lint-free cloth to wipe the surface.

4 **Sprayer Gun Set Up**
Set up the sprayer gun. Set up the sprayer gun according to the manufacturer's instructions. Use a clean, lint-free cloth to wipe the surface.

5 **Application**
Apply the repair material. Apply the repair material to the repair area using the sprayer gun. Use a clean, lint-free cloth to wipe the surface.

6 **General Finishing**
Finish the repair area. Finish the repair area by sanding the surface with 80-grit sandpaper. Use a sanding block to sand the surface. Use a fine-grit sandpaper (150-grit or finer) to smooth the surface.

Product List

3M™ Perfect-It™ Scratch Remover
3M™ Perfect-It™ Buffing Compound
3M™ Perfect-It™ Polishing Compound
3M™ Perfect-It™ Sandpaper
3M™ Perfect-It™ Sanding Block
3M™ Perfect-It™ Buffing Wheel
3M™ Perfect-It™ Polishing Wheel

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your needs.



3M makes marine products that are used around the globe, from salt water to fresh water — from backyards to boatyards and everywhere in between.



3MMarine.com



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