

3M Science.
Applied to Life.™

Empower your powder coating process.



Temperature
Resistance
of up to
260 °C

Get the performance and durability you need with
3M Powder Coating Tapes.

Not all powder coating masking tapes are made the same. Not all of them can deliver consistent sharp lines and clean, one-piece removal. Or remain in place during high temperature bake cycles without shrinking or curling. But these tapes can, and do—cycle after cycle, shift after shift and day after day.

3M Extreme Masking Solutions
Reliability • Performance • Productivity

Tapes that can take it.

Save time and rework with tapes that can take whatever you throw at them. Get the adhesion, removability and durability you've been looking for with 3M Powder Coating Tapes.



3M Extreme Masking Solutions



Reliability – High Temperature Resistance

Stays in place during the bake cycle without shrinking, curling or edge lifting after a typical cycle (<30 minutes)



Performance – Thin Caliper




Very thin, sharp paint line edges



Productivity – One-Piece, Clean Removal

No adhesive residue or slivering — allowing faster processing and less rework

Choose the right product

Product		Color	Adhesive	Backing	Backing Thickness mm (mils)	High Temp.	Clean Removal	Sharp Paint Lines	Lined Version Available
3M™ Polyester Tape 8991/8991L and 8992/8992L  <ul style="list-style-type: none"> • Translucent “see-through” colored backing • Lined version allows for easy die-cutting • 8991 is thinner than 8992 for more flexibility • May be used in multiple downstream processes 	8991 8991L*	Translucent Blue	Silicone	Polyester	0.03 (1.0)	Up to 204°C	•	•	•
	8992 8992L*	Translucent Green	Silicone	Polyester	0.05 (2.0)	Up to 204°C	•	•	•
3M™ Polyimide Tape 8997/8997L  <ul style="list-style-type: none"> • Translucent “see-through” colored backing • Lined version allows for easy die-cutting 	8997 8997L*	Translucent Light	Silicone	Polyimide	0.03 (1.0)	Up to 260°C	•	•	•
3M™ Polyester Tape 875 and 876  <ul style="list-style-type: none"> • Non-silicone adhesive, great for two-tone applications • Easy unwind 	875	Seafoam Green	Rubber	Polyester	0.03 (1.0)	Up to 204°C	•	•	
	876	Seafoam Green	Rubber	Polyester	0.0 (2.0)	Up to 204°C	•	•	

* Lined version. Liners are polyester.

Product Use:

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