









Step 2: Polishing

	Description	Size	Part Number	Picture	
Polishing Compounds	Finesse-it™ Polish Premium Series 320 New !!!	3,785 l	52057		
	Finesse-it™ Polish Premium Series 315 New !!!	3,785 l	52058		
	Finesse-it™ Polish Extra Fine	3,785 l	06002		
	Finesse-it™ Polish Final Finish	3,785 l	82877		
			1 l	82878	
		Finesse-it™ Polish Purple	3,785 l	51157	
	Finesse-it™ Polish Finishing Material	3,785 l	13084		
		1 l	09639		
3M™ Finesse-it™ Buffing Pads	Red convolute	80 mm	65875		
	Red convolute	133 mm	65876		
	Red flat	90 mm	65878		
	Charcoal convolute	80 mm	65879		
	Charcoal convolute	133 mm	65880		
	Charcoal flat	90 mm	65882		
	White flat	80 mm	65883		
	White flat	130 mm	65884		
	Buffer	76 mm	28333		

3M™ Trizact™ Finesse-it™ Paint Defect Repair System



Sanding tips & techniques

- Start and stop tool on the work surface.
- Use water as a lubricant during sanding.
- Spray the abrasive disc with water before use.
- Make sure the backup pad is dry when replacing the disc.
- Sand in a small circular motion with the pad flat against the surface.



Polishing tips & techniques

- Start the tool on the work surface.
- Do not “free spin” the tool.
- The buffer air line pressure needs to be set at 80 to 90 psi while the tool is running.
- Stop the tool before removing it from the work surface.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including but not limited to, warranty, contract, negligence or strict liability.



Abrasive Systems Division
Customer Service Group

3M United Kingdom PLC
3M House, 28 Great Jackson Street
Manchester M15 4PA
Tel: 0845 504 8772
abrasives.uk@mmm.com
www.3M.com/abrasives

3M Ireland Limited
The Iveagh Building
The Park, Carrickmines
Dublin 18, Ireland
Tel: 1800 320 500

© 3M 2021.
3M and Cubitron are trademarks
of 3M Company. All rights reserved.

3M Science.
Applied to Life.™

3M™ Trizact™ Finesse-it™ Paint Defect Repair System

Defect-free finishes made easy.

A complete,
easy-to-use sanding
and polishing
system

The fast, two-step
way to reduce minor
paint defects

Now you're just 2 steps away from a defect-free finish!



The science of smooth

The 3M™ Trizact™ Finesse-it™ Paint Defect Repair System is proven to deliver high-quality repairs of minor clearcoat defects, such as dust and minor scratches. Already the industry leader, this trusted system is now made even better with next-generation polishes, foam pads and abrasives.

▶ Step 1: Sand

- Level/remove the defect
- Sand the defect for 1 to 3 seconds, depending on the size of the defect
- Wipe the area clean with a Scotch-Brite™ High Performance Cloth

▶ Step 2: Polish

- Apply a small drop of polish on the sanded area
- Spread the polish evenly over the spot using the buffing pad, without running the buffer, then polish for 8 to 12 seconds
- Wipe the area clean with a Scotch-Brite™ High Performance Cloth

The right tools for the job

This 3M system offers multiple options to meet your individual needs. Are you experiencing difficulties with:

- Your abrasive not cutting fast enough?
- Removing the abrasive sand scratch?
- Seeing haze?
- Your polishing time taking too long?

We're happy to help! Reach out to your 3M Sales Representative or 3M Technical Service Representative for assistance.

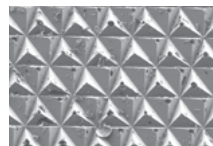
The secret of the fast, fine and predictable finish of the Finesse-it system lies in the unique construction of the 3M™ Trizact™ Finesse-it™ Film Discs.

Using patented 3M microreplication technology, micron-graded mineral particles are formed into tiny pyramids or structures of abrasive mineral, that is coated on a non-compressible polyester backing. As these structures containing abrasive minerals wear, fresh, sharp mineral is continually exposed to give you a **consistent cut and a predictable, fine finish.**

Basic starting sequences

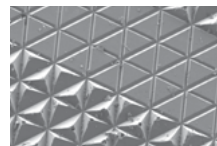
Type of finish	Sand	Polish	
1K Clearcoat	466LA, Grade A5	K211	Charcoal Pad
			Red Pad
2K Clearcoat	464LA, Grade A5	315 / 320	Red Pad
	468LA, Grade A5	315 / 320	Charcoal Pad

1997 - 466LA



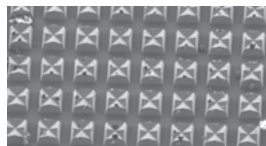
This tri-cut pattern is designed for consistent cut and finish. Introduced in 1992, it was the first micro-replicated product offered by 3M.

2011 - 464LA



The first open channel Trizact abrasive was introduced in 2011. This design allows sanding residue to be easily swept away.

2016 - 468LA



This newest pattern was designed to provide faster breakdown and start time while requiring less unit pressure. Its unique design allows for greater disc life and productivity.

▶ Step 1: Sanding

	Product Name	Description	Size	UPC Number	Picture
Abrasives	3M™ Trizact™ Finesse-it™ Film Discs 468LA	Grade A3	32 mm Round	87188	
			35 mm Scalloped	87189	
		Grade A5	32 mm Round	87190	
			35 mm Scalloped	87191	
		Grade A7	32 mm Round	87192	
			35 mm Scalloped	87193	
	3M™ Trizact™ Finesse-it™ Film Discs 464LA	Grade A3 Best finish	32 mm Round	27610	
			35 mm Scalloped	28154	
		Grade A5 Fine finish	32 mm Round	27611	
			35 mm Scalloped	28155	
		Grade A7 Fastest cut	32 mm Round	27612	
			35 mm Scalloped	28156	
3M™ Trizact™ Finesse-it™ Film Discs 466LA	Grade A3 Best finish	32 mm Round	20515		
		35 mm Scalloped	20514		
	Grade A5 Fine finish	32 mm Round	56251		
		35 mm Scalloped	61637		
	Grade A7 Fastest cut	32 mm Round	56288		
		35 mm Scalloped	56285		
Machine Sanding Accessories	3M™ Elite Series Mini Orbital Sander	Sanding tool for 3M™ Trizact™ Discs	32 mm	28737	
	3M™ Mini Random Orbital Sander	Mini Random Orbital Sander	32 mm	63374	
	3M™ Finesse-it™ Roloc™ Alternate Thread Sanding Pad	Sanding Pad	32 mm	02345	
Hand Sanding Accessories	3M™ Finesse-it™ Hand Sanding Pad	Standard	32 mm	50199	
		Contoured		70437	

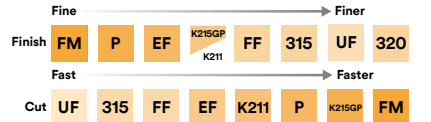
Sanding Product Selection Guidelines



Trizact film discs are available in three grades, for use on a variety of topcoats and to accommodate most finish and process requirements.

* Loop material on one side, vinyl on other. Use with PSA discs on 3M Sander 3125.

Polishing Product Selection Guidelines



FM = Finishing Material
P = Purple EF = Extra Fine
FF = Final Finish UF = Ultra Fine

■ For Polishing OEM Clear Coats
■ Other Finesse-it Polishes*