

Personal Safety

- Reusable Respirators
- Comfort Goggles
- Reusable Overall
- Nitrile Gloves

Prepared vehicle		<ul style="list-style-type: none"> • Vehicle roughly masked. • Complete outline masking on the vehicle. 	<p>3M™ Soft Edge Foam Masking Tape / 3M™ Soft Edge Foam Masking Tape Plus</p> <p>3M™ Scotch® Smooth Transition Tape</p>
Cleaning of the surface		<ul style="list-style-type: none"> • Degrease the surface, following your paint company's recommended process. • Clean the surface prior to primer application with tack cloth aqua. 	<p>3M™ Tack Cloth Aqua</p> <p>3M™ Professional Panel Wipes</p>
1 Mixing of the primer		<ul style="list-style-type: none"> • Different 3M™ PPS™ Series 2.0 sizes allow for on demand mixing of the primer. • By using 3M PPS™ Series 2.0 no additional mixing cup is needed. Refilling of the primer into the primer gun is not necessary. • Integrated filter. No manual filtering process necessary. <p>Tip: Use the primer shade recommended by your paint manufacturer! PPS™ Series 2.0 allows a quick change between different primer shades.</p>	<p>3M™ PPS™ Series 2.0 Spray Cup System Kit / Large 850ml, Standard 650ml / Midi 400ml, Mini 200ml</p> <p>3M™ PPS™ Series 2.0 UV Kit</p> <p>3M™ PPS™ Lid & Liner Dispensers</p>
2 Setup 3M™ Performance Spray Gun		<ul style="list-style-type: none"> • Pull the trigger back. • Making sure locking collar is in the “+ configuration”. • Slide the appropriate size atomising head over the fluid needle and push towards the spray gun body. Follow Paint Company recommendations to select the correct atomising head size. • Secure the atomising head by rotating the locking collar, clockwise until the locking collar tabs are locked in the “X configuration”. • HVLP max inlet pressure 1.38bar (20psi). Fine Finish Operating Pressure 2.0 bar (29psi). 	<p>3M™ Performance Spray Gun 2 / 3M™ Performance Spray Gun</p> <p>3M™ Performance Gravity HVLP Atomising Heads, 0.9, 1.2, 1.3, 1.4, 1.6, 1.8, 2.0mm</p> <p>3M™ Performance Gravity Fine Finish Atomising Heads 0.9, 1.1, 1.2, 1.3, 1.4, 1.6, 1.8, 2.0mm</p>
3 Primer Application 1. layer		<ul style="list-style-type: none"> • 3M™ PPS™ Series 2.0 allows spraying with the spray gun inverted. Being a closed system there is no risk of leakage whilst inverted. • Edges and wheel arches can thus be coated safely. • Please observe the recommended film build. • Modern primer technologies have reduced pot life, ensure primer is applied as per TDS recommendations. 	<p>3M™ PPS™ Series 2.0 Spray Cup System Kit / Large 850ml, Standard 650ml / Midi 400ml, Mini 200ml</p> <p>3M™ PPS™ Series 2.0 UV Kit</p> <p>3M™ PPS™ Lid & Liner Dispensers</p>
4 Primer Application 2. layer		<ul style="list-style-type: none"> • A clean gun guarantees a finer coating. • A finer coating ensures that the primer lays down flat. • This ensures a smoother primer. A smooth primer requires less sanding and improves productivity and can reduce costs. • Note: A neglected primer gun = rough spray pattern. 	<p>3M™ PPS™ Series 2.0 Spray Cup System Kit / Large 850ml, Standard 650ml / Midi 400ml, Mini 200ml</p> <p>3M™ PPS™ Series 2.0 UV Kit</p> <p>3M™ PPS™ Lid & Liner Dispensers</p>
5 Cleaning 3M™ Performance Spray Gun		<ul style="list-style-type: none"> • Pull the trigger back. • Rotate the locking collar anti-clockwise and pull the atomising head away from the gun body • Clean the needle with the appropriate cleaning solution on a cloth. • Simply put on the atomising head and you're done. • 3M™ Performance Spray Gun & PPS can reduce cleaning time and lower your solvent consumption considerably. 	<p>3M™ Professional Panel Wipes</p>
Forced drying		<p>Please observe the recommendations of your paint manufacturer regarding:</p> <ul style="list-style-type: none"> • Panel temperature. • Drying time. • Distance of the heater from the object. 	