

Coatings and Nozzle Size Quick Reference Guide

for 3M™ Performance Spray Gun

Spray a full range of high-performance automotive coatings with one of six available gravity HVLP atomising head sizes. Keep in mind that the recommended nozzle size may vary by paint manufacturer, coating type or depending on your specific application.



3M™ Performance Gravity HVLP Atomising Head Sizes

	2.0	1.8	1.6	1.4	1.3	1.2
Automotive coatings	●	●	●	●	●	●

Automotive coatings

High viscosity coatings

Sprayable fillers

High build primer

Primer surfacer

Wet on wet primer

Primer sealer

Direct gloss

Single stage top coat

Solvent base colour

Clearcoat

Waterborne base coat

	2.0	1.8	1.6	1.4	1.3	1.2
High viscosity coatings	●	●				
Sprayable fillers	●	●				
High build primer		●	●	●		
Primer surfacer		●	●	●		
Wet on wet primer				●	●	
Primer sealer				●	●	
Direct gloss				●		
Single stage top coat				●		
Solvent base colour				●	●	
Clearcoat				●	●	●
Waterborne base coat					●	●

Tips:

- ✓ Store 3M™ Performance Spray Gun with a clean nozzle
- ✓ Change nozzles daily to maintain like-new performance
- ✓ Move up or down one size if material flow is too low or high
- ✓ Dispose in accordance with your local regulations



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For more information, visit us at
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