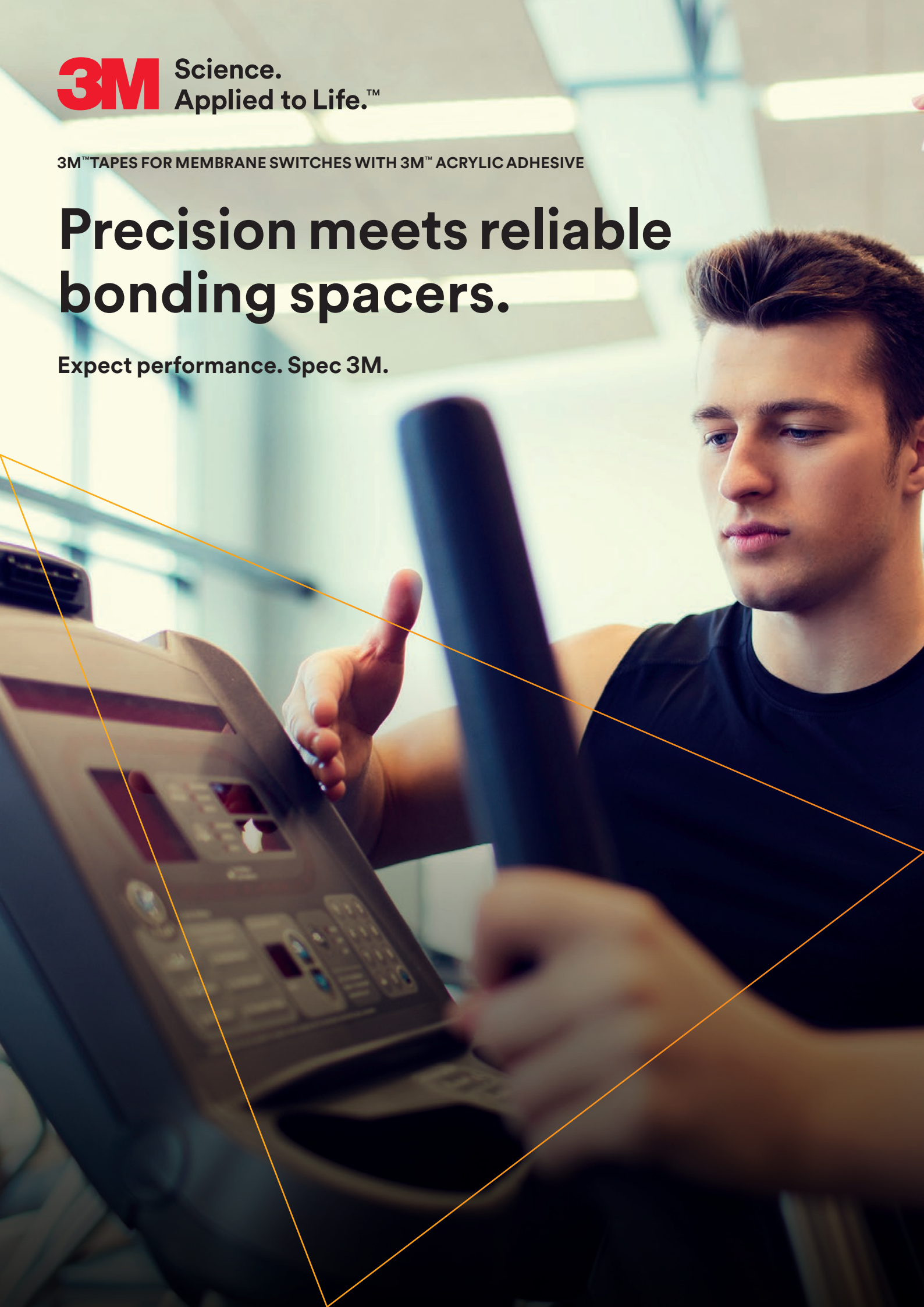


3M Science.
Applied to Life.™

3M™ TAPES FOR MEMBRANE SWITCHES WITH 3M™ ACRYLIC ADHESIVE

Precision meets reliable bonding spacers.

Expect performance. Spec 3M.



Product number	Description	Total caliper (mils/μm)	Construction		Caliper (mils / μm)
9552	3M™ Industrial Acrylic Adhesive 220 is an economical choice for most general industrial bonding in metal, painted metal, and high surface energy plastic applications	2,3 / 60	Top liner	58#PCK	4.2 / 107
			Adhesive type	220 acrylic	2.3 / 58
			Carrier	Transfer tape	0
			Adhesive type	–	0
			Bottom liner	58#PCK	4.2 / 107
9555		4,9 / 125	Top liner	58#PCK	4.2 / 107
			Adhesive type	220 acrylic	4.9 / 125
			Carrier	Transfer tape	0
			Adhesive type	–	0
			Bottom liner	58#PCK	4.2 / 107
93010LE		3,9 / 100	Top liner	58#PCK	4.2 / 107
			Adhesive type	300LSE	1.7 / 44
			Carrier	Clear polyester	0.5 / 12
			Adhesive type	300LSE	1.7 / 44
			Bottom liner	58#PCK	4.2 / 107
93015LE	3M™ Double Coated Tapes with 3M™ High Strength Acrylic Adhesive 300LSE provide a high bond strength to most surfaces, including many low surface energy plastics such as polypropylene and powder coated paints	5,9 / 150	Top liner	58#PCK	4.2 / 107
			Adhesive type	300LSE	2.7 / 69
			Carrier	Clear polyester	0.5 / 12
			Adhesive type	300LSE	2.7 / 69
			Bottom liner	58#PCK	4.2 / 107
93020LE		7,9 / 200	Top liner	58#PCK	4.2 / 107
			Adhesive type	300LSE	3.7 / 94
			Carrier	Clear polyester	0.5 / 12
			Adhesive type	300LSE	3.7 / 94
			Bottom liner	58#PCK	4.2 / 107
92015	3M™ Double Coated Tapes with 3M™ Adhesive 200MP feature a thin polyester film for dimensional stability and improved handling with ease of die-cutting and laminating. The 3M™ Adhesive 200MP provides exceptional temperature and chemical resistance	5,9 / 150	Top liner	58#PCK	4.2 / 107
			Adhesive type	200MP	2.7 / 69
			Carrier	Clear polyester	0.5 / 12
			Adhesive type	200MP	2.7 / 69
			Bottom liner	58#PCK	4.2 / 107

Market	Appliance	Transportation and automotive	Electronics	General industrial
Adhesive platform	Product	Product	Product	Product
Membrane switches	200MP	92015	92015	92015
	220	9555	9552	9555
	300LSE	93015LE	93020LE	93010LE



Solventless Technology:

3M™ Tapes for Membrane Switches with 3M™ Acrylic Adhesive are made with a solventless technology.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

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