

3M[™] Water-Resistant Boot, 378 Series, 37800-P000

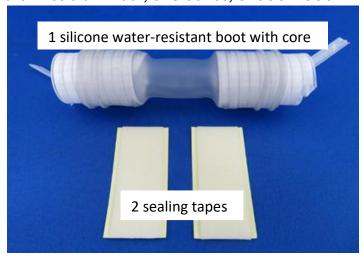
Instructions for installing 3M[™] Water-Resistant Boot, 378 Series on 3M[™] Mini-Clamp Cable Assemblies.

Key Features

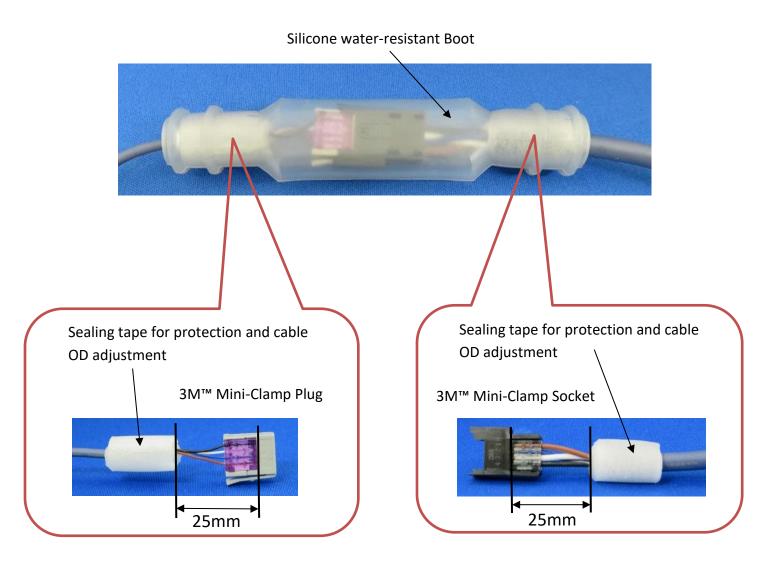
• See TS-2700



3M™ Water-Resistant Boot, 378 Series, 37800-P000 kit contains



Completed Assembly



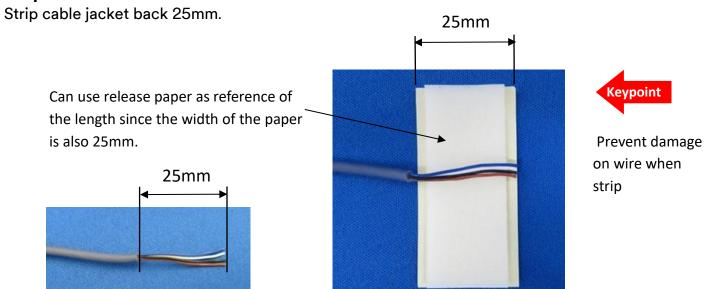
Step 1: Insert cable through tube.



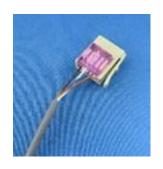


Also can insert the cable with connector after connector termination

Step 2:



Step 3: Insert wires into connector and press to terminate.







Use pliers or **3M Tools**

Step 4:

Attach sealing tape.

Remove the yellow release tape and wrap the tape around cable. Pull together the edge of tape with edge of cable jacket







*For maximum protection, use all of the tape

*Don't unwind and rewind the tape

Adhesives are applied on one side only

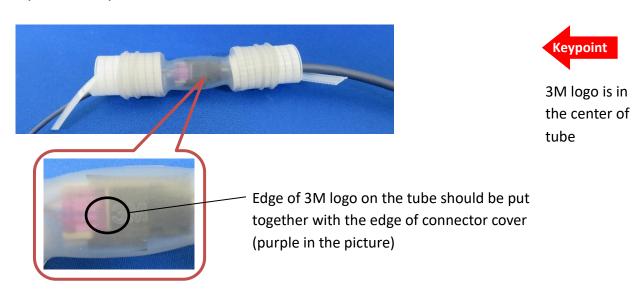
Step 5: Repeat steps 2 thru 4 on other side.



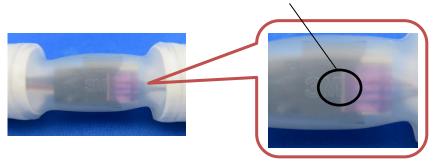
Step 6: Mate 2 connectors



Step 7: Adjust tube position to place connector at center.



Or, decide the position by using rear edge of 3M logo

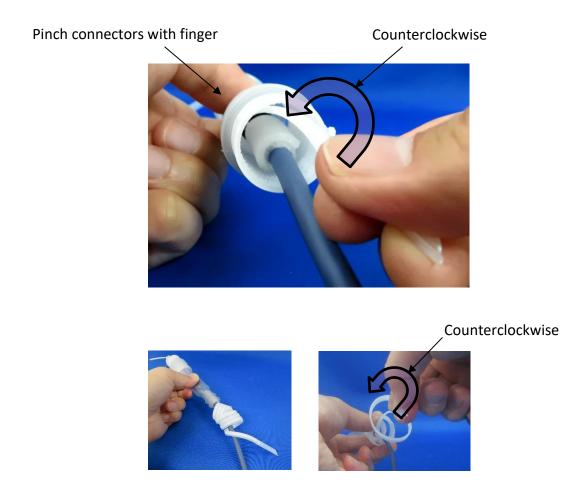


Can decide the position with socket as well





Step 8: Pinch connector and unwind core counterclockwise.



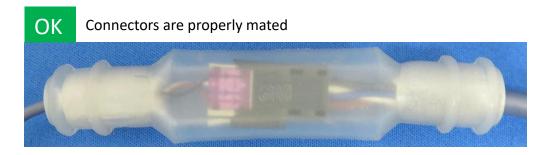
Step 9: Repeat step 8 for other side.

Step 10: Completed



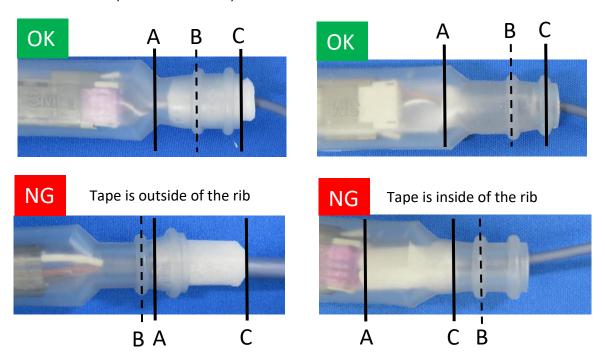
Check points after the assembly.

1. Connector mating.



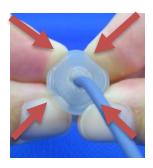
2. Sealing tape position.

Rib of the tube (shown as B) should overwrap tape position (between A and C)

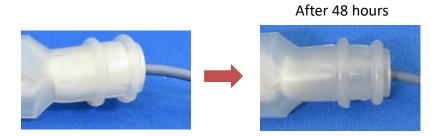


Note:

1. Knead the tape area over 15 times to create the IP67 protection.

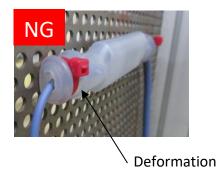


2. Sealing tape will appear slightly transparent after a while.



3. Retain the round shape when fixing the tube on chassis.





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