



Automotive Aftermarket Division

3M™ Accuspray™ Spray Gun Kit HG14

1) Part Number 16577

2) Description and end uses

3M™ Accuspray™ Spray Gun System for applications requiring the use of a 1.4 mm atomizing head. The 3M™ Accuspray™ Spray Guns perform like a premium spray gun, without the premium price. It can also be used with 1.8 mm or 2.0 mm heads depending on the task at hand.

3M™ Accuspray™ technology with a 1.4 mm atomizer for applications requiring the use of a 1.4mm atomizing head. Like all Accuspray™ System guns, the HG14 kit delivers the equivalent of a new 1.4mm spray gun whenever you want one for a fraction of the cost by just replacing the head. Accuspray™ Spray Guns perform like a premium spray gun, without the premium price. The kit contains a spray gun, three atomising heads/nozzles and an air regulator.

- Provides the equivalent of a brand new spray gun on demand for a fraction of the cost
- Increase productivity and lower coat usage
- Maximise the benefits of the 3M™ PPS™ System
- Precision spray pattern control
- Exceptional atomization

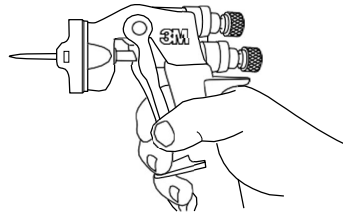
3) Physical Properties

Element	Material of construction
Body	Composite
Trigger	Steel, plating, bright nickel chrome
Fluid Needle	Stainless Steel
Control Knobs	Stainless Steel
Air inlet	Stainless Steel
Air flow control valve	Various, Stainless Steel connector
Nozzle	Polypropylene

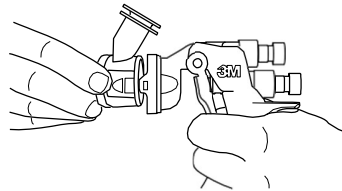
4) Directions for Use

Attaching the Atomizing Head

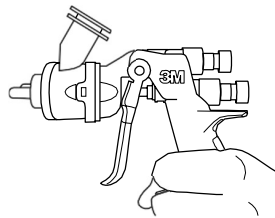
1. Pull trigger back and hold.



2. Slide the atomizing head over the fluid needle and push towards the spray gun body making sure the release buttons are aligned with the latch openings.

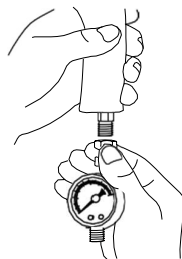


3. Secure the atomizing head and listen for the "clicking" sound for full engagement then release the trigger.

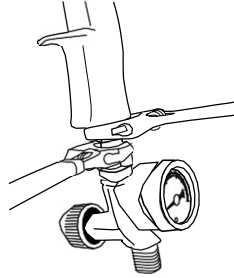


Attaching the Airflow Control Valve

1. Manually attach the airflow control valve to the air inlet by hand threading the connection.



2. Use two wrenches to connect the air flow control valve. Adjust one to fit the air inlet and adjust the other to fit the air flow control valve then tighten the connection.



Adjusting the Air Pressure

Adjust the air pressure inlet to 5-15 psi (0.34-1.03 BAR) at full trigger. This is a good starting point for most materials. Adjust as needed for your material and spraying technique.

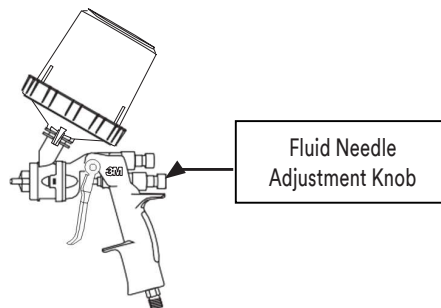
Note: When operating this unit, use only undamaged, suitably solvent-resistant and appropriately pressure-rated static-conductive air hoses.

Adjusting the Fluid Flow

The fluid flow can be adjusted by using the fluid needle adjustment knob as noted in Fig. 1. As a starting point, gently turn the knob clockwise until you have very little fluid needle travel (pull trigger to verify). Do not over-tighten. After the fluid needle travel has stopped, further tightening will only serve to compress the spring and will not aid in adjustment. Next turn the knob counter-clockwise two full turns. These adjustment procedures will serve only as a starting point. Fine tuning of these adjustments will be based on your material and technique.

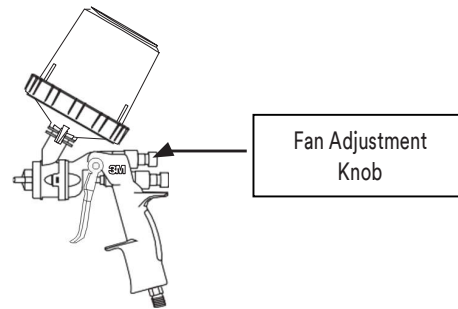
Note: Prior to painting, users are expected to be appropriately grounded (by either shoes or heel straps) and should wear static-dissipative or static-conductive gloves.

Fluid Needle Adjustment Knob

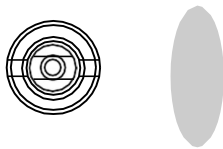


Adjusting the Fan Pattern Size

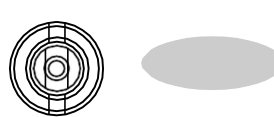
The fan size is regulated by the fan adjustment knob as noted in Fig. 2. As a starting point, gently turn the knob clockwise until you feel no further adjustment. Next, turn the knob counter-clockwise one full rotation. The fan adjustment will allow you to spray from a small round to a full fan pattern.



Vertical Pattern



Horizontal Pattern



Cleaning & Maintenance

Note: Do Not Put in Gun Washer. Read, understand and follow all safety statements as well as wear appropriate, approved personal protective equipment per the applicable SDS and material container labels for cleaning solutions.

Periodically, lubricate moving components such as the fluid needle, fan adjustment threads, fluid needle adjustment threads and spring.

Do not point the spray gun up while cleaning it



Do not immerse the spray gun in solvent



Do not wipe the spray gun with a cloth soaked in solvent; wring out the excess.



Do not use metal tools to clean the air cap holes as this may scratch them; scratches can distort the spray pattern.



Troubleshooting

Problem	Cause	Remedy
Poor Spray Pattern	Air cap or fluid tip clogged	Replace atomizing head
	Bent fluid needle	Replace fluid needle
Heavy Middle Pattern	Not enough atomizing pressure.	Increase atomizing pressure.
	Too much fluid flowing from PPS cup.	Reduce fluid flow by turning fluid adjustment knob clockwise (CW)
Intermittent Pulsating Spray	Low fluid in cup	Add fluid
Insufficient / No Paint Flow	Clogged fluid tip	Replace atomizing head
	Loss of air pressure	Check air source
	Empty 3M™ PPS™ cup	Add fluid
	Clogged air passage	Replace atomizing head
Overspray is Excessive	Gun too far from target	6-8 inches (150-200 mm) is ideal
	Too much atomizing air for coating being sprayed	Reduce atomizing air
Coating Leak	Damaged/worn atomizing head	Replace atomizing head
	Fluid needle not closing	Ensure fluid needle spring is in place Clean fluid needle with appropriate solvent

5) Storage

Ensure the product is stored in a clean, dry and dust free environment.



Technical Data Sheet

Effective: 24/11/2020 Supersedes: 01/01/2000

6) Safety

Please refer to the 3M™ Accuspray™ Spray Gun Kit HG14 Pressurized Spray Gun Owners Manual for detailed safety statements

3M™ Accuspray™ Spray Gun Kit HG14 is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.

7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable as at the date of hereof, but the accuracy or completeness thereof is not guaranteed. Please ensure before using the product that it is suitable for your intended use. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, other than for fraudulent misrepresentation, 3M expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information.



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For Additional Health and Safety Information

3M South Africa & Sub-Saharan Africa, 146A Kelvin Drive, Woodmead, Sandton, South Africa, Tel: (0861) 225536
3M (East) AG Representation Office Tirane, Rruga Sami Frasheri, Pallati i Ri Perxhola Kati 2 Ap2, 1000 Albania
3M Arabia, LLC, Building 24-25 3M Saudi Arabia Zone C, Business Gate, Airport Road, Riyadh, Saudi Arabia
3M Bulgaria, Mladost 4, Business Park, bl.4, 2nd floor, Sofia 1766, Bulgaria
3M Česko, spol. s r.o., V Parku 2343/24, 148 00 - Praha 4, Czech Republic
3M (East) AG, Branch office Croatia, Avenija Većeslava Holjevca 40, 10 000 Zagreb, Croatia, Tel: +385 1 2499750, www.3m.com.hr
3M Egypt, Finance Center , New Cairo , Plot 140 , Banking Sector , 5th settlement , Cairo , Egypt
3M Hellas MEPE, Automotive Aftermarket Division, 20 Kifisias Avenue, 151 25 Marousi, Greece, Phone: +30 210 68 85 300, innovation.gr@mmm.com , www.3M.gr
3M Hungária Kft, Neumann János u. 1/E, 1117 Budapest, Hungary
3M Israel, 91 Medinat Hayehudim St., Herzliya, Israel
3M Kenya Ltd, Victoria Towers, 3rd Floor, Kilimanjaro Av, Upperhill, Kenya
3M Gulf Limited, Ein El Mreisseh, Saint Charles City Center, 4th. Floor, P.O.Box: 11-5025, Riad el Solh, Beirut 1107 2180 Lebanon
3M Minnesota Mining & Manufacturing Nigeria Limited, No 2 Sheraton Opebi Link Road, Ikeja, Lagos Nigeria
3M Pakistan, Islamic Chamber of Commerce Building, ST-2/A, Block 9, KDA Scheme 5, Clifton, Karachi, Pakistan
3M Poland, Al. Katowicka 117, Kajetany, 05-830 Nadarzyn, Poland, Telefon: +48 22 739 60 00, www.3m.pl/kontakt
3M Gulf (Representation Office), Suhaim Bin Hamad St., Al Mana Towers Tower B, 2nd Floor, Office No.4, Doha Qatar, P.O.Box 14685
3M Romania, 12 Meneuțului St., Bucharest Business Park, Building D, District 1 013713 Bucharest, Romania
3M (East) AG, Representation Office Serbia, Airport City, Omladinskih brigada 90B, 11070 Belgrade, Serbia, Tel: +381 11 2209 400, www.3m.co.rs/3M/sr_RS/3m-south-east-europe/
3M Slovensko s.r.o., Polus Tower 2, Vajnorská 100/B, 83104 Bratislava
3M (East) AG, Branch office Slovenia, Cesta v Gorice 8, 1000, Ljubljana, Slovenia, Tel: +386 1 2003 630, www.3m.com/3M/sl_SI/3m-south-east-europe/
3M Sanayi ve Ticaret As, Barbaros Mah., Mor Sümbül Sok., No:7/3F, 27-51, Nidakule Ataşehir Güney, 34746 Ataşehir, İstanbul, Turkey
3M Gulf Limited, Dubai Internet City, Building No. 11, 3rd Floor, U.A.E

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