PERSONAL SAFETY
- Comfort Particle Mask P3
- Hearing Protection
- Comfort Goggles
- Reusable Overall
- Safety Gloves

1. Sanding down the job area

2. Fine sanding of the surface & feather edges

3. Sanding the body filler

4. Pre-sanding of edges and borders

5. Flat sanding of the primer body filler

6. Pre-sanding of edges and borders

7. Light erase face sanding of the primer

8. Marking the sanding scratches - application of dry guide coat.

9. Refining previous sanding scratches which reduces the possibility of solvents from the body filler penetrating into the OEM paint layers. If this happens it can lead to surface swelling around the repair.

10. Initial shaping of the body filler.

11. It is advisable to work with a soft interface pad when sanding curved areas.

12. Highlight the texture and structure of the primer using dry guide coat.

13. Identifying and highlighting sanding scratches through application of dry guide coat.

14. For best result and the most efficient process always use dust extraction.

15. For critical colours use a 3M™ Hookit™ Flexible Foam Disc P600 as a last sanding step after 400+.


17. It is advisable to work with a soft interface pad sanding curved areas.

18. 3M™ Hookit™ Flexible Foam Disc P800 - P1000

Note: For maximum process safety.

3M™ Hookit™ Cubitron™ II 120+ - 150+

3M™ Hookit™ Cubitron™ II 220+ - 240+

3M™ Hookit™ Cubitron™ II 150+ - 240+

3M™ Hookit™ Cubitron™ II 320+

3M™ Hookit™ Flexible Abrasive Sheets P800 - P1000

3M™ Hookit™ Flexible Abrasive Sheets

3M™ Hookit™ Flexible Foam Disc P800 - P1000

Prepare adjacent areas of the OEM clearcoat.

Note: For maximum process safety.