3M 1-Step Polishing Process

PERSONAL SAFETY













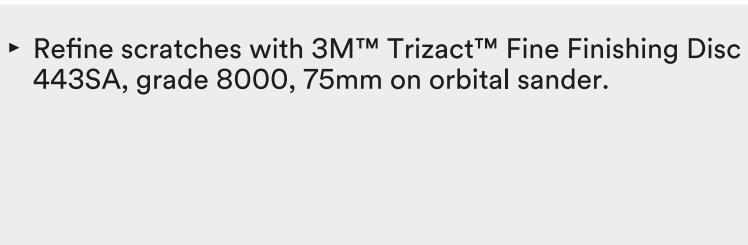
Defects Spot Sanding



► Denib with 3MTM Finesse-itTM TrizactTM film disc, 32 mm grade 3000 on denib tool.

466LA Trizact™ A5 Discs 3000

3M™ Mini Orbital Sander, Air Pressure







3M[™] Trizact[™] Fine Finishing Disc 8000

Festool LEX 3 77





► Sand the area with 3MTM HookitTM Purple Finishing Film Abrasive Disc 260L, grade P1500 - P2000.



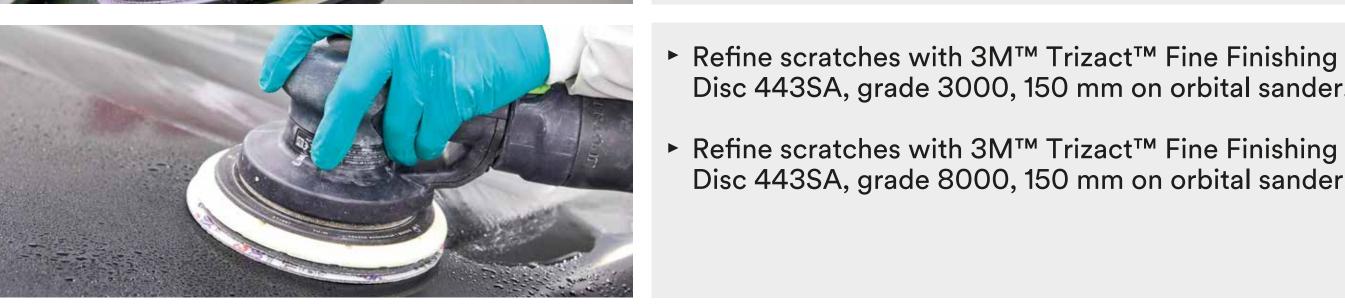


Festool LEX 3 150/3



3M[™] Hookit[™] 260L+

Festool Interface-Pad



Polishing



► Add a small amount of 3M[™] Perfect-It[™] Famous Finish Material to a purple foam pad on the rotary polisher.

Disc 443SA, grade 3000, 150 mm on orbital sander.

Disc 443SA, grade 8000, 150 mm on orbital sander.

- Polish in an overlapping pattern with rotary speed: 600 - 1400 rpm
- When polishing always try to keep the pad flat on the surface to avoid jumping. Reduce pressure towards the end of the compounding stage to enable easy clean up.

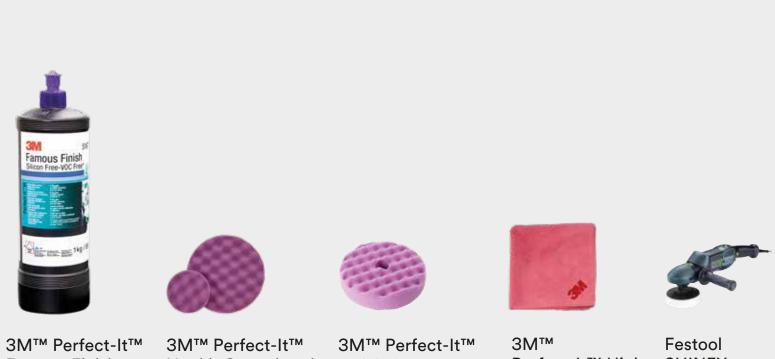
Note: The softer the coating, the lower the temperature and thus the RPM needs to be.





3M[™] Trizact[™] Fine Finishing Disc 3000

3M[™] Trizact[™] Fine Finishing Disc 8000



Hookit Convoluted Quick Connect Perfect-It[™] High SHINEX **Famous Finish Purple Polishing Double Sided** Performance RAP 150 Ultra Soft Pink Foam Pad **Purple Convoluted** Polishing Foam Pad Microfiber Cloth





Should sanding scratches from the first polishing step still be visible after controlling the surface, please repeat polishing step!

Note: It's important to ensure that you remove all sanding scratches at this stage, in order to avoid their reapperance at the end of the polishing process.

- ► Re-Polish the area to ensure a high gloss finish is a chieved, with no additional compound onto the foam needed.
- Polish area and surrounding in an overlapping pattern with rotary speed 600 - 1400 rpm.
- Keep the polishing pad flat on the surface to ensure an even apperance and glossy finish, reducing pressure towards the end of the polishing step.
- Wipe off any excess polish and inspect area most colours are fine now.
- ► For critical colours (very dark or black) remove the holograms with 3M[™] Perfect-It[™] Ultrafina SE Compound and blue polishing pads.

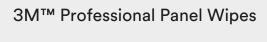


3M[™] Perfect-It[™] Finish

Control Spray

Famous Finis Slicon Free-VOC Fr

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3M[™] Perfect-It[™] 3M[™] Perfect-It[™] Hookit Convoluted **Famous Finish** Purple Polishing Foam Pad

3M[™] Perfect-It[™] Quick Connect Double Sided Purple Convoluted Polishing Foam Pad

3M[™] Perfect-It[™] High Performance Ultra Soft Pink Microfiber Cloth

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