

## PERSONAL SAFETY

• Comfort Particle Mask P3



• Comfort Goggles



• Reusable Overall



### 1 Cleaning of the surface



- ▶ Degrease the surface using paint company or other recommended product. Always follow the manufacturer's instructions.



3M™ Professional Panel Wipes

### 2 Partly covering of the car



- ▶ Cover the vehicle as soon as possible, this reduces the possibility of contamination from the surrounding environment.



3M™ Purple Premium PLUS Clear Masking Film  
4m x 150m,  
5m x 120m,  
6m x 120m



3M™ Premium Cutter

### 3 Pre covering



- ▶ Prepare the area for paint application, ensuring sufficient space to allow for smooth transitions and avoid hard edges.

- ▶ Cut the masking film to the appropriate size and attach to the outline masking using 3M masking tapes.



3M™ Soft Edge Foam Masking Tape PLUS



3M™ Trim Masking Tape

### 4 Roughly covering for primer application



- ▶ For best results, apply 3M™ Smooth Transition Tape on top of the 3M Masking tape to allow a smooth transition of primer edges.

Note: Avoid generating hard edges when primer masking. This generates surface swelling due to the concentration of solvents on the tape edges.



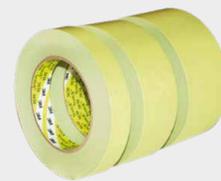
3M™ Smooth Transition Tape

### 5 Fine covering - preparation for paint application

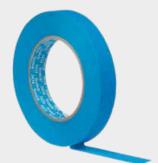


- ▶ Before applying the base and clear coats, further cut the masking film and attach it to previous contour and aperture masking.

- ▶ Primer sanding.



3M™ Scotch® Masking Tape 3030



3M™ Scotch® Masking Tape 3434

### 6 Final masking (details) before painting - attaching parts



- ▶ Degrease the surface and adjacent panels as necessary.
- ▶ Mask other areas such as rubbers, trim etc.



3M™ Fine Line Masking Tapes 471+

### 7 De-masking



- ▶ Removal of masking tapes and film is best done when the car has just left the oven and is still warm.
- ▶ Always remove Masking tape by pulling at a right angle to the surface. A flatter or sharper angle has a higher risk of leaving adhesive residue on the surface.

Tip: Using Premium Masking Tapes will pay-off as they have a lower tendency to leave adhesive residue or tape to silver.