

Important note on process safety
Always wear Personal Protective Equipment

- Comfort Particle Mask P3
- Comfort Goggles
- Reusable Overall

<p>1 Cleaning of the surface</p>		<ul style="list-style-type: none"> ▶ Degrease the surface using paint company or other recommended product. Always follow the manufacturer's instructions. 	<p>3M™ Professional Panel Wipes</p>
<p>2 Partly covering of the car</p>		<ul style="list-style-type: none"> ▶ Cover the vehicle as soon as possible, this reduces the possibility of contamination from the surrounding environment. 	<p>3M™ Purple Premium PLUS Clear Masking Film 4m x 150m, 5m x 120m, 6m x 120m</p> <p>3M™ Premium Cutter</p>
<p>3 Pre covering</p>		<ul style="list-style-type: none"> ▶ Prepare the area for paint application, ensuring sufficient space to allow for smooth transitions and avoid hard edges. ▶ Cut the masking film to the appropriate size and attach to the outline masking using 3M masking tapes. 	<p>3M™ Soft Edge Foam Masking Tape PLUS</p> <p>3M™ Trim Masking Tape</p>
<p>4 Roughly covering for primer application</p>		<ul style="list-style-type: none"> ▶ For best results, apply 3M™ Smooth Transition Tape on top of the 3M Masking tape to allow a smooth transition of primer edges. <p>Note: Avoid generating hard edges when primer masking. This generates surface swelling due to the concentration of solvents on the tape edges.</p>	<p>3M™ Smooth Transition Tape</p>
<p>5 Fine covering - preparation for paint application</p>		<ul style="list-style-type: none"> ▶ Before applying the base and clear coats, further cut the masking film and attach it to previous contour and aperture masking. ▶ Primer sanding. 	<p>Scotch® Performance Masking Tape 233+</p> <p>Scotch® High Performance Masking Tape 3434</p>
<p>6 Final masking (details) before painting - attaching parts</p>		<ul style="list-style-type: none"> ▶ Degrease the surface and adjacent panels as necessary. ▶ Mask other areas such as rubbers, trim etc. 	<p>Scotch® Fine Line Masking Tapes 471+</p> <p>Scotch® High Performance Masking Tape 3434</p>
<p>7 De-masking</p>		<ul style="list-style-type: none"> ▶ Removal of masking tapes and film is best done when the car has just left the oven and is still warm. ▶ Always remove Masking tape by pulling at a right angle to the surface. A flatter or sharper angle has a higher risk of leaving adhesive residue on the surface. <p>Tip: Using Premium Masking Tapes will pay-off as they have a lower tendency to leave adhesive residue or tape to sliver.</p>	

