

Important note on process safety  
Always wear Personal Protective Equipment

• Comfort Particle Mask P3

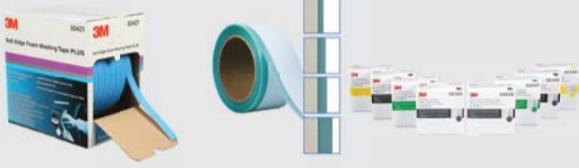


• Comfort Goggles



• Reusable Overall



<b>1</b> <b>Cleaning of the surface</b>		<ul style="list-style-type: none"> <li>Degrease the surface using paint company or other recommended product. Always follow the manufacturer's instructions.</li> </ul>	 <p>3M™ Professional Panel Wipes</p>
<b>2</b> <b>Partly covering of the car</b>		<ul style="list-style-type: none"> <li>Cover the vehicle as soon as possible, this reduces the possibility of contamination from the surrounding environment.</li> </ul>	 <p>3M™ Purple Premium PLUS Clear Masking Film 4m x 150m, 5m x 120m, 6m x 120m</p> <p>3M™ Premium Cutter</p>
<b>3</b> <b>Pre covering</b>		<ul style="list-style-type: none"> <li>Prepare the area for paint application, ensuring sufficient space to allow for smooth transitions and avoid hard edges.</li> <li>Cut the masking film to the appropriate size and attach to the outline masking using 3M masking tapes.</li> </ul>	 <p>3M™ Soft Edge Foam Masking Tape PLUS</p> <p>3M™ Trim Masking Tape</p>
<b>4</b> <b>Roughly covering for primer application</b>		<ul style="list-style-type: none"> <li>For best results, apply 3M™ Smooth Transition Tape on top of the 3M Masking tape to allow a smooth transition of primer edges.</li> </ul> <p><b>Note:</b> Avoid generating hard edges when primer masking. This generates surface swelling due to the concentration of solvents on the tape edges.</p>	 <p>3M™ Smooth Transition Tape</p>
<b>5</b> <b>Fine covering - preparation for paint application</b>		<ul style="list-style-type: none"> <li>Before applying the base and clear coats, further cut the masking film and attach it to previous contour and aperture masking.</li> <li>Primer sanding.</li> </ul>	 <p>Scotch® Performance Masking Tape 233+</p> <p>Scotch® High Performance Masking Tape 3434</p>
<b>6</b> <b>Final masking (details) before painting - attaching parts</b>		<ul style="list-style-type: none"> <li>Degrease the surface and adjacent panels as necessary.</li> <li>Mask other areas such as rubbers, trim etc.</li> </ul>	 <p>Scotch® Fine Line Masking Tapes 471+</p> <p>Scotch® High Performance Masking Tape 3434</p>
<b>7</b> <b>Demasking</b>		<ul style="list-style-type: none"> <li>Removal of masking tapes and film is best done when the car has just left the oven and is still warm.</li> <li>Always remove Masking tape by pulling at a right angle to the surface. A flatter or sharper angle has a higher risk of leaving adhesive residue on the surface.</li> </ul> <p><b>Tip:</b> Using Premium Masking Tapes will pay-off as they have a lower tendency to leave adhesive residue or tape to sliver.</p>	

