



TECHNICAL DATA SHEET

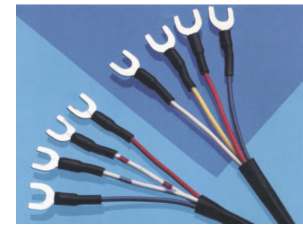
CTW-602

Base material

Polyolefin.

Color

Black, others



Typical Properties

Physical	Value	Standard	Test Method
Shrink ratio	2:1		
Tensile strength	17 N/mm ² min.	-	IEC 60684-2-19
Elongation at break	400 % min.	-	IEC 60684-2-19
Longitudinal change	+0/ -5 %	-	IEC 60684-2-9
Concentricity	70 % min.	-	IEC 60684-2-3
Secant Modulus	100 N/mm ²	-	IEC 60684-2-37
Relative Density	1.05 g/cm ³	-	IEC 60684-2-4
Shore Hardness	93 Shore A		ASTM D-2240

Thermal	Value	Standard	Test Method
Continuous Operating Temperature	-55°C to +105°C -55°C to +130°C	-	UL 224 IEC 60684-2-37
Shrink Temperature	120°C min. 280 °C max.		
Heat Shock 200 °C / 4 hrs		-	IEC 60684-2-6
Tensile strength	N/mm ² min.	-	IEC 60684-2-19
Elongation at break	% min.	-	IEC 60684-2-19
Heat Ageing 150 °C / 168 hrs		-	IEC 60684-2-39
Elongation at break	350 % min.	-	IEC 60684-2-19
Low Temperature Flexibility	No cracking after bending	-	IEC 60684-2-14
Copper Corrosion	No corrosion	-	IEC 60684-2-33
Flammability	Self extinguishing	-	IEC 60684-2-26

Electrical	Value	Standard	Test Method
Dielectric Strength	200 kV/cm	-	IEC 60684-2-21
Volume resistivity	1*10 ¹⁵ Ohm/cm	-	IEC 60684-2-23
Comparative Tracking Index	Min. 600 V	-	IEC 60112

Chemical	Value	Standard	Test Method
Chemical Resistance	Good	-	IEC 60684-2-36

Environmental	Value	Standard	Test Method
RoHS compliant	Yes	2002/95/EEC Incl. Exemption Oct. 13, 2005 EU 2005/717/EC	N/a
Decabromo diphenylether (PBDE) Free	No		N/a
Halogen free	No	BS 6853	N/a

Technical Information provided consists of typical product data and should not be used for specification purposes. Unless otherwise specified in the test method, all tests are performed at room temperature.

Important note to the purchaser.

All statements, technical information and recommendations contained herein are based on tests 3M believes to be reliable, but their accuracy and completeness are not guaranteed.

The user shall be responsible for determining the suitability of the products for his particular application.

To discuss your application requirements please contact your representative

Issue date 13/4/2006
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Page 1 of 2



TECHNICAL DATA SHEET
CTW-602

Documentation

UL-224 105°C 600 V, File E48398
IEC 60684-3-212



Product Guide - Table 1

Part Number	Expanded ID (min.)		Recovered ID (max.)		Total Recovered Wall Thickness (nominal)		Recovered Adhesive Wall Thickness (nominal)	
	mm.		mm.		mm.		mm.	
1.2	1.2		0.6		0.4			
1.6	1.6		0.8		0.4			
2.4	2.4		1.2		0.5			
3.2	3.2		1.6		0.5			
4.8	4.8		2.4		0.5			
6.4	6.4		3.2		0.6			
9.5	9.5		4.7		0.6			
12.7	12.7		6.4		0.6			
19.0	19.0		9.5		0.8			
25.4	25.4		12.7		0.9			
38.0	38.0		19.0		1.0			
51.0	51.0		25.4		1.1			
76.2*	76.2		38.0		1.3			
102.0*	102.0		51.0		1.4			

* only available in black

Storage Conditions

IMDS ID

2487519/4

Temperature: min. -50 °C
max. +50 °C

Moisture: max. 75 %

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Page 2 of 2