

**3M™ Finesse-it™ Polish Compound 315**

3M Product Identification Number <i>(North America & South America)</i>	SAP: 7100210642 SKU: UU-0103-1635-2 UPC: 0-06-38060-77197-6																
3M Product Identification Number <i>(Europe, Asia, Africa, and Oceania)</i>	SAP: 7100210639 SKU: UU-10316378																
Product Description	3M™ Finesse-it™ Polish Compound 315 is a specially designed polish to be used on modern 2K OEM coatings, or hard to remove sand scratches from the defect repair or to improve the finish from the previous compounding step. Use with Finesse-it™ foam buffing pad on 3M™ Random Orbital Buffer for best performance.																
Mineral	Slurry Aluminum Oxide																
Physical Properties	<table border="1"><tr><td>Container</td><td>1 gallon (3.78 liters)</td></tr><tr><td>Flash Point</td><td>> 212°F (100°C)</td></tr><tr><td>Color</td><td>White</td></tr><tr><td>Consistency</td><td>Thick liquid</td></tr><tr><td>Viscosity</td><td>35,000-45,000 cps</td></tr><tr><td>pH</td><td>8.4 – 9.2</td></tr><tr><td>Specific Gravity</td><td>1.02 – 1.06 (Ref. Std: Water =1)</td></tr><tr><td>Weight per Gallon</td><td>8.49 (3.85kg) – 8.82 (4.00kg) lbs</td></tr></table>	Container	1 gallon (3.78 liters)	Flash Point	> 212°F (100°C)	Color	White	Consistency	Thick liquid	Viscosity	35,000-45,000 cps	pH	8.4 – 9.2	Specific Gravity	1.02 – 1.06 (Ref. Std: Water =1)	Weight per Gallon	8.49 (3.85kg) – 8.82 (4.00kg) lbs
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Weight per Gallon	8.49 (3.85kg) – 8.82 (4.00kg) lbs																
Dimensions	Available in 1-gallon (3.78 liters) containers.																
Safety	Refer to Product Label and Safety Data Sheet for Health and Safety Information before using this product. Always use appropriate protective glasses, gloves, and body protection.																
Directions for Use	For maximum performance – DO NOT DILUTE MATERIAL. Pre-condition the buffing pad with polish before the first use. For best results use with the recommended 3M accessories. <ol style="list-style-type: none">1. Use only enough material to keep the repair area wet while polishing. Spread the material with the buffing pad before starting the machine to minimize slinging. Reduce the amount of polish being used if slinging occurs.																

	<ol style="list-style-type: none"> 2. Start the machine with the buffing pad in contact with the work piece and polish using medium pressure. 3. Stop polishing when the scratches are gone. Do not wait for the polish to dry out. Keep the buffing pad in contact with the work piece until it has stopped rotating. 4. Remove the residue with a soft clean cloth. <p>Note: If slinging onto an adjacent area occurs, remove the sling spatters with a soft damp wipe as soon as possible.</p> <p>DO NOT FREEZE: Product may not be usable if frozen and thawed.</p> <p>SHAKING: Shaking of the container is not required but may aid in removing material from the container.</p>
<p>Storage and Handling</p>	<p>Store at room temperature. Protect from freezing. Rotate stock on a “first-in - first-out” basis. When stored at the recommended conditions in original, unopened containers, this product has a shelf life of 24 months from date of manufacture when stored in original unopened containers at Inside common room temperature around 70°F(21°C)/50%RH, prevent long term storage above 100°F(38°C) and below 40°F(5°C); protect from freezing.</p> <p>A date code is printed on each bottle. For example: DD.MM.YYYY DD = Production day of the month MM = Production month of the year YYYY = Production year Example: 27.07.2018 – produced on 27th July 2018</p>

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