Biopharmaceutical innovation. Pure and simple.

3M™ Emphaze™ AEX Hybrid Purifier
Biopharmaceutical manufacturing process improvements.

Biopharmaceutical purification is a complex process, composed of multiple unit operations. The 3M™ Emphaze™ AEX Hybrid Purifier is designed to simplify biopharmaceutical manufacturing, including that of recombinant proteins and monoclonal antibodies (mAb), by providing flow-through chromatographic separation of contaminants.
A new way to design bioprocessing.

The 3M™ Emphaze™ AEX Hybrid Purifier delivers consistent, high-purity clarified process fluid by reducing cell debris, DNA, HCP and endotoxin, through a combination of chromatographic and size-exclusion mechanisms. This provides a more efficient process from end to end: product recovery can be substantially increased by reducing the sterilizing membrane surface area pre-Protein A, eliminating the post-viral inactivation depth filter clarification requirement and combining polishing trains into one connected operation.

Integrating the Emphaze AEX Hybrid Purifier in the clarification stage may help to reduce the total cost of ownership for the mAb purification process. Single-use designs reduce time and cost for cleaning validation.
**3M™ Emphaze™ AEX Hybrid Purifier**

**Process Features**

**Superior turbidity reduction.**

The 3M™ Emphaze™ AEX Hybrid Purifier provides superior turbidity reduction compared to 3M depth filtration, with typical outlet turbidity less than 5 NTU throughout the entirety of the clarification run, due to high anion exchange capacity.

Graph 1: Pressure and turbidity reduction, as a function of throughput, during clarification of a CHO centrate

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**DNA reduction.**

The 3M™ Emphaze™ AEX Hybrid Purifier has substantially higher DNA-binding capacity compared to that of 3M depth filters. The 3M™ Emphaze™ AEX Hybrid Purifier generally provides greater than a 4 log reduction (LRV) of DNA from harvest and centrate fluids.

Graph 2: Pressure and DNA reduction, as a function of throughput, during clarification of a CHO centrate

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**Host cell protein reduction.**

The 3M™ Emphaze™ AEX Hybrid Purifier typically reduces negatively charged HCP by 20-40% from harvest and centrate fluids.

Graph 3: Pressure and HCP reduction, as a function of throughput, during clarification of a CHO centrate
Excellent throughput and mAb recovery.
While providing superior reduction of turbidity, DNA, HCP and endotoxin, the 3M™ Emphaze™ AEX Hybrid Purifier generally exhibits throughput performance comparable to 3M’s fine-grade depth filter (see Graphs 1-3). Also, the Q-functional nonwoven and very low, non-specific binding of the all-synthetic hybrid media provide excellent mAb recovery, typically exceeding the very good mAb recovery achieved by 3M depth filters.

Enhanced capture column performance.
Emphaze AEX Hybrid Purifier can substantially enhance purification performance of the chromatography column by significantly reducing DNA and HCP load when the 3M™ Emphaze™ AEX Hybrid Purifier is used in the upstream clarification process.

Enhanced capture column protection.
The 3M™ Emphaze™ AEX Hybrid Purifier provides protection of the valuable capture chromatography column by decreasing the contaminant load, resulting in measurably fewer column-bound impurities. This has the potential to enable less aggressive column-cleaning procedures.
Enhanced mAb protein purity.

In a representative monoclonal antibody (mAb) manufacturing process, the 3M™ Emphaze™ AEX Hybrid Purifier increases process efficiency and protein purity when used in clarification with 3M depth filters like 3M™ Zeta Plus™ Depth Filters and 3M™ LifeASSURE™ Filters. Customers experience the following benefits in typical monoclonal antibody purification processes using the 3M™ Emphaze™ AEX Hybrid Purifier:

- Nominal 20-40% HCP and greater than 4 log DNA reduction
- Consistent output turbidity (<5 NTU)
- Increased product purity post-protein A
- Downsizing of the sterilizing grade membrane
- Reduced turbidity post viral-inactivation/neutralization step
- Reduced impurities load on downstream AEX column

Benefits

High performance clarification.
- >4 log DNA reduction
- Consistent output turbidity (<5 NTU)
- Nominal 20-40% HCP reduction

Higher Protein A column performance over 3M depth filtration.
- >10x less HCP post-Protein A
- >1,000x DNA reduction post-Protein A
- >10x less residual contaminants on Protein A column

Significant reduction in filter surface area of sterilizing filters.
10x less contaminants entering downstream AEX column.

Increased process efficiency.
- Simplify the process by removing multiple types of impurities in a single process step, leading to better process economics
- The combination of 3M’s Zeta Plus™ Series Depth Filter, 3M™ Emphaze™ AEX Hybrid Purifier and LifeASSURE Filters may be a compelling alternative to a centrifuge-based, harvest-clarification process

Increased product purity over traditional harvest-clarification unit operations (centrifuge + depth filter or 2 stage depth filters).
- Removing more impurities early in the process, the 3M™ Emphaze™ AEX Hybrid Purifier provides protection to chromatography columns, increasing their purification performance
## Product Selection/Specification (NOTE: R after product and model name indicates the sterilization-/sanitization-compatible products)

<table>
<thead>
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<th>Product Name</th>
<th>BV0.3R</th>
<th>BV1R</th>
<th>BV8R</th>
<th>BV60R</th>
<th>BV120R</th>
<th>BV360R</th>
<th>BV800R</th>
<th>BV5600R</th>
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<td>Height x Diameter</td>
<td>4.8 x 4.3 cm (1.9 x 1.7 in)</td>
<td>5.9 x 4.3 cm (2.3 x 1.7 in)</td>
<td>4.5 x 7.7 cm (1.7 x 3.0 in)</td>
<td>8.8 x 7.7 cm (3.5 x 3.0 in)</td>
<td>10.3 x 21.6 cm (4.1 x 6.5 in)</td>
<td>15.2 x 21.6 cm (6.0 x 6.5 in)</td>
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<td>20.3 x 45.2 cm (8.0 x 17.8 in)</td>
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<td>Weight Wet Post Blow-Down</td>
<td>9.5 g</td>
<td>16.0 g</td>
<td>80 g</td>
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<td>13 mL</td>
<td>16 mL</td>
<td>0.55 L</td>
<td>0.55 L</td>
<td>1.4 L</td>
<td>3.4 L</td>
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<td>Hold-up Volume Post Blow-Down</td>
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<td>9 mL</td>
<td>9 mL</td>
<td>0.10 L</td>
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<td>Capsule Material</td>
<td>Polypropylene</td>
<td>Polypropylene, Glass-Filled</td>
<td>Polypropylene</td>
<td>Polysulfone, Polypropylene, Thermoplastic Elastomer, Fluorocarbon</td>
<td>Thermoplastic Elastomer, Glass-Filled Polypropylene Oxide, Polystyrene, Silicone</td>
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<td>Autoclave Cycle</td>
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<tr>
<td>Alkaline Resistance</td>
<td>1M NaOH soak for 1 hour at ambient temperatures followed by gravity drain to remove excess base; DO NOT BLOW DOWN</td>
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<tr>
<td>Pre-Use</td>
<td>Capsule soak for 1 hour with 1M NaOH or 5% NaClO (bleach)</td>
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<td>Post-Use</td>
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<td>Inlet/Outlet Connections</td>
<td>Luer-Lok</td>
<td>3/4 in Sanitary Connectors</td>
<td>1-1/2 in Sanitary Connectors</td>
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<td>Maximum Inlet Pressure</td>
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<td>2.8 bar</td>
<td>3.1 bar</td>
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<td>Maximum Differential Pressure</td>
<td>2.4 bar</td>
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<td>2.4 bar</td>
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<td>Maximum Temperature</td>
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<td>40°C (104°F)</td>
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<tr>
<td>Required Preconditioning Flush Volume</td>
<td>6.5 mL</td>
<td>22 mL</td>
<td>130 mL</td>
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<td>Recommended Use Flow Rate</td>
<td>0.4 mL/min</td>
<td>1.4 mL/min</td>
<td>8 mL/min</td>
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<td>Storage Conditions</td>
<td>Controlled indoor temperatures: 0–30°C (32–86°F) in original sealed packaging</td>
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<tr>
<td>Shelf Life</td>
<td>Up to 2 years from date of manufacture @ 30°C maximum storage</td>
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A full support package is available for the 3M™ Emphaze™ AEX Hybrid Purifier. This package includes installation and operation instructions, certificate of quality or certificate of lot conformance, and a regulatory support file.

1. Capsule Fill Volume is defined as the volume of liquid that is required to fill the capsule.
2. Post Blow-Down Hold-Up Volume is defined as the volume of the residual liquid after air/gas blow-down.
3. Do not use this product for continuous service with compressed gases. The use of compressed gas is permissible for integrity testing and blow-down purposes.
4. A preconditioning flush is required for the product to be compliant with USP Biological Reactivity Tests, including USP <87> and <88> Class VI. The flush solution can be a buffer or 25–150 mM sodium chloride solution. Refer to Installation and Operation Instructions for complete instructions on how to perform the preconditioning flush.
Intended Use: Single-use processing of aqueous based biological pharmaceuticals (drugs) and vaccines to remove biological contamination strictly following the product operating instructions and cGMP requirements, where applicable.

Prohibited Use: As a component in a medical device that is regulated by any agency, and/or globally exemplary agencies, including but not limited to: a) FDA, b) European Medical Device Directive (MDD), c) Japan Pharmaceuticals and Medical Devices Agency (PMDA); Applications involving permanent implantation into the body; Life-sustaining medical applications; Applications requiring food contact compliance.

Product Selection and Use: Many factors beyond 3M’s control and uniquely within user’s knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, end-user is solely responsible for evaluating the product and determining whether it is appropriate and suitable for end-user’s application, including completing a risk assessment that considers the product leachable characteristics and its impact on drug safety conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M’s option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.