

# **Technical Data Sheet**

Effective: Date 26/11/2020 Supersedes: Date 19/08/20

### **Automotive Aftermarket Division**

# 3M™ Tack Cloth Aqua

### 1) Part Numbers

50401

## 2) Description and end uses

A tacky cloth to be used for the removal of dust and other fine particles from the panel immediately prior to applying a coating to the panel surface. The low Tack ensures no adhesive transfer if used to tack surface between basecoat application.

Style Duralace Colour Blue

Composition Approx. 70% Fibre

Approx. 30% Binder

Fibres 50% Viscose Rayon

50% Polyester

# 3) Physical Properties

Properties	Typical Value	Units	Test
Weight	48	gr/m²	TM1150
Tensile Strength *			
MD *	540	N/12plies	TM 1005
CD *	60	N/12plies	TM 1009
Thickness	2.12	mm/4plies	TM 1031
Tack Level	0.75	g	TM 1117

Version:	DP.02	
Updated:	20/01/2016	



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#### 4) Directions for Use

Degrease panel to be coated with appropriate product (water-based or solvent based) using 3M™ 34567 Professional Panel Wipes to remove any surface contaminants. Then, wipe off any excess degreaser with a clean 3M™ 34567 Professional Panel Wipe until all degreaser is removed from the panel. Remove 3M™ 50401 Tack Cloth Aqua from packaging and wipe Tack Cloth over the panel/s to remove dust and fine particles from the surface of the area to be coated immediately prior to applying coating.

### 5) Storage

3M<sup>™</sup> 50401 Tack Cloth Aqua is supplied in a re-sealable packet. Ensure the packet is sealed after use to maximise product effectiveness. Shelf life is 18 months in normal conditions from production date.

### 6) Safety

Please refer to the Material Safety Data Sheet or contact your local 3M™ Toxicology Department. 3M™ 50401 Tack Cloth Aqua is designed **FOR PROFESSIONAL INDUSTRIAL USE ONLY.** 

## 7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable as at the date of hereof, but the accuracy or completeness thereof is not guaranteed. Please ensure before using the product that it is suitable for your intended use. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, other than for fraudulent misrepresentation, 3M expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information.



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