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EMEA

Metal Working Catalogue



Industrial Adhesives and Tapes Division



3M solutions for increased productivity, efficiency and lightweighting.



Thin Gauge Metals

Market overview

Thin Gauge Metals are defined as pure metals and alloys with various forms such as foil to sheeting with thickness between 0.005 to 0.8mm. For many applications, there are performance, weight and efficiency advantages to using precision thin gauge metals. 3M adhesives and tapes are easy-to-use and effective, providing quick bonding solutions that outperform many welding and mechanical fastener applications for Thin Gauge Metals.

3M also offers winning solutions for chemical processing, bundling and sealing.

Priority segments include:

- ▶ Metal fabricators
- ▶ Metal furniture
- ▶ HVAC
- ▶ Elevators
- ▶ Metal service centres
- ▶ Electroplating/anodising shops
- ▶ Window/door/architecture
- ▶ Electro chemical coating shops
- ▶ Speciality vehicle



Why choose a tape or adhesive?

Benefits of tape and adhesive bonding solutions



- ▶ Improves aesthetics
- ▶ Potential for light weighting
- ▶ Quick and easy application

Benefits of a tape solution



- ▶ Immediate handling strength
- ▶ Bonds and seals
- ▶ Ideal for dynamic loads

Benefits of an adhesive solution



- ▶ Replaces welds and mechanical fasteners
- ▶ High strength allows use of smaller bond areas
- ▶ Quick application time
- ▶ Initially repositionable
- ▶ Low or no VOC

The Go To 3M Industrial Adhesives and Tapes for Thin Gauge Metals

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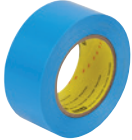
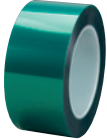

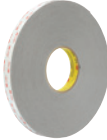

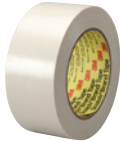





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For full product portfolio, visit 3M.com/iatd

Metal Working Catalogue

Choose a product for your application.

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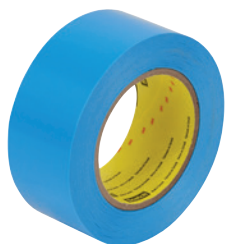


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Tapes

Scotch® Clean Removal Strapping Tape 8899HP



- ▶ Thickness: 0.122mm
- ▶ Easy to apply and to remove; 100% clean removal with no adhesive residue
- ▶ Resists stains on common surfaces
- ▶ Resists breaking, abrasion, moisture and scuffs
- ▶ Easy to dispense with a Scotch® Box Sealing Tape Dispenser H128 or a Scotch® Filament Tape Hand Dispenser H10

3M ID	Size	Colour	Case qty.
7100115058	18mm x 55m	Blue	48
7100115107	24mm x 55m	Blue	36
7100115108	36mm x 55m	Blue	24
7100115109	48mm x 55m	Blue	24
7100116499	18mm x 55m	White	48
7100116500	24mm x 55m	White	36
7100117333	36mm x 55m	White	24
7100117334	48mm x 55m	White	24

Scotch® Filament Tape 880MSR



- ▶ Thickness: 0.17mm
- ▶ Good holding power under wide range of application conditions
- ▶ Cut and impact resistant
- ▶ MSR adhesive provides strong adhesion to oily metals and surfaces

3M ID	Size	Colour	Case qty.
7000095838	15mm x 50m	Clear	60
7000095835	25mm x 50m	Clear	36
7000095836	50mm x 50m	Clear	18
7000095840	75mm x 50m	Clear	12
7000095837	100mm x 50m	Clear	12

Scotch® Filament Tape 898MSR



- ▶ Thickness: 0.182mm
- ▶ Excellent abrasion, moisture and cut resistance
- ▶ High bond strength with oily metal adhesion
- ▶ Excellent aging

3M ID	Size	Colour	Case qty.
7000095847	19mm x 50m	Clear	48
7000095848	25mm x 50m	Clear	36
7000095845	50mm x 50m	Clear	19

Scotch® Bi-Directional Filament Tape 8959



- ▶ Thickness: 0.13mm
- ▶ Good adhesion to metallic, plastic, and fibreboard surfaces
- ▶ Allows printing and illustrations to be seen through the tape
- ▶ Excellent aging

3M ID	Size	Colour	Case qty.
7000095268	19mm x 50m	Transparent	48
7000095261	25mm x 50m	Transparent	36
7000095309	38mm x 50m	Transparent	24
7000095322	75mm x 50m	Transparent	12
7000095244	50mm x 50m	Transparent	18
7000008397	1380mm x 45m	Transparent	12



Tapes

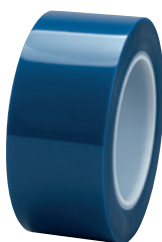
3M™ Industrial Protective Film 7070UV



- ▶ Thickness: 0.20mm
- ▶ Backing resists punctures and tearing
- ▶ Paper liner for ease of die cutting specific shapes
- ▶ Easily applied with simple tools in a minimal amount of time
- ▶ Clear; will not obscure surfaces

3M ID	Size	Colour	Case qty.
7100089302	1220mm x 33m	Clear	1

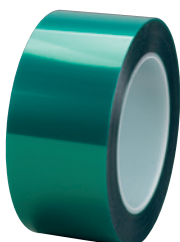
3M™ Polyester Tape 8991



- ▶ Thickness: 0.061mm (without liner)
- ▶ Silicone adhesive adheres well to tough-to-stick-to surfaces
- ▶ Excellent thermal, abrasion, and chemical resistance
- ▶ Clean removal from surfaces

3M ID	Size	Colour	Case qty.
Without liner			
7000049778	25mm x 66m	Blue	36
7000049779	50mm x 66m	Blue	24
7000049780	1280mm x 66m	Blue	1
With liner			
7100014530	1280mm x 66m	Blue	1

3M™ Polyester Tape 8992



- ▶ Thickness: 0.08mm (without liner)
- ▶ Silicone adhesive adheres well to tough-to-stick-to surfaces
- ▶ Excellent thermal, abrasion, and chemical resistance
- ▶ Clean removal from surfaces

3M ID	Size	Colour	Case qty.
Without liner			
7000049775	19mm x 66m	Green	48
7000049776	25mm x 66m	Green	36
7000049777	50mm x 66m	Green	24
7000042808	1280mm x 66m	Green	1
With liner			
7000042809	1280mm x 66m	Green	1

3M™ Electroplating Tape 470



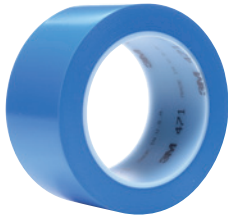
- ▶ Thickness: 0.180mm
- ▶ Abrasion-resistant vinyl tape with resistance to most chemicals
- ▶ Resists most common solvents

3M ID	Size	Colour	Case qty.
7000048558	19mm x 33m	Tan	48
7000001178	25mm x 33m	Tan	36
7000048579	38mm x 33m	Tan	24
7000028889	50mm x 33m	Tan	24

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Tapes

3M™ Vinyl Tape 471



- ▶ Thickness: 0.130mm
- ▶ Colour embedded into the vinyl backing to resist abrasion, scuffing and moisture
- ▶ Go down quickly and come up easily without solvent and scraping
- ▶ Makes both straight and curved lines simple to mark
- ▶ Ideal for masking, durable floor marking
- ▶ Can be applied by hand or with a floor applicator

3M ID	Size	Colour	Case qty.
Bulk			
7000047458	25mm x 33m	Black	36
7000047453	25mm x 33m	Red	36
7000047463	25mm x 33m	Blue	36
7000047468	25mm x 33m	Yellow	36
7000047474	25mm x 33m	White	36
7000047479	25mm x 33m	Green	36
7000028850	50mm x 33m	Red	24
7000028855	50mm x 33m	Green	24
7000048401	50mm x 33m	Black	24
7000028851	50mm x 33m	Blue	24
7000028852	50mm x 33m	Yellow	24
7000028853	50mm x 33m	White	24
4000009158	1238mm x 33m	Red	1
4000009161	1238mm x 33m	Black	1
4000009163	1238mm x 33m	White	1
4000009165	1238mm x 33m	Green	1
4100016349	1238mm x 33m	Blue	1
4000009160	1238mm x 33m	Yellow	1

3M™ Glass Cloth Tape 361



- ▶ Thickness: 0.160mm
- ▶ High temperature resistance
- ▶ Very high tensile strength
- ▶ Protects surfaces against abrasion
- ▶ Protect against high temperature to pass FAA flame resistance regulations
- ▶ Meets F.A.R. 25.853 specification

3M ID	Size	Colour	Case qty.
7000049141	12mm x 55m	White	72
7000050070	19mm x 55m	White	12
7000047441	19mm x 55m	White	48
7000050071	25mm x 55m	White	9
7000047442	25mm x 55m	White	36
7000035829	50mm x 55m	White	24
7000029149	610mm x 55m	White	1



Tapes

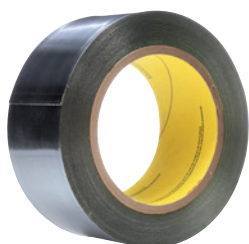
3M™ Glass Cloth Tape 363



- ▶ Thickness: 0.190mm
- ▶ High tensile strength
- ▶ Glass Cloth Foil backing allows for temperatures up to 600F (316C)
- ▶ Easily conforms to curved or irregular surfaces
- ▶ Thermally conductive and reflective backing assists with heat shielding
- ▶ Silicone adhesive adheres well to tough-to-stick-to surfaces

3M ID	Size	Colour	Case qty.
7000048939	12mm x 33m	Silver	72
7000048751	19mm x 33m	Silver	48
7000001165	25mm x 33m	Silver	36
7000028867	50mm x 33m	Silver	24

3M™ Foil Tapes 420 (without liner) and 421 (with liner)



- ▶ Thickness: 0.190mm (without liner)
Thickness: 0.26mm (with liner)
- ▶ Can be shaped into complex or detailed patterns or die-cut into specific shapes
- ▶ Resists flame, moisture, weather, UV degradation, and many chemicals
- ▶ Ideal for electroplating
- ▶ Go down quickly and come up easily without solvent and scraping

3M ID	Size	Colour	Case qty.
Without liner			
7000049135	6mm x 33m	Silver	36
7000049131	9mm x 33m	Silver	24
7000049101	12mm x 33m	Silver	18
7000029006	19mm x 33m	Silver	12
7000001314	25mm x 33m	Silver	9
7000049063	38mm x 33m	Silver	6
7000001315	50mm x 33m	Silver	6
7000049114	100mm x 33m	Silver	3
7000049133	584mm x 33m	Silver	1
With liner			
7000049078	12mm x 33m	Silver	18
7000049079	19mm x 33m	Silver	12
7000049064	25mm x 33m	Silver	9
7000049080	50mm x 33m	Silver	6

Metal Working Catalogue

Tapes

3M™ Foil Tapes 425 (without liner) and 427 (with liner)



- ▶ Thickness: 0.12mm (without liner)
Thickness: 0.20mm (with liner)
- ▶ Resistant to chemicals to protect surfaces during de-paint process and other chemical masking operations
- ▶ Seal and protect against moisture, solvents and dust
- ▶ High heat reflectivity and flame resistance

3M ID	Size	Colour	Case qty.
Without liner			
7100053745	12mm x 55m	Silver	36
7100053636	19mm x 55m	Silver	24
7100059421	25mm x 55m	Silver	18
7100053595	38mm x 55m	Silver	12
7100053813	50mm x 55m	Silver	9
7100053597	75mm x 55m	Silver	6
7100053598	100mm x 55m	Silver	6
7100053924	150mm x 55m	Silver	3
7100053638	1000mm x 55m	Silver	1
Die cut with liner			
7100053632	25mm x 55m	Silver	18
7100053923	38mm x 55m	Silver	12
7100053740	50mm x 55m	Silver	9
7100055597	610mm x 55m	Silver	6

3M™ Double Coated Tape 9832



- ▶ For high adhesion to plastics and foam
- ▶ A film carrier, which can add dimensional stability to foams and other substrates
- ▶ Provides easier handling during slitting and die cutting
- ▶ 0.12 mm

3M ID	Size	BuOM	Case qty.
7100110439	CONFIG ROLL	ROL	1
7100133289	1020mm x 55m	ROL	1



Tapes

3M™ General Purpose Masking Tape 201E



- ▶ Premium-quality masking tape used for short-term paint masking, fixing, bundling, holding, sealing, and other applications up to a temperature of 80°C for one hour
- ▶ Good instant adhesion and holding power that resists lifting or curling
- ▶ Reduces paint build-up and provides good paint lines
- ▶ Helps resist paint bleed through
- ▶ Good solvent and moisture resistance

3M ID	Size	Colour	Case qty.
7100196060	18mm x 50m	Beige	48
7100195952	24mm x 50m	Beige	36
7100196064	30mm x 50m	Beige	32
7100196061	36mm x 50m	Beige	24
7100195888	48mm x 50m	Beige	24
7100044328	72mm x 50m	Beige	16
7100092814	100mm x 50m	Beige	12
7100053515	1610mm x 50m	Beige	3

Bar Code Single Roll Label

7100087098	18mm x 50m	Beige	48
7100087091	24mm x 50m	Beige	36
7100087096	30mm x 50m	Beige	32
7100087099	36mm x 50m	Beige	24

3M™ Performance Industrial Masking Tape 301E



- ▶ Designed for industrial paint masking applications. Its temperature performance allows air-drying and oven-curing of paint up to a maximum of 100°C for 1 hour
- ▶ Good holding power that resists lifting or curling
- ▶ Good solvent and moisture resistance
- ▶ Crepe paper backing for conformability that will maintain integrity when formed around corners

3M ID	Size	Colour	Case qty.
7100042898	18mm x 50m	Beige	48
7100042901	24mm x 50m	Beige	36
7100042902	36mm x 50m	Beige	24
7100042903	48mm x 50m	Beige	20
7100044391	72mm x 50m	Beige	12
7100042956	1526mm x 50m	Beige	9

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Tapes

3M™ High Performance Industrial Masking Tape 401E



- Provides outstanding quality in all paint applications in the automotive industry and in the industrial market for air-drying and oven-curing of paint up to a maximum of 140°C for 1 hour
- Suitable for all oven-drying systems, infrared, or heat lamps
- Excellent holding power that resists lifting or curling
- Good solvent and moisture resistance
- Crepe paper backing for conformability that will maintain integrity when formed around corners

3M ID	Size	Colour	Case qty.
7100042899	18mm x 50m	Tan	48
7100042900	24mm x 50m	Tan	36
7100042904	36mm x 50m	Tan	24
7100042954	48mm x 50m	Tan	20
7100044392	72mm x 50m	Tan	12
7100042957	1526mm x 50m	Tan	9

3M™ Speciality High Temperature Industrial Masking Tape 501E



- Designed for critical paint masking applications in the automotive, speciality vehicle, and industrial markets where excellent holding and high-temperature performance are required.
- Can withstand medium temperature bake ovens up to 160°C/1h
- Suitable for UV-curing and bake cycles, oven-drying systems, IR or heat lamps
- Crepe paper backing for conformability that will maintain integrity when formed around corners
- Excellent holding power that resists lifting or curling

3M ID	Size	Colour	Case qty.
7100042890	18mm x 50m	Beige	48
7100042893	24mm x 50m	Beige	36
7100042894	36mm x 50m	Beige	24
7100042895	48mm x 50m	Beige	20
7100042982	72mm x 50m	Beige	12
7100098737	100mm x 50m	Beige	8
7100042958	1526mm x 50m	Beige	9

3M™ Vinyl Tape 471+



- Thickness: 0.130mm
- Sharp, fine paint lines for striping, colour separation and complex designs
- Semi-translucent coloured backing for accurate alignment of tape
- Clean removal without ghosting, even after bake cycle
- Conforms to uneven surfaces

3M ID	Size	Colour	Case qty.
7100055258	3mm x 33m	Blue	144
7100055835	6mm x 33m	Blue	144
7100057037	9mm x 33m	Blue	96
7100056217	12mm x 33m	Blue	72
7100055259	19mm x 33m	Blue	48



Tapes

3M™ Adhesive Transfer Tape 467MP/468MP



- ▶ Excellent shear strength to resist slippage and edge lifting
- ▶ Very high solvent and humidity/moisture resistance
- ▶ Outstanding adhesion to metal and high surface energy plastics
- ▶ Temporarily repositionable adhesive improves placement accuracy, reducing rework

3M ID	Size	BuOM	Case qty.
467MP – 0.05mm			
7100104803	CONFIG ROLL	ROL	1
7100021283	610mm x 55m	ROL	1
7100024647	1220mm x 55m	ROL	1
7100023282	610mm x 165m	ROL	1
7100021286	1220mm x 110m	ROL	1
468MP – 0.127mm			
7100104804	CONFIG ROLL	ROL	1
7100021280	610mm x 55m	ROL	1
7100021282	1220mm x 110m	ROL	1
7100021262	330mm x 55m	ROL	1
7100021264	508mm x 55m	ROL	1
7100021285	1220mm x 55m	ROL	1
7100026753	330mm x 165m	ROL	1
7100025495	500mm x 165m	ROL	1

3M™ Adhesive Transfer Tape 950



- ▶ Good UV resistance
- ▶ Good chemical resistance
- ▶ Ideal for high surface energy (HSE) and low surface energy (LSE) materials
- ▶ Aggressive adhesive with high initial adhesion
- ▶ 0.127mm

3M ID	Size	BuOM	Case qty.
7000116554	12mm x 10m	ROL	4
7000116560	9mm x 55m	ROL	96
7000116655	12mm x 55m	ROL	18
7000116555	19mm x 55m	ROL	48
7000116657	19mm x 55m	ROL	12
7000116559	25mm x 55m	ROL	36
7000116656	25mm x 55m	ROL	9

Metal Working Catalogue

Tapes

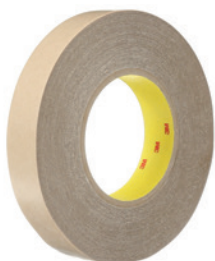
3M™ Adhesive Transfer Tape 9472LE



- ▶ Excellent bond to low surface energy substrates including powder coatings and plastics such as polypropylene
- ▶ High adhesion to metals and high surface energy materials, making it suitable for bonding dissimilar substrates
- ▶ Adhesive provides excellent holding power and anti-lifting properties
- ▶ Good resistance to industrial chemicals, consumer chemicals, moisture and humidity
- ▶ 0.132mm

3M ID	Size	BuOM	Case qty.
7100104796	CONFIG ROLL	ROL	1
7100089548	686mm x 55m	ROL	1
7100089550	1220mm x 55m	ROL	1
7100089553	500mm x 165m	ROL	1
7100089551	685mm x 165m	ROL	1

3M™ Adhesive Transfer Tape 9485PC



- ▶ Bonds high and low surface energy materials and powder coated paints
- ▶ Excellent chemical resistance and shear and peel strength even at elevated temperatures
- ▶ Low odour for working environment
- ▶ Paper liner provides moisture resistance and minimises wrinkles
- ▶ 0.127mm

3M ID	Size	BuOM	Case qty.
7100104801	CONFIG ROLL	ROL	1
7000115673	19mm x 55m	ROL	12
7000115640	508mm x 55m	ROL	1
7000115525	610mm x 55m	ROL	1
7000115646	1000mm x 55m	ROL	1
7000042346	1200mm x 55m	ROL	1
7000115669	1200mm x 165m	ROL	1
7000115680	1200mm x 250m	ROL	1

Scotch® ATG Adhesive Transfer Tape 926



- ▶ A high tack adhesive transfer tape
- ▶ Leaves no mess, no residue and no odour
- ▶ Ideal for extreme conditions requiring high bond strength, high shear strength and high temperature performance
- ▶ Quick, controlled application with Scotch® ATG Adhesive Applicator 700
- ▶ 0.127mm

3M ID	Size	BuOM	Case qty.
7000116661	6mm x 33m	ROL	48
7000116644	12mm x 33m	ROL	72
7000116645	19mm x 33m	ROL	48



Tapes

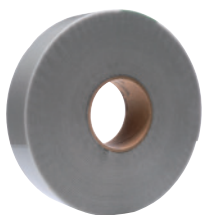
Scotch® ATG Adhesive Transfer Tape 969



- ▶ A high tack adhesive transfer tape
- ▶ Holds well to glossy surfaces
- ▶ Conforms easily to curves and contours
- ▶ Leaves no mess, no residue and no odour
- ▶ Quick, controlled application with Scotch® ATG Adhesive Applicator 700
- ▶ 0.127mm

3M ID	Size	BuOM	Case qty.
7000116611	6mm x 16.5m	ROL	48
7000116652	12mm x 16.5m	ROL	72
7000116660	6mm x 33m	ROL	48
7000116653	19mm x 16.5m	ROL	48
7000116642	12mm x 33m	ROL	72
7000116643	19mm x 33m	ROL	48

3M™ Extreme Sealing Tape 4412N



- ▶ Sticks on contact to metals, plastics and other hard-to-stick-to surfaces
- ▶ Abrasion resistant, instantly paintable
- ▶ Excellent sealing qualities and good outdoor durability
- ▶ 2.0 mm thick tape

3M ID	Size	Colour	Case qty.
7000021302	50mm x 33m	Neutral/translucent	6 Rolls

3M™ Dual Lock™ Reclosable Fastener SJ3550



- ▶ Reclosable fastener with a strong reliable attachment
- ▶ Speciality applications where unique attachment methods are necessary
- ▶ Easy to apply
- ▶ Type 250
- ▶ 226 mil (engaged thickness)

3M ID	Size	Colour	Case qty.
7100108750	50mm x 45.7m	Black	1 Roll
7100108747	25mm x 45.7m		2 Rolls

3M™ VHB™ Tape 4910F



- ▶ Fast and easy-to-use permanent bonding
- ▶ Clear construction allowing joining of transparent material and virtually invisible bondline
- ▶ Can replace mechanical fasteners (rivets, welding, screws) or liquid adhesives
- ▶ Creates a permanent seal against water and moisture
- ▶ 1.0 mm

3M ID	Size	Colour	Case qty.
7100071754	1210mm x 33m	Clear	1 Roll
7000072289	9mm x 33m		8 Rolls
7000033116	12mm x 33m		6 Rolls
7000033117	19mm x 33m		4 Rolls
7100032063	25mm x 33m		3 Rolls

Metal Working Catalogue

Tapes

3M™ VHB™ Tape 4941F



- ▶ Fast and easy-to-use permanent bonding
- ▶ Excellent combination of strength, conformability and adhesion to high and medium surface energy materials
- ▶ Can replace mechanical fasteners (rivets, welding, screws) or liquid adhesives
- ▶ Creates a permanent seal against water and moisture
- ▶ UL GREENGUARD and UL GREENGUARD Gold Certified, contributing to LEED® Credit
- ▶ 1.1 mm

3M ID	Size	Colour	Case qty.
7000033132	1200mm x 33m	Grey	1 Roll
7000072408	12mm x 33m		6 Rolls
7000072410	19mm x 33m		4 Rolls
7000072411	25mm x 33m		3 Rolls

3M™ VHB™ Tape 5952



- ▶ Fast and easy-to-use permanent bonding
- ▶ Good adhesion to many painted surfaces, including powder coated paint
- ▶ Can replace mechanical fasteners (rivets, welding, screws) or liquid adhesives
- ▶ Creates a permanent seal against water and moisture
- ▶ 1.1 mm

3M ID	Size	Colour	Case qty.
7000033157	1210mm x 33m	Black	1 Roll
7100015283	12mm x 33m		6 Rolls
7000072934	19mm x 33m		4 Rolls
7100019239	25mm x 33m		3 Rolls

3M™ VHB™ Tape GPH-110



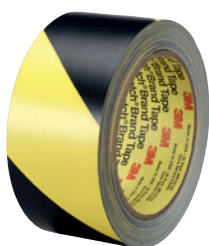
- ▶ Fast and easy-to-use permanent bonding
- ▶ Superior high-temperature resistance of 450°F for bonding prior to powder coat or liquid paint processes
- ▶ Can replace mechanical fasteners (rivets, welding, screws) or liquid adhesives
- ▶ Virtually invisible fastening helps keep surfaces smooth
- ▶ Creates a permanent seal against water and moisture
- ▶ 1.1 mm

3M ID	Size	Colour	Case qty.
7100098997	1080mm x 33m	Grey	1 Roll
7100099836	12mm x 33m		18 Rolls
7100099833	19mm x 33m		14 Rolls
7100099834	25mm x 33m		7 Rolls



Tapes

3M™ Safety Stripe Tape 5702



- ▶ Thickness: 0.14mm
- ▶ Colour embedded into the vinyl backing to resist abrasion, scuffing and moisture
- ▶ Go down quickly and come up easily without solvent and scraping
- ▶ Makes both straight and curved lines simple to mark
- ▶ Ideal for masking, durable marking of safety hazards on walls, stairs and pipes
- ▶ Can be applied by hand or with a floor applicator

3M ID	Size	Colour	Case qty.
7000017005	50mm x 33m	Yellow/Black	24
7000048386	75mm x 33m	Yellow/Black	12
7000048387	100mm x 33m	Yellow/Black	8

3M™ Vinyl Tape 764/766/767



- ▶ Thickness: 0.125mm
- ▶ Maintains vivid colour even when exposed to abrasion and solvents
- ▶ Makes both straight and curved lines simple to mark
- ▶ Rubber adhesive provides good instant adhesion on many surfaces
- ▶ Can be applied by hand or with a floor applicator
- ▶ Ideal for marking applications in light traffic areas

3M ID	Size	Colour	Case qty.
7000062452	50mm x 33m	White	12
7000048918	50mm x 33m	Grey	12
7000048923	50mm x 33m	Orange	12
7000048921	50mm x 33m	Blue	12
7000048914	50mm x 33m	Transparent	12
7000048917	50mm x 33m	Black	12
7000048924	50mm x 33m	Red	12
7000144706	50mm x 33m	Yellow	12
7000144707	50mm x 33m	White	12
7000144708	50mm x 33m	Green	12
7000048916	50mm x 33m	Brown	12
7100015266	50mm x 33m	Red/White	24
7100015263	50mm x 33m	Yellow/Black	24

3M™ Vinyl Tape 971



- ▶ Thickness: 0.85mm
- ▶ Provides an end-user a reliable floor marking solution with superior durability, avoiding frequent tape and/or paint replacement in high traffic areas
- ▶ Go down quickly and come up easily without solvent and scraping

3M ID	Size	Colour	Case qty.
7100166473	50mm x 33m	Orange	1
7100167106	50mm x 33m	Green	1
7010300943	50mm x 33m	Yellow	1
7010337213	50mm x 33m	Red	1
7010337214	50mm x 33m	White	1
7010379512	50mm x 33m	Blue	1

Metal Working Catalogue

Adhesives

3M™ Scotch-Weld™ Epoxy Adhesive DP490



- ▶ 3M™ DP490 has a thixotropic formulation, and its non-sag properties enable easy application to vertical surfaces
- ▶ Scotch-Weld™ DP490 Adhesive has outstanding environmental resistance, outstanding stability under static and dynamic loads, and outstanding resistance to impact and heat (120°C)
- ▶ Bonds difficult surfaces such as powder coats
- ▶ High peel and shear strength for strong bonds in critical applications

3M ID	Description/Size		Case qty.
7100200499	■ Black, 50ml Due-Pak		12
7100200501	■ Black, 400ml Due-Pak		6
7000079900	■ Black, 54 litre kit Part A + B		1
7100199149	■ Black, 160 litre drum, Part A		1
7100199097	■ Black, 160 litre drum, Part B		

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesives DP6310NS



- ▶ Bonding plastics, metals and wood
- ▶ Can replace rivets and screws in attaching composites to other substrates
- ▶ Convenient hand-held applicator

3M ID	Description/Size		Case qty.
7100109829	■ Green, 48.5ml Duo-Pak		12
7100109830	■ Green, 400ml Duo-Pak		6
7100143960	■ Green, 5 gal pail, Part A		1
7100143915	■ Green, 5 gal pail, Part B		
7010415316	■ Green, 50 gal drum, Part A		1
7010412199	■ Green, 50 gal drum, Part B		

3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS



- ▶ Two part acrylic adhesive bonds to a variety of substrates (especially bare metals) while resisting corrosion
- ▶ Ideal for industrial applications with minimal surface preparation, such as slightly oily metal bonding
- ▶ Withstands powder coat and paint bake cycles up to 204°C for at least one hour
- ▶ Offers high shear, peel and impact strength for a tough and durable bond

3M ID	Description/Size		Case qty.
7100179482	■ Grey, 45ml		12
7100179480	■ Grey, 490 ml		6
7100179264	■ Grey, 1 gal pail, Part A		1
7100105384	■ Grey, 5 gal pail, Part B		
7100179442	■ Grey, 5 gal pail, Part A		1
7100104987	■ Grey, 55 gal drum, Part B		1



Adhesives

3M™ Scotch-Weld™ Epoxy Adhesive 7240



- Get an adhesive designed to bond metal to metal
- Meet self-extinguishing requirement of FAR25
- Choose a highly durable adhesive with high shear and peel adhesion

3M ID	Description/Size		Case qty.
7100042087	■ Black, 400 ml Due-Pak		6
7100042123	■ Black, 54 litre kit Part A + B		1

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8810NS



- Two part acrylic adhesive bonds difficult surfaces such as powder coats and most plastics
- Low odour and non-flammable properties for a safer working environment compared to typical acrylic adhesives
- Durable bond with excellent shear, peel and high impact strength

3M ID	Description/Size		Case qty.
7100097574	■ Green, 45ml		12
7100075409	■ Green, 490 ml		6
7100102180	■ Green, 1 gal pail, Part A		1
7100097704	■ Green, 5 gal pail, Part B		
7100101506	■ Green, 5 gal pail, Part A		1
7100097626	■ Green, 55 gal drum, Part B		1

3M™ Polyurethane Adhesive Sealant 540



- Multi-purpose bonding and long lasting seals
- Permanently elastic to allow joint movement
- Paintable, once skin forms
- Good UV resistance
- Bonds dissimilar materials
- Gap filling capability
- Single component, moisture curing

3M ID	Description/Size		Case qty.
7000070288	■ Black, 310ml cartridge		12
7000070298	■ Grey, 310ml cartridge		
7100204386	□ White, 310ml cartridge		
7000077267	■ Black, 400ml sausage pack		12
7000077268	□ White, 400ml sausage pack		
7000070299	■ Black, 600ml sausage pack		12
7000070301	■ Grey, 600ml sausage pack		
7000077193	□ White, 600ml sausage pack		12
7000077399	■ Grey, 31kg pail		1

Metal Working Catalogue

Adhesives

3M™ Polyurethane Adhesive Sealant 560



- ▶ High strength bonding to replace mechanical fasteners and rivets
- ▶ Bonds to plastics, metals, fibreglass, and wood surfaces
- ▶ A one component, moisture curing product which forms permanent elastic bonds
- ▶ Paintable, once skin forms
- ▶ Good UV resistance
- ▶ Bonds dissimilar materials
- ▶ Gap filling capability
- ▶ Single component, moisture curing

3M ID	Description/Size		Case qty.
7000070289	■ Black, 310ml cartridge		12
7000061750	■ Grey, 310ml cartridge		
7000061749	□ White, 310ml cartridge		
7000061751	■ Black, 600ml sausage pack		12
7000061752	■ Grey, 600ml sausage pack		
7000077229	□ White, 600ml sausage pack		
7000077274	■ Black, 25kg pail		1
7000077230	■ Grey, 22 litre pail		
7000077225	□ White, 22 litre pail		

3M™ Polyurethane Glass Adhesive Sealant 590



- ▶ High viscosity polyurethane sealant for bonding windshields and other substrates requiring high strength
- ▶ Crash tested meeting FMVSS 212
- ▶ 3 hour drive-away time, 30 minute skin time

3M ID	Description/Size		Case qty.
7000061753	■ Black, 310ml cartridge		12
7000077228	■ Black, 600 ml sausage pack		12

3M™ Adhesive Sealant 740 UV



- ▶ Forms permanent elastic bonds to allow joint movement
- ▶ Bonds to plastics, metals, fibreglass, and wood
- ▶ Gap filling capabilities
- ▶ Excellent UV resistance
- ▶ 10–30 minute skin time, paintable immediately
- ▶ Low VOC

3M ID	Description/Size		Case qty.
7100075873	■ Black, 290ml cartridge		12
7100078074	□ White, 290ml cartridge		
7100075868	■ Black, 600ml sausage pack		12
7100077103	■ Grey, 600ml sausage pack		
7100077297	□ White, 600ml sausage pack		



Adhesives

3M™ Adhesive Sealant 760 UV



- Forms permanent elastic bonds to allow joint movement
- Bonds to plastics, metals, fibreglass, and wood
- Gap filling capabilities
- Excellent UV resistance
- 10–30 minute skin time, paintable immediately
- Low VOC

3M ID	Description/Size		Case qty.
7100062075	■ Black, 290ml cartridge		12
7100062076	■ Grey, 290ml cartridge		
7100062077	□ White, 290ml cartridge		
7000061767	■ Black, 600ml sausage pack		12
7000061768	■ Grey, 600ml sausage pack		
7000061766	□ White, 600ml sausage pack		
7100077060	■ Black, 5 gallon drum		1
7100050336	□ White, 31kg pail		

3M™ Sprayable Hot Melt Adhesive 6111 HT



- Sprayable, 100% solids without volatiles
- Offers excellent adhesion to PP and other low surface energy (LSE) plastics
- Extended open time allows for large surface assembly
- Features high temperature resistance
- Bonds wide variety of substrates, including most foams, plastics, particle board, light gauge metals

3M ID	Description/Size		Case qty.
7100023018	■ Tan, 10 kg per box		1
7100069028	■ Blue, 10 kg per box		

Metal Working Catalogue

Adhesives

3M™ Fastbond™ Insulation Adhesive 49



- ▶ Bonding plastics, metals and wood
- ▶ Can replace rivets and screws in attaching composites to other substrates
- ▶ Convenient hand-held applicator
- ▶ Milky White (wet), Clear (dry)
- ▶ UL GREENGUARD Certified, contributing to LEED® Credit

3M ID	Description/Size		Case qty.
7000079968	<input type="checkbox"/> Clear, 2 Litre bottle		3
7000079967	<input type="checkbox"/> Clear, 20 Litre pail		1

3M™ Fastbond™ Contact Adhesive 30NF



- ▶ Non-flammable in the wet state
- ▶ Post-formable and heat resistant
- ▶ Bonds most foamed plastics, plastic laminate, wood, plywood, and canvas to themselves and to each other
- ▶ UL GREENGUARD Certified, contributing to LEED® Credit
- ▶ Creates a very high strength, high temperature resistant bond with up to a four hour bonding range
- ▶ Adhesive can be applied by spray, brush or roller

3M ID	Description/Size		Case qty.
7000080239	<input type="checkbox"/> Neutral, 1 Litre can		6
7100015462	<input checked="" type="checkbox"/> Blue, 1 Litre can		
7000080242	<input type="checkbox"/> Neutral, 5 Litre can		2
7000080243	<input checked="" type="checkbox"/> Blue, 5 Litre can		
7000080245	<input type="checkbox"/> Neutral, 20 Litre pail		1
7000080244	<input checked="" type="checkbox"/> Blue, 20 Litre pail		
7000080246	<input type="checkbox"/> Neutral, 200 Litre drum		1
7000080247	<input checked="" type="checkbox"/> Blue, 200 Litre drum		

3M™ Fast Tack 1000NF Water-Based Adhesive



- ▶ Fast bonding. Depending on substrates, handling strength bonds can be made without complete drying
- ▶ Repositionable while adhesive is wet and aggressively tacky
- ▶ Long term stable bonds
- ▶ Good heat resistance
- ▶ Bonds most foamed plastics, plastic laminates, wood, plywood and canvas to themselves and to each other
- ▶ Performs best when at least one substrate is porous
- ▶ Non-flammable in the wet state
- ▶ Acrylic based. Contains no polychloroprene. Contains no natural rubber latex
- ▶ GREENGUARD certified

3M ID	Description/Size		Case qty.
7100011610	<input type="checkbox"/> Clear, 1 gallon bottle		4
7100007793	<input checked="" type="checkbox"/> Purple, 1 gallon bottle		
7100025154	<input type="checkbox"/> Clear, 5 gallon pail		1
7000046563	<input checked="" type="checkbox"/> Purple, 5 gallon pail		
7100169834	<input type="checkbox"/> Neutral, 55 Gallon, open head metal drum		1
7000046564	<input checked="" type="checkbox"/> Purple, 55 Gallon closed head poly drum		



Adhesives

3M™ Super 77™ Multipurpose Spray Adhesive



- ▶ Versatile adhesive that bonds a wide range of lightweight materials
- ▶ Provides professional, industrial strength for demanding applications
- ▶ Offers a fast, aggressive tack for a quick bond that reduces set time
- ▶ Bonds paper, cardboard, fabric, insulation, plastic, metal, wood and more
- ▶ Allows for a bond time of 15 seconds to 15 minutes
- ▶ Repositionable while providing long-lasting strength

3M ID	Description/Size		Case qty.
7000116782	<input type="checkbox"/> Clear, 500ml can		12
7100138125	<input type="checkbox"/> Clear, cylinder		1
7000116822	<input type="checkbox"/> Clear, 20 Litres drum		1

3M™ HoldFast 70 Spray Adhesive



- ▶ Creates quick bonds for temporary and permanent needs
- ▶ Very fast-tacking adhesive bonds almost immediately and has a long bonding range
- ▶ Portable container provides a spray pattern with low soak-in and no overspray

3M ID	Description/Size		Case qty.
7100138478	<input type="checkbox"/> Clear, Cylinder		1

3M™ Polystyrene Insulation 78 Spray Adhesive



- ▶ Designed specifically for bonding expanding polystyrene foams (EPS)
- ▶ Forms a bond stronger than the polystyrene foam
- ▶ Will not dissolve or degrade polystyrene
- ▶ Sprays with a lace pattern optimised for foam bonding
- ▶ Provides professional, industrial strength adhesive for demanding applications
- ▶ Allows for a bond time of one to 30 minutes

3M ID	Description/Size		Case qty.
7100138817	<input type="checkbox"/> Clear, Cylinder		1

Metal Working Catalogue

Adhesives

3M™ Industrial Cleaner and Adhesive Remover



- ▶ Helps dissolve and remove dirt, grease, tar and much more for a wide variety of industrial uses
- ▶ Removes and cleans adhesive residue
- ▶ Non-corrosive
- ▶ Citrus oil based cleaner not based on chlorinated or petroleum-based solvents
- ▶ Heavy-duty degreaser/cleaner wipes away with just a shop towel after use
- ▶ Cleans gently, leaving a pleasant citrus scent

3M ID

Description/Size

Case qty.

7100179228

☐ Clear, 200 ml, aerosol



12

7100178338

☐ Clear, 500 ml, aerosol

7100180981

☐ Clear, 5 litre, bottle



4

3M™ 5-Way Penetrant



- ▶ Helps free rusted and frozen parts
- ▶ Tapping lubricant for stainless steel and aluminium
- ▶ General purpose cleaner for metal parts
- ▶ Displaces moisture on electronics
- ▶ Inhibits corrosion during storage

3M ID

Description/Size

Case qty.

7000116758

☐ Amber, 500 ml, aerosol



1



Labels

3M™ Thermal Transfer Printable Label Material 92200



- ▶ 6 g/m² adhesive coat weight is ideal for surfaces that are difficult to adhere to
- ▶ For labelling reinforced plastics and structured composites for automotive and industrial applications
- ▶ Polyester facestock is topcoated for good thermal stability and is durable in harsh environments
- ▶ UL and CUL recognised

3M ID	Size	Colour	MOQ
7100104697	Jumbo width 1500mm, Configurable	White	298m ²

3M™ Versatile Print Label Material 7871V



- ▶ Comparable to 7871EC construction with special solvent free manufactured glossy and versatile printable Topcoat
- ▶ Versatile Topcoat allows that print with different technologies to use one label material:
 - Water-Based Flexographic
 - UV Flexographic
 - UV Digital
 - Thermal Transfer
- ▶ High-quality and high-resolution print for UV digital presses
- ▶ Offering high durability as scratch and chemical resistance. UL Component Recognition to UL969 Labeling and Marking Standard with many inks (UL file: MH16411)

3M ID	Size	Colour	MOQ
7100104648	Jumbo width 1372mm, Configurable	White	274m ²

3M™ Thermal Transfer Printable Label Material 7871EC



- ▶ Durable matt topcoat capable of withstanding harsh chemicals
- ▶ Temperature and chemical resistant
- ▶ UL and CUL recognised
- ▶ Variety of liners include polycoated, clay coated and supercalendered kraft, clear polyester film

3M ID	Size	Colour	MOQ
7000116060	750mm x 500m	White	2 rolls
7000116117	150mm x 508m	White	10 rolls
7100011333	1500mm x 500m	White	1 roll
7100104677	Jumbo width 1500mm, Configurable	White	298m ²

Metal Working Catalogue

Labels

3M™ Thermal Transfer Label Materials 92062



- ▶ Topcoat provides good resistance of the thermal transfer image to organic solvents such as acetone and MEK. Optimum durability may be achieved when printing with Ricoh B110CU or 3M 92904 thermal transfer ribbons
- ▶ Offers excellent thermal stability and moisture resistance
- ▶ Adhesive coat weight gives good adhesion to textured surfaces
- ▶ Applications where labels may be exposed to organic solvents during chemical cleaning or degreasing

3M ID	Size	Colour	MOQ
7100104763	Jumbo width 1500mm, Configurable	White	298m ²
7100104764	Jumbo width 1500mm, Configurable	Silver	298m ²

3M™ High Temperature Resistant Label Material 3922DSL

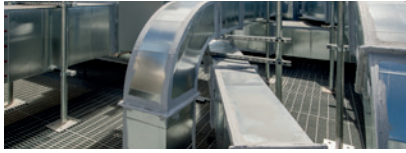


- ▶ Recommended for thermal transfer applications
- ▶ Matt white facestock provides high contrast and high first readability rate
- ▶ Resistant to temperatures up to 300 °C
- ▶ Designed to survive solder reflow process on printed circuit boards

3M ID	Size	Colour	MOQ
7100110455	Jumbo width 1220mm Configurable	White	242m ²



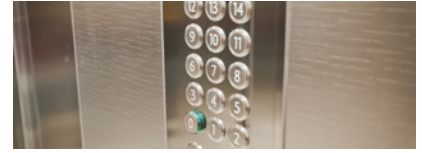
Priority segments and applications



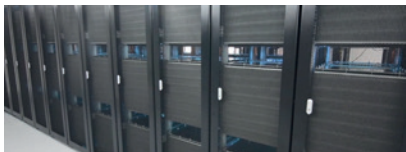
HVAC



Window/door/architecture



Elevator



Metal fabrication



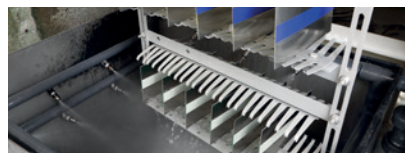
Electro chemical coating shops



Metal service centres



Metal furniture



Electroplating/anodising shops



Transportation

Application matrix

Common applications by industry	Primary metal/metal centres	Metal fabricators	Elevators	Metal furniture	Electroplating /anodising shops	Metal finishing/liquid paint masking	HVAC/ architectural markets	Transportation
Secure and protect	✓	✓	✓	✓			✓	✓
Chemical processing and coating			✓	✓	✓			✓
Liquid paint masking				✓		✓		✓
Panel-to-frame		✓	✓	✓			✓	✓
Stiffener-to-panel		✓	✓	✓		✓	✓	✓
Insulation		✓	✓				✓	✓
Decorative metal attachment		✓	✓	✓			✓	✓
Sealing and gasketing			✓	✓			✓	✓
View port window			✓				✓	

Market demands for light weighting, improved aesthetics, and acoustic control are creating a need for thinner gauge metals across industries.

3M has the application knowledge and a portfolio of products that offer design flexibility and reduced processing time to meet the market's needs.

Be the leader to transform your industry, remake the world of making things.

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