



Automotive Aftermarket Division

3M™ 08475 Seam Sealer Tape

1) Part Numbers

08475

2) Description and end uses

A light green rubber tape with a removable liner for application over factory lap weld and hem flange joints, where a paintable seam sealer tape is required to seal and provide a factory like repair.

3) Physical Properties

Backing: Light green rubber

Adhesive: Acrylic

Liner: Easy-release paper

Roll Length: 10 yards (9.1 cm)

Roll Format: Reverse wound (liner facing out)

		ASTM TEST METHOD
Adhesion to Liner:	2.3 oz./in. width (2.5 N/100mm)	D-3652
Total Thickness:	3.4 mils (0.9mm)	D-3759
Elongation at Break:	80%	D-3759
Adhesion to Steel:	22 oz./in. width (24N/100mm)	D-3652



Technical Data Sheet

Effective: 02/03/2020 Supersedes: 01/06/2000

FEATURES	ADVANTAGES	BENEFITS
Rubber backing	Highly conformable	Duplicates factory appearance Provide reliable seal
Solvent activated adhesive system	Allows re-positioning prior to paint application	Ease of use Reliable bond

4) Directions for Use

It is recommended that the surface temperature be at least 40°F (4°C) or above. The ability of the pressure sensitive adhesive to adhere depends on how warm, clean, and dry the surface is to which it is applied.

Do not use on or with self-etching primers, without properly sealing first.

Do not apply directly to bare metal surfaces.

Bond of seam sealer tape is completed by solvents present in the paint system.

5) Storage

Storage Conditions: Not recommended to exceed 18 months of storage under normal conditions:

- A. Store in a clean dry place
- B. Store at room temperature (70°F or 21°C)
- C. Store at 40-50% relative humidity
- D. Rotate your stock

3M™ 08475 Seam Sealer Tape is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.

6) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable but the accuracy or completeness thereof is not guaranteed. Please ensure before using our product that it is suitable for your intended use. All questions of reliability relating to this product are governed by the Terms of Sale subject, where applicable, to the prevailing law.



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For Additional Health and Safety Information

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