



Automotive Aftermarket Division

3M™ 08919 / 3M 08929 - Inner Cavity Wax, Transparent

1) Part Numbers

3M™ 08919 / 1 litre can
3M™ 08929 / 10 litre drum

2) Description and end uses

Transparent inner cavity wax designed to penetrate seams and coat surfaces. It gives a protective flexible coating after drying with excellent rust preventive properties.

3M™ 08919/29 inner cavity wax can be applied to internal cavities requiring rust proofing e.g. inside:

- Doors
- Boots
- Rear wing panels
- Sills
- Chassis legs

Major features:

- Easily applied using the 3M™ 08997/3M 08998 guns
- Good seeping properties: It seeps by capillarity into gaps and along joints
- Good adhesion properties
- Good coverage

3) Physical Properties

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|----------------------------|---|
| Colour : | Transparent |
| Base : | Wax |
| Flash point : | Approx. 23°C |
| Solids content (Typical) : | Approx. 40 % |
| Service T° range : | -20 to +90°C |
| Specific gravity : | 0.82 |
| Coverage : | 8 - 10 m ² /litre |
| Tack free time : | Approx. 2 hours |
| Storage conditions : | + 5°C to 35°C |
| Practical life : | 2 years under normal storage conditions |



Technical Data Sheet

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4) Directions for Use

1. Preparation

* FOR 3M™ 08919: 1 litre can

- Ensure 3M™ 08997 applicator gun is clean and safety holes clear.
- Shake can well before use.
- Connect can via screw top to the 3M™ 08997 spray gun which is equipped with a flexible extension tube.

* FOR 3M™ 08929: 10 litre drum

- Use 3M™ 08998 refill gun.
- Check the pressure cap is filled and connected to the compressed air.
- Choose one of the 3 provided extension tubes (that give different spray patterns) and fix it to the gun.
- The top screw allow to adjust the air/product mixing ratio.

NOTE: The extension tube enables access to the internal parts and thereby, allows easy application in difficult to reach areas.

2. Application method

- Spray using a pressure of 4 to 6 bars (55 to 80 PSI)
- Apply generously while agitating the extension tube
- Clear the gun after use

CAUTION: Do not attempt to paint on top of 3M™ 08919/29.

5) Storage

Store at room temperature in flammables storage area. Rotate stock on a “first-in-first-out” basis. When stored at the recommended conditions in original, unopened containers, this product has a shelf life see container for details. Use in a well-ventilated area.

6) Safety

Please refer to the Material Safety Data Sheet or contact your local 3M™ toxicological department.

3M™ 08919 / 3M 08929 - Inner Cavity Wax, Transparent is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.



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7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable but the accuracy or completeness thereof is not guaranteed. Please ensure before using our product that it is suitable for your intended use. All questions of reliability relating to this product are governed by the Terms of Sale subject, where applicable, to the prevailing law.

For Additional Health and Safety Information

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