



## Automotive Aftermarket Division

### 3M™ 08911/08921 Inner Cavity Wax, Brown

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#### 1) Part Numbers

3M™ 08911 : 1 litre can  
3M™ 08921 : 10 litres drum

#### 2) Description and end uses

Light brown low grade inner cavity wax designed to penetrate seams and coat surfaces. It gives a protective flexible coating after drying with excellent rust preventive properties.

3M™ 08911/21 inner cavity wax can be applied to internal cavities requiring rust proofing e.g. inside:

- Doors
- Boots
- Rear wing panels
- Sills
- Chassis legs

Major features:

- Easily applied using the 3M™ 08997 gun
- Water repellent: It can be applied to wet surfaces as it will push water away.
- Capillary attraction: It seeps by capillarity into gaps and along joints.
- Sealant/coating: when dry, 3M™ 08911/21 form a protective film over joints and panels.
- Good adhesion properties

#### 3) Physical Properties

Base	Waxes and Oils
Solvent	Aliphatic
Solids content (typical)	55%
Specific gravity	0.87
V.O.C	213 g solvent
Colour	Translucent light brown
Service Temperature range	- 20 to 90°C



# Technical Data Sheet

Effective: 28/02/2020 Supersedes: 27/01/1999

Tack free time	2-3 hours
Storage conditions	Cool dry place. Best results are obtained when material is stored and applied at room temperature, 5 to 30°C. Storage temperature must not exceed 50°C.
Shelf life	3 years from date of manufacture under normal storage conditions. Refer "Lot Number" and "Best Before Date" on can.

## 4) Directions for Use

### 1. Preparation

FOR 3M™ 08911 - 1 litre can

Ensure 3M™ 08997 applicator gun is clean and safety holes clear.

Shake can well before use.

Connect can via screw top to the 3M™ 08997 spray gun which is equipped with a flexible extension tube.

FOR 3M™ 08921 - 10 litre drum

Use 3M™ 08998 refill gun

Check the pressure cap is filled and connected to the compressed air

Choose one of the 3 provided extension tubes (that give different spray patterns) and fix it to the gun.

The top screw allows to adjust the air/product mixing ratio.

NOTE: The extension tube enables access to the internal parts and thereby, allows easy application in difficult to reach areas.

### 2. Application method

Spray using a pressure of 4 to 6 bars (55 to 80 PSI)

Apply generously while agitating the extension tube

Clear the gun after use

CAUTION: Do not attempt to paint on top of 3M™ 08911/21.

## 5) Storage

Store at room temperature in flammables storage area. Rotate stock on a "first-in-first-out" basis. When stored at the recommended conditions in original, unopened



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containers, this product has a shelf life see container for details. Use in a well-ventilated area.

## 6) Safety

Please refer to the Material Safety Data Sheet or contact your local 3M™ Toxicology Department.

Pressurised container. Protect from sunlight and do not expose to temperature exceeding 50°C. Do not pierce or burn, even after use. Do not spray on a naked flame or incandescent material.

3M™ 08911/08921 Inner Cavity Wax, Brown is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.

## 7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable but the accuracy or completeness thereof is not guaranteed. Please ensure before using our product that it is suitable for your intended use. All questions of reliability relating to this product are governed by the Terms of Sale subject, where applicable, to the prevailing law.

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