



Automotive Aftermarket Division

3M™ 51816/51815 Perfect-it™ Fast Cut Plus Extreme

1) Part Numbers

3M™ Perfect-it™ Fast Cut Plus Extreme	PN 51816	500 g
3M™ Perfect-it™ Fast Cut Plus Extreme	PN 51815	1 kg

2) Description and end uses

3M™ 51816/51815 Perfect-it™ Fast Cut Plus Extreme is an aggressive abrasive liquid compound for use on refinish paints to remove abrasive scratches during the paint rectification process. It can also be used to remove oxidation, scratches, car wash scratches, etc, on original manufacturer's paints and on the surface of vehicle headlights. It is easy to clean up and has a longer working time than Fast Cut Plus.

Improved handling characteristics

- Use up to 30% less
- Very easy clean up
- Long working time
- Good Finish
- Can be “seen through” to check for any remaining sanding scratches before moving on to next step
- Low sling
- Can be use with or without water

3) Physical Properties

Container:	1 kg / 500 g bottle
Qty per box:	12 bottles
Flash point:	>100 °C closed cup
Colour:	White
Consistency:	Thick liquid with Pine oil odour
Viscosity:	30,000-40,000 cps
pH:	8 - 9
% volatile:	20 % by weight
Mineral:	Aluminium oxide



4) Directions for Use

3M™ Perfect-it™ Fast Cut Plus Extreme 51816/51815 is an easy to use aggressive abrasive liquid compound for use on refinish paints to remove scratches from P1200 to 3000 grade abrasives after sanding out defects during the paint rectification process. It can also be used to remove oxidation and scratches, car wash scratches, etc, on original manufacturer's paints and on the surface of vehicle headlights

3M™ 51816/51815 Perfect-it™ Fast Cut Plus Extreme is recommended to be used with an electric or air driven Polishing machine (900-1500 rpm) equipped with a 3M™ Perfect-It™ Compounding Sponge Pad. Can also be used on any industry typical foam or wool compounding pad.

- Shake bottle before use.
- Apply sufficient compound to the paint surface to work the flatted area, use up to 30% less than with existing compound. When starting with a dry compounding pad also apply compound direct to the pad to prime the pad.
- Place the pad on the panel and start the machine.
- Compound using medium pressure and reapply until the scratches are removed.
- 3M™ Perfect-It™ Fast Cut Plus Extreme has a long working time, minimal dusting and cleans up easily with a 3M™ Perfect-it™ High Performance Cloth.
- For improved finish follow with 3M™ Perfect-it™ III Extra Fine PLUS 80349, on a 3M™ Perfect-it™ III Polishing Pad 50488.
- Lastly, any compounding swirl marks can be removed using 3M™ Perfect-it™ III Ultrafina SE Polish 50383 on a 3M™ Perfect-it™ III High Gloss Pad 50388.
- Note: any excess compound on plastics, rubbers or adjacent panels should be removed using a damp High Performance Cloth on finishing.

5) Storage

Avoid frost
Store upright
Practical shelf life is 2 years



Technical Data Sheet

Effective: 14/02/2022 Supersedes: 03/03/20

6) Safety

Use:	Use only in well ventilated areas
Eye contact:	Avoid contact with eyes In case of contact with eyes rinse immediately with plenty of water and seek medical advice
Skin contact:	Avoid contact with skin After contact with skin wash immediately with plenty of soap and water
Ingestion:	If swallowed do not induce vomiting. Seek medical advice immediately and show the container or label

3M™ Perfect-It™ Fast Cut Plus Extreme is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.

7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable as at the date of hereof, but the accuracy or completeness thereof is not guaranteed. Please ensure before using the product that it is suitable for your intended use. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, other than for fraudulent misrepresentation, 3M expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information.



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For Additional Health and Safety Information

3M South Africa & Sub-Saharan Africa, 146A Kelvin Drive, Woodmead, Sandton, South Africa, Tel: (0861) 225536
3M (East) AG Representation Office Tirane, Rruga Sami Frasherri, Pallati i Ri Perxhola Kati 2 Ap2, 1000 Albania
3M Arabia, LLC, Building 24-25 3M Saudi Arabia Zone C, Business Gate, Airport Road, Riyadh, Saudi Arabia
3M Bulgaria, Mladost 4, Business Park, bl.4, 2nd floor, Sofia 1766, Bulgaria
3M Česko, spol. s r.o., V Parku 2343/24, 148 00 - Praha 4, Czech Republic
3M (East) AG, Branch office Croatia, Avenija Većeslava Holjevca 40, 10 000 Zagreb, Croatia, Tel: +385 1 2499750, www.3m.com.hr
3M Egypt, Finance Center , New Cairo , Plot 140 , Banking Sector , 5th settlement , Cairo , Egypt
3M Hellas MEPE, Automotive Aftermarket Division, 20 Kifisias Avenue, 151 25 Marousi, Greece, Phone: +30 210 68 85 300, innovation.gr@mmm.com, www.3M.gr
3M Hungária Kft, Neumann János u. 1/E, 1117 Budapest, Hungary
3M Israel, 91 Medinat Hayehudim St., Herzliya, Israel
3M Kenya Ltd, Victoria Towers, 3rd Floor, Kilimanjaro Av, Upperhill, Kenya
3M Gulf Limited, Ein El Mreisseh, Saint Charles City Center, 4th. Floor, P.O.Box: 11-5025, Riad el Solh, Beirut 1107 2180 Lebanon
3M Minnesota Mining & Manufacturing Nigeria Limited, No 2 Sheraton Opebi Link Road, Ikeja, Lagos Nigeria
3M Pakistan, Islamic Chamber of Commerce Building, ST-2/A, Block 9, KDA Scheme 5, Clifton, Karachi, Pakistan
3M Poland, Al. Katowicka 117, Kajetany, 05-830 Nadarzyn, Poland, Telefon: +48 22 739 60 00, www.3m.pl/kontakt
3M Gulf (Representation Office), Suhaim Bin Hamad St., Al Mana Towers Tower B, 2nd Floor, Office No.4, Doha Qatar, P.O.Box 14685
3M Romania, 12 Meneuțului St., Bucharest Business Park, Building D, District 1 013713 Bucharest, Romania
3M (East) AG, Representation Office Serbia, Airport City, Omladinskih brigada 90B, 11070 Belgrade, Serbia, Tel: +381 11 2209 400, www.3m.co.rs/3M/sr_RS/3m-south-east-europe/
3M Slovensko s.r.o., Polus Tower 2, Vajnorská 100/B, 83104 Bratislava
3M (East) AG, Branch office Slovenia, Cesta v Gorice 8, 1000, Ljubljana, Slovenia, Tel: +386 1 2003 630, www.3m.com/3M/sl_SI/3m-south-east-europe/
3M Sanayi ve Ticaret As, Barbaros Mah., Mor Sümbül Sok., No:7/3F, 27-51, Nidakule Ataşehir Güney, 34746 Ataşehir, İstanbul, Turkey
3M Gulf Limited, Dubai Internet City, Building No. 11, 3rd Floor, U.A.E

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